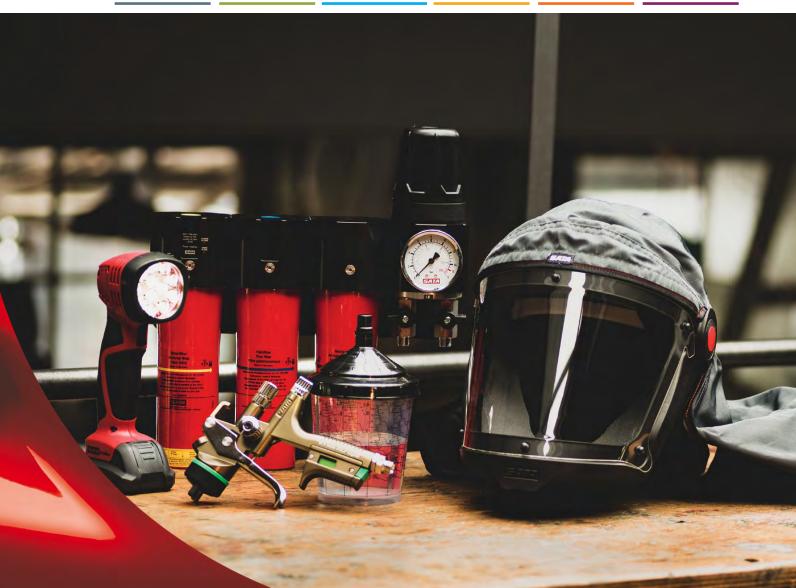
# Dan-Am Co.® Catalog 31

2022

SPRAY GUNS CUP SYSTEMS BREATHING PROTECTION FILTER TECHNOLOGY ACCESSORIES DAN-AM PRODUCTS







and other equipment offered by Dan-Am Co.

# Dan-Am Co. is the Exclusive Independent Distributor of SATA Products in the US and Puerto Rico

This catalog also contains products not engineered and produced by SATA.

Dan-Am Company offers these products as an independent entity operating on its own.

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## **DAN-AM Customer Service**

Monday - Thursday 7:00 a.m. to 6:00 p.m. (central time) Friday 7:00 a.m. to 5:00 p.m. (central time) **Closed on Holidays** 

Phone orders 800-533-8016

Telefax orders 800-633-SATA (7282)

Int'l Telefax 507-346-7481

E-mail: satajet@satausa.com E-mail orders order@satausa.com

www.satausa.com 800-533-8016 Service/questions

We offer UPS delivery service. All orders are usually invoiced and packaged the same day, depending on the status of your account. We cannot guarantee any "add-ons" to original order or air shipments received after 12:00 noon, central time. UPS pick-up varies between 3:00 p.m. to 5:00 p.m.



#### **UPS Next Day Air**

Air freight guaranteed to be delivered to most destinations the next business day (contiguous 48 states only). Saturday delivery available at an extra charge.



#### **UPS Second Day Air**

Air freight guaranteed to be delivered to most destinations the second business day (contiguous 48 states only).

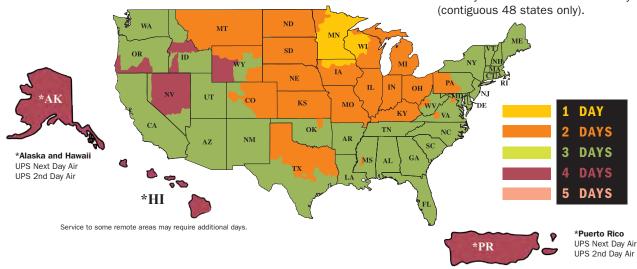


#### **UPS Three Day Select**

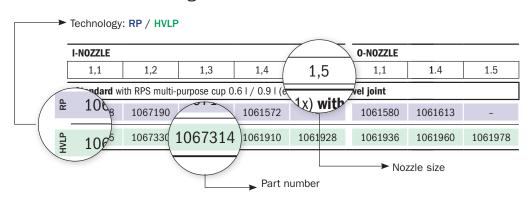
Delivery guaranteed to arrive at most destinations in three business days (contiguous 48 states only).

#### **UPS** Ground

Delivery via truck between 1 to 5 days



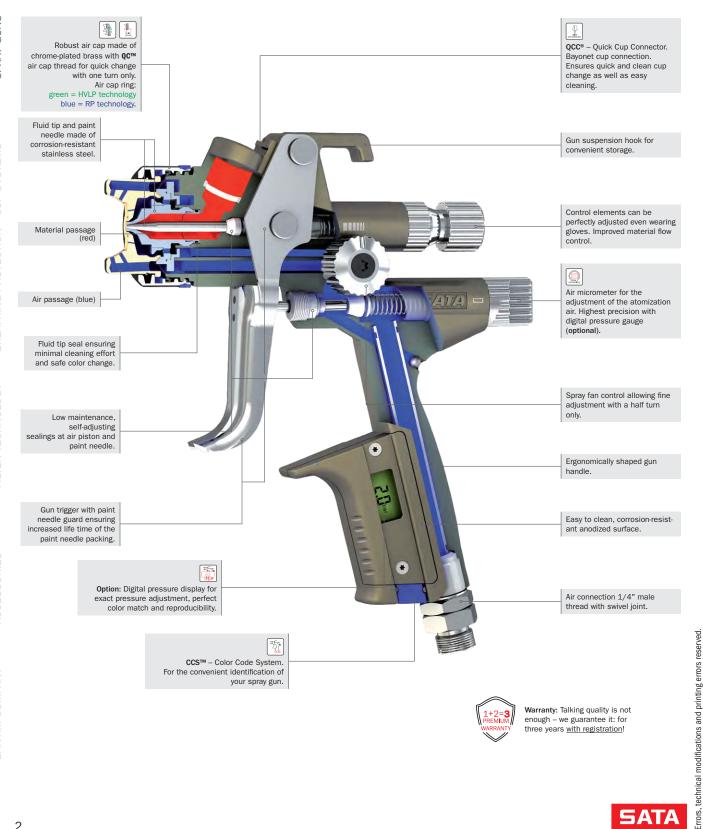
## Structure of the Catalog





Errors, technical modifications and printing errors reserved. ב-

# **Spray Guns**





	Spray gun types		Fields of application	Operating mode
		SATAjet® X 5500 PHASER RP® /HVLP 10 - 11  SATAjet X 5500 RP® /HVLP 12 - 13	Top coat application for perfect finishes of e.g. vehicles, utility vehicles, furniture, yachts or high quality industrial components with all paint systems.	<ul> <li>Available in HVLP or RP technology with each two different nozzle systems</li> <li>I-nozzles for a controlled application</li> <li>O-nozzles for a fast application</li> <li>Fan control</li></ul>
		SATAjet 5000 B RP® /HVLP 14 - 15	Top coat application for perfect finishes of e.g. vehicles, utility vehicles, furniture, yachts or high quality industrial components with all paint systems.	<ul> <li>Available in HVLP or RP technology</li> <li>Fan control</li> <li>Material flow control</li> <li>Air micrometer</li> <li>RPS multi-purpose cup</li> <li>Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
		SATAjet 1500 B SoLV RP® /HVLP 16 - 17	Top coat application for the application of fine finishes with cost saving transfer efficiency. For the application of vehicles, utility vehicles, furniture, yachts using today's Low VOC exempt solvent basecoat or National Rule BC.	<ul> <li>Available in HVLP low pressure or optimized high pressure RP technology</li> <li>Fan control</li> <li>Material flow control</li> <li>Air micrometer</li> <li>RPS multi-purpose cup</li> <li>Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
		SATAminijet 4400 B RP®/HVLP 19 – 21	Spray gun for small paint jobs and areas of difficult access design in craft and industry. Also perfectly suitable for the application of release agents. Special SR nozzle sets for spot repairs in the automotive sector	<ul> <li>Available in HVLP low pressure or optimized high pressure RP technology</li> <li>Fan control</li> <li>Material flow control</li> <li>Air micrometer</li> <li>Gravity flow cup with QCC bayonet lock or RPS multi-purpose cup</li> <li>Special HVLP SR and RP SR nozzle sets</li> <li>Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
		SATAjet 100 B F RP® /HVLP 22 – 23	Application of primer and filler materials in refinish, craft and industry	<ul> <li>Available in HVLP low pressure or optimized high pressure RP technology</li> <li>Fan control</li> <li>Material flow control</li> <li>Air micrometer</li> <li>Gravity flow cup with QCC bayonet lock</li> <li>Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
rors reserved.		<b>SATAjet 100 B P</b> 22 – 23	Application of sprayable putty	<ul> <li>High pressure spray gun with shortened air cap horns without air micrometer</li> <li>Functional components like SATAjet 100 B, however without air micrometer</li> <li>Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
s, technical modifications and printing errors reserved.		SATAjet 3000 K RP® /HVLP 24 – 25	Ideally suited for coating large areas, e.g. on commercial vehicles, or other high-quality objects	<ul> <li>To be used in combination with paint pressure tanks or low pressure pumps, e.g. SATA vario top spray</li> <li>Optionally available in HVLP low pressure or optimized high pressure RP technology</li> <li>Axial fan control</li> <li>Material flow control</li> <li>Retrofit: digital pressure gauge, SATA adam 2</li> </ul>

Spray gun types		Fields of application	Operating mode
	SATAjet 3000 K spray mix 26 – 27	Ideally suited for coating large areas, e.g. on commercial vehicles, or other high-quality objects	<ul> <li>To be used in combination with high pressure pumps up to 3625 psi</li> <li>Fan control</li> <li>Air micrometer</li> <li>Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
	SATAjet 1000 B  RP® /HVLP 28 - 31  SATAjet 1000 H  RP® /HVLP 36 - 37	Top coat application for perfect finishes of e.g. vehicles, utility vehicles, furniture, yachts or high quality industrial components with all paint systems.	<ul> <li>Available in HVLP low pressure or optimized high pressure RP technology</li> <li>Fan control</li> <li>Material flow control</li> <li>Air micrometer</li> <li>RPS multi-purpose cup</li> <li>Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
	<b>SATAjet 1000 K</b> RP® /HVLP 32 - 35	Ideally suited for coating large areas, e.g. on commercial vehicles, or other high-quality objects  Specialty options available for the application of glues/adhesives and more.	SATA vario top spray  Retrofit: digital pressure gauge, SATA adam 2
	SATAjet 1000 B/K Extensions 38 - 39	Ideally suited for reaching areas of difficult access	Varying extension lengths and angles available
	SATAminijet 1000 K RP® /HVLP 40 – 41	Spray gun for the manual serial coating of small and complex parts as well as for decorative and design applications, for instance in the toy or cosmetic industry. It is also perfectly suitable for the application of release agents and lubricants on diecasting or forging molds	<ul> <li>To be used in combination with paint pressure tanks, e.g. SATA mini set 2</li> <li>As suction cup version in combination with RPS multi-purpose cups</li> </ul>
	SATAminijet 1000 H RP® /HVLP 42 – 43	Small, lightweight material-fed spray gun, ideal for painting small components in serial production, for release agent applications and nano coatings, stains, small parts or touch-up	<ul> <li>Available in HVLP low pressure or optimized high pressure RP technology</li> <li>Siphon-fed special spray gun for industrial paintings of areas of difficult access</li> <li>Sturdy, easy-to-clean anodized surface</li> </ul>





Spray gun types		Fields of application	Operating mode
	<b>SATAjet 20 B</b> 44 – 45	Spray gun for custom design in craft and industry, calligraphy, patination	Exclusively available with round spray nozzles     Reusable cup
	<b>SATAgraph 1/3/4</b> 46 – 49	Spray guns for custom design in craft and industry	<ul> <li>Airbrush gun with gravity, side feed or siphon cup.</li> <li>Exclusively available with round spray nozzles</li> <li>Some featuring double-action function</li> </ul>
To the state of th	<b>SATA adam 2</b> 64 – 65	The SATA adam 2 is the compact retrofit solution for an accurate and correct setting of the gun inlet pressure. Ensuring perfect color match during the painting process.	<ul> <li>To retrofit- converts any non-digital spray gun to a "DIGITAL"</li> <li>Precise setting and display of the inlet pressure - ensuring perfect color match</li> <li>Display can be attached and removed in no time, to use on several spray guns</li> </ul>
SATA	Gun Holders Accessories 66 – 68	For hanging gravity flow guns and siphon guns. Accessories for quality control, cleaning and maintenance	<ul> <li>Holds gun in between uses, no mess</li> <li>Genuine SATA products</li> <li>For trouble-free work</li> </ul>
	SATA automatic and Robotic RP® /HVLP 72 – 91	Industrial application of varying amounts of materials. Please inquire for specific usage and combinations available	<ul> <li>Optionally available in HVLP low pressure or optimized high pressure RP technology</li> <li>Adjustment to common systems engineering of leading manufacturers</li> <li>Low-wear, safe results and easy to maintain</li> </ul>

#### **Test Air Cap Procedure**

The SATA test air cap with dual gauges is a visual means of proving HVLP compliance or to set the correct air cap atomizing pressure by adjusting the gun inlet pressure. By fitting the gun with the test air cap, both center and horn air cap pressure can be checked and adjusted accordingly by the fan control or the gun inlet pressure. This tool is invaluable should the material need to be applied at a specified air cap pressure per the manufacturer.

SATA HVLP spray guns are internally engineered with the venturi principle to automatically reduce recommended spray gun inlet air pressure to the maximum allowed 10 psi outlet pressure at the air cap. When the recommended air inlet pressure is applied to the gun, the maximum air cap pressure will not be exceeded. All SATA HVLP guns are at least 65% transfer efficient and meet all HVLP legislation. Purchasing the SATA test air cap with dual gauges may be required by local or state ordinance.

The dual test gauge is a useful tool to check accurate pressure settings. For HVLP guns the setup is as simple as 1-2-3.

- 1. Use the proper size air hose with non-restrictive connections or couplings.
- 2. Use the SATA adam 2 digital air micrometer, SATA adam 2 U (Universal digital pressure gauge), SATA air micrometer with gauge #27771 or the SATA line pressure gauge #43786, for accurate pressure Setting. For DIGITAL SATA guns use the built-in digital air micrometer.
- 3. Set the recommended inlet air pressure with the trigger fully pulled and the built-in air micrometer (control at rear of gun), set to wide open. Verify center and horn air cap pressure does not exceed 10 psi.

# **Spray gun Cleaning and Maintenance**

## Intermediate cleaning with SATA clean RCS







## Disassembly of nozzle set







integrated in the universal spanner.

## Cleaning and drying







When cleaning the spray gun manually, please ensure not to use brushes made of metal wires which could possibly damage the spray gun. Also, please make sure that no cleaning fluid ends up in the air passages of the spray gun body.

## Cleaning of the nozzle set













#### When cleaning the nozzle components, please make sure that metal parts of brushes do not damage the nozzle set. Ideally, please use specially designed SATA cleaning brushes and SATA nozzle cleaning needles to ensure optimum cleaning and maintenance of the nozzle set. Please watch our video at www.sata.com/

TV concerning "Cleaning and Maintenance of Spray Guns". Or simply order the cleaning brochure (Part No. 158162) or the cleaning poster (Part. No. 168070) free of charge!

## Assembly and maintenance















Grease and insert paint needle spring







Before painting, connect the air hose and blow air to be sure all passages are dry. With air connected and trigger pulled, move the air micrometer and fan control knobs back and forth to force air in and out of all air passages to empty them completely of solvent or water. Put gun away dry, do not soak the air cap.





## The revolutionary nozzle system

State-of-the-art paint systems and the latest application recommendations open up new possibilities, but also pose new challenges for professional painters. The SATAjet X 5500 featuring the new X-nozzle system now defines a wholly new application standard for the future.

The concept of this nozzle system is easy and straightforward to understand: Both proven application technologies – HVLP and RP – remain available, but now each of them with the additional choice between "I" and "O"-nozzle sets. In line with the increasing nozzle sizes within each of the respective technology (HVLP / RP), the material flow rate increases too with constant increments – which means that the spray fan size and width remain unchanged across the entire nozzle spectrum. In essence, end-users can now rely on a transparent and consistent system which offers them clear and well-structured application options.

The "I"-nozzles produce a parallel spray fan pattern with a minimal dry zone and a drier center which is ideal for painters preferring a **reduced application speed** and maximum application control during the painting process. The **film build per coat** in comparison to an "O"-nozzle of the same size is **slightly reduced**.

■ Parallel spray fan with minimal dry zone

Improved control during application

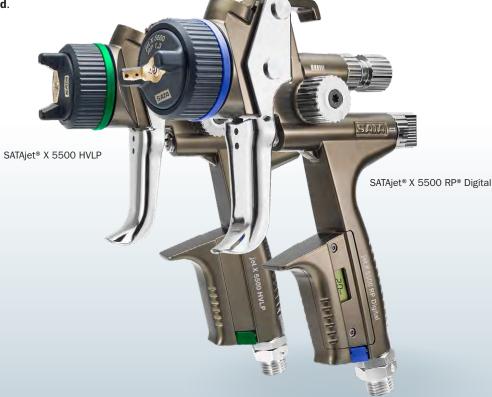
Reduced film build per coat compared to the nozzle set currently in use or the "O"-nozzle

"O"-nozzles do have an oval-shaped spray fan pattern with a larger dry zone and a wet core to accommodate increased application speed at the expense of slightly less application control during the painting process. The film build per coat in comparison to an "I"-nozzle is slightly higher.

Oval-shaped spray fan with larger dry zone

Wet core for increased application speed

■ Film build per coat slightly higher compared to the "I"-nozzle





## PRODUCT BENEFITS

- Revolutionary: The X-nozzles are taking atomization to a whole new level
- Noticeably quieter: Whispering nozzle<sup>TM</sup> due to optimized air flow geometry, reduced noise level in the relevant sound frequency ranges
- Individual: Matches any application requirement, such as specific characteristics of the paint system, climatic conditions and application method (application speed/ application control)
- Precise: Optimized material distribution for enhanced spraying uniformity and atomization with both spray fan shapes
- Low maintenance: No air distribution insert required, thus also ensuring a much easier and faster cleaning process
- Consistent: Constant fan size across the entire nozzle spectrum (within each respective atomization technology) with linear increases of the material flow rate
- Efficient: The optimized atomization concept enables to realize considerable material savings using the same application method as before

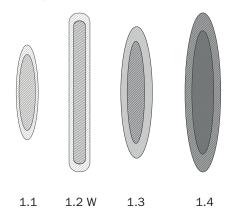
## Select your favorite nozzle



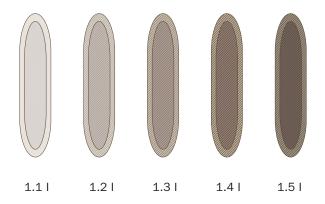
#### www.sata.com/nozzlefinder

#### SPRAY FAN SHAPES

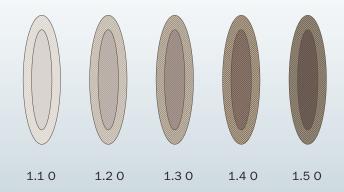
#### **Examples of current** fan shapes



#### With SATAjet X 5500 Fan shape I-nozzle HVLP/RP



#### Fan shape O-nozzle HVLP/RP



# SATAjet® X 5500 PHASER

RP® /HVLP















Technical data:	RP	HVLP
Inlet pressure	Operating range	Operating range
	(Field of application):	(Field of application):
	7 psi - 34 psi	7 psi - 34 psi
	Compliant: max. 29 psi	Compliant: max. 29 psi
Air consumption at 29 psi	10 CFM	15 CFM
Spray distance	Operating range	Operating range
	(Field of application):	(Field of application):
	3.9 in 8.2 in.	3.9 in 8.2 in.
	Recommended:	Recommended:
	6.6 in 8.2 in.	3.9 in 5.9 in.









_						
	I-NOZZLE			0-NOZZLE		
	1,2	1,3	1,4	1,2	1,3	1,4
_	Standard with RPS	multi-purpose cup 0	.6 I / 0.9 I (each 1x)			
A P	1096066	1096074	1150002	1096090	1096082	1150010
HVLP	1096157	1096149	1096131	1096107	1096115	1096123
_	Nozzle set					
RP.	1096181	1096199	1150028	1096214	1096206	1150036
HVLP	1096272	1096264	1096256	1096222	1096230	1096248



## SATAjet® X 5500 PHASER

15438

Paint needle packing

86843

Air piston rod

96875

PVC insert for paint spray guns with QCC cup connection

131987

Spare plug-in sieve 200  $\mu m$ , pastel green (packing unit 100 pieces)

133934

Sealing (packing unit 3 pieces) for spindle

133942

Seal retainer, cpl.

133959

Pressure spring (3 pieces) for paint needle and air piston

133991

Teflon seal for air piston (packing unit 3 pieces)

140582

Sealing element (packing unit 5 pieces) for fluid tip

211391

Locking screw (packing unit 3 pieces) for air micrometer

211409

CCS-Clips, green, blue, red, black (packing unit 4 pieces)

211508

Sealing ring (packing unit 5 pieces)

213025

Spindle, cpl., for round / flat spray control

400000

Kit consisting of colored marking rings (blue, green, black,

packing unit each 1 piece)

1006734

Trigger fixing clip

1057323

Tool kit 1092973

Trigger kit

1092981

Air connection piece 1/4" male thread

1092999

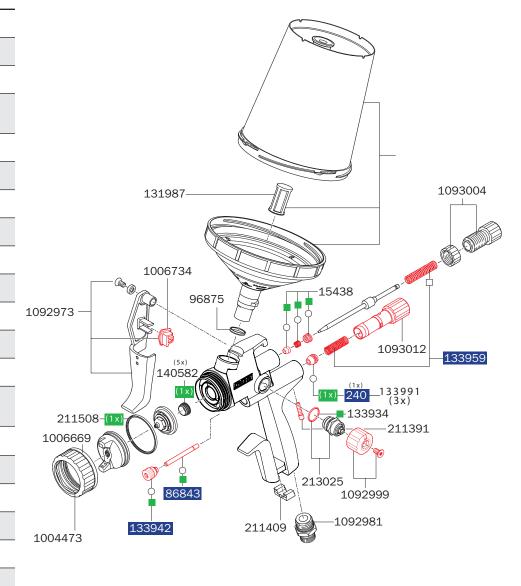
Control knob with screw (pack of 2 pieces)

1093004

Material flow control with counter nut

1093012

Air micrometer





Repair kit

82552 Air pisto

Air piston service unit

1050674X

SATAjet X 5500 Maintenance Set

o 136960 Sealing kit

#### Tool kit

#### 1057323

· Universal spanner

Combi tool

· Cleaning brush

CCS clips
Paint strainer

1097379

Universal key kit (pack of 3 pieces)

#### SATA adam 2 (SATAjet 5000 series & up)

211557

SATA adam 2 chrome (psi)

1031715

SATA adam 2 black (psi)

211565 SATA adam 2 dock 211573 SATA adam 2 dock (2x)





#### 1050674X

· 1 Sealing ring for air cap ring 211508

1 Sealing element for fluid tip 140582

1 Air piston rod 86843

1 Seal retainer 133942

1 Spindle seal 133934

1 Teflon seal for air piston 240

1 Paint needle packing 15438



# SATAjet® X 5500

## RP® /HVLP









RP









Technical data:

Inlet pressure

Spray distance

Operating range 7 psi - 34 psi

(Field of application): Compliant: max. 29 psi

HVLP

Operating range (Field of application): 7 psi - 34 psi Compliant: max. 29 psi

Air consumption at 29 psi 10 CFM 15 CFM

> Operating range (Field of application): 3.9 in - 8.2 in

Recommended:

Operating range (Field of application): 3.9 in - 8.2 in Recommended:



_		6.6 in - 8.2 in 3.9 in - 5.9 in		in - 5.9 in	□ <b>同</b>	AQME	5		
	I-NOZZLE								
	1,1	1,2	1,3	1,4	1,5	1,6	1,8		
	Standard with RPS	multi-purpose cup 0.6	61/0.91(each 1x) <b>w</b>	rith swivel joint					
윤	1061548	1061556	1061564	1061572	1106534	1106542	1126889		
HVLP	1061895	1061902	1061887	1061910	1061928	-	-		
	<b>DIGITAL</b> with RPS m	ulti-purpose cup 0.6	l / 0.9 l (each 1x) <b>wit</b>	th swivel joint					
A P	1061639	1061655	1061704	1061738	1199976	1109942	-		
HVLP	1062009	1061986	1062017	1062041	1062059	-	-		
	Nozzle set								
AP P	1063536	1063544	1063552	1063560	1106493	1106526	1125120		
HVLP	1063619	1063627	1063635	1063651	1063669	-	-		
	O-NOZZLE					,			
	1,1	1,2	1,3	1,4	1,5	1,6	1,8		
	Standard with RPS	multi-purpose cup 0.6	61/0.91(each 1x) w	rith swivel joint					
윤	1061580	1061598	1061605	1061613	1106550	1106568	1126897		
HVLP	1061936	1061944	1061952	1061960	1061978	-	-		
	<b>DIGITAL</b> with RPS m	ulti-purpose cup 0.6	l / 0.9 l (each 1x) <b>wit</b>	th swivel joint					
RP.	1061770	1061796	1061811	1061837	1109968	1109950	-		
HVLP	1062083	1062091	1062132	1062140	1062174	-	-		

Test Air Cap for I and O

1063586

1063685

Nozzle set

1063578

1063677

1076456 1076670 1075630

1063601

1063693

1063594

1063643



1125138

1106518

1106500

1063700

#### SATAjet® X 5500

Teflon packing for air piston (each)

15438

Paint needle packing

16162

Swivel joint for digital gun

17897

Needle spring

19745

Swivel joint for standard gun

86843

Air piston rod

96875

PVC insert for paint spray guns with QCC cup connection

Sealing (packing unit 3 pieces) for spindle

133942

Seal retainer, cpl.

133959

Pressure spring (3 pieces) for paint needle and air piston

133991

Air piston head (packing unit 3 pieces)

134098

Air connection piece G1/4 male thread

140582

Sealing element (packing unit 5 pieces) for fluid tip

211391

Locking screw (packing unit 3 pieces) for air

micrometer 211409

CCS-Clips, green, blue, red, black (packing unit 4 pieces)

211433

Trigger kit

211441

Seal retainer with sleeve

Trigger sleeve kit

211466

Air micrometer

211474 Material flow control with counter nut

211508

Sealing ring (packing unit 5 pieces)

213025

Spindle, cpl., for round / flat spray control

215806

Air piston spring

1057323

Tool kit 1057357

Control knob with screw (packing unit 2 pieces)

1057414

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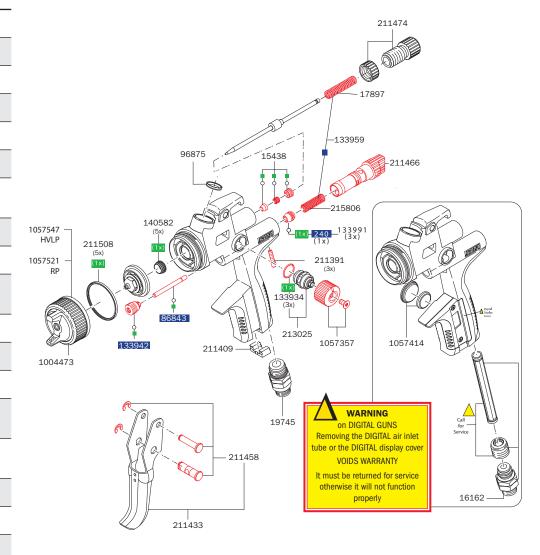
Battery kit

1057521

CCS ring only, RP, Blue

1057547

CCS ring only, HVLP, green



#### SATAjet X 5500 Maintenance Set

#### 1050674X

1 Sealing ring for air cap ring 211508

1 Sealing element for fluid tip 140582

1 Air piston rod 86843

1 Seal retainer 133942

1 Spindle seal 133934

1 Teflon seal for air piston 240 1 Paint needle packing 15438

#### Repair kit

Repair kit

Air piston service unit

SATAjet X 5500 Maintenance Set

Sealing kit

#### Tool kit

#### 1057323

Universal spanner

Combi tool

Cleaning brush

CCS clips

Paint strainer

1097379

Universal key kit (pack of 3 pieces)

#### SATA adam 2 (SATAjet 5000 series & up)

211557

SATA adam 2 chrome (psi)

1031715

SATA adam 2 black (psi)

211565 SATA adam 2 dock 211573 SATA adam 2 dock (2x)





# SATAjet® 5000 B

# RP® /HVLP









RP







## Technical data:

Inlet pressure

Air consumption at 29 psi Spray distance

## **HVLP**

Operating range (Field of application): 7 psi - 29 psi 7 psi - 29 psi

Compliant: max. 29 psi

10.2 CFM Operating range (Field of application):

3.9 in - 8.3 in Recommended: 6.7 in - 8.3 in

Operating range (Field of application):

Compliant: max. 29 psi

15.2 CFM

Operating range (Field of application): 3.9 in - 8.3 in Recommended: 3.9 in - 5.9 in







	1,0	1,1	1,2	1,2 W	WSB	1,3	1,4	1,5	1,6	1,7	1,8	1,9	2,0	2,2	2,5
;	Standard	with RPS	multi-pur	pose cup (	0.31/61,	/ 0.9 I (ea	ch 1x) <b>witl</b>	ı swivel jo	int						
윤	-	215640	209858	209866	-	209874	209882	-	209890	-	209908	-	209916	-	-
HVLP	210732	-	210740	-	210757	210765	210799	210823	-	210831	-	-	-	210856	-
	Nozzle se	et													
윤	-	210252	210260	210278	-	210286	210294	-	210302	-	210310	-	210328	-	210336
HVLP	210955	-	210963	-	210971	210989	211011	211045	-	211052	-	211060	-	211078	-
	Test Air C	ар													
윤		215	962		-	215962	215970	-	215970	-	215970	-	-	-	-
HVLP	215988	-	215996	-	215988	215996	215988	215988	-	-	-	-	-	-	-



## SATAjet® 5000 B

240

Packing, Air Piston (each)

1818 Snap Ring

3426 Circlip

3988

Sieve, pk of 20

3988-5

Sieve, pk of 5

15438

Paint needle packing

17525

Bent washer for trigger, guns < 11/16

17897

Needle spring

19745

Swivel joint

86843

Air piston rod

96875

Seal, inner cup

133934

Sealing (packing unit 3 pieces) for spindle

133942

Seal retainer, cpl.

Pressure spring (3 pc) for paint needle and air piston

133991

packing for air piston (packing unit 3 pieces)

134098

Air connection piece 1/4" (male thread)

Sealing element (packing unit 5 pieces) for fluid tip

164376

CCS ring only, RP, Blue

164384

CCS ring only, HVLP, Green

211391

Locking screw (3 pieces) for air micrometer

211403

Air distribution ring (3x) w/o puller

211405

Air distribution ring (5x) w/o puller

211409

CCS-Clips, green, blue, red, black (each 1x)

211425

Air distribution ring (3 pieces)

211433

Trigger kit

211458 Trigger sleeve kit

211466

Air micrometer

211474

Material flow control with counter nut

211482

errors reser

printing (

technical modifications and

Control knob with screw (each 2 pieces)

211508

Sealing ring (5 pieces)

213025

Spindle, cpl., for round / flat spray control

213702

Complete Ring only, RP, Blue

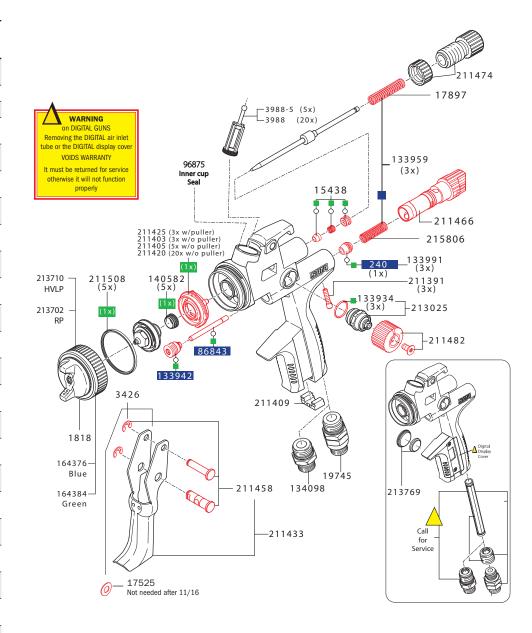
213710

Complete Ring only, HVLP, Green

213769 Battery kit

215806

Air Piston Spring



#### SATAjet 5000 B Maintenance Set

#### 1050674

Air distribution ring/extraction tool 211425

1 Sealing ring for air cap ring 211508

1 Sealing element for fluid tip 140582

1 Air piston rod 86843

1 Seal retainer 133942

1 Spindle seal 133934

1 Teflon seal for air piston 240

1 Paint needle packing 15438

#### Tool kit

Repair kit

211532

Repair kit

82552

1050674

136960

Sealing kit

Air piston service unit

SATAjet 5000 Maintenance Set

#### 211524

Universal spanner Combi tool

Cleaning brush CCS clips

Paint strainer Extraction tool

1097379 Universal key kit (pack of 3 pieces)



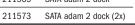
211557

SATA adam 2 chrome (psi)

1031715

SATA adam 2 black (psi)

211565 SATA adam 2 dock







# SATAjet® 1500 B SoLV

## RP® /HVLP



Inlet pressure













Technical data:

Operating range (Field of application): 7 psi - 29 psi Compliant: max. 29 psi

HVLP

Operating range

(Field of application): 7 psi - 26 psi

Compliant: max. 26 psi

Air consumption at 26 psi 10.2 CFM 12.4 CFM

Spray distance Operating range Operating range (Field of application): (Field of application): 6 in - 8.2 in 3.9 in - 5.9 in







	1,3	1,4	
	Standard with R	PS multi-purpose	e cup 0.3   / 6   / 0.9   (each 1x
AP P	1010892	1010917	
HVLP	1010925	1010933	
	Nozzle set		
RP	1010941	1010959	
HVLP	1010967	1010975	



#### SATAjet® 1500 B SoLV

Snap Ring

3988

Paint strainer, 300  $\mu m$  (packing unit 20 pieces)

3988 -5

Paint strainer, 300 µm (packing unit 5 pieces)

6395

CCS Clips, green, blue, red, black packing unit 4 pieces)

15438

Paint needle packing

89771

Spindle, cpl., f. round / flat spray control SATAjet 2000

HVI P

91959

Air piston rod 96875

Inner gun seal

1011353

Trigger kit

1011361

Trigger sleeve kit 172429

Air cap seal, 5 pk

133934

Sealing (packing unit 3 pieces) for spindle 133942

Seal retainer, cpl.

133959

Pressure spring (3 pieces) for paint needle and air piston

Locking screw (packing unit 3 pieces) for air micrometer

133983

Air connection piece 1/4" male thread

133991

Air piston head (packing unit 3 pieces)

140582

Sealing element (packing unit 5 pieces) for fluid tip

143230

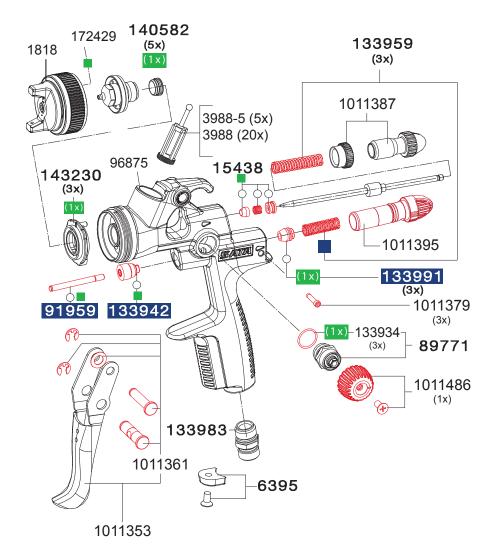
Air distribution ring (packing unit 3 pieces)

Material flow control with counter nut

1011395

Air micrometer 1011486

Fan control knob with screw (packing unit 2 pieces)



#### Repair kit

1011527 Repair kit

Air piston service unit

1047150

SATAjet 1500 Maintenance Set

136960 Sealing kit

#### SATAjet 1500 B SoLV Maintenance Set

#### 1047150

Air distribution ring/extraction tool 143230

1 Sealing ring for air cap ring 172429

1 Sealing element for fluid tip 140582

1 Air piston rod 91959

- 1 Seal retainer 133942
- 1 Spindle seal 133934
  - 1 Teflon seal for air piston 133991

1 Paint needle packing 15438

#### Tool kit

#### 9050

Universal spanner

Cleaning brush

Paint strainer Extraction tool

Allen wrench 2mm Allen wrench 4mm

1097379

00

Universal key kit (pack of 3 pieces)





# SATAminijet® 4400 B

# RP® /HVLP















Technical data:	RP	HVLP
Inlet pressure	7.25 psi - 36 psi	7.25 psi - 29 psi
Air consumption	7 CFM @ 36 psi	4.2 CFM @ 29 psi
Spray distance	6 in - 7 in	5 in - 6 in



	0,3 SR	0,8 SR	1,0 SR	1,2 SR	1,3 SR	1,4 SR			
	Spot-Repair with RPS multi-purpose cup 0.3 I (2x)								
RP	1114149	202390	198358	198366	1065136	-			
HVLP	-	198168	198176	198184	-	198192			
	Nozzle set								
윤	1114131	201285	201293	201301	1065037	-			
HVLP	-	201244	201251	201269	-	201277			
	Test Air Cap								
AP.	-		206474		-	-			
HVLP	-	206433	206	441	-	206458			

design s	set
----------	-----

198382

SATA design set with SATAminijet 4400 B HVLP 1.0 (state nozzle size)



 $\textbf{Reusable QCC PVC and aluminum cups sold seperately.} \ \ \textbf{Uses std QCC cups}, no \ \text{adapter required}$ 

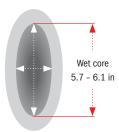
	0,3	0,5	0,8	1,0	1,1	1,4	1,6	
·	Standard with RPS	multi-purpose cup 0	.3 I (2x)					
A P	-	202382	-	-	-	198374	204156	
HVLP	204164	204172	204180	204198	204206	-	-	
	Nozzle set							
윤	-	202408	-	-	-	201319	201327	
HVLP	201194	201202	201210	201228	201236	-	-	
	Test Air Cap							
A P	-	206466	-	-	-	206	482	
HVLP	206417			206425		-	-	

# Spray fan comparison

# SATAminijet 4400 B HVLP

Standard nozzle / SR nozzle

#### 1.0 HVLP (at 29 psi) Spray distance 5.9 in

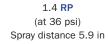


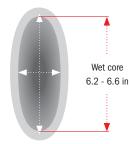
#### 1.0 SR HVLP (at 29 psi) Spray distance 5.9 in



## SATAminijet 4400 B RP

Standard nozzle / SR nozzle





#### 1.2 SR RP (at 36 psi) Spray distance 5.9 in



#### 1.3 SR RP (at **29 psi)** Spray distance 5.9 in



#### SR-nozzles especially for spot repair applications

- Lower risk of creating bright edges ("halos")
- Allows application of very thin layers of paint



#### SATAminijet® 4400 B

3988

Strainer. 300 µm (20x)

3988-5

Strainer. 300 µm (5x)

13219

CCS ring only, HVLP, Green

16295

25 ml glass cup with plug-in cup

35592

CCS ring only, RP, Blue

44859 Needle packing

53033

25 ml glass cup with plug-in cup (5x)

58164

25 ml glass cup with blind lid (5x)

64022

PVC lid (3x)

68809 Packing spring

133983

Air connection piece G1/4 male thread

197418

CCS Clips. green. blue. red. black (4x)

Air distribution ring (3x), w/puller

197541

0.125 I QCC reusable plastic cup. cpl.

197558

Anti-drip device (4x)

198408

Air piston rod

198473

Trigger kit 198523

Air micrometer

198549

Spindle for round / flat spray control

198911

0.15 I QCC reusable aluminium cup. cpl.

199075

Screw cap with drip catcher ring and anti-drip device

199406 Material flow control with counter nut

Packing for paint needle and air piston rod

199430

Adjustment screw (3x) for air micrometer

199448

Air piston head (3x) 199455

Sealing element (5x) for fluid tip

199463

Trigger sleeve kit

199471

Gasket (3x) for spindle

201467

Pressure spring (each 3x) for paint needle and air piston 200162

Control knob with screw each 2)

200220

Plug-in cup connection with QCC

200238

25 ml glass cup with plug-in lid (5x) and QCC plug-in

connection (1x)

200907

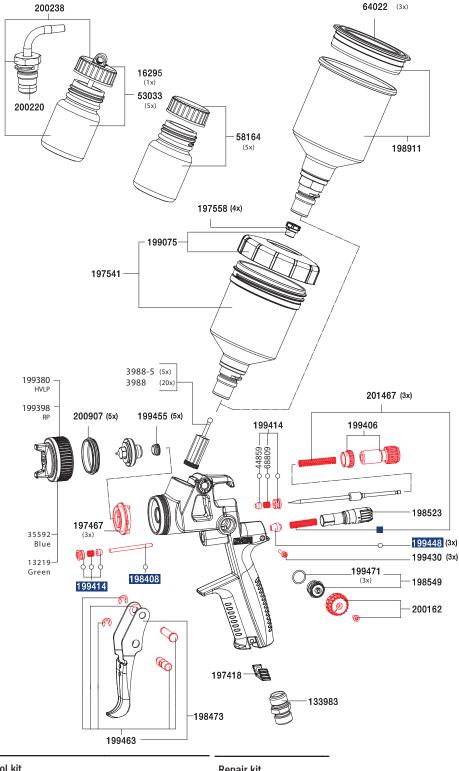
Sealing ring (5x)

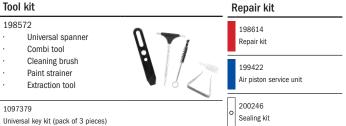
199398

Metal ring only, Blue, RP

199380

Metal ring only, Green, HVLP





# SATAjet® 100 B F

# RP® /HVLP













Technical data:	RP	HVLP		
Inlet pressure	7 - 29 psi	29 psi		
Air consumption:	10.2 CFM @ 29 psi	12.4 CFM @ 36 psi		
Spray distance	6 in - 8 in	3.9 in - 5.9 in		



	1,1 UV	SEALER	1,4	1,6	1,7	1,8	1,9	2,0	2,1
<b>Spray</b> gun with RPS multi-purpose cup 0.3   / 0.6   / 0.9   (each 1x) <b>without</b> swivel joint									
쮼	203125*	1100015	1012632	1012640	-	1012658	-	1012666	-
HVLP	-		1012674	-	1012682	-	1012690	-	1012707
	Nozzle set								
RP	182600	1099573	146977	145250	-	145268	-	145276	-
HVLP	-	-	146381	-	145417	-	145425	-	145433

<sup>\* 3</sup> x 0,6 I UV

# SATAjet® 100 B P

#### Technical data:

Inlet pressure	7 - 29 psi
Air consumption at 29 psi	8.7 CFM
Spray distance	5 in - 7 in

P\*

Spray gun with RPS multi-purpose cup 0.3 I / 0.6 I / 0.9 I (each 1x) without swivel joint, only comes in 2.5

1012715

Nozzle set Nozzle size only comes in 2.5

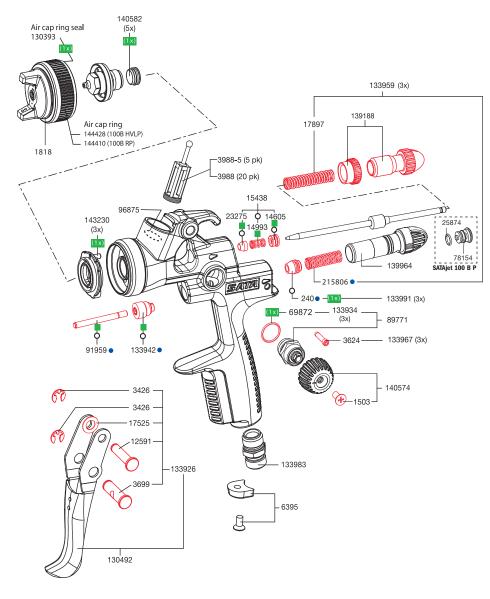
145284



<sup>\*</sup> Polyester spray filler

# Spare parts SATAiet® 100 E

240	Packing, air piston
901	Wrench, universal spanner
1503	Screw, fan control
1826	Non-drip device (4 pk)
3426	Circlip, pin
3509	Brush, large standard
3624	Pin, air micrometer
3699	Pin, lower trigger
3988	Sieve, pk of 20
3988-5	Sieve, pk of 5
6007	Brush, nozzle cleaning, pk of 10
6395	Disc, CC (standard), pk of 4
6585	Insert, aluminum cup
9050	Tool kit
9647	Allen wrench, 4mm
12591	Pin, upper trigger
14605	Bushing, needle packing
14993	Spring, needle packing
15438	Kit, needle packing
17525	Washer, tension spring
17897	Spring, paint needle
23275	
	Packing, needle
27243	Cup, 0.6L QCC plastic
43638	Puller, wire air ring
19395	Lid, 0.6L plastic
19437	Cup Lid Drip Ring, 0.6L, (5 pk)
59872 71555	O Ring, fan control
71555	Lid, plastic, (3 pk)
39771	Control spindle, flat/round, w/"O"ring
91959	Piston, air rod
92759	Service set, air piston
96875	Seal, inner cup
130393	Seal, air cap ring
130492	Kit, trigger service complete
130542	Repair kit, SATAjet 100 B series
133884	Kit, battery, cover w/gasket
133926	Kit, trigger sleeve
133934	O ring, fan control, (3 pk)
133942	Bushing, air piston
133959	Kit, spring, (3 ea. of #215806 & #17897)
183780	Sealing kit
215806	Spring, air piston
	Pin, air micrometer, (3 pk)
133967	, a
	Fitting standard 1 / A" air inlet
133983	Fitting, standard 1/4" air inlet
133983 133991	Packing, air piston, (3 pk)
133967 133983 133991 139188	Packing, air piston, (3 pk)  Kit, fluid control and lock nut
133983 133991 139188 139964	Packing, air piston, (3 pk)  Kit, fluid control and lock nut  Air micrometer, HVLP & RP only
133983 133991 139188 139964 140574	Packing, air piston, (3 pk)  Kit, fluid control and lock nut  Air micrometer, HVLP & RP only  Knob, fan control w/ screw
133983 133991 139188 139964 140574 140582	Packing, air piston, (3 pk)  Kit, fluid control and lock nut  Air micrometer, HVLP & RP only  Knob, fan control w/ screw  Fluid tip seal (5 pk)
133983 133991 139188 139964 140574	Packing, air piston, (3 pk)  Kit, fluid control and lock nut  Air micrometer, HVLP & RP only  Knob, fan control w/ screw
133983 133991 139188 139964 140574	Packing, air piston, (3 pk)  Kit, fluid control and lock nut  Air micrometer, HVLP & RP only  Knob, fan control w/ screw  Fluid tip seal (5 pk)



Only with SATAjet 100 B "P" version:					
25874	"0" ring 9 x 1.5				
78154 Closing cap w O ring seal					

# Repair kit 130542 Repair kit 92759 Air piston service unit 1047100 Maintenance Set, slimmed down 183780 Sealing kit

# Tool kit

Extraction tool

- Paint strainer
- Cleaning brush
- Allen wrench 2 mm width
- · Allen wrench 4 mm width
- Universal spanner

1097379

Universal key kit (pack of 3 pieces)

#### SATAjet 100 B Maintenance Set

#### 1047100

- Air distribution ring/extraction tool 143230
  - 1 Sealing ring for air cap ring 130393
- 1 Sealing element for fluid tip 140582
- 1 Air piston rod 91959
- 1 Seal retainer 133942
  - 1 Spindle seal 133934
- 1 Teflon seal for air piston 133991
- 1 Paint needle packing 15438



# SATAjet® 3000 K

## RP® /HVLP











RP	HVLP		
6-34 psi	36 psi		
15.2 CFM	18.7 CFM		
6 in - 9 in 5 in - 8.5 in			
G 3/8" male thread			
	6-34 psi 15.2 CFM 6 in - 9 in		



	0,8	1,0	1,1	1,2	1,3	1,4	1,5	1,6	1,7	2,0
	Spray gun Standard									
ద	92932	-	93336	-	93344	-	93351	-	93369	93377
HVLP	93385	92924	-	93393	-	193656	-	96164	-	96172
	Specially Treated (ST) ST= nozzle sets with lifetime prolonged surface of fluid tip and paint needle.									
₽	163022	-	141994	-	142265	-	166421	-	196535	-
HVLP	93385ST	92924ST	-	93393ST	-	CALL	-	137851	-	96172ST
	Nozzle set									
윤	92494	-	92502	-	92510	-	92528	-	95422	95356
HVLP	92783	92791	-	92809	-	191379	-	92817	-	92825
	Nozzle set - Specially Treated									
윤	141317	-	137901	-	137919	-	137927	-	137935	137943
HVLP	147058	137950	-	137968	-	CALL	-	137976	-	137984

#### Required accessories for SATA pressure fed spray guns

92031

SATA paint tube G 3/8" (female thread) - 3/8" (male thread) for SATA pressure fed spray guns



38265

SATA paint strainer 60 msh, G 3/8" (female thread) and 3/8" (male thread) for SATA pressure fed spray gun except for SATAminijet



**Upon request:** spray guns and nozzle sets with surface treatment for increased lifetime of the fluid tip and paint needle.

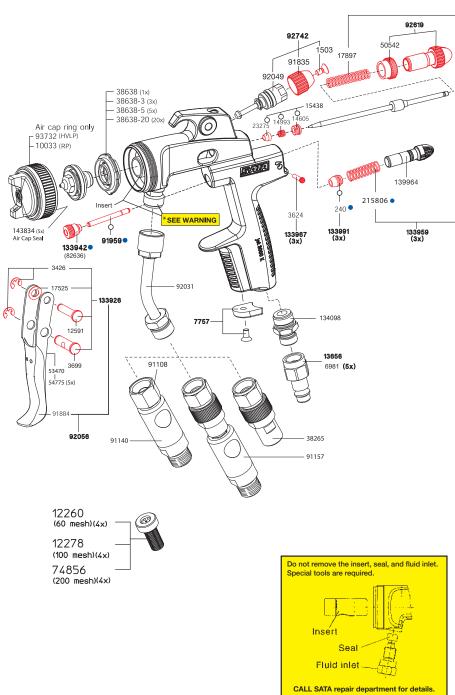
Further accessories see pages 67|69.



Errors, technical modifications and printing errors reserved.

## SATAjet® 3000 K

240	3000 K
240	Air piston packing
1503	Fan control screw
3426	Circlip only, 1 each
3624	Pin, micrometer
3699	Pin, lower trigger
6981	Female nipple, pk of 5
7757	Color Code disc, pk of 4
10033	Air cap ring w/seal, 3000 K RP
12591	Pin, upper trigger
13656	Quick coupling nipple G1/4 female, hi-flow
14605	Bushing, needle packing
14985	Battery kit, digital
14993	Spring, needle packing
15438	Needle packing service set
17525	Lock spring
17897	Needle spring
23275	Needle packing
38265	Strainer, G3/8i-G3/8a, 60 mesh WA
38638	Air ring, K3000 K, HVLP and RP
38638-3	Air ring, pk of 3
38638-5	Air ring, pk of 5
38638-20	Air ring, pk of 20
43638	Wire tool, air ring
50542	Lock nut fluid control
53470	Trigger slider pad
53603	Air micrometer
82636	Air piston packing holder
91108	QC nipple
91140	Material coupling w/plug-in nipple, mat. strainer 60 mesh, G3/8i- G3/8a
91157	Material coupling w/plug-in nipple and mat. strainer 60 mesh, G3/8i-G3/8a
91835	Knob, fan control
91884	Trigger
91959	Air piston, 3000 K
92031	Paint pipe, for SATA pressure fed, G3/8i-G3/8a, waterborne
92049	Fan control
92056	Trigger service set
92577	Tool set, 3000 K
	Tool set, 3000 K Fluid control service set
92577	
92577 92619	Fluid control service set
92577 92619 92742	Fluid control service set Fan control service set
92577 92619 92742 92759	Fluid control service set Fan control service set Air piston service set
92577 92619 92742 92759 92767 93732 95091	Fluid control service set Fan control service set Air piston service set Repair kit, 3000 K HVLP & RP Air cap ring w/seal, 3000 K HVLP Air inlet fitting, Digital
92577 92619 92742 92759 92767 93732 95091 133926	Fluid control service set Fan control service set Air piston service set Repair kit, 3000 K HVLP & RP Air cap ring w/seal, 3000 K HVLP Air inlet fitting, Digital Kit, trigger sleeve
92577 92619 92742 92759 92767 93732 95091 133926 133942	Fluid control service set Fan control service set Air piston service set Repair kit, 3000 K HVLP & RP Air cap ring w/seal, 3000 K HVLP Air inlet fitting, Digital Kit, trigger sleeve Air piston packing
92577 92619 92742 92759 92767 93732 95091 133926 133942 133959	Fluid control service set Fan control service set Air piston service set Repair kit, 3000 K HVLP & RP Air cap ring w/seal, 3000 K HVLP Air inlet fitting, Digital Kit, trigger sleeve
92577 92619 92742 92759 92767 93732 95091 133926 133942	Fluid control service set  Fan control service set  Air piston service set  Repair kit, 3000 K HVLP & RP  Air cap ring w/seal, 3000 K HVLP  Air inlet fitting, Digital  Kit, trigger sleeve  Air piston packing  Kit, spring, pk of 3 each
92577 92619 92742 92759 92767 93732 95091 133926 133942 133959	Fluid control service set Fan control service set Air piston service set Repair kit, 3000 K HVLP & RP Air cap ring w/seal, 3000 K HVLP Air inlet fitting, Digital Kit, trigger sleeve Air piston packing Kit, spring, pk of 3 each of #215806 & #17897 Pin, air micrometer, pk of 3 Packing, air piston, pk of 3
92577 92619 92742 92759 92767 93732 95091 133926 133942 133959	Fluid control service set Fan control service set Air piston service set Repair kit, 3000 K HVLP & RP Air cap ring w/seal, 3000 K HVLP Air inlet fitting, Digital Kit, trigger sleeve Air piston packing Kit, spring, pk of 3 each of #215806 & #17897 Pin, air micrometer, pk of 3
92577 92619 92742 92759 92767 93732 95091 133926 133942 133959 133967 133991	Fluid control service set Fan control service set Air piston service set Repair kit, 3000 K HVLP & RP Air cap ring w/seal, 3000 K HVLP Air inlet fitting, Digital Kit, trigger sleeve Air piston packing Kit, spring, pk of 3 each of #215806 & #17897 Pin, air micrometer, pk of 3 Packing, air piston, pk of 3
92577 92619 92742 92759 92767 93732 95091 133926 133942 133959 133967 133991 134098	Fluid control service set Fan control service set Air piston service set Repair kit, 3000 K HVLP & RP Air cap ring w/seal, 3000 K HVLP Air inlet fitting, Digital Kit, trigger sleeve Air piston packing Kit, spring, pk of 3 each of #215806 & #17897 Pin, air micrometer, pk of 3 Packing, air piston, pk of 3 Air inlet fitting, 1/4" BSP



#### Tool kit

#### 9050

- Extraction tool
- Paint strainer
- · Cleaning brush
- · Allen wrench 2 mm width
- · Allen wrench 4 mm width
- Universal spanner

#### Repair kit

92767 Repair kit

92759 Air nistor

Air piston service unit

183780 Sealing kit

# SATAjet® 3000 K spray mix







#### Technical data:

Max. operating pressure atomization air:	145 psi
Max. operating pressure material:	3,625 psi
Weight including material filter:	23 oz.





#### Spray mix gun

SATAjet 3000 K spray mix with paint pipe, strainer 100 mesh, without paint nozzle (specify material nozzle size)

#### Spray mix spray gun with reversing switch

120014 SATAjet 3000 K spray mix with paint pipe, strainer 100 mesh, reversing switch, without inversion nozzle (specify reversing nozzle size)

207530 Reversing switch kit, without reversing nozzle for SATAjet 3000 K spray mix

Using a reversing nozzle requires a "one time" purchase of the reversing switch. Part Number 207530

Nozzle No.	Part No.	ø mm	ø inch	Angle	Width	oz/min @ 1015 psi		Strainer
Fluid tip								
1840	23044	0,18	0,007	40°	7	5.41		
2325	7328	0,23	0,009	25°	6	7.78		
2350	7435	0,23	0,009	50°	9	7.78		
2360	74922	0,23	0,009	60°	10	7.78	200 msh	74856 4 per set
2825	16998	0,28	0,011	25°	6	10.14	85 µm	
2850	50906	0,28	0,011	50°	9	10.14		
2865	13771	0,28	0,011	65°	10	10.14		
3325	20206	0,33	0,013	25°	6	15.22		
3350	50898	0,33	0,013	50°	9	15.22		
3365	13789	0,33	0,013	65°	11	15.22		
3375	74930	0,33	0,013	75°	13	15.22	100 msh	12278
3390	73742	0,33	0,013	90°	16	15.22	150 μm	4 per set
3825	13797	0,38	0,015	25°	6	20.63		
3850	7344	0,38	0,015	50°	10	20.63		
3882	74948	0,38	0,015	82°	14	20.63		
4650	19307	0,46	0,018	50°	9	32		
4682	74955	0,46	0,018	82°	14	32	60 msh	12260
5370	150276	0,53	0,021	70°	13	42	250 μm	4 per set
6050	17004	0,60	0,024	50°	12	53.76		
nversion n	ozzle for inve	rsion switch						
2550	207548	0,25	0,010	20°/50°	4/9	8.45	200 msh	74856
3050	207555	0,30	0,012	20°/50°	4/9	12.85	85 μm	4 per set

20°/50°

20°/50°

4/9

4/9

17

23.6

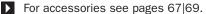
100 msh

150 µm

Hose pairs see pages 159|160.

207563

207571



0,35

0,40

0,014

0,016



12278

4 per set

3550

4050

## SATAjet® 3000 K spray mix

Spray III	IA .
240	Air piston packing
1503	Fan control screw
3426	Circlip, pin
3624	Pin, micrometer
3699	Pin, lower trigger
12260	Sieve, 60 msh, pkg of 4
12278	Sieve, 100 msh, pkg of 4
12591	Pin, upper trigger
17525	Washer, tension spring
18341	Needle spring
30833	Nozzle cleaning kit
38638	Air distrib. ring, spray mix
*38638-3	Air ring, pk of 3
*38638-5	Air ring, pk of 5
*38638-20	Air ring, pk of 20
53603	Air micrometer
74856	Sieve, 200 msh, pkg of 4
82636	Air piston packing holder
91835	Knob
91959	Air piston, K3
92759	Air piston service set
98434	Pre-nozzle
98442	Seal ring, pre-nozzle
98459	Air cap, round/flat
98525	Packing holder
98541	Needle tip
98608	Paint pipe, material filter 100 mesh
98624	Fan control
98681	Trigger service set
98699	Tool kit, Sp. Mix
98707	Repair kit, Sp. Mix
98764	Pre-nozzle w/needle tip
98772	Needle w/needle tip
98806	Fan control service set
120071	Trigger lock, complete
120261	Reversing nozzle seal, OLD
120279	Reversing nozzle switch, OLD
207522	Seal, reversing nozzle, NEW
207530	Reversing switch, NEW
215806	Spring, air piston
228056	Air cap ring with protection against accidental contact
228049	Air cap ring with protection against accidental contact

#### B - Reversing nozzle

New

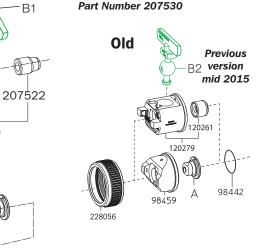
207530

228056

228049 98459

Using a reversing nozzle requires a "one time" purchase of the reversing **switch**.

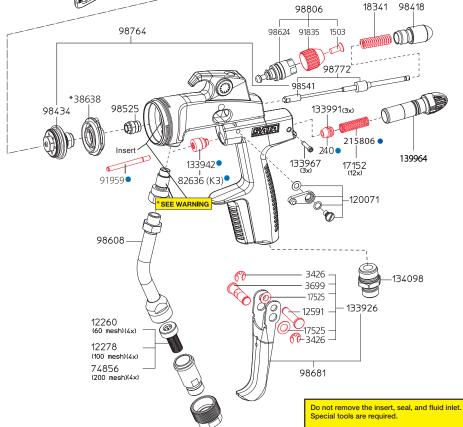
Part Number 207530



Insert

Fluid inlet

CALL SATA repair department for details.



#### Tool kit

#### 1006966

Universal spanner

Cleaning brush

Extraction tool



#### Repair kit

98707 Repair kit

92759 Air piston service unit

30833

Nozzle cleaning kit (not shown on exploded view)

# SATAjet 1000 B The multi-talent!

The all around spray guns for craft and industry



# SATAjet® 1000 B

# RP® /HVLP















Technical data:	RP	HVLP	
Inlet pressure	21 psi - 29 psi	29 psi	
Air consumption:	7.1 CFM @ 36 psi	12.5 CFM @ 36 psi	
Spray distance	6.6 in - 8.25 in	5 in - 9.6 in	

	0,8	1,0	1,3	1,4	1,6	1,7	1,8		
	Spray gun with 0.6 I QCC reusable plastic gravity flow cup without swivel joint								
윤	151183	151191	149302	-	149310	-	150391		
HVLP	-	-	-	149377	-	149385	-		
	Spray gun with 0.75	5 I QCC reusable <b>alu</b>	minium gravity flow	cup <b>without</b> swivel jo	oint				
ద	151225	151233	150342	-	149344	-	150409		
HVLP	-	-	-	149419	-	149427	-		
	Spray gun with 1.0	l QCC reusable <b>alun</b>	ninium gravity flow co	up <b>without</b> swivel joi	nt				
윤	-	158071	158089	-	158097	-	158105		
HVLP	-	-	-	158147	-	158154	-		
	Nozzle set								
윤	151316	151324	149161	-	149179	-	150417		
HVLP	-	-	-	149195	-	149203	-		
				Test Air Cap					
			HVLP	157222	-	157222	-		

For more versions see the next page.

	1,9	2,0	2,1	2,5	3,0	4,0	5,0	
	Spray gun with 0.6 I QCC reusable plastic gravity flow cup without swivel joint							
RP	-	149328	-	151209	151217	154161	CALL	
윤			HIGH-VISCOSITY >	1003194	1003201	-	-	
HVLP	149393	-	149401	-	-	-	-	
	Spray gun with 0.75	I QCC reusable <b>alu</b>	ıminium gravity flow	cup <b>without</b> swivel jo	oint			
AP	-	149351	-	151241	151258	154179	CALL	
윤			HIGH-VISCOSITY >	1003219	1003227	-	-	
HVLP	149435	-	149443	-	-	-	-	
	Spray gun with 1.0	l QCC reusable <b>alun</b>	ninium gravity flow co	up <b>without</b> swivel joi	nt			
P.	-	158113	-	158121	158139	CALL	CALL	
HVLP	CALL	-	CALL	-	-	-	-	
	Nozzle set							
AP P	-	149187	-	151332	151340	154187	154195	
AP P			HIGH-VISCOSITY >	222372	222380	-	-	
HVLP	149211	-	149229	-	-	-	-	
	Test Air Cap							
HVLP	157222	-	157222					
				•				

#### SATAjet 1000 B RP for glue applications

164962

SATAjet 1000 B RP nozzle 1.6 D Drall/twisted round spray 0.6 l QCC reusable plastic cup

164970

Nozzle set SATAjet 1000 B RP 1.6 Drall/twisted round spray

214320

SATAjet 1000 B RP nozzle 1.3 DA pressurized cup spray gun for dispersion glues, incl. SATA BVD add-on kit

214338

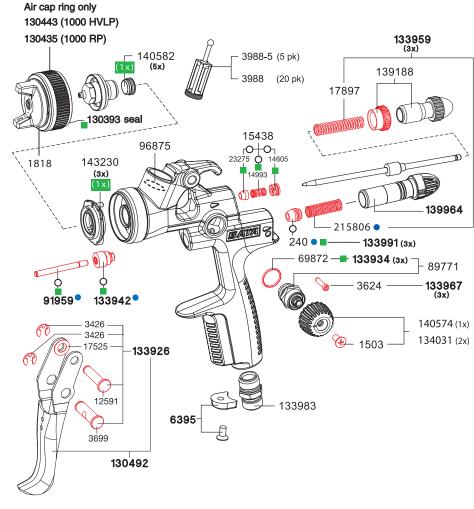
Nozzle set SATAjet 1000 B RP 1.3 DA for dispersion glues

Extensions available see pages 36|37.



#### SATAjet® 1000 B

סתותו	5t 1000 B
240	Seal, air piston
901	Wrench, universal spanner
1503	Screw, fan control
1818	Snap Ring
3426	Circlip, pin
3509	Brush, large standard
3624	Pin, air micrometer
3699	Pin, lower trigger
3988	Sieve, pk of 20
3988-5	
	Sieve, pk of 5
6395	Disc, CC (standard), pk of 4
9050	Tool set
9647	Allen wrench, 4
12591	Pin, upper trigger
14605	Bushing, needle
14993	Spring, needle bushing
15438	Kit, needle packing
17525	Washer, tension spring
17897	Spring, needle
23275	Seal, needle
215806	Spring, air piston
64543	Allen wrench, 2
69872	O-ring, fan control
89771	Control, RH w/O-ring
91959	Air piston
92577	Tool set
96875	Seal, inner cup
160853	Air micrometer, DIGITAL Adam II
130393	Seal, air cap ring
130435	Air cap ring only (RP)
130443	Air cap ring only (HVLP)
130492	Trigger kit
130542	Repair kit, Jet 1000 K
133926	Kit, trigger sleeve
133934	O-ring, fan control, pk of 3
133942	Bushing, air piston
133959	Spring kit, 3 each of #215806 & #17897
133967	Pin, air micrometer, pk of 3
133983	Fitting, air inlet, R 1/4" male thread
133991	Seal, air piston, pk of 3
134031	Knob, fan control w/screw, 2 pk
139188	Kit, fluid control and lock nut
139964	Air micrometer, standard
140574	Knob, fan control w/screw
140582	Seal, fluid tip, pk of 5
143230	Air distribution ring, pk of 3
183780	Seal kit



#### Repair kit

130542 Repair kit

92759

Errors, technical modifications and printing errors reserved

Air piston service unit

1047100

Maintenance Set, slimmed down

o 183780 Sealing kit

#### Tool kit

9050

Extraction tool

Paint strainer

Cleaning brush
 Allen wrench 2 mm width

Allen wrench 4 mm width
 Universal spanner

1097379

Universal key kit (pack of 3 pieces)

#### SATAjet 1000 B Maintenance Set

#### 1047100

· Air distribution ring/extraction tool 143230

1 Sealing ring for air cap ring 130393 1 Sealing element for fluid tip 140582

· 1 Air piston rod 91959

1 Seal retainer 133942

· 1 Spindle seal 133934

1 Teflon seal for air piston 133991 1 Paint needle packing 15438



# SATAjet® 1000 K

# RP® /HVLP











Technical data:	RP	HVLP	
Inlet pressure	36 psi	36 psi	
Air consumption at 36 psi	14.5 CFM	18.7 CFM	
Spray distance	7 in - 9 in	5 in - 8 in	
Material connection	G 3/8" male thread		



	0,8	1,0	1,1	1,2	1,3	1,4	1,5	1,6	1,7	2,0
	Spray gun Standard									
2	132092	-	132100	-	132118	-	132126	-	132134	132142
HVLP	139196	139204	-	139212	-	193664	-	139220	-	139238
	Spray gun wit	h <b>Specially Tr</b>	eated Nozzle r	esistant to abr	asive material					
A.	141903	-	141911	-	141929	-	141937	-	141945	141952
HVLP	141960	141978	-	141986	-	CALL	-	142000	-	142018
	Nozzle set									
A.	132159	-	132167	-	132175	-	132183	-	132191	132209
HVLP	139253	139261	-	139279	-	191387	-	139287	-	139295
	Nozzle set wi	th <b>Specially T</b>	reated Nozzle	resistant to ab	rasive materia	al				
8	141648	-	141655	-	141663	-	141689	-	141697	141705
HVLP	141762	141770	-	141804	-	CALL	-	141812	-	141838
	Test Air Cap									
HVLP	143	891	-	143909	-	143909	-	143909	-	-

	2,5	3,0	4,0	5,0				
	Spray gun							
A B	153486	153494	154336	-				
	Nozzle set							
윤	153528	153536	154377	154385				
	Nozzle set with lifetime prolonging surface of fluid tip and paint needle							
RP	159442	-	-	-				

SATAjet 1000 RP for adhesive applications					
161232	SATAjet 1000 K RP nozzle 1.6 D Drall material connection 3/8" (male thread)				
159707	Nozzle set SATAjet 1000 K RP 1.6 Drall				
211979	SATAjet 1000 K RP nozzle 1.3 DA for dispersion adhesives, material connection 3/8" (male thread)				
211961	Nozzle set SATAjet 1000 K RP 1.3 DA for dispersion adhesives				

#### Required accessories for SATA pressure fed spray guns

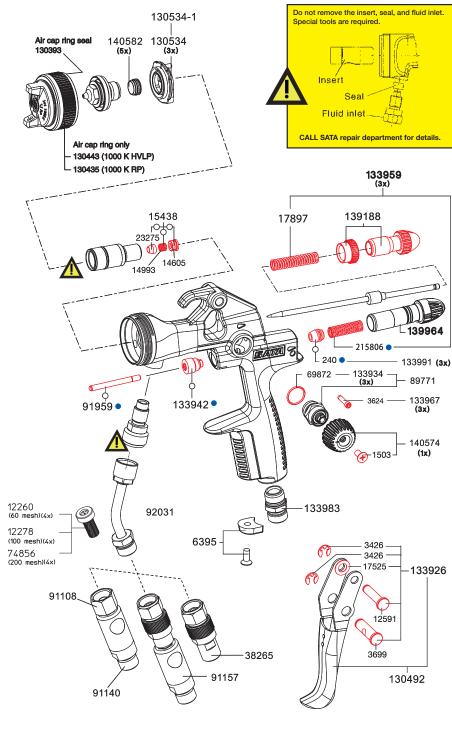
92031 SATA paint tube G 3/8" (female thread) - 3/8" (male thread) for SATA pressure fed spray guns

38265 SATA paint strainer 60 msh, G 3/8" (female thread) and 3/8" (male thread) for SATA pressure fed spray gun



## SATAjet® 1000 K

SAIAJEL	1000 K
240	Seal, air piston
901	Wrench, universal spanner
1503	Screw, fan control
3426	Circlip, pin
3509	Brush, large standard
3624	Pin, air micrometer
3699	Pin, lower trigger
6395	Disc, CC (standard), pk of 4
9647	Allen wrench, 4
12591	Pin, upper trigger
14605	Bushing, needle
14993	Spring, needle bushing
15438	Kit, needle packing
17525	Washer, tension spring
17897	Spring, needle
23275	Seal, needle
38265	Strainer, G3/8i-G3/8a, 60
30203	mesh WA
64543	Allen wrench, 2
69872	O-ring, fan control
89771	Control, RH w/O-ring
91108	QC nipple only
91140	Material coupling w/plug-in nipple, mat. strainer 60 mesh, G3/8i-G3/8a
91157	Material coupling w/plug-in nipple and mat. strainer 60 mesh, G3/8i-G3/8a
91959	Air piston
92031	Paint pipe, for SATA pressure fed, G3/8i-G3/8a, waterborne
92577	Tool set
93526	Material connection
130393	Seal, air cap ring
130435	Air cap ring only (RP)
130443	Air cap fing only (HVLP)
130443	Air cap ring only (HVLP)
130484	Insert w/needle packing kit 🛕
130484 130492	Insert w/needle packing kit   Kit, trigger
130484 130492 130534	Insert w/needle packing kit Kit, trigger Ring, air distribution, pk of 3
130484 130492 130534 130534-1	Insert w/needle packing kit  Kit, trigger  Ring, air distribution, pk of 3  Ring, air distribution, each
130484 130492 130534 130534-1 130542	Insert w/needle packing kit  Kit, trigger  Ring, air distribution, pk of 3  Ring, air distribution, each  Kit, Repair, Jet 1000 K
130484 130492 130534 130534-1 130542 133926	Insert w/needle packing kit  Kit, trigger  Ring, air distribution, pk of 3  Ring, air distribution, each  Kit, Repair, Jet 1000 K  Kit, trigger sleeve
130484 130492 130534 130534-1 130542 133926 133934	Insert w/needle packing kit  Kit, trigger  Ring, air distribution, pk of 3  Ring, air distribution, each  Kit, Repair, Jet 1000 K  Kit, trigger sleeve  O-ring, fan control, pk of 3
130484 130492 130534 130534-1 130542 133926	Insert w/needle packing kit  Kit, trigger Ring, air distribution, pk of 3 Ring, air distribution, each Kit, Repair, Jet 1000 K Kit, trigger sleeve O-ring, fan control, pk of 3 Bushing, air piston
130484 130492 130534 130534-1 130542 133926 133934 133942 133959	Insert w/needle packing kit  Kit, trigger Ring, air distribution, pk of 3 Ring, air distribution, each Kit, Repair, Jet 1000 K Kit, trigger sleeve O-ring, fan control, pk of 3 Bushing, air piston Kit, spring, 3 each of #215806 & #17897
130484 130492 130534 130534-1 130542 133926 133934 133942	Insert w/needle packing kit  Kit, trigger Ring, air distribution, pk of 3 Ring, air distribution, each Kit, Repair, Jet 1000 K Kit, trigger sleeve O-ring, fan control, pk of 3 Bushing, air piston Kit, spring, 3 each of #215806
130484 130492 130534 130534-1 130542 133926 133934 133942 133959	Insert w/needle packing kit  Kit, trigger Ring, air distribution, pk of 3 Ring, air distribution, each Kit, Repair, Jet 1000 K Kit, trigger sleeve O-ring, fan control, pk of 3 Bushing, air piston Kit, spring, 3 each of #215806 & #17897
130484 130492 130534 130534-1 130542 133926 133934 133942 133959 133967	Insert w/needle packing kit  Kit, trigger  Ring, air distribution, pk of 3  Ring, air distribution, each  Kit, Repair, Jet 1000 K  Kit, trigger sleeve  O-ring, fan control, pk of 3  Bushing, air piston  Kit, spring, 3 each of #215806  & #17897  Pin, air micrometer, pk of 3
130484 130492 130534 130534-1 130542 133926 133934 133942 133959 133967 133983	Insert w/needle packing kit  Kit, trigger Ring, air distribution, pk of 3 Ring, air distribution, each Kit, Repair, Jet 1000 K Kit, trigger sleeve O-ring, fan control, pk of 3 Bushing, air piston Kit, spring, 3 each of #215806 & #17897 Pin, air micrometer, pk of 3 Fitting, air inlet, R?
130484 130492 130534 130534-1 130542 133926 133934 133942 133959 133967 133983 133991	Insert w/needle packing kit  Kit, trigger Ring, air distribution, pk of 3 Ring, air distribution, each Kit, Repair, Jet 1000 K Kit, trigger sleeve O-ring, fan control, pk of 3 Bushing, air piston Kit, spring, 3 each of #215806 & #17897 Pin, air micrometer, pk of 3 Fitting, air inlet, R? Seal, air piston, pk of 3
130484 130492 130534 130534-1 130542 133926 133934 133942 133959 133967 133983 133991 139188	Insert w/needle packing kit  Kit, trigger  Ring, air distribution, pk of 3  Ring, air distribution, each  Kit, Repair, Jet 1000 K  Kit, trigger sleeve  O-ring, fan control, pk of 3  Bushing, air piston  Kit, spring, 3 each of #215806  & #17897  Pin, air micrometer, pk of 3  Fitting, air inlet, R?  Seal, air piston, pk of 3  Kit, fluid control and lock nut
130484 130492 130534 130534-1 130542 133926 133934 133942 133959 133967 133983 133991 139188 139964	Insert w/needle packing kit  Kit, trigger Ring, air distribution, pk of 3 Ring, air distribution, each Kit, Repair, Jet 1000 K Kit, trigger sleeve O-ring, fan control, pk of 3 Bushing, air piston Kit, spring, 3 each of #215806 & #17897 Pin, air micrometer, pk of 3 Fitting, air inlet, R? Seal, air piston, pk of 3 Kit, fluid control and lock nut Air micrometer, standard
130484 130492 130534 130534-1 130542 133926 133934 133942 133959 133967 133983 133991 139188 139964 140574	Insert w/needle packing kit  Kit, trigger Ring, air distribution, pk of 3 Ring, air distribution, each Kit, Repair, Jet 1000 K Kit, trigger sleeve O-ring, fan control, pk of 3 Bushing, air piston Kit, spring, 3 each of #215806 & #17897 Pin, air micrometer, pk of 3 Fitting, air inlet, R? Seal, air piston, pk of 3 Kit, fluid control and lock nut Air micrometer, standard Knob, fan control w/screw



# Repair kit

130542 Repair kit

92759 Air piston service unit

183780 Sealing kit

#### Tool kit

9050

Extraction tool Paint strainer

- Cleaning brush
- Allen wrench 2 mm width
- Allen wrench 4 mm width Universal spanner

1097379

Universal key kit (pack of 3 pieces)

# SATAjet® 1000 K Specialty







Technical data:	RP D/DA/Slit	RP KK HKU
Inlet pressure	29 psi	29 psi
Air consumption	9.7 CFM @ 29 psi	14.5 CFM @ 36 psi
Spray distance	7 in - 9 in	

Material connection

3/8" male thread

159707

#### SATAjet® 1000 K RP D

The SATAjet 1000 K is available in a special version for the application of glues/adhesives with round fan. This nozzle set has a nozzle size of 1.6. Available with or without fan control

male thread	
1,6 D	
Spray gun with rour	nd fan pattern D= Twist
161232	
Spray gun Round f	an pattern without air micrometer
158535	
Nozzle set	

#### SATAjet® 1000 K RP DA

Dispersion adhesives

Modified nozzle version SATAjet 1000 K for the application of dispersion adhesives, optimized atomization of waterborne adhesives without overspray and settling of adhesives at the fluid tip

DA-R = Round spray only/fluid and fan lock-out, not pictured

	1,3	1,3 DA-R	
	Spray gun		
A H	211979	1004928	
	Nozzle set		
윤	211961	1004944	

## SATAjet® 1000 K Slit Nozzle

The SATAjet 1000 K RP slit nozzle is used for high viscosity material. In the construction trade it is used for spraying spatter for a textured finish.

	25/55°	3.0/55°	4.0/79°		
	Spray gun				
윤	154344	154351	154369		
	Nozzle set				
A P	154393	154401	154419		



## SATAjet® 1000 KK RP HKU

Undercoating

Spray gun with round fan nozzle for the SATA HKU barrel pump system. Air connection 1/4" thread.

Supplied complete with Type 1 #8359 material quick coupling for wands (material pipe not included, order separate)

	1,5		
	Spray gun		
A B	153700		

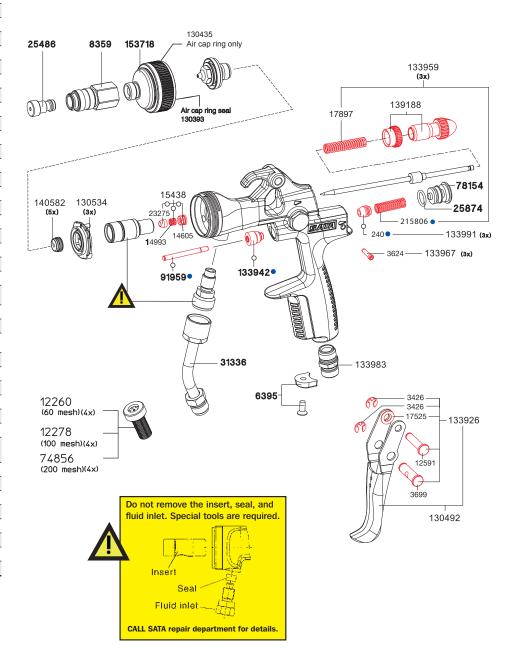




### Spare parts

### SATAjet® 1000 K Specialty

	<u> </u>
240	Seal, air piston
901	Wrench, universal spanner
3426	Circlip, pin
3509	Brush, large standard
3624	Pin, air micrometer
3699	Pin, lower trigger
6395	Disc, CC (standard), pk of 4
8359	Wand coupling, small, Type I
9647	Allen wrench, 4
12591	Pin, upper trigger
14605	Bushing, needle
14993	Spring, needle bushing
15438	Kit, needle packing
17525	Spring, spacer lock
17897	Spring, needle
23275	Seal, needle
25486	Round spray nozzle, Type I
25874	O Ring, 9 x 1.5, end cap
31336	Paint pipe, R 3/8 to 1/4 air hose
64543	Allen wrench, 2
78154	End plug
91959	Air piston
92577	Tool set
93526	Material connection
130393	Seal, air cap ring
130435	Air cap ring only (RP)
130484	Insert w/needle packing kit 🛕
130492	Kit, trigger
130534	Ring, air distribution, pk of 3
1305341	Ring, air distribution, each
130542	Kit, Repair, Jet 1000 K
133926	Kit, trigger sleeve
133942	Bushing, air piston
133959	Kit, spring, 3 each of #215806 & #17897
133967	Pin, air micrometer, pk of 3
133983	Fitting, air inlet, R ?
133991	Seal, air piston, pk of 3
139188	Kit, fluid control and lock nut
140582	Seal, fluid tip, pk of 5
143230	Air distribution ring (3 pk)
153718	Mixing nozzle
215806	Spring, air piston



### Repair kit

130542 Repair kit

92759 Air piston service unit

183780 Sealing kit

### Tool kit

9050

· Extraction tool

- · Paint strainer
- Cleaning brush
- Allen wrench 2 mm widthAllen wrench 4 mm width
- Universal spanner

1097379

Universal key kit (pack of 3 pieces)

# SATAjet® 1000 H

## RP®









Technical data:	RP
Inlet pressure	29 psi
Air consumption at 29 psi	9.7 CFM
Spray distance	7 in - 9 in



	1,3	1,3 1,6		2,0	
	Standard with 1.0 I ald	ıminium siphon cup <b>wit</b>	thout swivel joint		
윤	161034	151266	151274	153353	
Nozzle set					
RP	161059	151613	151621	153379	
154930 Standard with no nozzle set					

# Accessories for SATAjet H

188292 RPS Adapter No. 16 with QCC Connection thread G 3/8 To use for RPS siphon cup.



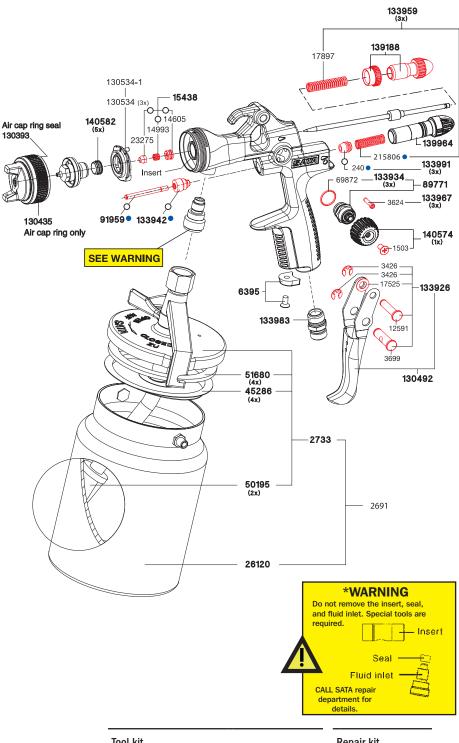
188482	RPS Siphon Kit, pins, suction hose, sieve, (for 0.3L cup ),pack of 25	
188516	RPS Siphon Kit, pins, suction hose, sieve, (for 0.3L cup ), pack of 50	
188490	RPS Siphon Kit, pins, suction hose, sieve, (for 0.6L cup ), pack of 25	
	o o.p, p, o	
188524	RPS Siphon Kit, pins, suction hose, sieve, (for 0.6L cup ), pack of 50	
100324	iti o dipiloli itit, pilio, suction flose, sieve, (loi o.o. cup ), puck of oo	
188508	RPS Siphon Kit, pins, suction hose, sieve, (for 0.9L cup.), pack of 25	
100000	KES SIPHOH KIL, PHIS, SUCTION HOSE, SIEVE, (101 0.9L cup ), Pack of 25	//
100520	DDC Cinhan I/it nine soution have nine (for 0.01 and ) and of E0	2 10
188532	RPS Siphon Kit, pins, suction hose, sieve, (for 0.9L cup ), pack of 50	

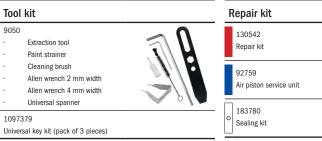
RPS siphon cup system, "H" guns only



# Spare parts SATAjet® 1000 H

SAIAJE	51.000 H
240	Seal, air piston
1503	Screw, fan control
2691	Alum. suction cup
2733	Lid fitting, complete with seal ring
3426	Circlip, pin
3624	Pin, air micrometer
3699	Pin, lower trigger
6395	Disc, CC (standard), pk of 4
9050	Tool Kit
12591	Pin, upper trigger
14605	Bushing, needle
14993	Spring, needle bushing
15438	Kit, needle packing
17525	Spring, spacer lock
17897	Spring, needle
23275	Seal, needle
26120	1 L Alum. suction cup wo/lid, w/rivets
38265	Material filter, R 3/8
45286	Non-drip device for suction cup, 4 pk
50195	Sieve for suction cup, 2 pk
51680	
69872	Gasket rings for suction cup, 4 pk
89771	O Ring, fan control
	Control, RH w/O-Ring
91140	QC w/nipple
	QC w/filter and nipple
91959 92031	Air piston
92577	Paint pipe, R 3/8 Tool set
93526	Material connection
130393	Seal, air cap ring
130435	Air cap ring only (RP)
130484	Insert w/needle packing kit
130492	Kit, trigger
130534	Ring, air distribution, pk of 3
130534-1	Ring, air distribution, each
130542	Repair Kit, Jet 1000 K
133926	Kit, trigger sleeve
133934	O Ring, fan control, pk of 3
133942	Bushing, air piston
133959	Kit, spring, 3 ea. of #215806 & #17897
133967	Pin, air micrometer, pk of 3
133983	Fitting, air inlet, R ?
133991	Seal, air piston, pk of 3
139188	Kit, fluid control and lock nut
139964	Air micrometer, standard
140574	Knob, fan control w/screw
140582	Seal, fluid tip, pk of 5
183780	Sealing kit
215806	Spring, air piston
	. 0/- 1





# Extensions SATAjet® 1000 B/K RP®

Extensions	S	
154435 154443 154450 154427-60 154427-90 154427-120	20 cm - Straight Extension SATAjet 1000 K RP 1.5 round/flat fan 30 cm - Straight Extension SATAjet 1000 K RP 1.5 round/flat fan 40 cm - Straight Extension SATAjet 1000 K RP 1.5 round/flat fan 60 cm - Straight Extension SATAjet 1000 K RP 1.5 round/flat fan 90 cm - Straight Extension SATAjet 1000 K RP 1.5 round/flat fan 120 cm - Straight Extension SATAjet 1000 K RP 1.5 round/flat fan	
154476 154484 154492 154468-60 154468-90 154468-120	90 cm - 45° Diagonal spray extension SATAjet 1000 K RP 1.6	
154518 154526 154534 154500-60 154500-90 154500-120	20 cm - 360° Internal mixing extension SATAjet 1000 K RP 1.6 30 cm - 360° Internal mixing extension SATAjet 1000 K RP 1.6 40 cm - 360° Internal mixing extension SATAjet 1000 K RP 1.6 60 cm - 360° Internal mixing extension SATAjet 1000 K RP 1.6 90 cm - 360° Internal mixing extension SATAjet 1000 K RP 1.6 120 cm - 360° Internal mixing extension SATAjet 1000 K RP 1.6	
154559 154567 154575 154542-60 154542-90 154542-120	20 cm - 90° Angular head extension SATAjet 1000 K RP 1.6 30 cm - 90° Angular head extension SATAjet 1000 K RP 1.6 40 cm - 90° Angular head extension SATAjet 1000 K RP 1.6 60 cm - 90° Angular head extension SATAjet 1000 K RP 1.6 90 cm - 90° Angular head extension SATAjet 1000 K RP 1.6 120 cm - 90° Angular head extension SATAjet 1000 K RP 1.6	

### Extensions SATAjet 1000 A RP

164293 164301 Call	, , , , , , , , , , , , , , , , , , ,	
164277 164285 Call	30 cm - 360° Internal mixing extension SATAjet 1000 A RP 1.6	

### Extensions SATAjet 1000 B RP

178533	Extension with diagonal spray nozzle (30°), swivelling, 40 cm with nozzle set 1.6 RP for SATAjet 1000 B RP
185520	Extension with diagonal spray nozzle (30°), swivelling, 20 cm with nozzle set 1.6 RP for SATAjet 1000 B RP, preferably with BVD pressurized cup



Additional SATAjet 1000 B Extensions available: Straight ahead 0°, Angular 90°, Rotary 360°- Special Order Items only. Call for more info.

Custom-made versions for extension upon request!

### Spray gun without nozzle set for extensions

154930

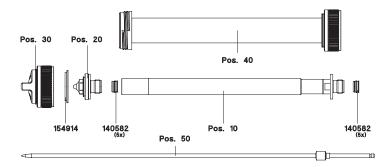
SATAjet 1000K RP without nozzle set material connection 3/8" (male thread)



### **Spare Parts**

# SATAjet® 1000 RP nozzle extensions

SATAjet Straight	1000 K Nozzle E	xtension				
140582	Seal, f	luid tip, pk	of 5			
154914	Sealin	g ring				
Ext. No.	Length	Pos 10	Pos 20	Pos 30	Pos 40	Pos 50
154435	20cm	154880	139071	139477	154716	154807
154443	30cm	154896	139071	139477	154724	154815
154450	40cm	154906	139071	139477	154732	154823



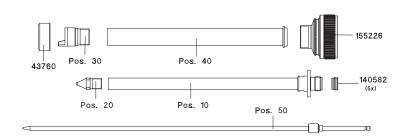
# SATAjet 1000 K & A 45° Nozzle Extension 43760 Tightening ring 140582 Seal, fluid tip, pk of 5 155226 Flange sleeve

### SATAjet 1000 K

Ext. No.	Length	Pos 10	Pos 20	Pos 30	Pos 40	Pos 50
154476	20cm	155184	24158	24141	24182	155267
154484	30cm	155192	24158	24141	4432	155275
154492	40cm	155200	24158	24141	4531	155283

<b>Automatic</b>	snrav	guns
Automatic	Spray	guiis

Ext. No.	Length	Pos 10	Pos 20	Pos 30	Pos 40	Pos 50
164293	20cm	155184	24158	24141	24182	46490
164301	30cm	155192	24158	24141	4432	47100
	40cm	155200	24158	24141	4531	47688



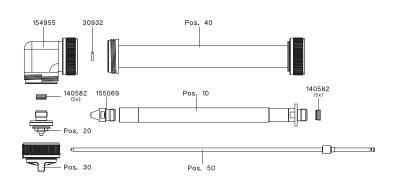
### SATAjet 1000 K 90° Nozzle Extension 30932 0-ring 140582 Seal, fluid tip, pk of 5 154955 Angular head 155099 Fluid tip 3.0 Ext. No. Pos 10 Pos 20 Pos 30 Pos 40 154559 155036 139071 139477 154971 155101 154567 30cm 155044 139071 139477 154989 155119

139071

139477

154997

155127

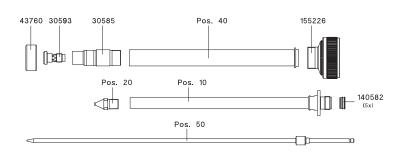


# SATAjet 1000 K & A 360° Nozzle Extension 30585 Plate-shaped internal mixing nozzle 30593 Nozzle screw 43760 Tightening ring 140582 Seal, fluid tip, pk of 5 155226 Flange sleeve

155051

	SATAjet 1	000 K				
ĺ	Ext. No.	Length	Pos 10	Pos 20	Pos 40	Pos 50
	154518	20cm	155184	24158	24182	155267
ĺ	154526	30cm	155192	24158	4432	155275
	154534	40cm	155200	24158	4531	155283

Automati	c spray gun	S			
Ext. No.	Length	Pos 10	Pos 20	Pos 40	Pos 50
164277	20cm	155184	24158	24182	46490
164285	30cm	155192	24158	4432	47100
	40cm	155200	24158	4531	47688



154575

40cm

# SATAminijet® 1000 K

# RP® /HVLP











Technical data:	RP	HVLP	
Inlet pressure:	36 psi	29 psi	
Air consumption at 36 psi	7 CFM	4.2 CFM	
Spray distance:	6 in - 8 in	4 in - 6 in	
Material connection:	G1/	4" male thread	



	0,3	0,5	0,8	1,0	1,2	1,4
	Spray gun					
A P	187450	187468	187476	187484	187492	197152
HVLP	190280	190298	190306	190314	190322	-
	Nozzle set					
A B	187625	187633	187641	187658	187666	197160
HVLP	190348	190355	190363	190371	190389	-
	Test Air Cap					
A d	204867					
HWLP	204875					

### **Required Accessories**

187419

SATA paint pipe G 1/4 female thread - 1/4" male thread



187690

SATA material filter 60 mesh, G 1/4" female thread, - G 1/4 male thread



199018

SATA paint pipe G 1/4" (female thread) - 3/8" (male thread)



Adapter, G 1/4 female and G 3/8 male material connection



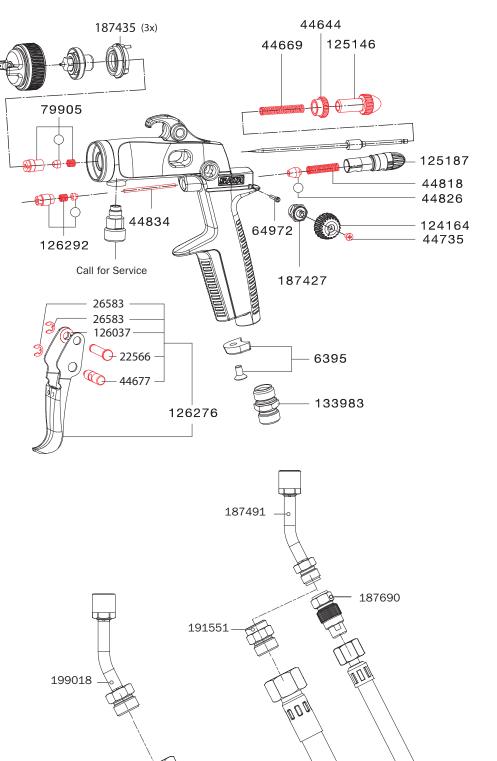
Further accessories see pages 67|69.



### Spare parts

### SATAminijet® 1000 K

_	,
6395	ColorCode discs, pk of 4
22566	Pin, upper trigger
26583	Circlip
44644	Lock nut
44669	Spring, needle
44677	Pin, lower trigger
44735	Screw, fan control
44818	Spring, air piston
44826	Packing, air piston
44834	Air piston
44842	Bushing, needle packing
44859	Packing, needle
50658	Packing set, minijet
62810	Piston packing
68809	Spring, needle packing
79905	Needle packing service set
92031	Paint pipe for pressure fed, G3/8i - G3/8a, 60 mesh, WA
124164	Knob, fan control
125112	Snap ring (air cap ring)
125146	Knob, fluid control
125187	Air micrometer
125377	Bushing, air piston
125492	Trigger
125856	Tool set
126037	Washer, tension spring
126276	Trigger service set
187419	Paint pipe, SS, G1/4-G1/4
187427	Fan control
187435	Air distribution ring, pack of 3
191551	Adapter, G1/4 male x G3/8 male
199018	Paint pipe, SS, G1/4-G3/8



41

### Repair kit

126284 Repair kit

50658 Sealing kit

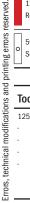
### Tool kit

### 125856

Extraction tool Cleaning brush

Wrench

Universal spanner





# SATAminijet® 1000 H

# RP® /HVLP





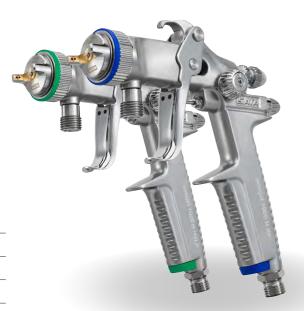






Technical data:	RP	HVLP	
Inlet pressure:	36 psi	29 psi	
Air consumption	7 CFM @ 36 psi	4.1 CFM @29 psi	
Spray distance:	6 in - 8 in	4 in - 6 in	
Material connection:	G1/4" male thread		

	1,4	1,4ST
	Spray gun	
₽ 2	187682	CALL
HVLP	191502	-
	Nozzle set	
A P	187674	*202036
HVLP	191494	-



### Accessories for SATAjet 1000

188318 RPS Adapter No. 17 with QCC Connection thread G 1/4 To use for RPS siphon cup.



	RPS Siphon Kit, pins, suction hose, sieve, (for 0.3L cup ),pack of 25	
	RPS Siphon Kit, pins, suction hose, sieve, (for 0.3L cup ), pack of $50$	
	RPS Siphon Kit, pins, suction hose, sieve, (for 0.6L $\mbox{cup}$ ), pack of $25$	
france conegl	RPS Siphon Kit, pins, suction hose, sieve, (for 0.6L cup ), pack of $50$	
	RPS Siphon Kit, pins, suction hose, sieve, (for 0.9L cup ), pack of $25$	
	RPS Siphon Kit, pins, suction hose, sieve, (for 0.9L cup ), pack of $50$	



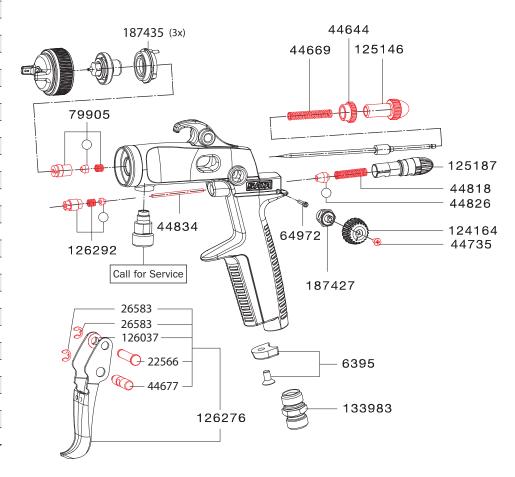
RPS siphon cup system, "H" guns only



### Spare parts

### SATAminijet® 1000 H

6395	ColorCode discs, pk of 4
22566	Pin, upper trigger
26583	Circlip
44644	Lock nut
44669	Spring, needle
44677	Pin, lower trigger
44735	Screw, fan control
44818	Spring, air piston
44826	Packing, air piston
44834	Air piston
44842	Bushing, needle packing
44859	Packing, needle
50658	Packing set, minijet
62810	Piston packing
68809	Spring, needle packing
79905	Needle packing service set
124164	Knob, fan control
125112	Snap ring (air cap ring)
125146	Knob, fluid control
125187	Air micrometer
125377	Bushing, air piston
125492	Trigger
125856	Tool set
126037	Washer, tension spring
126276	Trigger service set
187427	Fan control
187435	Air distribution ring, pack of 3



### Tool kit

### 125856

Extraction tool Cleaning brush

Universal spanner

Wrench



Repair	kit
126284 Repair k	
o 50658 Sealing	kit

# SATAjet® 20 B



### Technical data:

Inlet pressure:	15 psi
Air consumption at 15 psi	1.4 CFM
Spray distance:	variable



0,2 fineline	0,2	0,35	0,35**	0,5	0,8	1,0	
Spray gun with 65 o	Spray gun with 65 ccm plastic cup						
189035	65078	65581	-	65649	66316	69229	
Spray gun with 1 plug-in cap and 4 blind cups, including adapter							
CALL	86181	86199		86207	86215	86223	
Nozzle set							
189043	60459	60640	202515**	61200	61341	61523	

<sup>\*\*</sup> Lifetime prolonging surface treatment

### SATAjet 20 B design set

90381

SATAjet 20 B design set 0.5 with accessories in case

Contains: various cup versions such as plastic cup, plug-in cup, glass cup, cleaning kit, SATA air micrometer with pressure gauge, spray gun stand, tool kit, nozzle set, PVC compressed air hose.



Completely assembled air hoses see page 160.

### **Required Accessories**

69328

Gun holder, gravity or siphon cup



53033	Plug-in cups, pack of 5, w/siphon lid
58164	Plain cups, pack of 5, w/blind caps
125963	Plug-in cup adapter & set of 5 plug-in cups, 20 B & MiniJet 3000 B



QCC Plug-in cup adapter 20 B MiniJet 3000 B

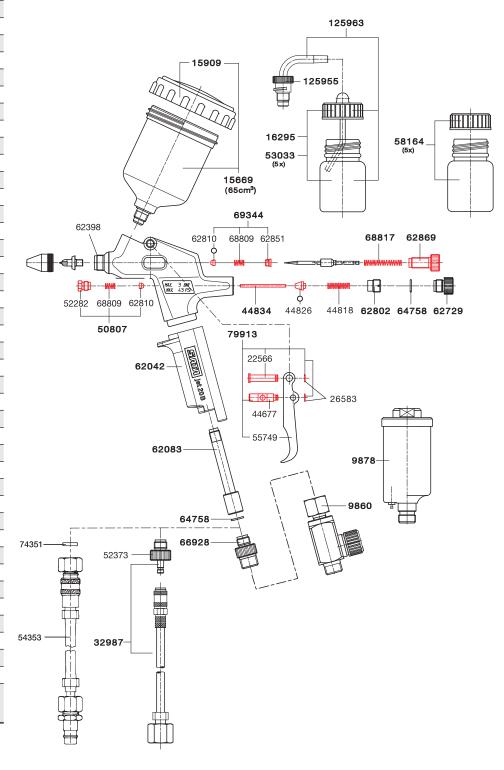


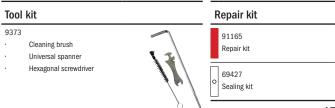


### Spare parts

### SATAjet® 20 B

3509 Cleaning brush 6007 Standard cleaning brush, pk of 10 9860 Air micrometer without gauge 9878 Mini water separator 15669 65cc plastic gravity cup 15909 65cc cup lid 15925 Spanner wrench 16295 25 ml plug-in cup, complete 32987 Air hose, PVC, w/QC nipple 22566 Pin, upper trigger 26583 Circlip 44677 Pin, lower trigger 44818 Spring, air piston 44826 Packing, air piston 44834 Air piston 50807 Air piston service set 52282 Bushing, air piston 52373 QC nipple 53033 25 ml plug-in cup, pk of 5 54353 Air hose, PVC, 2m, w/ fittings 55749 Trigger 58164 25 ml glass cup, pk of 5 62042 Spray gun handle 62083 Air tube
9860 Air micrometer without gauge 9878 Mini water separator 15669 65cc plastic gravity cup 15909 65cc cup lid 15925 Spanner wrench 16295 25 ml plug-in cup, complete 32987 Air hose, PVC, w/QC nipple 22566 Pin, upper trigger 26583 Circlip 44677 Pin, lower trigger 44818 Spring, air piston 44826 Packing, air piston 44834 Air piston 50807 Air piston service set 52282 Bushing, air piston 52373 QC nipple 53033 25 ml plug-in cup, pk of 5 54353 Air hose, PVC, 2m, w/ fittings 55749 Trigger 58164 25 ml glass cup, pk of 5 62042 Spray gun handle
9878 Mini water separator 15669 65cc plastic gravity cup 15909 65cc cup lid 15925 Spanner wrench 16295 25 ml plug-in cup, complete 32987 Air hose, PVC, w/QC nipple 22566 Pin, upper trigger 26583 Circlip 44677 Pin, lower trigger 44818 Spring, air piston 44826 Packing, air piston 44834 Air piston 50807 Air piston service set 52282 Bushing, air piston 52373 QC nipple 53033 25 ml plug-in cup, pk of 5 54353 Air hose, PVC, 2m, w/ fittings 55749 Trigger 58164 25 ml glass cup, pk of 5 62042 Spray gun handle
15669 65cc plastic gravity cup 15909 65cc cup lid 15925 Spanner wrench 16295 25 ml plug-in cup, complete 32987 Air hose, PVC, w/QC nipple 22566 Pin, upper trigger 26583 Circlip 44677 Pin, lower trigger 44818 Spring, air piston 44826 Packing, air piston 44834 Air piston 50807 Air piston service set 52282 Bushing, air piston 52373 QC nipple 53033 25 ml plug-in cup, pk of 5 54353 Air hose, PVC, 2m, w/ fittings 55749 Trigger 58164 25 ml glass cup, pk of 5 62042 Spray gun handle
15909 65cc cup lid 15925 Spanner wrench 16295 25 ml plug-in cup, complete 32987 Air hose, PVC, w/QC nipple 22566 Pin, upper trigger 26583 Circlip 44677 Pin, lower trigger 44818 Spring, air piston 44826 Packing, air piston 44834 Air piston 50807 Air piston service set 52282 Bushing, air piston 52373 QC nipple 53033 25 ml plug-in cup, pk of 5 54353 Air hose, PVC, 2m, w/ fittings 55749 Trigger 58164 25 ml glass cup, pk of 5 62042 Spray gun handle
15925         Spanner wrench           16295         25 ml plug-in cup, complete           32987         Air hose, PVC, w/QC nipple           22566         Pin, upper trigger           26583         Circlip           44677         Pin, lower trigger           44818         Spring, air piston           44826         Packing, air piston           44834         Air piston           50807         Air piston service set           52282         Bushing, air piston           52373         QC nipple           53033         25 ml plug-in cup, pk of 5           54353         Air hose, PVC, 2m, w/ fittings           55749         Trigger           58164         25 ml glass cup, pk of 5           62042         Spray gun handle
16295         25 ml plug-in cup, complete           32987         Air hose, PVC, w/QC nipple           22566         Pin, upper trigger           26583         Circlip           44677         Pin, lower trigger           44818         Spring, air piston           44826         Packing, air piston           50807         Air piston service set           52282         Bushing, air piston           52373         QC nipple           53033         25 ml plug-in cup, pk of 5           54353         Air hose, PVC, 2m, w/ fittings           55749         Trigger           58164         25 ml glass cup, pk of 5           62042         Spray gun handle
32987 Air hose, PVC, w/QC nipple 22566 Pin, upper trigger 26583 Circlip 44677 Pin, lower trigger 44818 Spring, air piston 44826 Packing, air piston 44834 Air piston 50807 Air piston service set 52282 Bushing, air piston 52373 QC nipple 53033 25 ml plug-in cup, pk of 5 54353 Air hose, PVC, 2m, w/ fittings 55749 Trigger 58164 25 ml glass cup, pk of 5 62042 Spray gun handle
22566         Pin, upper trigger           26583         Circlip           44677         Pin, lower trigger           44818         Spring, air piston           44826         Packing, air piston           50807         Air piston service set           52282         Bushing, air piston           52373         QC nipple           53033         25 ml plug-in cup, pk of 5           54353         Air hose, PVC, 2m, w/ fittings           55749         Trigger           58164         25 ml glass cup, pk of 5           62042         Spray gun handle
26583         Circlip           44677         Pin, lower trigger           44818         Spring, air piston           44826         Packing, air piston           44834         Air piston           50807         Air piston service set           52282         Bushing, air piston           52373         QC nipple           53033         25 ml plug-in cup, pk of 5           54353         Air hose, PVC, 2m, w/ fittings           55749         Trigger           58164         25 ml glass cup, pk of 5           62042         Spray gun handle
44677         Pin, lower trigger           44818         Spring, air piston           44826         Packing, air piston           44834         Air piston           50807         Air piston service set           52282         Bushing, air piston           52373         QC nipple           53033         25 ml plug-in cup, pk of 5           54353         Air hose, PVC, 2m, w/ fittings           55749         Trigger           58164         25 ml glass cup, pk of 5           62042         Spray gun handle
44818         Spring, air piston           44826         Packing, air piston           44834         Air piston           50807         Air piston service set           52282         Bushing, air piston           52373         QC nipple           53033         25 ml plug-in cup, pk of 5           54353         Air hose, PVC, 2m, w/ fittings           55749         Trigger           58164         25 ml glass cup, pk of 5           62042         Spray gun handle
44826 Packing, air piston  44834 Air piston  50807 Air piston service set  52282 Bushing, air piston  52373 QC nipple  53033 25 ml plug-in cup, pk of 5  54353 Air hose, PVC, 2m, w/ fittings  55749 Trigger  58164 25 ml glass cup, pk of 5  62042 Spray gun handle
44834 Air piston 50807 Air piston service set 52282 Bushing, air piston 52373 QC nipple 53033 25 ml plug-in cup, pk of 5 54353 Air hose, PVC, 2m, w/ fittings 55749 Trigger 58164 25 ml glass cup, pk of 5 62042 Spray gun handle
50807         Air piston service set           52282         Bushing, air piston           52373         QC nipple           53033         25 ml plug-in cup, pk of 5           54353         Air hose, PVC, 2m, w/ fittings           55749         Trigger           58164         25 ml glass cup, pk of 5           62042         Spray gun handle
52282         Bushing, air piston           52373         QC nipple           53033         25 ml plug-in cup, pk of 5           54353         Air hose, PVC, 2m, w/ fittings           55749         Trigger           58164         25 ml glass cup, pk of 5           62042         Spray gun handle
52373 QC nipple 53033 25 ml plug-in cup, pk of 5 54353 Air hose, PVC, 2m, w/ fittings 55749 Trigger 58164 25 ml glass cup, pk of 5 62042 Spray gun handle
53033 25 ml plug-in cup, pk of 5 54353 Air hose, PVC, 2m, w/ fittings 55749 Trigger 58164 25 ml glass cup, pk of 5 62042 Spray gun handle
54353 Air hose, PVC, 2m, w/ fittings 55749 Trigger 58164 25 ml glass cup, pk of 5 62042 Spray gun handle
55749         Trigger           58164         25 ml glass cup, pk of 5           62042         Spray gun handle
58164 25 ml glass cup, pk of 5 62042 Spray gun handle
62042 Spray gun handle
. , , ,
62002 Air tubo
62083 Air tube
62398 Nozzle spindle
62729 End screw
62802 Compression bushing
62810 Needle packing
62851 Needle bushing
62869 Knob, fluid control
64758 O ring, 8x1
66928 Air inlet fitting
68809 Spring, needle packing
68817 Spring, needle
69344 Needle packing service set
69427 Packing set, SATAjet 20 B
70326 Allen wrench
74351 Gasket, air hose
79913 Trigger service set
91165 Repair kit, SATAjet 20 B
125955 Plug-in cup connection
125963 Plug-in cup set, connection adapter, 5 glass cups 25cm, 1 plug-in lid, 4 blind lids





# SATAgraph™ 1/2/3

### Technical data:

Inlet pressure:	variable
Air consumption:	0.4 CFM
Spray distance:	variable



### SATAgraph 1 - The Starter Model (each with aluminium case)

134544	SATAgraph 1 0.25 with 2.5 ml gravity flow cup, without hose
136069	SATAgraph 1 0.45 with 2.5 ml gravity flow cup, without hose
139568	SATAgraph 1 0.25 with 5 ml suction cup, in aluminium case, without hose
141408	SATAgraph 1 0.45 with 5 ml suction cup, in aluminium case, without hose



### Nozzle set

### SATAgraph 2 - The Universal Airbrush (each with aluminium case)

135079	SAIAgraph 2 0.20 with 4.0 ml gravity flow cup, 15.0 ml siphon cup, without nose
134536	SATAgraph 2 0.25 with 4.0 ml gravity flow cup, 15.0 ml siphon cup, without hose



### Nozzle set

0,20	0,25
123448	31476

### SATAgraph 3 - Premium Airbrush for Professionals (each with aluminium case)

136077	SATAgraph 3 0.15 with 2.5 ml gravity flow cup, without hose
123430	SATAgraph 3 0.20 with 4.0 ml gravity flow cup, 15.0 ml siphon cup, and 3m PVC air hose
5082	SATAgraph 3 0.25 with 4.0 ml gravity flow cup, 15.0 ml siphon cup, and 3m PVC air hose
134569	SATAgraph 3 0.25 with 2.5 ml gravity flow cup, without hose
136085	SATAgraph 3 0.45 with 2.5 ml gravity flow cup, without hose
134585	SATAgraph 3 0.25 with 5 ml siphon cup, without hose
136093	SATAgraph 3 0.45 with 5 ml siphon cup, without hose
136101	SATAgraph 3 0.65 with 5 ml siphon cup, without hose



### Nozzle set

1102210 301				
0,15	0,25	0,45	0,65	
134643	13465	0 134668	134676	i



# Spare Parts SATAgraph 1

32615

coupling nipple, Pk of 3

134767

2.5 ml gravity flow cup w/ lid

134775

5.0 ml gravity flow cup w/ lid

134783

5.0 ml siphon cup w/ lid

134809

Trigger

134825

Grip end piece

138909

O-ring kit for paint nozzle (5-pieces)

142638

O-ring kit for gravity flow cup (5-pieces)

### SATAgraph 2

31781

4.0 ml gravity flow cup w/ 3 plastic lids

32029

Plastic lids for 4.0 ml gravity flow cup, pk of 3  $\,$ 

32615

pk of 3 coupling nipples

33001

Grip / end piece

33019

15 ml glass cup w/ lid and suction pipe

33092

 $15\ \mathrm{ml}$  glass cups,  $5\ \mathrm{closing}$  lids and  $1\ \mathrm{lid}$  with suction pipe, pk of 5

35964

Needle cap

36020 Trigger

138909

O-ring kit for paint nozzle (5-pieces)

### SATAgraph 3

32615

pk of 3 coupling nipples

134767

2.5 ml gravity flow cup w/ lid

134775

5.0 ml gravity flow cup w/ lid

134783

5.0 ml siphon cup w/ lid

134817

Needle cap

134833

Grip end piece, cpl.

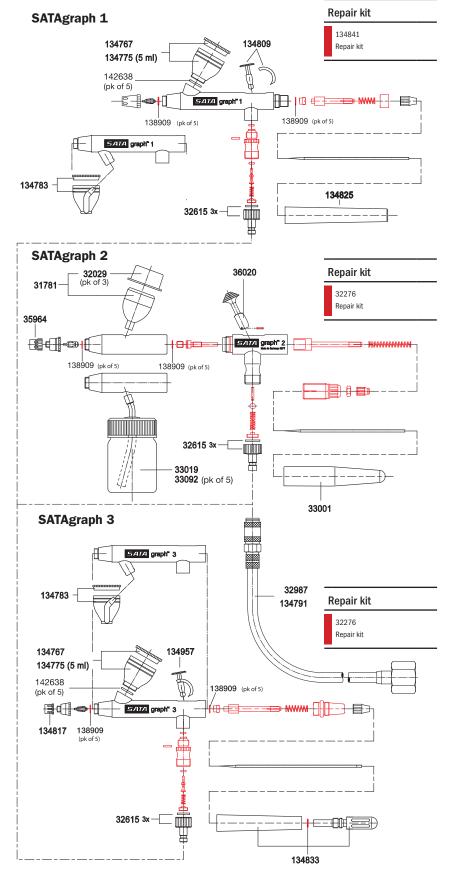
134957

Trigger 138909

O-ring kit for paint nozzle (5-pieces)

142638

O-ring kit for gravity flow cups (5-pieces)



# SATAgraph™ 4

### Technical data:

Inlet pressure:	variable
Air consumption:	0.4 CFM
Spray distance:	variable



### SATAgraph 4 B\* - Universal airbrush gun (each with aluminum case)

S004B

SATAgraph 4 nozzle 0.4 with 2.5 ml gravity cup, no air hose

50045

SATAgraph 4 nozzle 0.4 with 2.5 ml side feed cup, no air hose

S004F

SATAgraph 4 nozzle 0.4 with 2.5 ml siphon feed, no air hose

### Nozzle set

0,4

S005

- SATAgraph 4 is supplied without hoses and quick coupling nipple.
   These components have to be ordered separately (see spare parts)
- Air hose for design spray guns see page 168.

### SATAgraph 4\* B, S, H Kit

S004HBS

SATAgraph 4, 3 gun kit includes all 3 SATAgraph 4 airbrushes, 0,4 nozzle, S004B, S004S and S004H, also included is a (1) S032, 3/4 oz glass jar with siphon lid, (1) S039, 1 oz. glass cup with side feed lid, (1) S045, 6 ft braided hose with quick disconnect, (3) Quick connect plug/fittings, female, (1) foam padded case with handle



### Nozzle set

0,4 \$005

New Fine Detail !	Needle and Nozzle
-------------------	-------------------

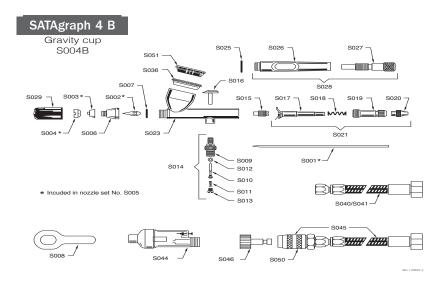
S058	Detail Needle/Nozzle, for even finer detail, 0.25
S057	Detail Nozzle Tip
S056	Detail Airbrush Needle, 0.25
S055	Detail Refurbish Kit (S003, S004, S056, S057)
S054	High Roller Trigger only
S059	Concave Trigger only

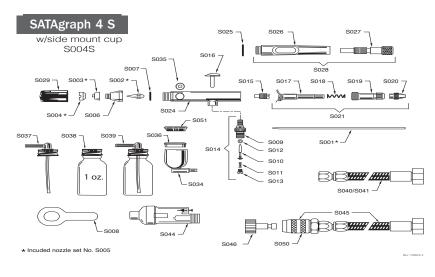


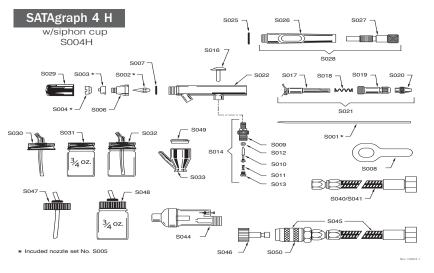
### Spare parts

### SATAgraph™ 4

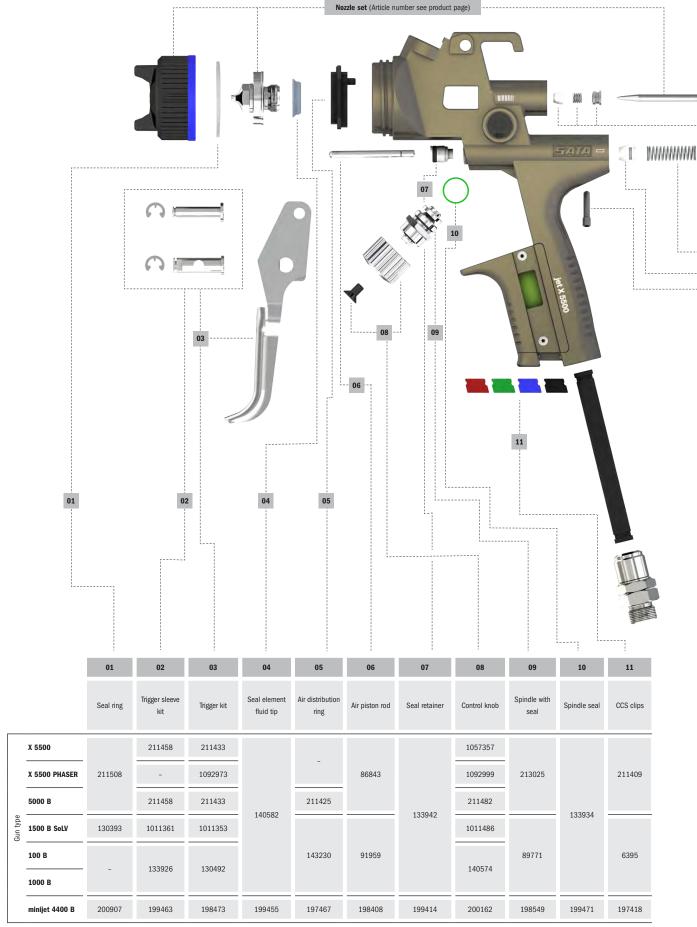
000:	Airbarrah mandla O 40
S001	Airbrush needle, 0.40
S002	Nozzle tip (fluid tip)
S003	Nozzle cap (inner air cap)
S004	Nozzle cap shield (outer aircap nozzle shield reversible)
S005	Needle/nozzle refurbish kit
S006	(includes 001, 002, 003, 004) Nozzle base
S007	
	O-ring, nozzle base
S008	Nozzle base wrench
S009	Air valve chamber
S010	Trigger valve stem
S011	Trigger valve spring
S012	Air valve seal / o-ring
S013	Air valve screw  Complete air valve assembly
S014	(includes 009, 010, 011, 012, 013)
S015	Inner seal screw and O-ring (gravity and side cup models)
S016	Airbrush trigger
S017	Needle alignment tube and lever assembly
S018	Needle tube spring
S019	Spring tension adjustment knob
S020	Needle locking nut
S021	Needle alignment and adjustment assembly (includes 017, 018, 019, 020)
S022	Bottom (siphon) feed airbrush body
S023	Gravity feed airbrush body
S024	Side feed airbrush body
S025	O-ring, airbrush handle
S026	Trigger stop set handle, red
S027	Trigger stop set screw
S028	Trigger stop set handle and screw (includes 026, 027)
S029	Protective nozzle cover
S030	Siphon lid, metal, fits 3/4 oz. glass cup
S031	3/4 oz. glass cup w/blank storage lid for (S)
S032	3/4 oz. glass cup w/siphon lid for (S) metal lid
S033	1/4 oz. color cup (siphon cup-metal)
S034	Side feed metal color cup
S035	Side feed inlet plug, red
S036	Lid, metal, for side (S) and gravity (B) feed color cup
S037	Lid, metal side feed lid for 1 oz. glass cup
S038	1 oz. glass cup w/blank metal storage lid
S039	1 oz. glass cup with metal side feed lid
S040	6 foot braided air hose 1/8 inch X 1/4"
S041	10 foot braided air hose 1/8" X 1/4"
S042	6 foot braided air hose w/ moisture trap
S043	10 foot braided air hose w/ moisture trap
S044	In-line moisture trap
S045	8 foot quick dis-connect braided air hose
S046	Quick disconnect plug/fitting, female
S047	Siphon lid, plastic, fits 3/4 oz. glass cup
S048	3/4 oz. glass cup w/siphon lid for (H) plastic lid
S049	Pvc lid for 1/4 oz metal siphon color cup
S050	Quick dis-connect air coupler, male
S051	PVC color cup lid Gravity (B) and Side (S).
S054	High roller trigger
S055	Detail Nozzle Set (incl 003, 004, 056, 057)
S056	Detail Airbrush Needle, 0.25
S057	Detail Fluid Tip
S058	Detail Needle/Fluid Tip, for even finer detail, 0.25
S059	concave Trigger only
	SATAgraph 4 B Gravity feed airbrush
S()04R	o - pri i b diarrej i cod dilbidon
S004B S004S	SATAgraph 4 S Side-feed airbrush
S004B S004S S004H	SATAgraph 4 S Side-feed airbrush SATAgraph 4 H Bottom-feed siphon airbrush

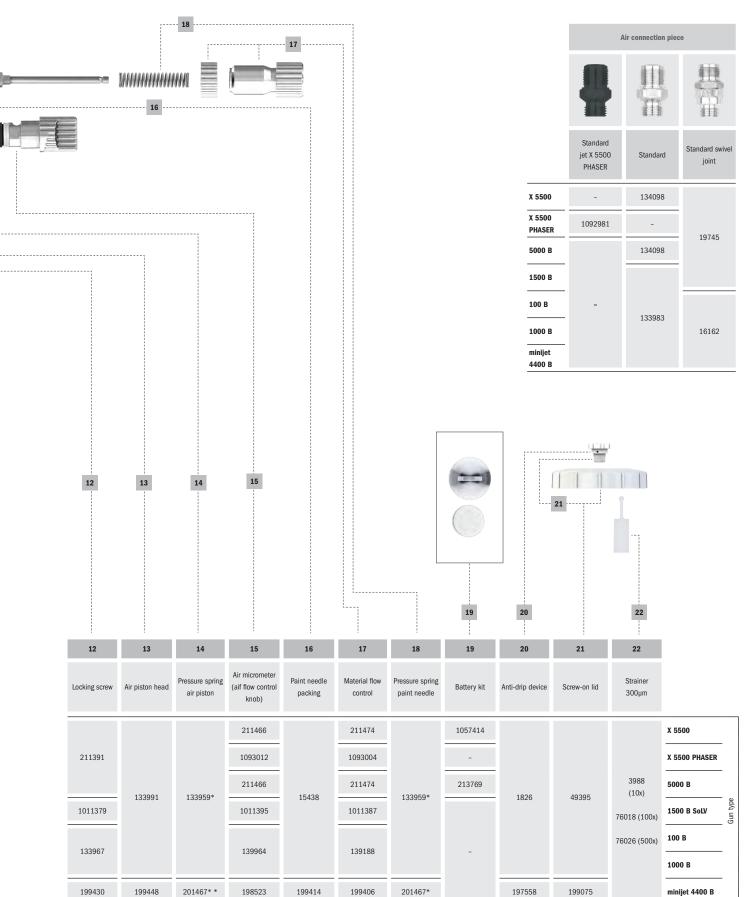






# Spare parts for SATA spray guns with gravity flow cup





\*in a set

# Nozzle Sets for Older Model SATA gun models

Nozzle Size	SATAJET 90-2 HVLP	SATAjet 3000 HVLP	SATAjet 3000 RP	SATAjet 2000 HVLP	SATAjet RP	SATAjet B	NR92/95 HVLP	SATAjet K NR-92 NR-95 HVLP	SATA MC-B HVLP	SATA Jet 90	Nozzle Size
0.2											0.2
0.3											0.3
0.4											0.4
0.5								73908			0.5
0.8								79780			0.8
0.8SR											0.8SR
0.9											0.9
1.0		132910	132357	82024	29587	4143	46334	NLA			1.0
1.0SR											1.0SR
1.1			158667								1.1
1.2		132928	132365	82057	14902		NLA	NLA			1.2
1.2SR											1.2SR
1.3	126102	132936	132373	NLA	NLA	4127мѕв	NLA			NLA	1.3
1.3 LV		161331									1.3 LV
1.3 C											1.3 C
WSB		132993		9191							WSB
1.4	126110	132944	132381	82263	NLA	3848	NLA	79277	52324	NLA	1.4
1.4 HC		145797									1.4 HC
1.4 SR											1.4 SR
1.5		132951		82420		4119	NLA				1.5
1.6			132399		14977					NLA	1.6
1.6 NA											1.6 NA
1.7		132969		90399		4101	NLA		NLA		1.7
1.8			132407		NLA						1.8
1.9		132977		90407			NLA		64014		1.9
2.0			132415		69880	4093		77917			2.0
2.1									83618		2.1
2.2		132985		90415			46201				2.2
2.5			132423		69898	NLA					2.5
Р											Р
2.6											2.6
3.0											3.0
4.0											4.0
5.0											5.0
Repair Kits	NLA	133835	133835	NLA	NLA	9720	NR95 - NLA NR92 9720	70623	71464	NLA	Repair Kits
Packing Sets	-	-	-	55244	-	69666	NR95 NLA NR92 9829	-	71456	55244	Packing Sets

<sup>\*\*</sup> Above sn 6,000 (below 6,000 - part no. 69377) NLA = No Longer Available



# Nozzle Sets for Older Model SATA gun models

Nozzle Size	SATA ◆ Jet/K ▲ Jet/H	SATA MC-B MC-93	SATA LM 92 B, H, K	SATA minijet4 & 3000 B	SATA minijet 2 & 3 HVLP	SATA minijet HVLP Green	SATA dekor	SATA KLC-B HVLP	SATA KLC RP	SATA LM2000 B, H, K RP	SATA LM2000 B, H, K HVLP	Nozzle Size
0.2							NLA					0.2
0.3				125583	91041							0.3
0.4							5280					0.4
0.5				125591	91058		NLA					0.5
0.8	<b>♦</b> 61358		NLA	125609	91066	NLA	5264			26690		0.8
0.8SR				125682	53454							0.8SR
0.9											26823	0.9
1.0			6726	125617	91074	NLA	NLA			26716		1.0
1.0SR				125690	51318							1.0SR
1.1	♦55814			125625	91082	NLA					26856	1.1
1.2												1.2
1.2SR				125708	88534							1.2SR
1.3	<b>♦</b> 64592	80788	64444						87973	26724	26864	1.3
1.3 LV				İ								1.3 LV
1.3 C												1.3 C
WSB				ĺ								WSB
1.4								NLA			30106	1.4
1.4 HC												1.4 HC
1.4 SR	A C4C00			125716								1.4 SR
1.5 -	◆64600 ▲23663										26872	1.5
1.6		NLA	NLA						87981	26732		1.6
1.6 NA									88005			1.6 NA
1.7	▲23697мsн							NLA			30643	1.7
1.8		NLA	NLA						96768	26740		1.8
1.9								32771			30742	1.9
2.0	<b>▲</b> 23689	NLA	6676						87999	NLA		2.0
2.1								33415			31047	2.1
2.2				ĺ								2.2
2.5			6668						NLA	26765		2.5
Р												Р
2.6												2.6
3.0			6650							26781		3.0
4.0										26799		4.0
5.0										26807		5.0
Repair Kits	<b>♦</b> 70623	71464	562	126284	50815	50815	91165 69377	12633	12633	54957	54957	Repair Kits
Packing Sets	50666	71456	55244	50658	50658	-	-	-	-	54080	54080	Packing Sets

<sup>\*\*</sup> Above sn 6,000 (below 6,000 - part no. 69377) NLA = No Longer Available

	SATA LP K3 HVLP & LP K3 RP. SATA LP 90/LM 2000 RP	SATA Dekor Z	SATA LPS R 2000 & LPS RB 2000 RP	SATA LP 90 Spray Mix	SATA HRS	SATA GR/Z, GR/M	SATA LM/S Series	SATA KL/S & HKD-1	SATA Spray Mix (old series)
Repair Kits	67082	9761	40832	62588	9779	9738	9746	49056	72546
Packing Sets	-	50609	-	-	50617	9837	50633	50112 HKD 9829 KLS	51169

# SATAjet® 4000 B

# RP® /HVLP















COMPATIBLE SUITED	CUP CÖNNECTOR 1-TURN CCS	
Technical data:	RP	HVLP
Inlet pressure Operating pressure	Compliant: max. 32 psi 20 - 32 psi	Compliant: max. 29 psi 22 - 29 psi
Air consumption at 29 psi	10.4 CFM	15.2 CFM
Spray distance	Operating range (Field of application): 6 3/4 - 8 1/4 in	Operating range (Field of application): 4 - 6 in
Weight	20 oz	20 oz





	1,0	1,1	1,2	1,2 W	WSB	1,3	1,4	1,5	1,6	1,7	1,8	1,9	2,0	2,2	2,5
	Standard	with RPS	multi-pur	pose cup (	0.3   / 0.6	1/0.91(6	each 1x) <b>w</b>	<b>ithout</b> swi	vel joint						
윤	176974	171520	169979	169987	-	169995	170001	-	176990	-	177014	-	177030	-	177055
HVLP	176891	-	170159	-	170167	170175	170209	170696	-	176917	-	176941	-	176958	-
	DIGITAL	with <b>RPS</b> r	nulti-purp	ose cup 0.	31/0.61	/ 0.9 I (ea	ich 1x) <b>wit</b>	<b>hout</b> swive	el joint						
A P	176982	171553	170019	170027	-	170035	170050	-	177006	-	177022	-	177048	-	177063
HVLP	176909	-	166249	-	170357	170365	170399	170704	-	176925	-	176933	-	176966	-
	Nozzle se	et													
A B	166991	167007	167015	167023	-	167049	167056	-	167072	-	167080	-	168625	-	168633
HVLP	166926	-	166934	-	166983	166942	166967	166975	-	168658	-	168666	-	168674	-
	Test Air (	ар													
A G	-	-	171363	-	-	171363	171371	-	-	-	171371	-	-	-	-
HVLP		171355		-	171355		171348		-	CALL	-	CALL	-	CALL	-

### Specially Developed HVLP Nozzles

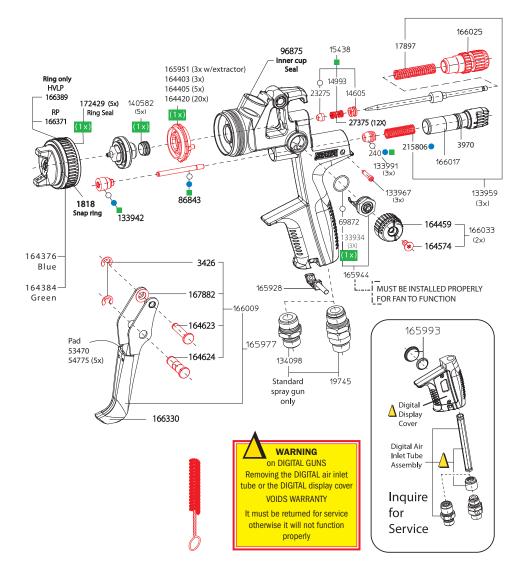
	1,3 C	1,3 LV	HC+	1,4 HC			
	Standard	with RPS	multi-pur	pose cup (	0.3   / 0.6   / 0.9   (each 1x)		
HVLP	170183	170191	204230	170217			
	DIGITAL	with <b>RPS r</b>	nulti-purp	ose cup 0.	3   / 0.6   / 0.9   (each 1x)		
HVLP	170373	170381	204354	170407			
	Nozzle se	et					
HVLP	166959	168641	200253	171512			
	Test Air Cap						
HVLP	171348	171355	171348	171348			



### Spare parts for discontinued spray gun models

SATAj	et® 4000 B
240	Packing, air piston
1818	Snap ring, air cap
3426	Circlip, pin, ea.
3970	Seal, air micrometer
14605	Bushing, needle packing
14993	Spring, needle packing
15438	Kit, needle packing
17897	Spring, paint needle
19745	Swivel fitting, standard 1/4" air inlet
23275	Packing, needle
53470	Pad, rubber trigger
54775	Pad, rubber trigger , pk of 5
69872	O ring, fan control
82552	
86843	Kit, air piston service
96875	Piston, air rod
	Seal, inner cup
133934	O ring, fan control, pk of 3
133942	Bushing, air piston
133959	Kit, spring, pk of 3 each of #215806 & #17897
133967	Pin, air micrometer, pk of 3
133991	Packing, air piston, pk of 3
134098	Fitting, standard 1/4" air inlet, non-digital
136960	Packing kit
140582	Seal, Fluid Tip, pk of 5
164376	CCS ring only, RP, Blue
164384	CCS ring only, HVLP, Green
164403	Air distribution ring, pk of 3
164405	Air distribution ring, pk of 5
164420	Air distribution ring, pk of 20
164459	Knob, fan control
164574	Screw, fan control
164623	Pin, upper trigger
164624	Pin, lower trigger
165928	CCS clips, pk of 4
165936	Tool kit
165944	Control Spindle, w/O ring
165951	Air distribution ring, pk of 3 w/extraction tool (#43638)
165977	Trigger kit
165993	Battery Kit w/cover and seal
166009	Kit, trigger sleeve
166017	Air micrometer (air flow control)
166025	Material flow control w/counter nut
166033	Knob, fan control w/screw
166058	Repair kit
166330	Trigger only
166371	Compl. Ring only, RP 4000 air cap
166389	Compl. Ring only, HVLP 4000
	air cap
167882	Washer, tension spring
172429	Seal, air cap ring, pk of 5
215806	Spring, air piston

# Spare Parts SATAjet® 4000 B



### SATAjet 4000 B Maintenance Set

### 1047837

Air distribution ring/extraction tool 165951

1 Sealing ring for air cap ring 172429

1 Sealing element for fluid tip 140582

1 Air piston rod 86843

1 Seal retainer 133942

1 Spindle seal 133934

1 Teflon seal for air piston 133991

1 Paint needle packing 15438

# 000

### Tool kit

### 165936

Universal spanner

Combi tool

Cleaning brush

CCS clips Paint strainer

Extraction tool

### Repair kit

166058 Repair kit

82552

Air piston service unit

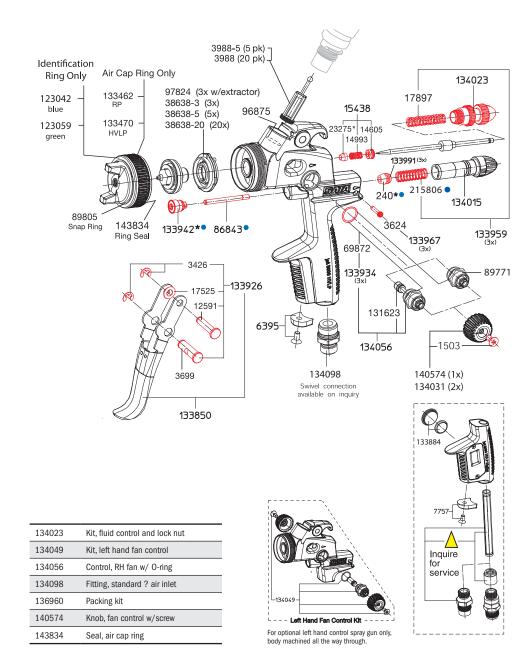
136960 Sealing kit

# Spare Parts SATAjet® 3000 B

# Spare parts for discontinued spray gun models

### SATAjet® 3000 B

SATAjet	® 3000 B
240	Packing, air piston
901	Wrench, universal spanner
1503	Screw, fan control
3426	Circlip only, 1 each
3509	Brush, large standard
3624	Pin, air micrometer
3699	Pin, lower trigger
3988	Sieve, pk of 20
3988-5	Sieve, pk of 5
6395	Disc, CC (standard), pk of 4
6585	Insert, aluminum cup
7757	Disc, CC (DIGITAL), pk of 4
9050	Tool kit
9647	Allen wrench, 4
12591	Pin, upper trigger
14605	Bushing, needle packing
14993	Spring, needle packing
15438	Kit, needle packing
17525	Spring, spacer lock
17897	Spring, paint needle
23275	Packing, needle
38638	Ring, air distribution, each
38638-3	Ring, air distribution, pk of 3
38638-5	Ring, air distribution, pk of 5
38638-20	Ring, air distribution, pk of 20
43638	Puller, wire air ring
64543	Allen wrench, 2
69872	O ring, fan control, (large)
82552	Kit, air piston service
86843	Piston, air rod
89771	Fan Control, w/"0" ring
89805	Air cap snap ring
96875	Inner cup seal
123042	Identification ring, RP blue
123059	Identification ring, HVLP green
131623	O ring, fan control, (small)
133462	RP air cap ring w/ seal
133470	HVLP air cap ring w/ seal
133835	Repair kit, complete
133850	Kit, trigger service complete
133884	Kit, battery, cover w/gasket
133926	Kit, trigger sleeve
215806	Spring, air piston
133934	O ring, fan control, 3 pk (large)
133942	Bushing, air piston
133959	Kit, spring, pk of 3 each of #215806 & #17897
133967	Pin, air micrometer, pk of 3
133991	Packing, air piston, pk of 3



# Tool kit

- Extraction tool
- · Paint straine
- · Cleaning brush
- · Allen wrench 2 mm width
- · Allen wrench 4 mm width
- · Universal spanner

1097379

Universal key kit (pack of 3 pieces)

# Repair kit 133835 Repair kit 82552 Air piston service unit 136960 Sealing kit



134015

Air micrometer

# SATAjet® 5000 B PHASER











**HVLP** 



Technical data: **RP** 

Inlet pressure Operating range: 7 psi - 29 psi Compliant: max. 29 psi

7 psi - 29 psi Compliant: max. 29 psi

Operating range:

Air consumption at 29 psi 10.2 CFM 15 CFM

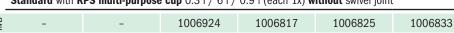
Spray distance Operating range: 3.9 in - 8.3 in Recommended:

6.7 in - 8.3 in

Operating range 3.9 in - 8.3 in Recommended: 3.9 in - 5.9 in

1,3 1,4 1,5





### Nozzle set

A	1006841	1006859	-	1006867	-	-
HVLP	-	-	1006875	1006883	1006891	1006908

1028663

Repair kit

1006809

Repair kit

82552

1050674

136960

Sealing kit

Air piston service unit

SATAjet X 5000 Maintenance Set

### Spare parts SATAjet® 5000 B PHASER

15438 Paint needle packing

86843 Air piston rod

96875 Seal, inner cup

133934

Sealing (packing unit 3 pieces) for spindle

133942 Seal retainer, cpl.

133959

Pressure spring (3 pc) for paint needle and air piston

packing for air piston (packing unit 3 pieces)

Sealing element (packing unit 5 pieces) for fluid tip

211391

Locking screw (3 pieces) for air micrometer

211403 Air distribution ring (3x) w/o puller

211405 Air distribution ring (5x) w/o puller

CCS-Clips, green, blue, red, black (each 1x)

211425 Air distribution ring (3 pieces)

Sealing ring (5 pieces)

Spindle, cpl., for round / flat spray control

1006768

errors reser

modifications and

technical

Control knob with screw (packing unit 2 pieces)

1006932

Air connection piece 1/4" male thread

1006742 Air micrometer

1006750

Material flow control with counter nut

1006734 Trigger fixing clip

1006643 Trigger kit

1006669

Kit consisting of colored marking rings (blue, green, black, packing unit each 1 piece)

1028663 Air cap ring with pressure clip

## 1006734 1006643 1006742 211425 211508 133991 (3 x) 133959 (3 x) 133934 1006669

### SATAjet 5000 B Maintenance Set

213025 211391

1006768

1006932

211409

- Air distribution ring/extraction tool 211425 1 Sealing ring for air cap ring 211508
- 1 Sealing element for fluid tip 140582
- 1 Air piston rod 86843
- 1 Seal retainer 133942
- 1 Spindle seal 133934
  - 1 Teflon seal for air piston 240
- 1 Paint needle packing 15438

### Tool kit

133942

### 211524

Universal spanner

Combi tool Cleaning brush

CCS clips Paint strainer

Extraction tool

1097379

Universal key kit (pack of 3 pieces)



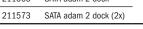
1006750

211557

SATA adam 2 chrome (psi)

1031715 SATA adam 2 black (psi)

211565 SATA adam 2 dock





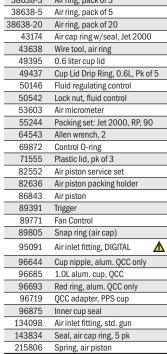


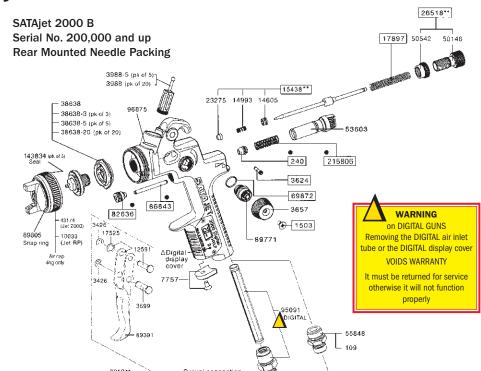
# Spare Parts SATAjet® 2000 B

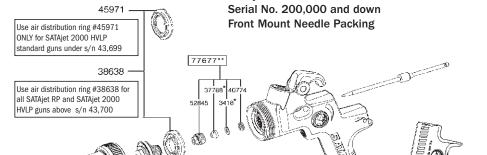
# Spare parts for discontinued spray gun models

### SATAjet® 2000 B

RP
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f 5
)







SATAjet 2000 B

### Front Mount Needle Packing Only

	<u> </u>
901	Universal spanner wrench
3418	Packing washer
3509	Std cleaning brush
3756	Deep socket wrench
6007	Std cleaning brush, pk of 10
9654	Tool set, Jet 2000, RP
37788	Packing seal
38638	Air distribution ring, All Satajet RP's and Satajet HVLP above sn: 43,700
40774	Needle packing spring
45971	Air distribution ring Std HVLP below sn: 43,700
52845	Needle packing holder
64543	Allen wrench, 2
71431	Allen wrench, 4
77677	Needle packing service set

### Repair kit

143834 seal

82552

Air piston service set

\* 55244

Packing set

\*\* Parts that are available separately from Packing set

### Tool kit

J

Extraction tool

Paint strainer

Cleaning brush

Allen wrench 2 mm width
 Allen wrench 4 mm width

Universal spanner

1097379

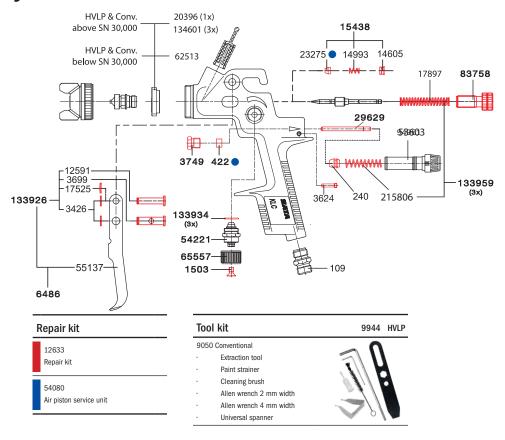
Universal key kit (pack of 3 pieces)



# Spare Parts SATAjet® KLC

# Spare parts for discontinued spray gun models

SATAjet® KLC
109 Air inlet fitting
240 Air piston packing
422 Air piston packing
1503 Countersunk screw M4 x 8 DIN 965, stainless steel,
for micrometer and round/flat control
3426 Circlip pin
3624 Pin, air micrometer
3699 Lower trigger pin
3749 Air piston packing holder
6486 Trigger service set
12591 Upper trigger pin
14605 Needle packing bushing
14993 Needle packing spring
15438 Paint needle packing
17525 Lock spring
20396 Air distribution ring (1x)
29629 Air piston
53603 Air micrometer
54221 Fan control
55137 Trigger
62513 Air distribution insert
65557 Fan control knob
83758 Fluid regulating control
133926 Trigger sleeve kit



# Spare Parts SATAjet® B

# Spare parts for discontinued spray gun models

133959 Spring set: 3 x #17152 & 3 x 10520

### SATAjet® B

133934 pk of 3 packings

134601 Air distribution ring (3x) 215806 Spring, air piston

422 Air piston packing

1503 Countersunk screw M4 x 8 DIN 965, stainless steel, for micrometer and round/flat control

1826 Non-drip device for 0.6 I PVC cup, pk of 4
2600 Service set for nozzle insert consisting of nozzle

insert, distribution plate and sealing ring

3566 Fluid inlet nipple, SATAjet B

3657 Knob, Fan Control

3749 Air Piston Packing Holder

3988 Paint strainer for SATA std sized spray guns (20xX)

3988-5 Paint strainer for SATA std sized spray guns (5x)

6445 Needle packing set

6486 Trigger service set

16162 Swivel joint for SATA DIGITAL spray guns

29629 Air piston

 $49379\,\,$  Plastic gravity cup  $0.6\,\mathrm{I}$  with lid and female fittings

49395 Screw on lid for 0.6 I PVC cup with drip-catching

ring and non-drip device

54221 Fan control

61416 Paint flow control screw cpl. w/ counter nut

64766 Spacer ring

133926 Trigger sleeve kit

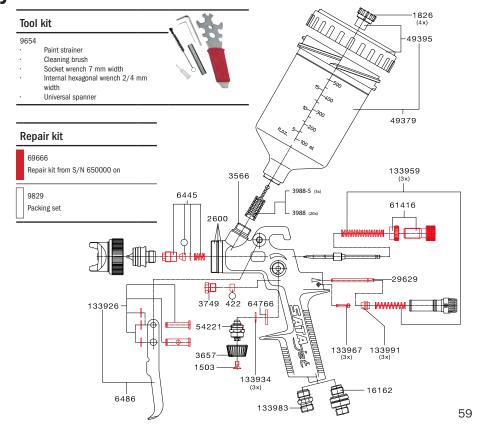
133934 pk of 3 packings

133959 Spring set: 3 x #17152 & 3 x 10520

133967 pk of 3 adjustment screws

133983 Air connection piece G1/4a

133991 pk of 3 air piston heads



Errors, technical modifications and pri

# SATAminijet® 3000 B HVLP











Technical data:

Inlet pressure

HVLP 29 psi

Air consumption at 29 psi

4.1 CFM

Spray distance

5 in - 6 in



	0,3	0,5	0,8	1,0	1,1	0,8 SR	1,0 SR	1,2 SR	1,4 SR
Spray gun with 0.125 I PVC cup									
HVLP	125633	125641	125658	125666	125674	125724	125732	125740	125757
	Spray gun with 0.150 I aluminum cup								
HVLP	125633-15	125641-15	128512	128520	128538	128488	128496	125765	128504
	Nozzle set								
HVLP	125583	125591	125609	125617	125625	125682	125690	125708	125716

### OUT OF PRODUCTION - CALL FOR AVAILABILITY - MANY STILL IN STOCK

### **Special Versions**

125773

SATAminijet 3000 HVLP design set

with air hose, glass cups, plastic cup, adapters and micrometer - specify nozzle at time of order

Specify nozzle size or will be shipped with 1.0 nozzle



# Spray fan comparison

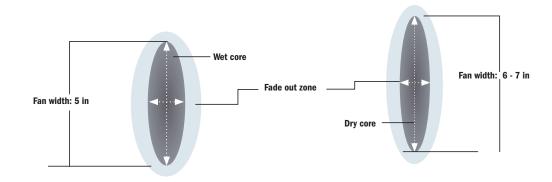
### SATAminijet 3000 B HVLP

1.0 29 psi for standard applications

### SATAminijet 3000 B HVLP

1.0 SR 29 psi For spot repair applications

Lowers risk of creating bright edges Allows painter to apply thin layers of paint

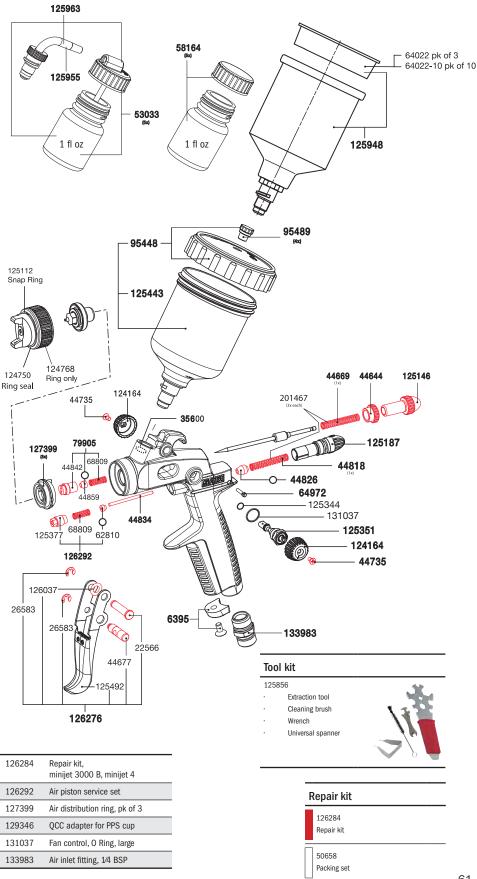




### Spare parts for discontinued spray gun models

### SATAminiiet® 3000 B

SATAmi	nijet® 3000 B
901	Universal spanner wrench
3509	Standard cleaning brush
6007	Standard brush, pk of 10
6395	Color Code discs, pk of 4
15925	Spanner wrench, small
16295	Glass cup w/plug-in lid
22566	Pin, upper trigger
26583	Circlip
35600	Cup Seal
44644	Lock nut
44669	Spring, needle
44677	Pin, lower trigger
44735	Screw, fan control
44818	Spring, air piston
44826	Packing, air piston
44834	Air piston
44842	Bushing, needle packing
44859	Packing, needle
50658	Packing set, minijet
53033	Set of 5 glass plug-in cups
58164	Set of 5 glass cups w/lid
62810	Piston packing
64022	.150 L cup lid, pk of 3
64022-10	.150 L cup lid, pk of 10
64972	Air micrometer pin
68809	Spring, needle packing
74351	Gasket, air hose
79905	Needle packing service set
95448	.125 L lid w/drip proof vent
95489	Anti-drip device, pk of 4
124164	Knob, fan control
124750	Ring seal only for air cap
124768	Air cap ring w/seal
125112	Snap ring (air cap ring)
125146	Knob, fluid control
125187	Air micrometer
125344	Fan control, O Ring, small
125351	Fan control
125377	Bushing, air piston
125443	.125 L QCC plastic cup w/lid
125492	Trigger
125856	Tool set
125948	.150 L QCC alum. cup w/lid
125955	Adapter, plug-in cup (QCC)
125963	Quick color change set 5 cups, 2 funnels, adapter
126037	Washer, tension spring
126276	Trigger service set
127399	Air distribution ring, 3 pk
131037	Fan control, O Ring, large
201467	Springs for needle & air piston,
	3 ea



# SATAjet® H







### Technical data:

Inlet pressure:	58 psi
Air consumption at 58 psi	15 CFM
Spray distance	7 in - 9 in



1,5	MSH	2,0	
Spray gun with 1.0 I a	luminium siphon cup		
23721	23747	23739	
Nozzle set			
23663	23697	23689	

### Spare parts SATAjet® H

Countersunk screw M4 x 8 DIN 965, stainless steel, for micrometer and round/flat spray control

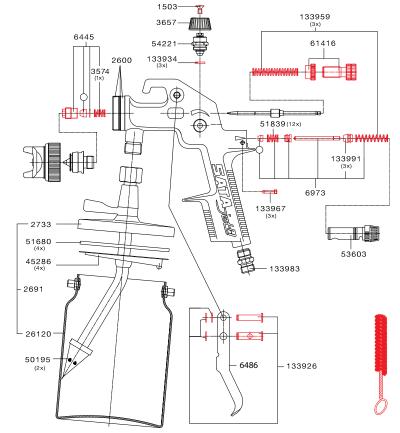
Service unit for nozzle insert for SATAjet/B, H, K and

NR 92, consisting of nozzle insert, distribution plate and sealing ring					
2691	1.0 I aluminum suction cup, cpl.				
2733	Lid fitting				
3574	Pressure spring				
3657	Control knob				
6445	Paint needle packing				
6486	Trigger kit				
6973	Air piston servicing unit				
26120	1.0 I aluminum suction cup, w/o lid				
45286	Anti-drip device (pack of 4 pieces)				
50195	Strainer (packing unit 2 pieces)				
51680	Sealing ring (packing unit 4 pieces)				
51839	Pressure spring (packing unit 12 pieces) for air piston packing				
53603	Air micrometer				
54221	Spindle complete, for SATAjet/90, SATAjet, regulation valve and MC-B				
61416	Material flow control with counter nut				
133926	Trigger sleeve kit				
133934	Sealing (3 pieces) for spindle				
133959	Pressure spring (3 pieces) for paint needle and air piston				
133967	Adjustment screw (3 pieces) for air micrometer				

Air conn. piece 1/4" male thread

Air piston head (3 pieces)

9654



### Tool kit Repair kit 70623 Paint strainer Repair kit Cleaning brush Socket wrench 7 mm width Internal hexagonal wrench 2/4 mm width Universal spanner





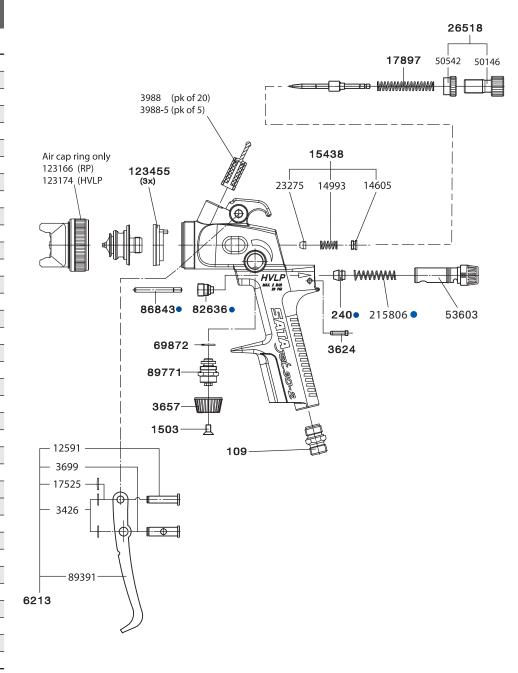
133983

# Spare Parts SATAjet® 90-2

# Spare parts for discontinued spray gun models

### SATAjet® 90-2

109	Air inlet fitting
240	Air piston packing
901	Universal spanner wrench
1503	Fan control screw
3426	Circlip, pin
3509	Standard cleaning brush
3624	Pin, micrometer
3657	Knob, fan control
3699	Pin, lower trigger
3988	Paint sieve, 20 pk
3988-5	Paint sieve, 5 pk
6007	Std. cleaning brush, 10 pk
6213	Trigger Service Set
9050	Tool set, Jet 90-2 HVLP & RP
9647	Allen wrench, 4
12591	Pin, upper trigger
14605	Bushing, needle packing
14993	Packing spring, each
15438	Needle packing service set
17525	Washer, tension spring
17897	Needle spring, each
23275	Needle packing
26518	Fluid control service set
50146	Fluid regulating control
50542	Lock nut, fluid control
53603	Air micrometer
64543	Allen wrench, 2
65557	Knob, fan control
69872	Control O ring
82552	Air piston service set
82636	Bushing, air piston
86843	Air piston
89391	Trigger
89771	Fan control
123455	Air ring, 3 pk
215806	Spring, air piston



# Tool kit 9050 Extraction tool Paint strainer Cleaning brush Allen wrench 2 mm width Universal spanner 1097379 Universal key kit (pack of 3 pieces)

# SATA adam 2, SATA adam 2 black

### Technical data:

Max. pressure:	145 psi
Max. operating temperature:	140 °F
Display accuracy:	+/- 0.7 psi



### **Available versions**

SATA adam 2 chrome, complete with dock and psi display

for SATAjet 5000 series only (SATAjet X 5500, 5000 B and 5000 B PHASER)

1031715 SATA adam 2 black, complete with dock and psi display for SATAjet 5000 series only (SATAjet X 5500, 5000 B and 5000 B PHASER)

160853 SATA adam 2 chrome, complete with dock and psi display. Fits SATA standard guns, except SATAjet 5000 series and minijet

1031690 SATA adam 2 black, complete with dock and psi display.

With the SATA adam 2 consisting of two separate components docking base and display - usage, cleaning and maintenance have become a lot easier. Fits SATA standard size spray guns, except SATAjet 5000 series and minijet



1031674 SATA adam 2 mini black, complete with dock and psi display. Fits SATAminijet 4400 B and SATAjetminijet 1000 K along with older models, minijet 3, minijet 4, and SATAminijet 3000 B

195222 SATA adam 2 U chrome

1031731 SATA adam 2 U black

Air micrometer with dock and display for precise measure of air pressure. All other types of guns can be digitized, as well as the SATA dry jet blow gun.



### Spare parts & Accessories

160697 SATA adam 2 chrome, display only

1031658 SATA adam 2 black, display only

The digital readout which contains all electronic components. As the pressure is set by turning the setting wings on the docking base only, the digital display always remain in the upright position ensuring perfect pressure reading at all times. For increased safety during gun cleaning in gun washing machines, a simple, reliable click-in mechanism quickly releases the SATA adam 2 display from the dock. This mechanism also allows using the SATA adam 2 display on different SATA spray guns equipped with a docking base and the adam 2U.



211565 SATA adam 2, dock only for SATAjet 5000 series only

211573 Adaptor plate for the SATA adam 2 display replaces the standard air micrometer. The integrated seal provides full pressure (2X) setting functionality even when the display has been removed. Comes with protective cover when display is not mounted.



160788 SATA adam 2 dock, for standard size SATA spray guns except Jet 5000.

Adaptor plate for the SATA adam 2 display replaces the standard air micrometer. Available in two versions for SATA standard 160796 guns and SATA minijet guns, it now also features the micrometer function for pressure setting. The integrated seal provides full pressure setting functionality even when the display has been removed. Comes with protective cover when display is not mounted.



160861 SATA adam 2 mini dock.

Fits SATAminijet 4400 B and SATAjetminijet 1000 K along with older models, minijet 3, minijet 4, and SATAminijet 3000 B.



195230 SATA adam 2 U dock only

Air micrometer G 1/4 with SATA dock

195925 SATA adam 2 U dock only, G 1/8 male thread,

(can also be used to replace analog gauge on a #27771 to a digital U2 or analog gauge on a SATA filter, 400 series) with adapter #677023



(2x)

		SATAjet X 5500 PHASER SATAjet X 5500 SATAjet 5000 B PHASER SATAjet 5000 B	SATAjet 4000 B	SATAjet 1500 B	SATAjet 1000 B	SATAjet 100 B	SATAjet B, SATAjet GR	SATAminijet 4400 B SATAminijet 3000 B SATAminijet 4	SATA dry jet	Competitor spray guns	Retrofitting micrometer with pressure gauge #27771	Filters and systems with G 1/8" female thread
	<b>211557</b> adam 2 <b>1031715</b> adam 2 black	Х										
600	160853 adam 2 1031690 adam 2 black		X	X	X	X	X					
<b>160</b>	<b>160887</b> adam 2 mini <b>1031674</b> adam 2 black							Х				
	195222 adam 2 U 1031731 adam 2 U black	Х	X	X	X	Х	Х	X	X	Х		
<b>(</b>	195925 SATA dock with 1/8" male thread										Х	Х

### Pressure gauges and micrometer

SATA air micrometer with gauge, 1/4" (male thread) and G 1/4" (female thread)

This high quality air micrometer indicates air pressure settings at the spray gun air inlet. The gauge bezel has a green color coded pressure range for correct adjustment of SATA HVLP guns and blue for SATA RP (reduced pressure) guns. The SATA air micrometer with gauge housing is anodized black and adjustable from  $\,0-145\,$  psi.



4002 SATA In-Line Hose Pressure Gauge

> High-volume in-line pressure gauge with unrestricted airflow to the spray gun (non-adjustable). HVLP and RP colorcoded pressure gauge face with a high flow coupler and nipple.



43786 SATA line pressure gauge

> It also works well with spray guns without the built-in air micrometer feature or when air pressure is not critical. Rugged metal black anodized housing. Connects to 1/4 BSP



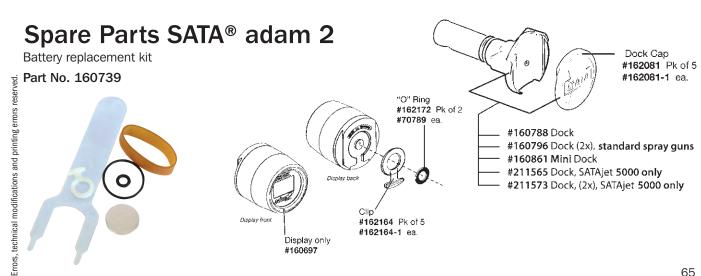
123513 SATA Replacement Gauge for above micrometer only



9860 SATA air micrometer only without gauge

> It also works well with spray guns without the built-in air micrometer feature or when air pressure is not critical. Rugged metal black anodized housing. Connects to ¼ BSP air inlet fitting. No access port for gauge.







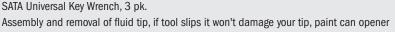
SPRAY GUNS

# **Accessories for Spray Guns**

Air conn	ection	
13656	SATA HVLP female nipple G 1/4 female thread (use 6981 for 5-pk)	
53942	SATA HVLP male nipple G 1/4 male thread	
13599	SATA HVLP female QC G 1/4 female thread	
13623	SATA HVLP male QC G 1/4 male thread	THE REAL PROPERTY.
99895	Universal swivel fitting - flexible connection nipple G 1/4	W. F
Spray Gu	ın Holders	SATA
1110527 1080530	SATA universal gun holder, folding. For hanging gravity flow guns, siphon guns, industrial guns Magnet Clamp Kit, for SATA universal gun holder. Allows to place gun holder anywhere magnetic	
192195	SATA spray gun and hose holder	
9886	SATA gravity gun holder	<u> </u>
40188	SATA bench mounted gun holder	<b>J</b>
69328	Spray gun stand, complete, for SATAminijet 3000 B HVLP and SATAjet 20 B Can be used for gravity or side cups	
9898-3	3 gun wall mount, gravity feed spray guns	
9898-3A 9898-4	3 gun wall mount or cabinet add-on, gravity feed spray guns 4 gun wall mount, gravity feed spray guns	4
9898-6	6 gun wall mount (3 x 2), gravity feed spray guns	1
9890-M	Dan-Am SATAminijet hanger, wall mount or cabinet mount	
9890-A	Dan-Am SATAminijet bench gun holder with base	
1750	Spray gun holder, complete	TOTAL SEA
186833	Spray gun stand acrylic	

# **Accessories for Spray Guns**

Cleaning	and	mainte	enance
1097379	SATA	Universal	Key Wre
	A 000 01	mbly and	romovol

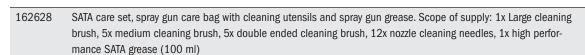


SATA Universal Key Wrench, 1 count

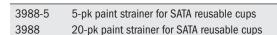
3509 Cleaning brushes, each 6007 Cleaning brushes, pk of 10

64220 Small cleaning brushes, each 9209 Small cleaning brushes, pack of 10

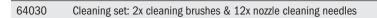
158840 Cleaning brushes, pack of

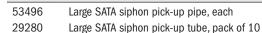


48173 100 g tube SATA high performance grease for spray guns, silicone and acid free



9894 SATA nozzle cleaning needles, pk of 12





64035 Dan-Am Spray gun cleaning kit: 13 x various sized SATA cleaning brushes, 2 x SATA cleaning broaches, 64036 Dan-Am Air brush cleaning kit, includes; 5x mini brush set, 1x plastic handled brush, 2x double ended brushes,

2x cleaning brushes w/handle, 2x cleaning broches, 2x large brushes.

### Quality control

7096 SATA Air Check Set

> Compressed air testing device. Simply connect and allow air flow for 15 minutes or longer. Test paper traps dirt, oil and in-line contamination. Complete with test paper, tweezers, magnifying glass and exam light all in a compact carrying case.

### Air check test paper

7666	Test paper, pack of 10
156299	SATA air tester, use to determine contaminates in airline

161596 SATA cert, with archive, spray pattern block, single sheet holder and distance marker

161646 Spray pattern blocks each w/ 25 sheers for SATA cert

161661 Distance marker for SATA cert













# **Accessories for Spray Guns**

### Other Accessories

60095 SATAclean, 3 gun soaking tray



60111	Plug-set (3-pieces) for SATA Clean	
59675	SATA Dosenboy, to cut out can lids from cans up to 36 cm height	2
59659	Wheel for SATA Dosenboy	
59667	Blade for SATA Dosenboy	78
1023762	Air cap protector (black) for UV materials, for SATAjet 100 and SATAjet 1000 series, each	
1023704	Air cap protector (black) for UV materials, for SATAjet 1500, 4000, 5000 series, each	
1053850	Air cap protector w/hole (black) for SATAjet 1500, SATAjet X 5500, 2000, 3000, 4000 & 5000 B, Jet90, 90-2, each	
1053983	Air cap protector w/hole (black) for SATAminijet 1000 & 3000 B, each	
1053975	Air cap protector w/hole (black) for SATAjet 100 and SATAjet 1000 series, Jet B, H, K & NR95, each	
1053991	Air cap protector w/hole (black) for SATAminijet 4400 B, LM2000, KLC, MC-B, LM-92, each	
TP-INLET	Dan-Am inlet protector, each	
TP-INLET5	Dan-Am inlet protector, pack of 5	

217489 SATA dry jet 2

This practical, lightweight blow gun makes quick work of drying waterborne material.

See page 137 for more information

228999 SATA Multitool

Extraction tool for the air distribution insert · Various spanners for spray gun maintenance · Bit holder w/four bits · Implement to open battery compartment (for digital spray guns) and to remove circlips on spray gun trigger · Implements to remove air micrometer screw and for assembly/disassembly of the paint needle packing · Tool to disassemble SATA fluid tips · Knife, pointed pliers, bottle opener



Metric to De	ecimal Conve	ersion Chart
0.15mm = .0059	1.0mm = .0394	1.9mm = .0748
0.2mm = .0078	1.1mm = $.0433$	2.0mm = $.0787$
0.25mm = .0098	1.2mm = $.0472$	2.1mm = $.0827$
0.35mm = .0138	1.3mm = $.0512$	2.2mm = $.0866$
0.5mm = .0197	1.4mm = $.0551$	2.3mm = $.0906$
0.6mm = .0236	1.5mm = $.0591$	2.4mm = $.0945$
0.7mm = .0276	1.6mm = $.0630$	2.5mm = $.0984$
0.8mm = .0315	1.7mm = $.0669$	3.0mm = $.1181$
0.9mm = .0354	1.8mm = $.0709$	5.0mm = $.1969$

Approximately 28.3 l/min = 1 cfm.	1	ximately Bar I.5 psi	Viscosity Cup Orifice 4mm = .1575			
0.9463 liter	.03 liter	2.54 cm				
= 1 qt	= 1 oz.	= 1 inch				
8 oz	16 oz	32 oz	128 oz			
= 1 cup	= 1 pint	= 1 quar	t = 1 gallon			

# Viscosity Cup Conversion Chart - SATA Din 4

SATA DIN 4	POISE	CENTIPOISE	DUPONT PARLIN 7	DUPONT PARLIN 10	FISHER 1	FISHER 2	FORD CUP 3	FORD CUP 4	KREBS UNITS KU	SAYBOLT UNIVERSAL SSU	ZAHN 1	ZAHN 2	ZAHN 3	ZAHN 4	ZAHN 5	SATA DIN 4
9 11	0.1 0.15 0.2	10 15 20	27 30 32	11 12 13	20 25 30	15	12	5 8 10		50 80 100	30 34 37	16 17 18				9 11
12 15 17	0.25 0.3 0.4	25 30 40	37 43 50	14 15 16	35 39 50	17 18 21	15 19 25	12 15 17		130 160 210	41 44 52	19 20 22				12 15 17 –
18 20 22	0.5 0.6 0.7	50 60 70	57 64	17 18 20		24 29 33	29 33 36	19 21 23	30 33 35	260 320 370	60 68	24 27 30				18 <sup>-</sup> 20 <sup>-</sup> 22 -
23 24 28	0.8 0.9 1.0	80 90 100		22 23 25		39 44 50	41 45 50	26 29 31	37 38 40	430 480 530		34 37 41	10 12	10		23 24 – 28 –
30 32 39	1.2 1.4 1.6	120 140 160		30 32 37		62	58 66	36 41 45	43 46 48	580 690 790		49 58 66	14 16 18	11 13 14		30 - 32 - 39 -
42 46 50	1.8 2.0 2.2	180 200 220		41 45				51 56 61	50 52 54	900 1000 1100		74 82	20 23 25	16 17 18	10 11	42 - 46 50
55 59 64	2.4 2.6 2.8	240 260 280						67 72 76	56 58 59	1200 1280 1380			20 30 32	12 21 22	12 13 14	55 59 64
67 70 74	3.0 3.2 3.4	300 320 340						83	60	1475 1530 1630			34 36 39	24 25 26	15 16 17	67 70 74
79 83 86	3.6 3.8 4.0	360 380 400							62 64	1730 1850 1950			41 43 46	28 29 30	18 19 20	79 83 86
89 94 100	4.2 4.4 4.6	420 440 460							66	2050 2160 2270			48 50 52	32 33 34	21 22 23	89 94 100
105 110 122	4.8 5.0 5.5	480 500 550							67 68 69	2380 2480 2660			54 57 63	36 37 40	24 25 27	105 110 122
131 150 172	6 7 8	600 700 800							71 74 77	2900 3375 3880			68	44 51 58	30 35 40	131 150 172
193 274	9 10 11	900 1000 1100							81 85 88	4300 4600 5200				64	45 49 55	193 274

# General guidelines for gravity guns using a DIN 4 viscosity cup

(use smaller nozzle sizes for pressure fed and larger for siphon feed guns)

General guidelines for nozzle size

- \_1.2 for water borne
- -1.3 for basecoat, some clears with low VOC on HVLP
- —1.4 for clearcoat, single stage, surfacer, sealer, epoxy, waterborne, wash and etch primer
- -1.5 for clearcoat, single stage
- \_1.6 for primer
- \_1.7 for primer, filler
- 1.8 for primer, filler
- 1.9 for filler, high build
- 2.0 for filler, high build
- \_\_\_2.5 for polyester



### **SATA Viscosity Cup**

Using a viscosity cup will ensure consistent measuring of material viscosity for selecting the right nozzle size. DIN 4 (4).

Extruded Aluminum

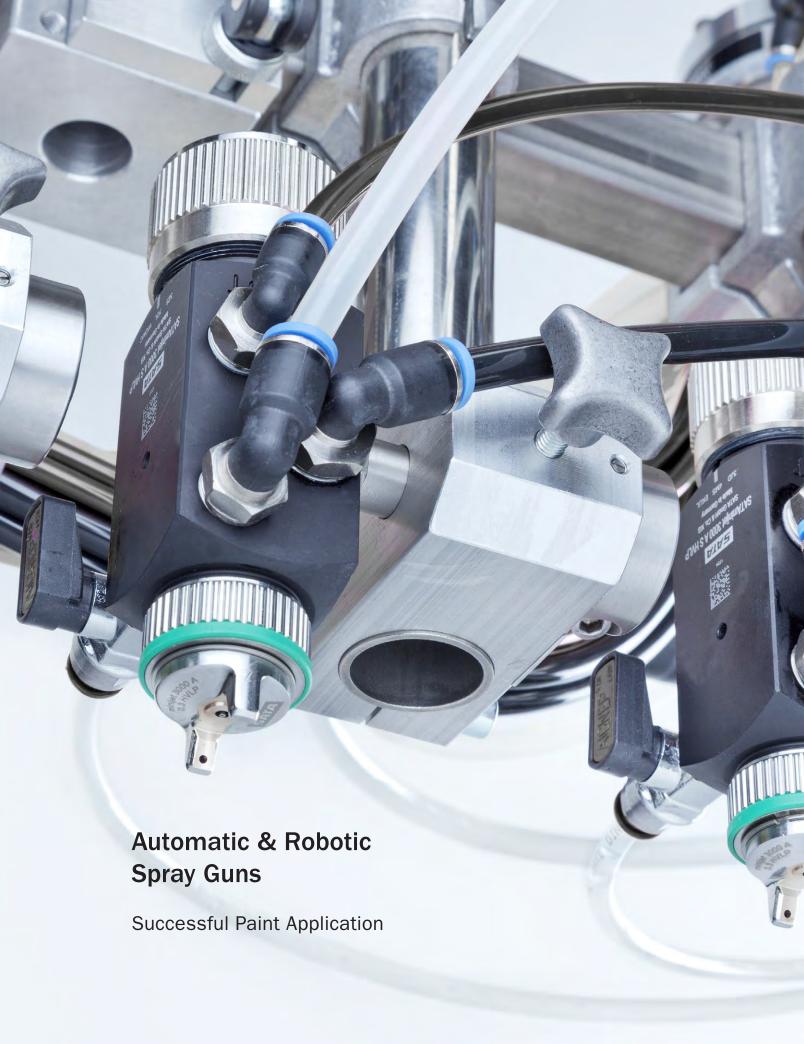
Each Part No. 9852

Turned Aluminum

Each Part No. 9845

### How to use a SATA DIN 4 viscosity cup

The DIN (German engineering standard) viscosity cup, part number 9852 is a 100ml container with a 4 orifice. To measure material viscosity, dip the cup in the material, using a stopwatch or second hand on a watch, check how many seconds it takes for the cup to empty. The clearance time is the DIN viscosity expressed in seconds. Determining the viscosity makes nozzle selection easier. Also check paint company application charts for nozzle sizes.



## Quick change adapter SATAjet A / ROB

## Quick-change recording quick change holders

145169 Quick-change adapter cpl. SATA automatic guns , with mounting screw, with spacers 52720





208595 FIRA quick-change adapter with integrated precision pressure regulator , incl. connecting elements for SATAjet A automatic guns

FIRA (Fluid Integrated Regulator Adapter) quick change adapter with integrated material fine pressure regulator, includes connection elements for SATAjet ROB automatic guns.

Innovative, compact adapter for automatic spray guns allowing the quick removal of the automatic gun for maintenance purposes. Furthermore, a pneumatically operated material fine pressure regulator is integrated in the adapter ensuring a pulsation free material supply. The controller can be either adjusted centrally via the pneumatic anchorage or externally via the control of the entire unit



217521 Quick-change recording cpl. including without material return . Connection elements for a material connection for SATAjet ROB standard spray gun

Quick-change recording cpl. included with material return . connection elements for SATAjet ROB guns



208603 FIRA quick-change recording material with integrated precision pressure regulator , incl. Connecting elements for SATAjet ROB automatic guns



74773 Quick change adapter with fixing screw without spacers 52720 and 53132 for fitting a SATAjet ROB - gun



Upon request: Drilling patterns for quick change holders



# FIRA quick change adapter SATAjet A / ROB



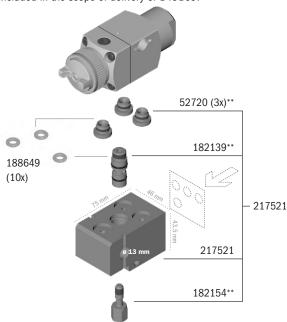
## Only for the series

- SATAjet 3000 A RP/HVLP
- SATAjet 1000 A RP/HVLP
- SATAminijet 1000 A RP/HVLP

Part No./Description
52720
Distance piece 1/4" (male thread) (packing unit 3 pieces)
145169
Quick change adapter cpl. with fixing screw, with distance
pieces 52720
188649
Sealing kit (packing unit 10 pieces)

Drilling template for adapter plate connection upon application.

\* included in the scope of delivery of 145169.



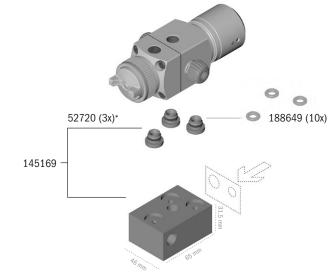
## Quick change adatper with material circulation Only for the model ranges ▶

- SATAjet 3000 ROB RP/HVLP
- SATAminijet 1000 ROB RP/HVLP (upon application)

Part No./Description	
52720	
Distance piece 1/4" (male thread) (packing unit 3 pieces)	
188631	
Distance piece 1/8" (male thread) (packing unit 2 pieces)	
182139	
Connection piece control air 1/4" (male thread)	
188573	
Adapter, cpl. with material recirculation	
182154	
Screw for SATAjet 3000 ROB special version	
145904	
0-ring (packing unit 10 pieces)	
188649	
Sealing kit (nacking unit 10 nieces)	

Drilling template for adapter plate connection upon application.

\*\*\* included in the scope of delivery of 188573.



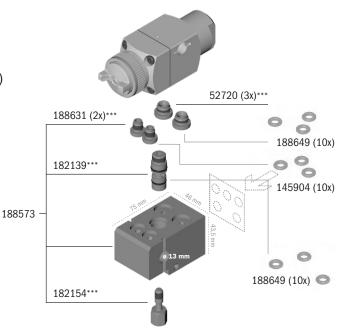
## Quick change adapter without material circulation

- Only for the series
- SATAjet 3000 ROB RP/HVLP
- SATAminijet 1000 ROB RP/HVLP

Part No./Description
52720
Distance piece $1/4$ " (male thread) (packing unit 3 pieces)
182139
Connection piece control air 1/4" (male thread)
217521
Quick change adapter cpl. without material recirculation
incl. connection elements for one material connection
182154
Screw for SATAjet 3000 ROB special version
188649
Sealing kit (packing unit 10 pieces)

Drilling template for adapter plate connection upon application.

\*\* included in the scope of delivery of 217521.



# SATAjet® 3000 ROB

## RP® /HVLP













	0,5	0,8	1,0	1,1	1,2	1,3	1,5	1,6	1,7	2,0
	Standard vei	rsion with Star	ndard (STD) or	Specially Trea	ted (ST) Nozzle	9				
STD	163931	94516	-	94524	-	135467	220418	-	94559R	94570R
HVLP	220426	94532	94540	-	124651	-	-	180976	-	94568R
ST	-	94516ST	-	94524ST	-	137893	94550RST	-	94559RST	94570RST
HVLP	-	94532ST	94540ST	-	124651ST	-	-	94556RST	-	94568RST
	Waterborne	version with S	tandard (STD)	or Specially Tr	eated (ST) Noz	zzle				
RP	220434	94557	-	94565	-	130476	220442	-	94593R	94603R
HVLP	220459	94573	94581	-	124644	-	-	129395	-	129403
ST	-	146928	-	220467	-	220475	94585RST	-	94593RST	94603RST
HVLP	-	94573ST	94581ST	-	124644ST	-	-	129395ST	-	129403ST
	Stainless ste	el version wit	h material flow	v control						
STD	-	204883	-	220491	-	220509	-	-	-	-
	Stainless ste	el version wit	h material flow	circulation fo	r the use on q	uick change a	dapter 188573	3		
STD	220483	182063	97857	182071	-	-	-	-	-	-
	Stainless ste	eel version wit	h material flow	v circulation, w	ith material flo	w control for t	he use on quic	k change ada	pter 188573	
RP	-	205401	220541	-	-	-	-	-	-	-
	Nozzle set									
STD	129932	94136	-	94144	-	128322	135459	-	94170R	144253
ST	220558	137992	-	140889	-	138008	94160RST	-	94170RST	128777ST
HVLP	129940	94151	94169	-	126433	-	-	124206	-	124214
HVLP	139659	139667	94169ST	-	138016	-	-	140814	-	140822
	Test Air Cap									
윤	135517	135517	-	135517	-	135517	135517	-	-	-
HVLP	95059	95059	95059	-	95067	-	-	95067	-	95067

Errors, technical modifications and printing errors reserved.

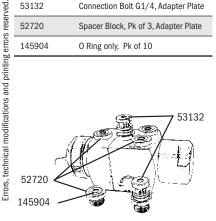
## Spare parts

## SATAjet® 3000 ROB

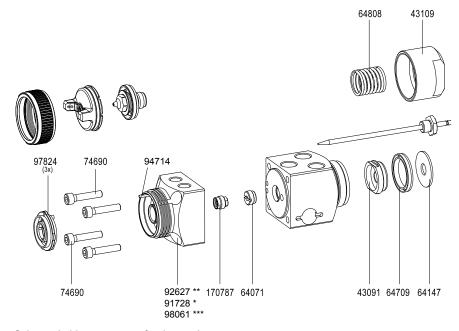
JAIAJEL	3000 KOD
10033	Air cap ring w/seal, 3000 RP
14183	Tool kit
38638	Air distribution ring
38638-3	Air dist. ring, pk of 3
38638-5	Air dist. ring, pk of 5
38638-20	Air dist. ring, pk of 20
41780	Gun body only (specify gun)
43091	Control piston
43109	Closing cap
64071	Seal retainer
64147	Washer
64709	Sleeve
64808	Spring, compression
68999	Repair kit
68999-S	Spring set
74179	Inner material seal
74690	Allen screw, M5x25
80598	Seal retainer Front mount
91728	Nozzle head, 3000 ROB HVLP & RP
92627	S/S nozzle head, 3000 ROB HVLP & RP
93732	Air cap ring w/seal, HVLP
94714	Pin only
97824	Air distribution ring, w/puller, pk of 3
98061	Nozzle head with material circulation, stainless steel for insert on quick change adapter 188573, completely assembled, with seal retainer 170787
170787	Seal retainer Rear mount

## **ROB** Accessories and parts

	74773	Single Gun Adapter, LP ROB			
	56622	Dual Gun Adapter, LP ROB			
	53132	Connection Bolt G1/4, Adapter Plate			
	52720	Spacer Block, Pk of 3, Adapter Plate			
	145904	O Ring only, Pk of 10			

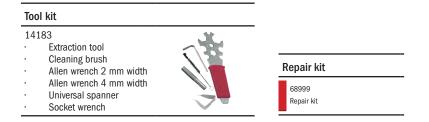


## Rear mount seal #170787 (Late 2014 release)

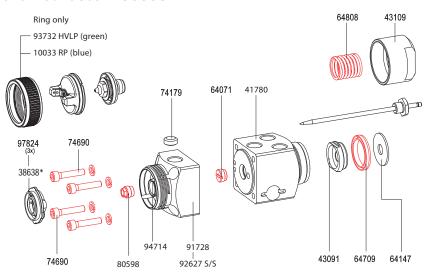


Select suitable spare parts for the version you use

- Standard (Aluminum)
- Stainless steel
- Stainless steel with material circulation for use on quick change adapter 188573



## Front mount seal #80598



# SATAjet® 3000 A

## RP® /HVLP









Technical data:	RP	HVLP	
Inlet pressure	51 - 58 psi	58 - 61 psi	
Air consumption:	15.5 CFM	20 CFM	



	0,5	0,8	1,0	1,1	1,2	1,3	1,5	1,6	1,7	2,0
	Standard ver	<b>sion</b> with Star	ndard (STD) or	Specially Trea	ted (ST) Nozzle	)				
RP STD	220376	94417	-	94425	-	94433	220384	-	94453A	220392
HVLP	-	94441	94458	-	124602	-	-	124594	-	124545
ST	168559	174060	-	94425ST	-	196378	94445AST	-	94453AST	182378
HVLP	-	94441ST	94458ST	-	124602ST	-	-	124594ST	-	125545ST
	Waterborne v	version with S	tandard (STD)	or Specially Tr	eated (ST) Noz	zle				
STD	165274	94466	-	94474	-	94482	143289	-	94503A	220400
HVLP	156604	94490	94508	-	124610	-	-	124552	-	124560
ST	-	181008	-	169011	-	94482ST	94494AST	-	94503AST	94520AST
HVLP	-	94490ST	94508ST	-	124610ST	-	-	124552ST	-	124560ST
	Nozzle set									
STD	129924	94326	-	94334	-	94342	94359	-	94369A	131052
ST	168583	216887	-	171710	-	94342ST	94359ST	-	94369AST	94377AST
HVLP	129916	94367	94375	-	129577	-	-	129700	-	129718
HVLP	129916ST	94367ST	94375ST	-	129577ST	-	-	129700ST	-	129718ST
	Test Air Cap									
요	135517	135517	-	135517	-	135517	135517	-	-	-

## **Connection options**

144618 Fixing bolt, D 15 G 1/4"

64212A Collar mount for 1/2" shaft, G 1/4" connection





801102 Quick change mount w/indexing angle bracket, complete with hardware Individual parts sold separately, call for part numbers.

208595 FIRA (Fluid Integrated Regulator Adapter) quick change adapter with integrated material fine pressure regulator. Includes connection elements for SATAjet A automatic spray guns.

SEE PAGE 72







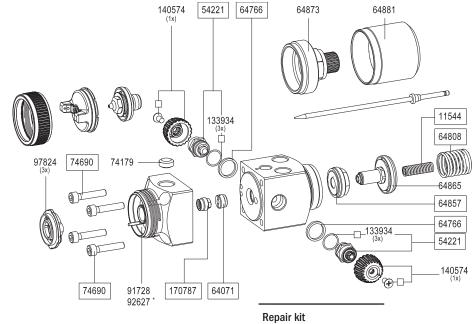


Errors, technical modifications and printing errors reserved.

# Spare Parts SATAjet® 3000 A RP®/HVLP

JAIAJUL	3000 A
1503	Countersunk screw M4 x 8
1594	Teflon seal
3418	Washer, 3.7
3574	Spring, needle packing
10033	Air cap ring w/seal, RP
11403	S/S nipple, 1/4 x 3/8
11544	Spring, needle
14183	Tool kit
29827	Spring, pk of 12
38638	Air distribution ring
38638-3	Air dist. ring, pk of 3
38638-5	Air dist. ring, pk of 5
38638-20	Air dist. ring, pk of 20
54221	Control spin
64071	Seal retainer
64089	Gun body only (specify gu
64105	Control piston
64147	Washer
64154	Hollow screw
64709	Sleeve
64766	Spacer
64808	Spring, compression
64857	Seal retainer, complete
64865	Control piston, complete
64873	End cap, complete
64881	Control cap
67082	Repair kit
67082-P	Packing set
67082-S	Spring set
69872	0 ring, 11x1
70789	0 ring, 5x2
73783	Hex socket screw
74179	Inner material seal
74690	Allen screw, M5x25
80598	Seal retainer
91728	Nozzle head, 3000 ROB HVLP & RP
92627	S/S nozzle head,
3000 ROB HVLP	& RP
93732	Air cap ring w/seal, HVLP
93765	Nozzle head, K3 Auto HVLP & RP
93773	S/S nozzle head, wo/pin
K3 Auto HVLP &	RP
94714	Pin
97824	Air distribution ring, w/puller, pk of 3
133934	O ring, 11x1, pk of 3
140574	Control knob w/screw
144618	Mounting post 15mm, G 1
170787	Seal retainer

## Rear mount seal #170787 (Late 2014 release)

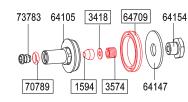


#### Tool kit

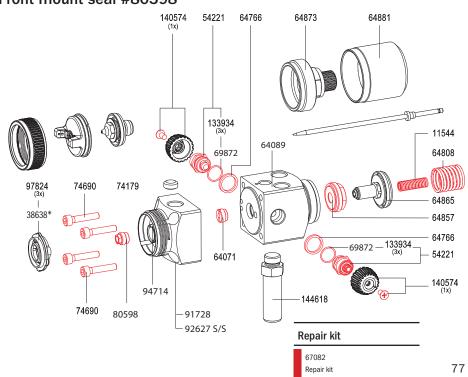
## 14183

- Extraction tool
- Cleaning brush
- Allen wrench 2 mm width
- Allen wrench 4 mm width
- Universal spanner
- Socket wrench

# 217505 Repair kit



## Front mount seal #80598



## SATAjet® 1000 A

## **RP®**









material pressure

RP

Inlet pressure	50 - 60 psi
Air consumption at 50 psi	15 CFM
Required min. control air pressure	45 psi
Maximum permissible	150 psi
operating air pressure	
Maximum permissible operating	75 psi



	0,8	1,1	1,3	1,5	2,0	3,0				
	Standard version									
A P	164129	164137	164145	164152	164160	-				
	Stainless Steel version									
쮼	164178	164186	164194	164202	164210	185074				
	Nozzle set									
윤	164228	164236	164244	164251	164269	185082				

### Test air cap for the setting the required spray parameters (reproducibility)

184747

Test air cap 0.5 - 1.7 cpl. with 2 pressure gauges, cpl. for SATAjet 1000 K/A/ROB RP

## SATAjet 1000 A RP without nozzle set for extensions

169870 SATAjet 1000 A RP without nozzle set

169888 SATAjet 1000 A RP WA without nozzle set, version for waterborne paints

#### Plate-shaped internal mixing extension

164277 SATA plate-shaped internal mixing extension for SATAjet 1000 A RP, length 20 cm, nozzle 1.6, 360

164285 SATA plate-shaped internal mixing extension for SATAjet 1000 A RP, length 30 cm, nozzle 1.6, 360

Nozzle sizes between 0.8 and 2.0 and lengths between 100 and 1,000 mm are available upon request

### **Diagonal spray extension**

164293 SATA diagonal spray extension only for SATAjet 1000 A RP, length 20 cm, nozzle 1.6

164301 SATA diagonal spray extension only for SATAjet 1000 A RP, length 30 cm, nozzle 1.6

Nozzle sizes between 0.8 and 2.0 and lengths between 100 and 1,000 mm are available upon request

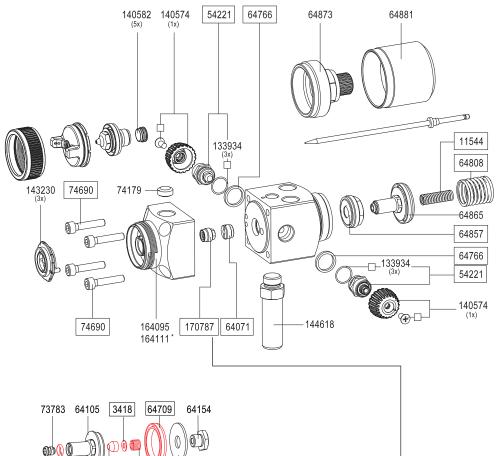




## Spare parts

## SATAjet® 1000 A

JAIAJOL	1000 A
1594	Teflon seal
3418	Washer, 3.7 DIN 125 brass
3574	Compression spring
11544	Compression spring for needle
54221	Spindle complete
64071	Seal retainer
64105	Control piston
64147	Washer
64154	Hollow screw
64709	Sleeve
64766	Spacer
64808	Spring, compression
64857	Seal retainer, complete
64865	Control piston, complete
64873	End cap, complete
64881	Control cap, complete
70789	0 ring, 5x2
73783	Hex socket screw
74179	Inner material seal
74690	Cylindrical screw M5x25, A2 stainless steel, DIN 912(version for waterborne paints)
80598	Seal retainer w/2 packings and metal ring for paint needle 3.5 mm - material side
133934	O ring, pk of 3
140574	Control knob w/screw
140582	Sealing elements 5 pk
143230	Distribution ring 3 pk
144618	Mounting post 15mm, G 1/4"
164095	Nozzle head cpl, jet 1000 A/ROB
164111	Nozzle head cpl, version waterborne, jet 1000 A/ROB



## Repair kit

70789

217505 Repair kit

## Tool kit

## 14183

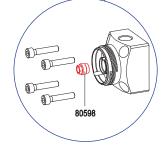
- Extraction tool
- · Cleaning brush
- · Allen wrench 2 mm width

1594 3574

64147

- · Allen wrench 4 mm width
- Universal spanner
- Socket wrench





Spray guns produced before 8/2014:

Installation position of seal retainer above material passage

Part no. 80598

## SATAminijet® 1000 A

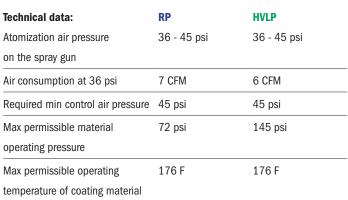
## RP® /HVLP











	0,3	0,5	0,8	1,0	1,2	1,4	
	Stainless ste	eel version					
g.	220517	203596	203604	220525	220533	-	
HVLP	170746	170753	170761	170779	194902	*	
	Nozzle Set						
A P	203661	203679	203687	203695	203703	-	
HVLP	171009	171017	171025	171033	203711	*	

### Test air cap for the setting the required spray parameters (reproducibility)

204867

Test air cap 0.3 - 1.2 with 2 pressure gauges, cpl. for SATAminijet 1000 K/A/ROB RP

204875

Test air cap 0.3 - 1.2 with 2 pressure gauges, cpl. for SATAminijet 1000 K/A/ROB HVLP

Connection kits page 72 | 73



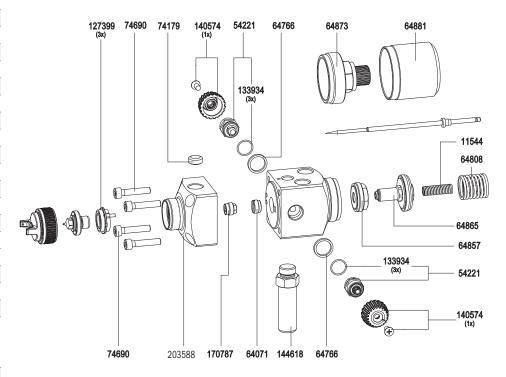


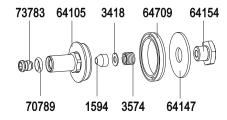
<sup>\*</sup>Available upon request

## Spare parts

## SATAminijet® 1000 A

JAIAIIIIIIJU	t 1000 A
1594	Teflon seal
3418	Washer, 3.7 DIN 125 brass
3574	Compression spring
11544	Compression spring for needle
54221	Spindle complete
64071	Seal retainer
64105	Control piston
64147	Washer
64154	Hollow screw
64709	Sleeve
64766	Spacer
64808	Spring, compression
64857	Seal retainer, complete
64865	Control piston, complete
64873	End cap, complete
64881	Control cap, complete
70789	0 ring, 5x2
73783	Hex socket screw
74179	Inner material seal
74690	Cylindrical screw M5x25, A2 stainless steel, DIN 912(version for waterborne paints)
127399	Air distribution rings, 3 pk
133934	O ring, 11x1, pk of 3
140574	Control knob w/screw
144618	Mounting post 15mm, G 1/4"
170787	Seal retainer, cpl material side SATAminijet 3000 A/ROB
203588	Nozzle head cpl, stainless steel





## Repair kit

217505 Repair kit

### Tool kit

## 14183

- · Extraction tool
- · Cleaning brush
- · Allen wrench 2 mm width
- · Allen wrench 4 mm width
- Universal spanner
- · Socket wrench

## SATAminijet® 1000 ROB

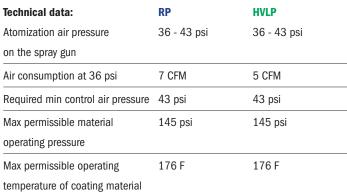
## RP® /HVLP











	0,3	0,5	0,8	1,0	1,2	1,4
	Stainless ste	el version				
윤	220624	203612	203620	220632	220640	-
HVLP	220590	203638	203646	203653	220608	*
	Stainless ste	el version with	out material circu	lation for the use o	n quick change ad	lapter 188557
8	*	195198	199182	*	*	-
	Nozzle Set					
<u>я</u>	203729	195206	203737	203745	203752	-
WLP	203760	203778	203786	185678	185686	185694

## Test air cap for the setting the required spray parameters (reproducibility)

## 204867

Test air cap 0.3 - 1.2 with 2 pressure gauges, cpl. for SATAminijet 1000 K/A/ROB RP

Test air cap 0.3 - 1.2 with 2 pressure gauges, cpl. for SATAminijet 1000 K/A/ROB HVLP





irrors, technical modifications and printing errors reserved.

<sup>\*</sup>Available upon request

## SATAminijet® 1000 ROB

14183

Tool kit

64071

Seal retainer, cpl w needle packing (air side)

64147

Washer

64709

Sleeve

64808 Compression spring

43091

Control piston

Closing cap LP 90-ROB, completely processed, ready for assembly

74690

Cylindrical screw, M5x25, A2 stainless steel, DIN 912, for LP90 guns (vers for waterborne paints)

170787

Seal retainer, cpl. material side, ROB and Auto

127399

Air distribution ring, (3x)

203588

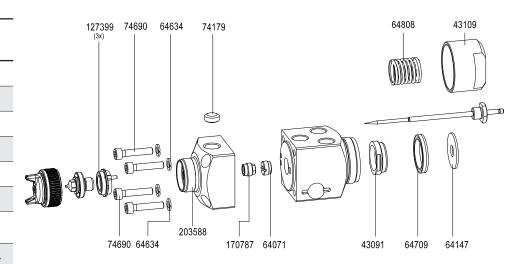
Nozzle head , cpl. SATAminijet 1000 A and 1000 minijet

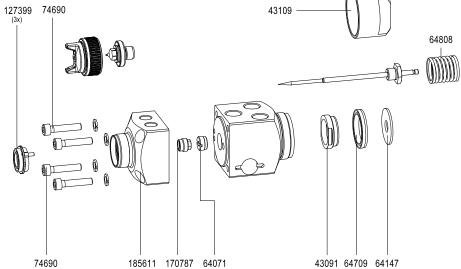
ROB, RP, stainless steel

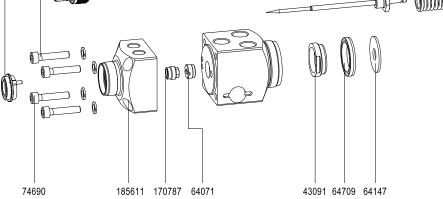
185611

Nozzle head, cpl. for use with quick change mount

## Previously SATAminijet 3000







### Tool kit

#### 14183

- Extraction tool
- Cleaning brush
- Allen wrench 2 mm width
- Allen wrench 4 mm width
- Universal spanner
- Socket wrench



# SATAminijet® 1000 A S

## **HVLP**











on the spray gun min 8mm Air consumption at 43 psi 7 CFM Required min control air pressure 43 psi Max permissible operating air 150 psi pressure Max permissible operating 75 psi material pressure 175 F

Max permissible operating temperature of coating material

	0,3	0,5	0,8	1,0	
Stainless steel version					
HVLP	149021	149039	149047	149054	
	Nozzle Set				
HVLP	149476	149484	149492	149500	



> Spray guns and nozzle sets with life time prolonging surface treatment of fluid tip and paint needle available upon request

## Test air cap for the setting the required spray parameters (reproducibility)

Test air cap 0.3 - 1.2 with 2 pressure gauges, cpl. for SATAminijet 1000 K/A/ROB HVLP





## Spare parts

## SATAminijet® 1000 A S

Countersunk screw M4 - 8 DIN 965, stainless steel for

micrometer, round/flat spray control

1933

Teflon sealing for paint needle, 5 pieces

Spindle, complete, for regulation valve

3418

Washer, 3.7 DIN 125, brass

3574

Compression spring

3582

Packing screw for SATAjet paint needle

20297

Compression spring

Teflon sleeve

24349

Backing plate

40253

Regulation cap, complete

Hexagon nut M9X1 for taking sleeve

57976

Distance sleeve for SATA marking gun, ready for assembly

Regulating knob and regulating valve

Locking screw MS R 1/4 inch for LP90 and breathing set

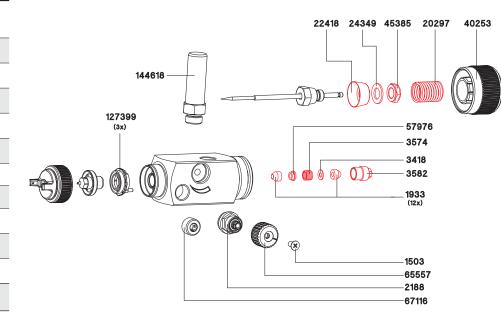
NIOSH

127399

Air distribution rings, 3 pk

144618

Fixing bolt D 15 - G 1/4



## Repair kit

40832 Repair kit

#### Tool kit

## 14183

- Extraction tool
- Cleaning brush
- Allen wrench 2 mm width Allen wrench 4 mm width
- Universal spanner
- Socket wrench



# SATAjet® LPS 2000

## RP®





Technical data:	RP
Air consumption LPS RB	7 - 9 cfm at 45 psi
Air consumption LPS R	4 - 5 cfm at 29 psi
Required min control air pressure	45 psi
Maximum permissible operating	150 psi
air pressure	
Maximum permissible operating	75 psi
material pressure	
Permanent atomization air for high operat	ing frequencies

	0,5	0,8	1,3	2,0			
	SATA LPS RB 2000 RP marking gun with round/flat						
A B	92908	92916	129726	177444			
	Nozzle Set						
STD	93013	93021	93039	-			
	SATA LPS R 2000 marking gun with round fan						
RP	92940	*					
	Nozzle Set						
STD	93047	93054					
	<b>Nozzle Set</b> with lifetime prolonging surface treatment of fluid tip and paint need						
RP	-	149286					



Spray guns and nozzle sets with life time prolonging surface treatment of fluid tip and paint needle available upon request

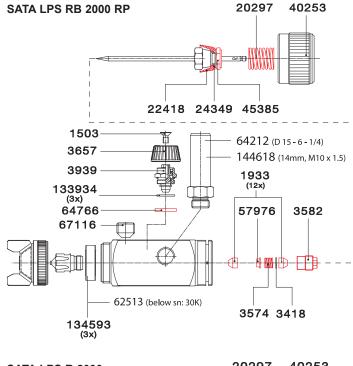


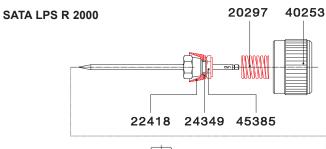


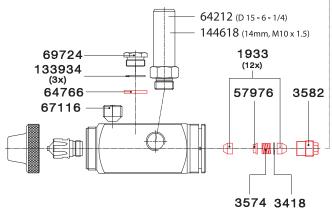
## Spare parts

## SATAjet® LPS 2000

1503	Countersunk screw M4 x 8 DIN 965, stainless steel, for micrometer und round/flat spray control			
1933	Teflon sealing for paint needle, packing unit: 5			
3418	Washer 3,7 DIN 125, brass			
3574	Compression spring			
3582	Packing screw for SATAjet paint needle			
3657	Control knob and regulation valve			
3939	Spindle cpl. for LP90 lab test gun			
20297	Compression spring for LP-S			
22418	Teflon sleeve for LP-S			
24349	Backing plate for LP			
40253	Regulation cap LP-S, complete			
40832	Repair kit			
45385	Hexagon nut M9X1 for taking sleeve (LP-S)			
57976	Distance sleeve for SATA LP/S marking gun, ready for assembly			
62513	Air distribution ring, sn. below 30,000			
64212	14mm, M10 x 1.5			
64766	Spacer			
67116	Locking screw Ms R1/4 inch for LP90 and breathing set NIOSH			
69724	Closing screw LP-90-spray mix			
133934	Pack of 3 packings			
134593	Pack of 3 air distribution rings for SATA LM 2000			
144618	Fixing bolt D 15 - G 1/4			







## Repair kit

40832 Repair kit

## Tool kit

## 14183

- Extraction tool
- Cleaning brush
- · Allen wrench 2 mm width
- · Allen wrench 4 mm width
- Universal spanner Socket wrench



# SATAjet® 3000 A spray mix





## Technical data:

Air consumption at 45 psi	Flat fan 3 CFM
	Round fan 8 CFM
Required min. control air pressure	45 psi
Maximum permissible operating air pressure	150 psi
Maximum permissible operating material pressure	3626 psi
Maximum permissible operating temperature of the	120 F
coating material	



#### **Standard version**

144519 SATAjet 3000 A spray mix with round/flat spray control, without material nozzle

### **Stainless Steel version**

144527 SATAjet 3000 A spray mix for waterborne materials, with round/flat spray control, without material nozzle

70615 SATA material filter R 1/4" 100 MSH filter

		<u> </u>				
Nozzle No.	Part No.	ø mm	ø inch	Angle	Width	oz/min @ 1015 psi
Fluid tip						
1840	23044	0,18	0,007	40°	7	5.41
2325	7328	0,23	0,009	25°	6	7.78
2350	7435	0,23	0,009	50°	9	7.78
2360	74922	0,23	0,009	60°	10	7.78
2825	16998	0,28	0,011	25°	6	10.14
2850	50906	0,28	0,011	50°	9	10.14
2865	13771	0,28	0,011	65°	10	10.14
3325	20206	0,33	0,013	25°	6	15.22
3350	50898	0,33	0,013	50°	9	15.22
3365	13789	0,33	0,013	65°	11	15.22
3375	74930	0,33	0,013	75°	13	15.22
3390	73742	0,33	0,013	90°	16	15.22
3825	13797	0,38	0,015	25°	6	20.63
3850	7344	0,38	0,015	50°	10	20.63
3882	74948	0,38	0,015	82°	14	20.63
4650	19307	0,46	0,018	50°	9	32
4682	74955	0,46	0,018	82°	14	32
5370	150276	0,53	0,021	70°	13	42
6050	17004	0,60	0,024	50°	12	53.76
Inversion n	ozzle for inve	rsion switch				
2550	207548	0,25	0,010	20°/50°	4/9	8.45
3050	207555	0,30	0,012	20°/50°	4/9	12.85
3550	207563	0,35	0,014	20°/50°	4/9	17
4050	207571	0,40	0,016	20°/50°	4/9	23.6

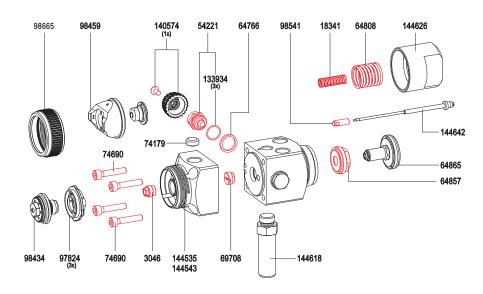


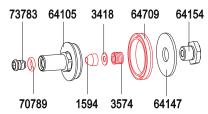
## **Spare Parts**

## SATAjet® 3000 A

## spray mix

1594	Teflon seal for paint needle
3046	Seal retainer complete, for nozzle head
3418	Washer 3,7 DIN 125, brass
3574	Compression spring
18341	Compression spring
54221	Spindle complete
64105	Control piston for SATA LP, ready for assembly
64147	Washer for SATA LP90, ready for assembly
64154	Hollow screw for SATA LP90 ready for assembly
64709	Sleeve for SATA LP90
64766	Spacer
64808	Compression spring for SATA LP90
64857	Seal retainer LP90, big, complete with piston packing
64865	Control piston for SATA LP90
69708	Seal retainer for LP90/spray mix cpl w/needle packing
70789	O-ring 5 x 2mm, ethylene- propylene
73783	Hexagonal socket-head screw
74179	Intermediate piece for LP90
74690	Cylindrical screw M 5x25, A2 stainless steel, DIN 912, waterbrn
97824	Air distribution rings 3 pk
98434	pre-nozzle, cpl
98459	Air cap, cpl. round/flat fan
98541	Needle tip, cpl
98665	air cap ring, 3000 spray mix only
133934	Packings, 3 pk
140574	Control knob and screw 1x
144535	Nozzle head cpl, pre-assembled
144543	Nozzle head cpl for waterborne materials, for SATA LP jet K3 spray mix, pre-assembled
144618	Fixing bold D 15 - G 1/4
144626	Closing cap for SATA LP jet K3 spray mix
144642	Paint needle cpl for SATA LP jet K3 spray mix with needle sleeve





## Repair kit

144733

Repair kit LP jet K3 spray mix

## Tool kit

## 14183

- · Extraction tool
- · Cleaning brush
- · Allen wrench 2 mm width
- Allen wrench 4 mm width
- Universal spanner



## SATAjet® Lab Test

RP® /HVLP



WSB	1,2W	1,2	1,3	1,4
-----	------	-----	-----	-----

SATAjet 5000 Lab test spray gun with 0.6 I PVC reusable cup with spray pattern and test protocol

윤	-	224592	1028803	224576	224584
HVLP	224568	-	1032086	224543	224550

	WSB	1,0	1,2	1,2W	1,3	1,4	1,5	1,6		
	SATAjet 4000 Lab test spray gun with 0.6   PVC reusable cup with spray pattern and test protocol									
S.	-	-	182634	182659	182642	-	-	-		
HVLP	182618	219766	-	-	182626	-	-	-		
	Nozzle set									
A.	-	-	184903	184911	184895	198747	-	141374		

_								
	WSB	1,0	1,2	1,3	1,4	1,5	1,6	

198960

198754

SATAjet 3000 Lab test spray gun with 0.6 I PVC reusable cup with spray pattern and test protocol

윤	-	221218	118216	140368	157313	-	-	-
HVLP	149633	-	-	148619	-	-	-	-
	Nozzle set							
윤	-	140871	119750	140350	141366	-	141374	-
HVLP RP	-	140871	119750 148726	140350	141366	-	141374	-

WSB	1,3	1,5

**SATAjet 2000 Lab test spray gun** with 0.6 I PVC reusable cup with spray pattern and test protocol

HVLP	94821	90829	-
	Nozzle set		
HVLP	141416	16485	16519

## SATA LP jet MSB LAB Test

72595

SATA LP90 lab test spray gun, all material passages made of stainless steel, nozzle MSB 1.35, 0.6 I PVC cup, with spray pattern and test protocol

### **Nozzle sets**

2603

Nozzle set SATA LP90 lab test spray gun MSB 1.35 with test protocol and spray pattern

31786

Nozzle set SATA LP90 ROB lab test spray gun MSB 1.35 with test protocol and spray pattern

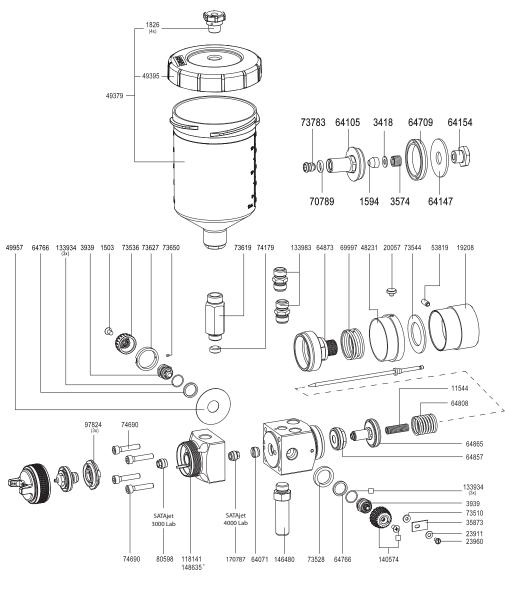


## **Spare Parts**

## SATAjet® Lab Test

SATAjet®	Lab Test
1503	Countersunk screw M4 x 8
1594	Teflon seal
1826	4 pc non-drip devices for 0.6L PVC cup
3418	Washer, 3.7
3574	Spring, needle packing
3939	Spindle cpl for LP 90 lab test
11544	Spring, needle
19208	LP90 regulation cap, flexible material flow control, nickel- lated, read
20057	Control screw for flexible material flow control
23911	Disc 3.2 DIN 125, nickel- plated for trigger spray-mix
23960	Countersunk screw M 3x6, DIN 85AM 3x6 4.8 galvanized
35873	Scale, anodized with press cut holes
48231	Scale ring for LP90 test gun, nickel-plated, black engraving
49379	Plastic gravity cup 0.6L lid
49395	Screw-on lid for 0.6L PVC cup with drip-catching ring and non-drip device
49957	Scale plate
53819	Flexile compression piece M5 for stroke retainer HKD- EDDINOL and LP90, SS
64071	Seal retainer, cpl w/needle packing (air side)
64105	Control piston for SATA LP, ready
64147	Washer
64154	Hollow screw
64709	Sleeve
64766	Spacer
64808	Spring, compression
64857	Seal retainer, complete
64865	Control piston, complete
64873	End cap, complete
69997	Compression spring
70789	0 ring, 5x2
73510	Spacer
73528	Blocking plate
73536	Control knob
73544	Intermediate washer
73619	Reduction nipple for LP90 test gun - waterborne
73627	Index ring
73650	Threaded pin M2 x 3 DIN 554
73783	Hexagonal socket-head screw
74179	Intermediate piece LP90
74690	Cylindrical screw M 5 x 25, A2SS, DIN 912 waterborne
80598	Seal retainer, cpl 2 pkgs and metal ring for paint needle 3.5mm material side
97824	Air distribution ring, 3 pk

Errors, technical modifications and printing errors reserved.



118141	Nozzle head cpl
133934	Packings, 3 pk
133983	air connection G1/4 male thr
140574	Control know and screw 1x
146480	Fixing bold D 14 - G1/4
148635	Nozzle head, cpl
170787	Seal retainer cpl material side

Too	ol kit	
14	183	. 12
	Extraction tool	~ 500
	Cleaning brush	1/32
	Allen wrench 2 mm width	
	Allen wrench 4 mm width	
	Universal spanner	
	Socket wrench	



# **Cup Systems**

Cup type/capacity		Fields of application	Operating mode
	SATA RPS multi-purpose cups 0,31/0,61/0,91 94-98	Multi-purpose gravity cup with paint sieve for frequent color changes. For mixing, painting and storing. No adapters required for all current SATA spray guns	<ul> <li>Optionally available with QCC bayonet lock and male thread</li> <li>Adapters for older SATA spray gun models and spray guns from other manufacturers are available</li> </ul>
	SATA reusable cup 0.125   / 0.15   / 0.3   / 0.6   / 0.75   / 1.0   98 - 99	Reusable plastic or aluminum gravity flow cups for SATA spray guns	Optionally available with QCC bayonet lock and male thread or with female thread for older SATA spray gun models
	SATA RPS Dispenser Wall dispenser / Rotawall kit / Rotafloor kit 100 – 101	RPS dispenser to keep all your RPS cups, lids, and sieves in an organized location	<ul> <li>Allows to conveniently take out individual SATA RPS components</li> <li>Filling level indication to ensure replenishment in due time</li> <li>Re-filling is a swift process which only requires a quick removal of the tubes from the brackets.</li> </ul>
	SATA agitator cup 0.7   102	Reusable aluminum gravity flow cup with integrated agitator for the application of materials with settling components, e.g. effect paints. Agitator with air regulation valve for speed adjustment	Optionally available with QCC bayonet lock and male thread
	SATA BVD pressurized cup 0.7 I 103	Pressurized reusable aluminum gravity flow cup for the application of high-viscosity materials	Optionally available with QCC bayonet lock and male thread or with female thread for older SATA spray gun models

Errors, technical modifications and printing errors reserved.

Further Information: www.sata.com/loyalty

# SATA® RPS® **Multi-Purpose Cup System**

Suitable for all paint materials! Please observe the recommendations of the paint manufacturers to choose the correct sieves (flat sieve 125  $\mu m$  or plug-in sieve 200  $\mu m$ ).



SATA RPS 0,3 I		
Packing unit 60 pieces 1010553 SATA RPS 0.3 I minijet, 125 μm flat sieve		
Packing unit 60 pieces 1010561 SATA RPS 0.3 I minijet, 200 µm plug-in sieve		-0-0
Packing unit 40 pieces 1010389 SATA RPS 0.3 I standard, 125 μm flat sieve	Packing unit 100 pieces 1010420 SATA RPS 0.3 I standard, 125 μm flat sieve	
Packing unit 40 pieces 1010397 SATA RPS 0.3 I standard, 200 μm plug-in sieve	Packing unit 100 pieces 1010404 SATA RPS 0.3 I standard, 200 μm plug-in sieve	-4-1
SATA RPS 0.6 I		
Packing unit 60 pieces 1010438 SATA RPS 0.6 I 125 μm flat sieve		
Packing unit 60 pieces 1010488 SATA RPS 0.6 I 200 μm plug-in sieve		
Packing unit 60 pieces 1010545 SATA RPS 0.6   200 μm flat sieve		-4-
SATA RPS 0.9 I		
Packing unit 40 pieces 1011973 SATA RPS 0.9 I, 125 μm flat sieve		
Packing unit 40 pieces 1011981 SATA RPS 0.9 I, 200 μm plug-in sieve		
Packing unit 40 pieces 1012004 SATA RPS 0.9 I, 200 µm flat sieve		
SATA RPS 0.6 I UV		
Packing unit 60 pieces 1010496 SATA RPS UV 0.6   125 μm flat sieve		SATA
Packing unit 60 pieces 1010503 SATA RPS UV 0.6 I 200 μm plug-in sieve		<b>.</b>
		SATA

### Spare parts

## SATA® RPS®

#### 1013226

Spare lid for SATA RPS 0.6 I / 0.9 I (packing unit 80 pieces)

### 131979

Spare flat sieve  $125\mu m$ , pastel blue (packing unit 100 pieces) for SATA RPS 0.6I / 0.9I

#### 131987

Spare plug-in sieve 200  $\mu m$  , pastel green (packing unit 100 pieces) for SATA RPS 0.3 I / 0.6 I / 0.9 I

#### 144964

Spare flat sieve 200  $\mu m$  , pastel green (packing unit 100 pieces) for SATA RPS 0.6 l / 0.9 l

#### 160606

Spare flat sieve 125  $\mu m,$  pastel blue (packing unit 60 pieces) for SATA RPS 0.3 I

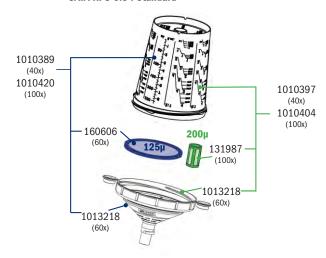
#### 1013218

Spare lid for SATA RPS 0.3 I Standard (packing unit 60 pieces)

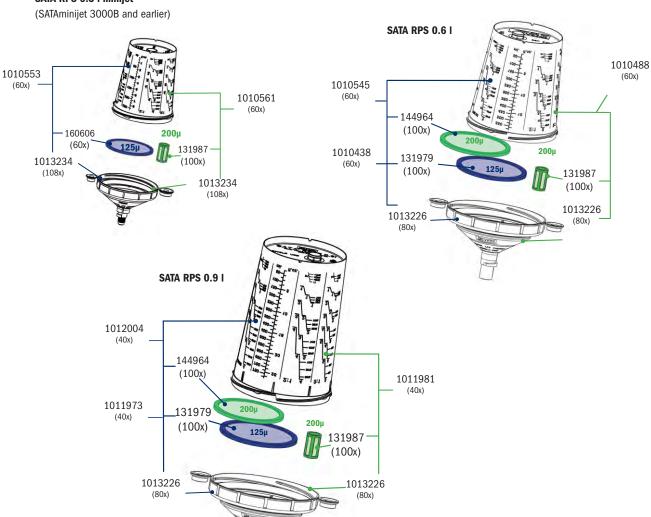
#### 1013234

Spare lid for SATA RPS 0.3 I minijet (packing unit 108 pieces)

### SATA RPS 0.3 | Standard



#### SATA RPS 0.3 I minijet



# Accessories for SATA® RPS™

Accesso	ries for SATA RPS	
127852	Cleaning solution bottle 1.0 I	
127860	Pressure pump spray bottle, 1.0 I	**
127845	RPS 6-pack cup carrier	
165399	SATA RPS mix lid w/ 50 lids for RPS 0.6 I and 0.9 I (allows for stacking RPS cups)	
173435 117051	Shaker ring for the 0.03 I Shaker ring for 0.06 I and 0.09 I	E
170845	Mixing stick for an effective mixing of paint components.  Suitable for all waterborne and solvent borne paints  Pack of 50	
144840	RPS Depot Storage rack to hold up to three RPS cup boxes (RPS cups not included)	



# **RPS** adapter for spray guns

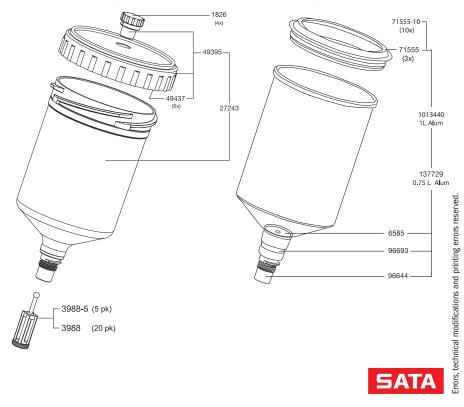
RPS adapter for	— Ma	nufa	ctur	er:	_	'		_						—												—		_
spray guns																												
		41	SAIA			IWATA			waicom			DeVilbiss		Eminent	Airgunsa	Asturo	Graco		Sagola		Dux	Dürr	-	Silaipe	Walther Pilot	Kremlin	::	Ē
	SATAjet B, jet GR, jet NR 95	SATAjet 2000, jet RP, LM 2000 B, jet 90, KLC		SATAminijet 3000 B, minijet 1 - 4, jet 20 B	W400, WR 400, LPA 94, VXL Primer Gun, LPH 400		LPH 80	Genesi Carbon	T	PRI, GTI, GFP, GFV, GFHV 510. DV 1	Starting Line HVLP Spray	T	SRi	E13 Eminent	AZ40 HTE	OM Green		403 G, 433 G, 434 G, 444 G, 450 G, 4100 G		4400 G Extreme, 4500 G Extreme	Gravity flow cup spray gun	Ecogun 910	Finex FX 300	Platinum, Titanium	E	M 21 G	MP-V8, H-V8	MPX-30, LX-20
125211 RPS adapter No. 1 with QCC and connection M 16 x 1.5 (female thread)	X				X																							X
125237  RPS adapter No. 2 with QCC and connection M 16 x 1.5 (male thread) for SaTAjet NR2000 and SATAjet RP without QCC / SATA LM 2000 B, SATA KLC, SATAjet 90		Х						X																				
125252 RPS adapter No. 3 with QCC and connection 3/8" (male thread)										X																		
125278 RPS adapter No. 4 with QCC and connection 1/4" (male thread)						X								X	X													
125294 RPS adapter No. 5 with QCC and connection M 12 x 1 (male thread)									X							X												
126326 RPS adapter No. 6 with QCC and connection 3/8" (male thread)																	X											
133595 RPS adapter No. 7 with QCC and connection M 12 x 1.5 (male thread)			X															X			X							
133827 RPS adapter No. 8 with QCC and connection G 3/8"-18( female thread)																						Х	Х					
135111 Spray gun adapter No. 9 with QCC and connection thread G 3/8" male thread -18 NPSF																								X			X	
135798 RPS adapter No. 10 with QCC and connection M 10 x 1 (male thread)				X															X									
150136 RPS adapter No. 13 with QCC and connection M 16 x 1.5 (male thread)											X																	

RPS adapter for spray guns	Ma	nufa	ctur	er:																								
		į	SATA			IWATA			Walcom			DeVilbiss		Eminent	Airgunsa	Asturo	Graco		Sagola		Dux	Dürr		Snarpe	Walther Pilot	Kremlin		lfn.
	SATAjet B, jet GR, jet	2000, jet RP, LM iet 90. KLC		SATAminijet 3000 B, minijet 1 - 4, jet 20 B	W400, WR 400, LPA 94, VXL Primer Gun. LPH 400		ГРН 80	Genesi Carbon	FX GEO, FX HVLP	РRI, GTI, GFP, GFV, GFHV 510. DV 1	Starting Line HVLP Spray Gun	Starting Line Mini Spray Gun	SRi	E13 Eminent	АZ40 НТЕ	OM Green		403 G, 433 G, 434 G, 444 G, 450 G, 4100 G	475 Mini-Gun	4400 G Extreme, 4500 G Extreme	ow cup spray gun	Ecogun 910	Finex FX 300	Platinum, Titanium	==	M 21 G	MP-V8, H-V8	MPX-30, LX-20
150151 RPS adapter No. 14 with QCC and connection M 11 x 1 (male thread)												X																
164608 RPS adapter No. 15 with QCC and connection thread 7/16" - 14 UNC													X															
188664 RPS adapter No. 18 with QCC and connection M 18 x 1.5 (female thread)																				Х								
193276 RPS-Adapter No. 19 with QCC and connection 1/8" (male thread)							Х																					
215079 RPS adapter No. 20 with QCC and connection 1/4" (male thread)																									X	Х		

## **Spare Parts** SATA® Aluminum and PVC Gravity Flow Cups for Spray Guns

1826	Non-drip device, pk of 4
3988	Sieve, pk of 20
3988-5	Sieve, pk of 5
6585	Insert, aluminum cup
27243	Cup, 0.6L QCC plastic, cpl
49395	Lid, 0.6L plastic
49437	Cup Lid Drip Ring, 0.6L, pk of 5
71555	Lid, plastic, pk of 3
96644	Nipple, QCC aluminum cup
96685	Cup, 1L QCC aluminum, cpl, no threads
96693	Ring, QCC marking
96719	Adapter, QCC to PPS cup
96875	Inner cup seal
137729	Cup, 0.75 L alum, cpl
1013440	Cup, 1L QCC aluminum, cpl, threaded







# **Gravity flow cup for spray guns**

		O t				
		Gun type	1		T	
Capacity	Part No.	QCC/ w/o connection threads, suitable for: SATAjet X 5500 PHASER, SATAJet X 5500, SATAJet 5000 B, jet 4000 jet 3000 B, jet 2000, jet 1500 B, jet 1000 B, jet 100 B, jet RP, SATAminijet 4400 B		SATAjet B, jet GR, jet NR 95	SATAminijet 3000 B, minijet 1 - 4, jet 20 B	Lids
		PVC reusable cup				
0,125	197541					199075
0,125	125443				Ŷ	95448
2.2 oz 63ml	15669				Use with adapter #129346	15909
2.2 oz 63ml	153551				incl adapter #129346	15909
3.0 oz 85ml QCC	165142					95448
0,3 I	120675	No threads				
0,3	128470				7	121293
0,61	49379			Q.		49395
0,61	27243	P	1004960			49395
		Gun type				
Capacity	Part No.	suitable for: SATAjet X 5500, SATAjet	QCC/ with connection threads, suitable for: SATAjet 2000, jet RP, KLC, LM 2000 B, jet 90	SATAjet B, jet GR, jet NR 95	SATAminijet 3000 B, minijet 1 - 4, jet 20 B	Lids
		Aluminum reusable cup				
0,15	198911					64022 pk of 3
0,15	125948				Ţ	64022-10 pk of 10
0,75	6601			Û		
0,75	137729		1013432			71555
1,0	46631			Û		pk of 3
1,0	96685	<b>₽</b>				pk of 10
1,0	1013440					

# SATA® RPS® Dispenser

## Technical data:

SATA RPS wall dispenser	31" W x 39" H x 7" deep
SATA RPS extension kit:	15" W x 39" H x 7" deep
SATA RPS rotawall adapter kit:	25" diameter, 53" tall
SATA RPS rotafloor adapter kit:	25" diameter, H max: 82"; H min: 48"





## **Available versions**

## 195784

SATA RPS wall dispenser, standard version: 2x cup tubes / 2x lid tubes / 2x sieve tubes and 2x aluminum slats



## 195776

SATA RPS extension kit, add-on kit:  $1x \ \text{cup} \ \text{tube} \ / \ 1x \ \text{lid} \ \text{tube} \ / \ 1x \ \text{sieve} \ \text{tube}$  for flat sieves, with aluminum slat



## 196543

SATA RPS rotawall adapter kit

Compact wall mounting version, carousel ground spindle and wall holder (top and bottom) Tubes are not included in the scope of delivery.



## 196550

SATA RPS rotafloor adapter kit

Workbench/floor version: carousel, base spindle, steel pipe

+ 197723 (floor plate)





## **Accessories for SATA RPS**

#### 213629

Fixing kit for dispenser tubes lid/cup with adhesive pad, adhesive foil, holder for SATA RPS dispenser



## 213637

Cup holder for tube for SATA RPS dispenser



#### 213645

Absorption brush for lid standard for SATA RPS dispenser

#### 213652

Absorption brush for lid mini for SATA RPS dispenser



## 213660

Dispenser tube for lids for SATA RPS dispenser



#### 213678

Cardboard tube for cups for SATA RPS dispenser



### 213686

Tube for plug-in and flat sieves for SATA RPS dispenser



#### 215483

Fixing rivet (packing unit 4 pieces) for absorption brush for SATA RPS dispenser



#### 215616

Spare part flat sieve dispenser bottom (1x) for SATA RPS dispenser



#### 1008285

Support frame for lid dispenser for SATA RPS dispenser



## 1008227

Dispenser flap for plug-in sieve for SATA RPS dispenser



## 1008219

Dispenser bowl for plug-in sieve for SATA RPS dispenser



## 1028605

Bracket for plug-in sieve dispenser tray for SATA RPS dispenser



# **SATA®** Siphon Cups and Cup Adapters

Aluminum Siphon cup											
Gun type		SATAjet 1000 H, Satajet H, LM 2000 H, GR/H-92, LM/H92 std									
Capacity	Order No.	SATAjet/H NR-92, SATAjet/H NR-95									
Reusable Aluminum Siphon cup		1									
1.0	2691										
Glass cups											
Gun type		SATAminijet 4400 B	SATAminijet 2, 3, 4 SATAminijet 3000 B	SATA dekor SATAjet 20 B							
Capacity	Order No.										
Side mount glass siphon cups											
25 ml plug-in cup, each	16295	X	Х	Х							
25 ml plug-in cup, pk of 5	53033	Х	Х	Х							
25 ml plug-in cup, pk of 5 w/ QCC & threaded plug-in adapter	125963	-	Х	Х							
25 ml plug-in cup, pk of 5 w/ QCC plug-in adapter	200238	Х	-	-							
25 ml blind cup, each	16386	X	X	X							
25 ml blind cup, pk of 5	58164	Х	х	Х							

Cup Adap	ers	
96719	QCC cup adapter for PPS cup, full size guns	
125955	Plug-in cup connection with QCC SATAminijet (3000 B and earlier) SATAjet 20 B (dekor) cup adapter, glass siphon cups	
200220	Plug-in cup connection with QCC (std size) SATAminijet 4400 B	SATA
129346	2.2 fl oz. QCC cup adapter for SATAminijet 3000 B	
169326	3.0 fl. oz. QCC cup adapter for full size SATA guns	
L02		SATA



# SATA® BVD™ Pressurized Cup

## SATA BVD conversion kit

25775

SATA BVD conversion kit with QCC without fine thread for SATAjet X 5500, 5000 B, 4000 B, jet 3000 B, jet 2000, jet 1500, jet 1000 B, jet 100 B, jet RP

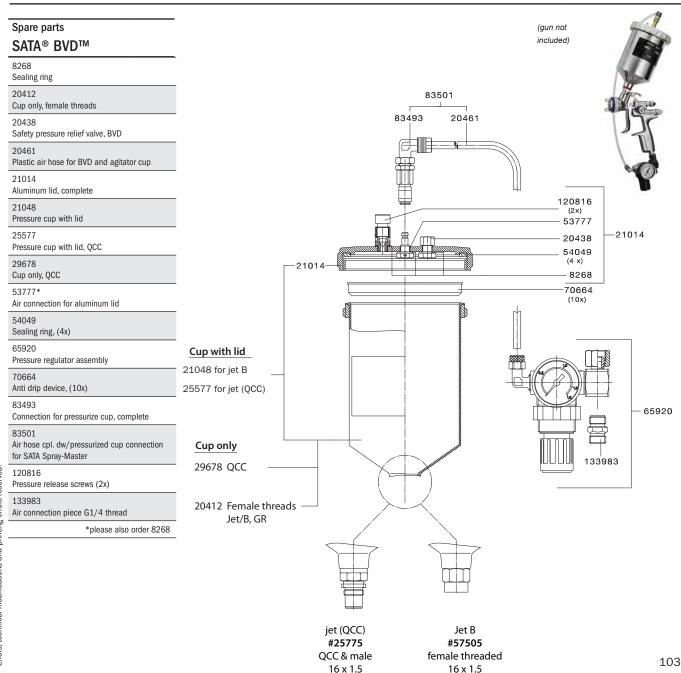


57505

SATA BVD extension-set for SATAjet B and GR/B-92

73254

Repair kit for control fitting spray master and BVD



# **SATA®** Agitator Cup

## Agitator cup

9951

SATA agitator-cup for SATAjet B and GR/B-92 (supplementary equipment)

29926

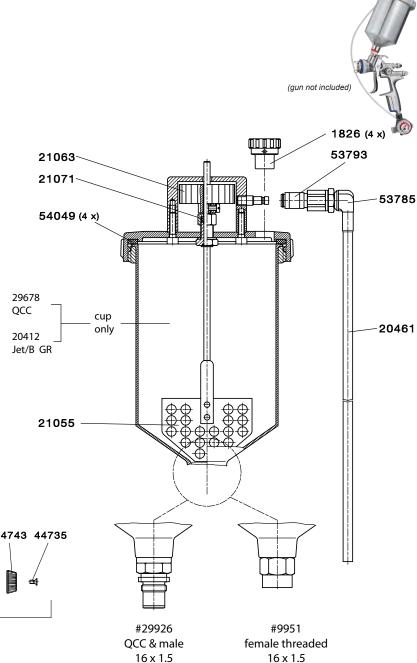
SATA agitator cup, conversion kit for SATAjet 5000 B, 4000 B, jet 3000 B, jet 2000, jet RP, jet 1000 B, LM 2000 B

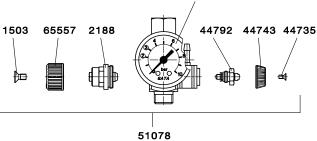


## Spare parts

## SATA® Agitator cup

1503	Countersunk screw M4 x 8 DIN 965, stainless steel, for micrometer round/flat spray control
1826	Anti-drip device (4x)
123513	Gauge, 0-145 PSI, SCAQMD face
2188	Air control for agitator regulator
20412	Cup only Jet/B GR
20461	Plastic air hose for BVD and agitator cup
21055	Agitating paddle for agitator cup
21063	Driving wing, cpl. with screw
21071	Gasket agitating vane, agitator cup
29678	Cup only QCC
44735	Countersunk screw, M 2.5 x 5 DIN 965
44743	Control knob
44792	Spindle
51078	Reg. Complete (for agitator cup)
53785	Angle screw socket, LCN-1/8-PL-4, f.
53793	Coupling with inner thread G 1/8 for SATA BVD
54049	Sealing ring (4x)
65557	Control knob





123513



Jet/B





# **SATA Loyalty Program**

## coins & more

With the SATA Loyalty Program, SATA rewards loyal customers of certain products (currently all RPS cup systems) with loyalty coins, which can then be converted into high-quality rewards.

Allowed to participate are buyers of premium products or employees of buying companies based in a country where the program is offered, with the agreement of the company, in accordance with the conditions set out in the conditions of participation. Points are collected by scanning a QR code applied to certain eligible products.

On the outside of each RPS carton there is a booklet in which the coin value can be scanned from the QR code. Download the SATA Loyalty App, fill in the user information, scan and collect the SATA Coins. You can then exchange the coins for attractive rewards.

- 1. Download App & register
- 2. Scan QR code & collect coins
- 3. Convert into rewards

#### Collect coins with every cup!

Purchasing a SATA RPS box of **40 cups** (SATA RPS 0.3 I, SATA RPS 0.9I) means **40 coins**, purchasing a SATA RPS box of **60 cups** (SATA RPS 0.3 I minijet, SATA RPS 0.6 I) means **60 coins** and purchasing a box of **100 cups** (SATA RPS 0.3 I XL) means **100 coins**.

Further information: www.sata.com/loyalty

# **Breathing Protection**



Respirator type		Fields of application/function
	SATA air vision 5000 108 - 113	Ergonomically shaped supplied air respirator hood <b>independent from ambient air</b> . Protects the entire head during work. Visor allows one-hand operation, soft-stream flow-optimized air distribution in the hood. Large field of vision, reduced sound level 64 dB.  Rigid bump cap for safer work conditions, replaceable visor foils allow unchanging clear view.  Please observe the legal requirements of each country.  NIOSH approved
	<b>SATA vision 2000</b> 114 – 115, 118	Full face supplied air respirator hood <b>independent from ambient air</b> . Protects the entire head during work. Tip up visor, with replaceable visor foils for clear view. Please observe the legal requirements of each country. NIOSH approved
	<b>SATA air star C</b> 116 – 118	Half mask protects mouth and nose / <b>independent from ambient air</b> (air supplied). Protective goggles are recommended. Please observe the legal requirements of each country. NIOSH approved
	SATA air star F	Half mask protects mouth and nose / <b>depending on ambient air</b> (filtering mask). With pre-filter pads to extend the lifetime of the filter cartridges. Protective goggles are recommended. Please observe the legal requirements of each country.

# **Breathing Protection** with Air Regulator





1006990 SATA air cooler



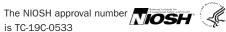
679035

Safety compressed air hose crush and kink resistant, 35 ft NIOSH approved





Compressed air-supplied respirator hood to combine with triple-stage compressed air filters, e.g. SATA filter 584 with integrated activated charcoal filter stage.





modifications and printing errors reserved.

Breathing Protection with Activated





SATA air cooler



679035

Safety compressed air hose crush and kink resistant, 35 ft



1115189

Activated charcoal filter with two caps for SATA air carbon regulator





Compressed air-supplied respirator hood to combine with double-stage compressed air filters fixed to the wall, e.g. SATA filter 544 **without** integrated activated charcoal filter stage.

# SATA® air vision™ 5000

#### Technical data:

Required operating pressure: 25 - 125 psi

Required minimum air volume flow: 6 CFM

Maximum air volume flow: 15 CFM





# Available versions

#### 214718

SATA air vision 5000 carbon set. Version with activated carbon adsorber

Compressed air-fed breathing protection equipment for use in combination with wall-mounted two-stage filter regulator units, e.g. SATA filter 544, 444 or 244.



#### 1005603

SATA air vision 5000 set with air regulator.

Version without activated carbon adsorber

Compressed air-fed breathing protection equipment for use in combination with wall-mounted three-stage filter regulator units, e.g. SATA filter 584, 484 or 284.

#### 005596

SATA air vision 5000 respirator hood only with pressure gauge



#### 1000075

SATA air carbon regulator set for SATA air vision 5000, with charcoal



#### 1000116

SATA air regulator set for SATA air vision 5000, without charcoal



#### 1000182

SATA air carbon regulator only for SATA air vision 5000, with charcoal



#### 1000190

SATA air regulator only for SATA air vision 5000



#### 1030668

SATA air regulator belt plus only for SATA air vision 5000, accessory more rigid, prevents twisting, added length



#### 1000223

SATA air regulator belt only for SATA air vision 5000



#### 1000158

SATA air warmer carbon for SATA air carbon regulator

218131 Black threaded ring only





modifications and printing errors reserved.

## **Available versions**

#### 1007021

SATA air warmer, incl. adapter plate and hip pad for SATA air vision 5000



#### 1006990

SATA air cooler incl. adapter plate and hip pad for SATA air vision 5000



## **Accessories**

#### 1073197

Comfort pad, fits over air vision 5000 adjustment knob, Velcro closure, pair



#### 1115189

SATA Activated charcoal filter with two caps for SATA air carbon regulator



# SATA air vision 5000 silicone free breathing air hose



#### **SATA Black Breathing Hose**

Length	Part Number
10 ft	679010
15 ft	679015
20 ft	679020
25 ft	679025
35 ft	679035
50 ft	679050
75 ft	679075
100 ft	679100

## **Technical Data**

Information		SATA Black Breathing Hose
Inner Diameter:		3/8"
Wall Thickness:		.177"
Working Pressure:		145 psi
Temperature:		-22°F to 212°F
Minimum Bending Radius:		2"
Weight:		.19 lbs/ft
Construction	Tube:	EPDM - Black
	Reinforcement:	Synthetic Cord
	Cover:	EPDM - Black
Conformity Standards:		ATEX Classification: II 2 G T4
		DIN EN 14594 class 3B
		NIOSH Approved

#### Spare parts

#### SATA® air vision™ 5000

Nipple G 1/4 f. GS respirator, UBE + blow-off gun, size 14

81158

Humidifier module cartridge only

206961 Inner Shell

208280 Head fixation, original version, while supplies last

208439 Relt with buckle

208447 Hip pad (packing unit 1 piece)

208462 Adapter plate

210405

Visor foil, 6 perforations (packing unit 5 pieces)

210468

Visor foil, 6 perforations (packing unit 20 pieces)

Visor foil, 6 perforations (packing unit 1000 pieces)

211896 Hose clamp

211904

CCS disc (packing unit 4 pieces)

211912

Hygiene insert (packing unit 20 pieces)

213728

Comfort band, Velcro attach (packing unit 10 pieces)

213736

Visor bolt (packing unit 6 pieces)

213835

Hook-and-loop tape long (1pc)short (pc), adh on one side

213751

Hood holder for SATA air regulator

Visor foil, 6 perforations (packing unit 50 pieces)

215590

Visor foil, 6 perforations (packing unit 100 pieces)

Safety quick coupling for SATA air regulator and SATA air carbon regulator, air warmer, cooler, humidifier

218123

Air carbon regulator cap

226456

Plug-in diffuser

Humidifier kit consisting of humidifier module, lid seal and SATA filter timer

Hood cloth, dark grey

1000223

SATA air regulator belt (NIOSH)

1005249

Pressure gauge 1014240

1014232 Hip pad (1 piece) larger pad for comfort

1030668

SATA air regulator belt plus, accessory, added length,

thicker, larger pads (NIOSH)

1036947 Adapter plate for Plus size belt

1039917

Comfort head band, Velcro (packing unit 100 pieces)

1066415 Control knob. cpl.

1076521

Machine screws for air humidifier

1076589

Air tube for SATA air humidifier

Container for SATA air humidifier

1076620 Lid for SATA air humidifier

1076638

Safety band for bayonet coupling, SATA air humidifier 1076662

Pressure relief valve, cpl for SATA air humidifier

Angled screw coupling, swiveling for SATA air humidifier

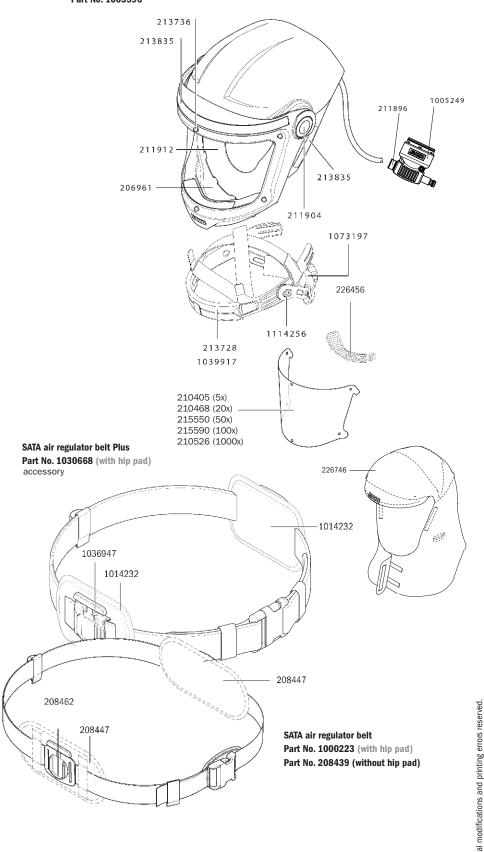
1076703 Safety quick coupling

Head fixation 2.0, accessory, more flexible for 1114256 added comfort

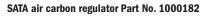
1115189 Carbon filter with 2 end caps

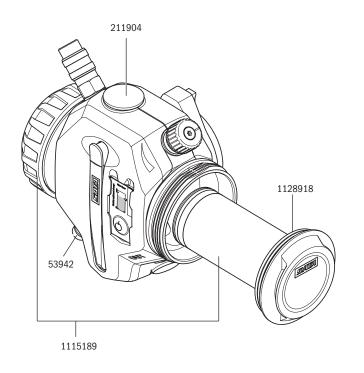
1128918 O-ring only, 2 pack

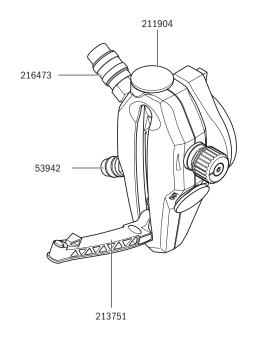
#### SATA air vision 5000 Part No. 1005596

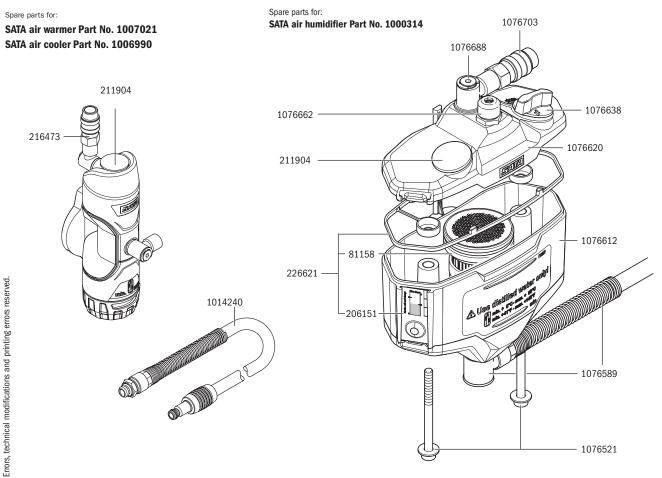












# SATA® vision™ 2000

#### Technical data:

Required operating pressure: 60 - 90 psi

Required air consumption: 6.3 - 11.3 CFM





#### SATA vision 2000 with activated charcoal belt unit

36384 The vision 2000 hood with SATA activated charcoal filter

Vision 2000 hood is a type C continuous flow supplied air respirator with full face shield. It is very comfortable to wear with an adjustable headband. Painters with reasonable beard length, mustaches or eyeglasses will appreciate the full hood protection with wide field of vision and single pane, non-glare anti-static visor. The hood is hygienic due to easily replaced linings and sweatband. It also features a tip-up visor making it unnecessary for the painter to remove the hood between coatings.



37200 SATA activated charcoal absorber belt unit is an auxiliary filter. Breathing air is filtered through activated charcoal.

The activated charcoal purifies the air and removes any odor or hydrocarbon vapor. Airflow is regulated with a throttle valve. An airflow gauge is mounted on the belt unit to visually monitor correct airflow setting.



51854 SATA vision 2000 full hood respirator and full neck shield.

#### SATA vision 2000 Industrial belt valve (without activated charcoal belt unit)

The SATA vision 2000 hood and SATA industrial belt valve.

The SATA vision 2000 is a type C continuous flow supplied air respirator with full face shield. It is very comfortable to wear with an adjustable headband. Painters with reasonable beard length, mustaches or eyeglasses will appreciate the full hood protection with wide field of vision and single pane, non-glare anti-static visor. The hood is hygienic due to easily replaced linings and sweatband. It also features a tip-up visor making it unnecessary for the painter to remove the hood between coatings.



61002 SATA industrial belt valve for full hood

The SATA industrial belt valve is to be used in conjunction with a triple stage filter with an activated charcoal filter, eg: SATA 584 or 484 Triple stage filter

51854 SATA vision 2000 full hood respirator and full neck shield.

For approved breathing air hoses see page 159.



#### Spare parts

## SATA® vision 2000 hood

10330	Sweat band, artificial leather, pk of 10
13854	Air silencer
21840	Visor pins, pk of 6
27821	Headband adjusting nut
30270	Hose clamp
35050	Visor tear off sheet, pk of 50
35100	Visor tear off sheet, pk of 100
35659	Visor tear off sheet, pk of 5
35675	Visor tear off sheet, pk of 25
36301	Visor tear off sheet, pk of 1000
47571	Sweat band, artificial leather, ea
51854	vision 2000 hood, complete
56184	Foam sleeve, only
56192	breathing tube with foam sleeve
60541	Hood/chest cloth, gray, anti-static
61226	Headband, natural sheep leather, ea.
69658	Hood lining, pk of 20
75358	SATA hood cleaner, pk of 10
76299	Headband foam strip, w/adhesive
78378	clamp, breathing tube, bolt/nut
82594	Head piece with Velcro
89243	Adjusting assembly, headband
89250	Headband, complete
89268	Nut assembly, headband
89268P	Pivot, headband adjusting, pk of 2
89276	Visor frame, complete
138735	Pivot, headband adjusting, pk of 10
164335	Sweat band, natural calf leather

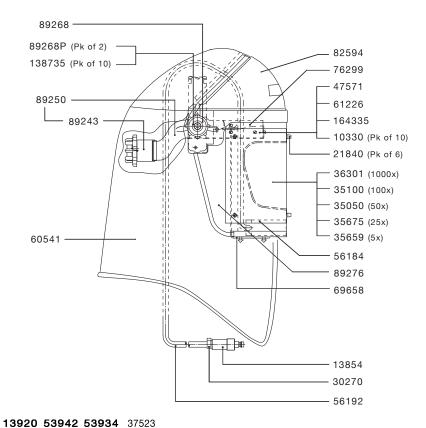
# Spare parts SATA® vision 2000 Charcoal Belt Unit

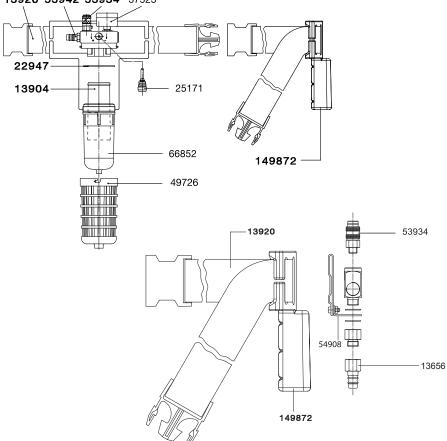
Onaroc	our Boil Offic
13904	Charcoal filter cartridge
13920	Waist belt only, no cushion
15412	Belt unit support straps
22947	O ring, housing
25171	Regulating valve, vision 2000
37200	Belt unit, complete vision 2000
37523	Gauge, vision 2000
49726	Protective filter cover
51110	T-Connection Kit, charcoal belt unit
51656	T-Connection only, charcoal belt unit
53934	Quick coupling
53942	Nipple
66852	Filter cover
149872	Belt cushion only

# Spare parts SATA® vision 2000

## **Industrial Belt Unit**

=		
	13656	Female threaded nipple
9	13920	Waist belt
2	53934	Coupler, 1/4 male
Cal	54908	L Bracket
IIIICAI IIIONIIIICANOIIS	61002	Belt valve complete, vision 2000
0	149872	Belt cushion only, foam
≟	671070	T fitting, (supplied separately)





# SATA® air star C™

#### Technical data:

Operating pressure:	60 - 90 psi
Charcoal belt unit required air consumption:	5.6 - 13.4 CFM
Industrial belt valve unit required air consumption:	4.4 - 12.7 CFM





#### SATA air star C with Activated Charcoal belt unit

137547 The SATA air star C and activated charcoal filter unit.

The SATA air star C is a NIOSH approved ventilated half-mask with adjustable continuous fresh-air supply. The activated charcoal belt unit is an auxiliary filter. Breathing air is filtered through activated charcoal. The activated charcoal purifies the air and removes any odor or hydrocarbon vapor. Airflow is regulated with a throttle valve. A pressure gauge is mounted on the belt unit to visually monitor correct airflow setting. The charcoal belt unit is to be used in conjunction with a double stage filter; eg: SATA filter 544 or 444



137653 SATA air star C respirator w/ breathing tube



Activated charcoal belt unit for air star C. SATA activated charcoal absorber belt unit is an auxiliary filter. Breathing air is filtered through activated charcoal. The activated charcoal purifies the air and removes any odor or hydrocarbon vapor. Airflow is regulated with a throttle valve. An airflow gauge is mounted on the belt unit to visually monitor correct airflow setting.



#### SATA air star C with Industrial belt valve

137745 The SATA air star C with belt valve

The SATA air star C is a NIOSH approved ventilated half-mask with adjustable continuous fresh-air supply.

The SATA industrial belt valve is to be used in conjunction with a triple stage filter with an activated charcoal filter, eg: SATA 584 or 484 Triple stage filter. Airflow is regulated with a throttle valve.



137653 SATA air star C respira	itor with breathing tube
--------------------------------	--------------------------

138362 SATA industrial belt valve for half mask

The SATA industrial belt valve is to be used in conjunction with a triple stage filter with an activated charcoal filter, eg: SATA 584 or 484 Triple stage filter



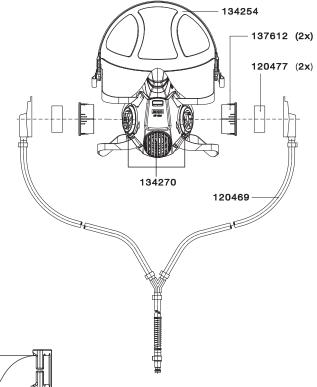
- Accessories for SATA vision 2000, SATA air star C and SATA air star F see page 118.
- For breathing air hoses see page 159

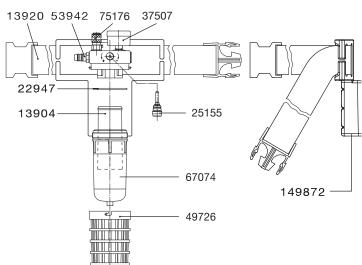


## Spare parts

# $SATA^{\circledR} \ air \ star \ C^{\textmd{TM}}$

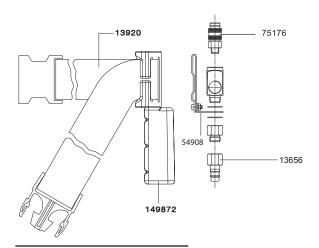
120469	Breathing tube assembly, complete
120477	Air distribution foam, Pack of 2
134254	Head straps
134270	5-pk exhalation diaphragms + 10-pk inhalation diaphragms
137612	2-pk connections







13904	Charcoal filter cartridge
13920	Waist belt
15412	Belt unit support straps
22947	O ring, housing
25155	Regulating valve
37192	Belt unit, complete half mask
37507	Gauge, air pressure, HM belt unit
49726	Cover, protective filter
51110	T-Connection Kit, charcoal belt unit
51656	T-Connection only,
01000	charcoal belt unit
53942	Nipple, 1/4 male hi-flow
55640	52" Paint whip hose
67074	Filter cover
75176	Quick coupling, half mask
149872	Belt cushion only



Spare parts SATA® air star C<sup>™</sup>
Industrial Belt Valve Unit

maaoc	Tial Bolt Valvo Cilit
13656	Female threaded nipple
13920	Waist belt
53934	Nipple, 1/4 male
54908	L Bracket
66852	Filter cover
138362	Belt valve complete, half mask
149872	Belt cushion only, foam
671070	T fitting, (supplied separately)

# **Accessories for SATA vision** 2000/SATA air star C

#### **Accessories**

13904

Activated charcoal cartridge for SATA activated charcoal adsorber



Suspender belt for SATA belt units SATA air star C and SATA air vision 5000, vision 2000



Hygienic hood lining, vision 2000, 20 pk



35659	Tear off visor sheets, vision 2000, 5 pk	
35675	Tear off visor sheets, vision 2000, 25 pk	
35050	Tear off visor sheets, vision 2000, 50 pk	
35100	Tear off visor sheets, vision 2000, 100 pk	
36301	Tear off visor sheets, vision 2000, 1000 pk	
10330	Head band lining, artificial leather, vision 2000, 10 pk	
47571	Head band lining, artificial leather, vision 2000, each	
61226	Head band lining, natural leather (sheep) vision 2000, each	
164335	Head band lining, natural leather (calf) vision 2000, each	Carlo Carlo

## Breathing air warmer

61242

Air warmer w. micrometer for SATA respirators



Complete cartridge module for SATA top air humidifier



# **Cleaning cloths**

SATA wet & dry cleaner (packing unit 10 pieces) Please observe: The supplied product has a limited use-by date!



SATA wet & dry cleaner (packing unit 50 pieces) Please observe: The supplied product has a limited use-by date!

## Head covers for SATA vision 2000

60541

Head / chest scarf, gray, over hood for SATA vision 2000

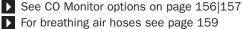


#### 56762

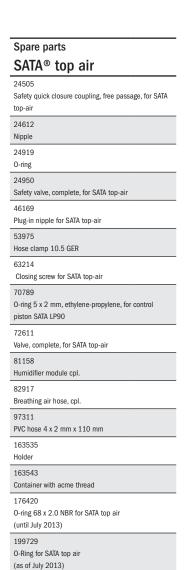
Grey head cloth w/chest cover for respirators

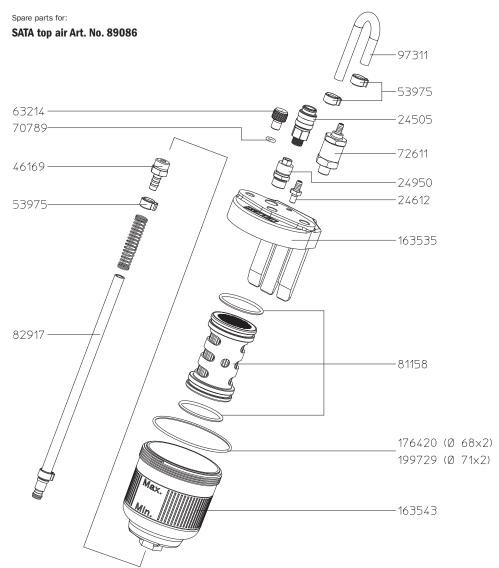












# Spare parts SATA® air warmer

1099

Closing screw DIN 906 G 1/8-ST., nickel-plated

1503

Countersunk screw M4 x 8 DIN 965, stainless steel, for micrometer and round/flat spray control

11551 O Ring

29413

Nipple

53934

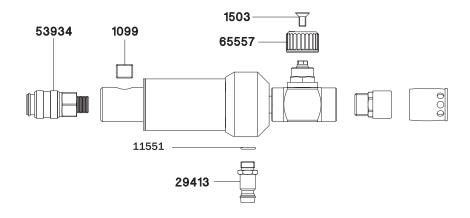
Safety quick coupling for SATA full face respirator

65557

Control knob

Spare parts for:

SATA air warmer Art. No. 61242



# SATA® air star® F<sup>TM</sup>

Filtering mask for short usage periods during small paint jobs. With replaceable respirator cartridges.



#### Available versions

134353

SATA air star F, filter A2:P3 R D, 2 pre-filter holders and 10 pre-filters



134288

SATA air star F, filter A2:P3 D, 2 pre-filter holders and 10 pre-filters, with hygiene box

91553

Storage box only for SATA air star F

#### Accessories

75358

SATA wet & dry cleaner (packing unit 10 pieces) Please observe: The supplied product has a limited use-by date!

83881

SATA wet & dry cleaner (packing unit 50 pieces) Please observe: The supplied product has a limited use-by date!



#### Spare parts

## SATA® air star® F

134239

Pre-filter (packing unit 50 pieces) Please observe: The supplied product has a limited use-by date!

134247

Pre-filter holder, red (packing unit 2 pieces) and pre-filter (packing unit 10 pieces) Please observe: The supplied product has a limited use-by date!

134254

Head strap with fixing unit and yoke for SATA air star  $\ensuremath{\text{\textbf{C}}}$ 

134262

 $\label{pre-filter} \textit{Pre-filter} \ (\textit{packing unit } 10 \ \textit{pieces}) \ \textit{Please observe:} \ \textit{The supplied product has a limited use-by date!}$ 

134270

Inhalation and exhalation diaphragms (packing unit 5 pieces or 10 pieces, resp.) Please observe: The supplied product has a limited use-by date!

134296

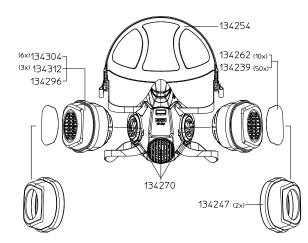
Special filter A2:P3 R D (1 pair) Please observe: The supplied product has a limited use-by date!

134312

Special filter A2:P3 D (3 pairs) Please observe: The supplied product has a limited use-by date!

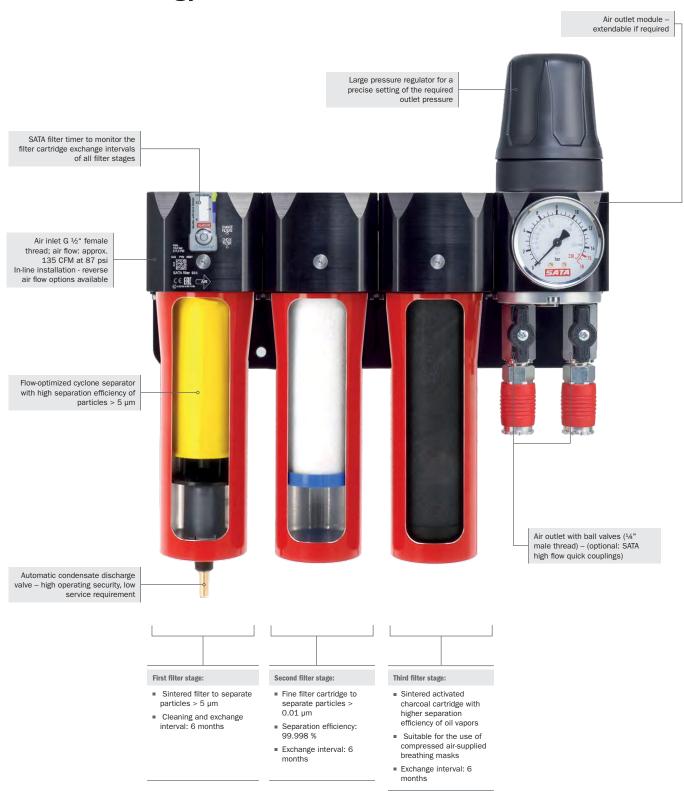
134304

Special filter A2:P3 R D (6 pairs) Please observe: The supplied product has a limited use-by date!





# Filter Technology



## Filter type



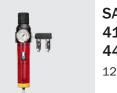
SATA filter 524 / 544 / 564 / 584

123 – 125

## Fields of application/function

- Ambient temperature: up to max. 248 °F, up to max. 140 °F when using activated charcoal (third stage)
- · modular structure of up to 3 filter stages incl. activated charcoal filter
- meeting highest requirements for high-grade compressed air (100 % technically clean air)
- · Air flow: approx. 135 CFM at 87 psi





SATA filter 414 / 424 / 434 / 444 / 464 / 484 126 - 129

- Ambient temperature: up to max. 248 °F, up to max. 140 °F when using activated charcoal (third stage)
- · modular structure of up to 3 filter stages incl. activated charcoal filter
- meeting highest requirements for high-grade compressed air (100 % technically clean air)
- · Air flow: approx. 129 CFM at 90 psi





SATA filter 222 / 242 / 244 / 282 / 284

130 - 131

- Ambient temperature: up to max. 248 °F, up to max. 140 °F when using activated charcoal (third stage)
- · modular structure of up to 3 filter stages incl. activated charcoal filter
- the most versatile modular filter system currently on the market but at an unbeatable price.
- · Air flow: approx. 72 CFM at 90 psi





modifications and printing errors reserved.

# SATA® filter 524<sup>TM</sup>/544<sup>TM</sup>/564<sup>TM</sup>/584<sup>TM</sup>

#### Technical data:

Air inlet:	G 1/2" female thread
Air outlet:	1/4" male thread
Max. inlet operating pressure:	217 psi
Max. outlet operating pressure:	217 psi
Air flow at 87 psi:	approx. 135 CFM
Max. ambient temperature:	248 °F
Max. ambient temperature with activated charcoal:	140 °F



#### **Combination filter**

#### 1101667

SATA pressure reducer 520 with gauge 0-145 psi, air outlet G 1/2" (female thread) wall holder included



#### 1101659

SATA filter 524 single-stage sinter filter, pressure regulator, outlet module (2 x 1/4" male thread)



#### 1101641

SATA filter 524 L single-stage sinter filter, pressure regulator, for pipeline installation (G 1/2" female thread)



#### 1101005

SATA filter 564 add-on kit activated charcoal filter to retrofit SATA filter 544 to SATA filter 584



#### 1100990

SATA filter 544 double-stage sinter filter/fine filter with pressure regulator and outlet module (2 x 1/4" male thread)



#### 1124932

SATA filter 544 L pipeline installation (double-stage in line-filter) without pressure reducer



#### 1099953

SATA filter 584 triple-stage sinter filter/fine filter/activated charcoal with pressure regulator and outlet module (2 x 1/4" male thread)



#### 1101716

and

SATA filter 584 L pipeline installation (triple-stage in line-filter) without pressure reducer

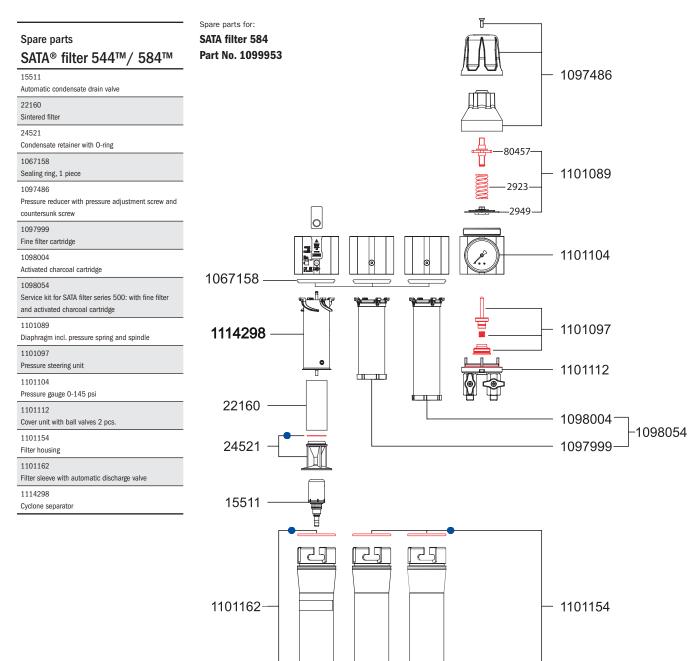


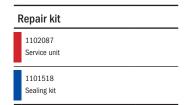
#### 1101625

SATA filter 584 with carrying support triple-stage sinter filter/fine filter/activated charcoal, pressure regulator, outlet module ( $2 \times 1/4$ " male thread)



28076 Stand only







## Spare parts

## SATA® filter 524™

15511

Automatic condensate drain valve

22160

Sintered filter

24521

Condensate retainer with O-ring

1067158

Sealing ring, 1 piece

1097486

Pressure reducer with pressure adjustment screw and countersunk screw

1101089

Diaphragm incl. pressure spring and spindle

1101097

Pressure steering unit

1101104

Pressure gauge 0-145 psi

1101112

Cover unit with ball valves 2 pieces

1101162

Filter sleeve with automatic discharge valve

1114298

Cyclone separator

#### Spare parts

## SATA® filter 564™

1067158

Sealing ring, 1 piece

1098004

Activated charcoal cartridge

1098054

Service kit for SATA filter series 500: with fine filter and activated charcoal cartridge

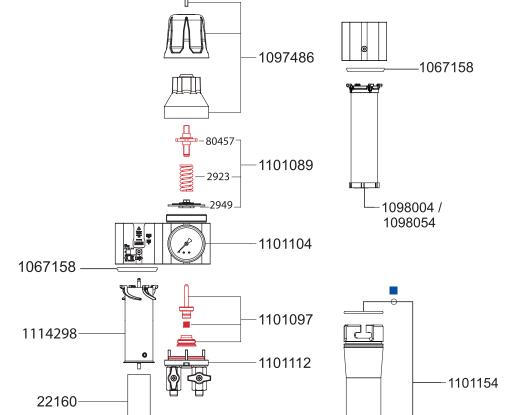
1101154

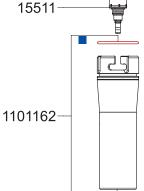
Filter housing

Spare parts for:

SATA filter 524 Part No. 1101659 Spare parts for:

SATA filter 564 Part No. 1101005





24521

Repair kit 1102087 Service unit 1101518 Sealing kit

# SATA® filter 414<sup>TM</sup>/424<sup>TM</sup>/434<sup>TM</sup>/464<sup>TM</sup>

#### Technical data:

Air inlet:	G 1/2" female thread
Air outlet:	1/4" male thread
Max. inlet operating pressure:	217 psi
Max. outlet operating pressure:	145 psi
Air flow at 87 psi:	127 CFM
Max. ambient temperature:	248 °F
Max. ambient temperature with activated charcoal:	140 °F



#### Pressure Regulator/water separator

92288	SATA 420
	Line Pressure Regulator
	High air volume of 141 cfm up to 225 psi inlet G 1/2 internal inlet & outlet thread



92213 SATA filter 414

5 micron oil / water separator with automatic condensation discharge, with ball valve air connection module but without regulator. 1/2 inch internal inlet thread and two 1/4 inch external outlet thread. (2 x G 1/4 male thread)



92254 SATA filter 414L (in-line)

5 micron oil / water separator with automatic condensation discharge, in-line installation. 1/2 inch internal inlet/outlet thread. (G 1/2 female thread)



92221 SATA filter 424

5 micron oil / water separator unit with automatic condensation discharge, pressure regulator and ball valve air connection module. 1/2 inch internal inlet thread and two 1/4 inch external outlet thread. (2 x G 1/4 male thread)



92262 SATA filter 424 L (in-line)

5 micron oil/water separator unit with automatic condensation discharge and pressure regulator. 1/2 inch internal inlet/outlet thread.



#### Fine filter

92239 SATA filter 434

0.01 micron filter unit with ball valve air connection module. Provides 99.998% clean air. Compressed air must be pre-filtered when using this unit. 1/2 inch internal inlet thread and two 1/4 inch external outlet thread. (2 x G 1/4 male thread)



92270 SATA filter 434L (in-line)

0.01 micron filter unit. Provides 99.998% clean air.

Compressed air must be pre-filtered when using this unit. 1/2 inch internal inlet/outlet thread.



#### **Activated charcoal filter**

92247 SATA filter 464
Single-stage activated charcoal filter, with outlet module (2 x G 1/4 male thread)



141473 SATA filter 464A

Add-on unit with fittings without module. To retrofit SATA filter 444 to 484



92247L SATA filter 464L (in-line)

Line filter unit without fitting and module.





Spare parts SATA® filter Ŧ 95851 414/424/434/464 96883 Pressure spring 2949 Diaphragm 15511 96578 Automatic condensate drain valve 22046 Pressure gauge 0 - 145 psi 50 mm 22137 80457 Cyclone separator 22160 2923 Sintered filter 22046 158808 2949 23804 Pressure valve 24471 Plastic nut with 2 O-rings for SATA filter series 400 24489 Threaded rod with pressure valve head 24521 Condensate retainer with O-ring 24554 Filter sleeve with automatic discharge valve 23804 80457 Spindle for SATA filter series 400 24489 96578 Fixing nut 95851 24471 Countersunk screw M 5 x 16 Pressure adjustment screw 158808 Manifold 2x 1/4" (male thread) 24562 Adapter, cpl. with O-ring 22137-73890 Threaded rod 85373 Activated charcoal cartridge 158808 Manifold 2x 1/4" (male thread) 22160 24521 15511 24554

Errors, technical modifications and printing errors reserved.

Repair kit

96750 Sealing kit

Service unit filter series 0/400

158808

73890

85373

24562

# SATA® filter 444<sup>TM</sup>/484<sup>TM</sup>

#### Technical data:

Air inlet:	G 1/2" female thread
Air outlet:	1/4" male thread
Max. inlet operating pressure:	217 psi
Max. outlet operating pressure:	145 psi
Air flow at 87 psi:	127 CFM
Max. ambient temperature:	248 °F
Max. ambient temperature with	140 °F
activated charcoal:	



Combina	tion Filter	
92296	SATA filter 444	
	Double-stage sinter filter/fine filter with pressure regulator and outlet module (2 x G $1/4$ male thread)	W II
92296-4	With 4 drop manifold	Ų U
92833	SATA filter 444 with floor stand	
28076	Stand only	<b>9 9 9 9</b>
92296L	SATA filter 442 (in-line)	
	Inline version of the SATA 444, double stage filter unit	
	No regulator or manifold. 1/2" internal inlet & outlet threads	*
92320	SATA 484 filter	

Triple-stage sinter filter/fine filter/activated charcoal filter with pressure regulator

and outlet module (2 x G 1/4 male thread)

In-line version of the SATA 484 triple stage filter unit.

No regulator or manifold. 1/2 inch internal inlet and outlet threads

With 4 drop manifold

SATA 482 filter (in-line)

No Longer in Production

92320-4

92320L



Spare parts

SATA® filter 444™ /484™

2923

Pressure spring

2949

Diaphragm 15511

Automatic condensate drain valve

22046

Pressure gauge 0 - 10 bar, 50 mm

22137

Cyclone separator

22160

Sintered filter

23804

Pressure valve

24471

Plastic nut with 2 O-rings for SATA filter series 300 and 400  $\,$ 

24489

Threaded rod with pressure valve head

24521

Condensate retainer with O-ring

24554

Filter sleeve with automatic discharge valve

24562

Adapter, cpl. with O-ring

73890

Threaded rod

78360 Gasket

80457

Spindle for SATA filter series 400

81810

Fine filter cartridge

83113 Fixing nut

84871

Filter sleeve

85373

Activated charcoal cartridge

95851

Countersunk screw M 5 x 16

96883

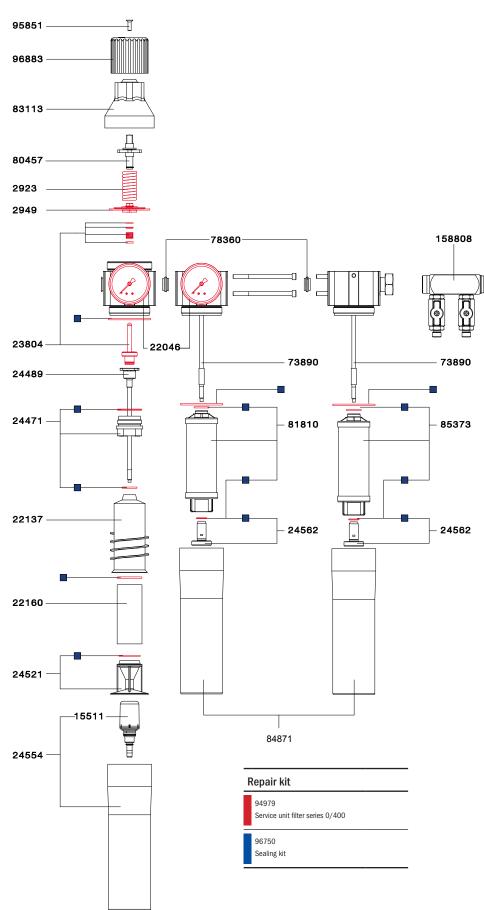
Pressure adjustment screw

158808

Manifold 2x 1/4" (male thread)

Spare parts for:

SATA filter 484 Part No. 224477



# SATA® filter 222<sup>TM</sup>/ 242<sup>TM</sup>/244<sup>TM</sup>/282<sup>TM</sup>/284<sup>TM</sup>

#### Technical data:

Air inlet:	G 1/2" female thread
Air outlet:	1/4" male thread
Max. inlet operating pressure:	217 psi
Max. outlet operating pressure:	145 psi
Air flow at 87 psi:	127 CFM
Max. ambient temperature:	248 °F
Max. ambient temperature with activated charcoal:	140 °F



43687 SATA filter 222 Single Stage

Single-stage sinter filter with pressure gauge, automatic condensate discharger, (G 1/2 female thread)

5 micron filter

Use as an unregulated line filter



44434 SATA filter 234 Single Stage (in-line)

0.01 micron filter unit. Provides 99.998% clean air.

Compressed air must be pre-filtered when using this unit. 1/2 inch internal inlet/outlet thread.



141226 SATA filter 264 Single Stage

Activated charcoal unit removes oil vapor and organic odors.

Pre-filtering compressed air is required.



43752 SATA filter 242 Double Stage

Double-stage sinter filter/fine filter pressure regulator for air installation (G 1/2 female thread)

Use as an unregulated line filter for very fine particle separation

Filters down to 0.01 micron



SATA filter 244 Double Stage

Double-stage sinter filter/fine filter with pressure regulator and outlet module

Use to connect regulated air to air tools and breathing air

44404 with 2 drop manifold 44404-4 with 4 drop manifold



189290 SATA 282 Triple Stage (in-line)

An economical three-stage filter unit. Stages include a 5 micron filter with automatic condensation discharger, a 0.01 micron fine filter and an activated charcoal filter for breathing air or spraying water borne.

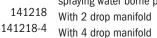
Used with the SATA supplied air respirator industrial belt valve or ensuring removal of oil residue when spraying water borne paint.



SATA 284 Triple Stage (in-line)

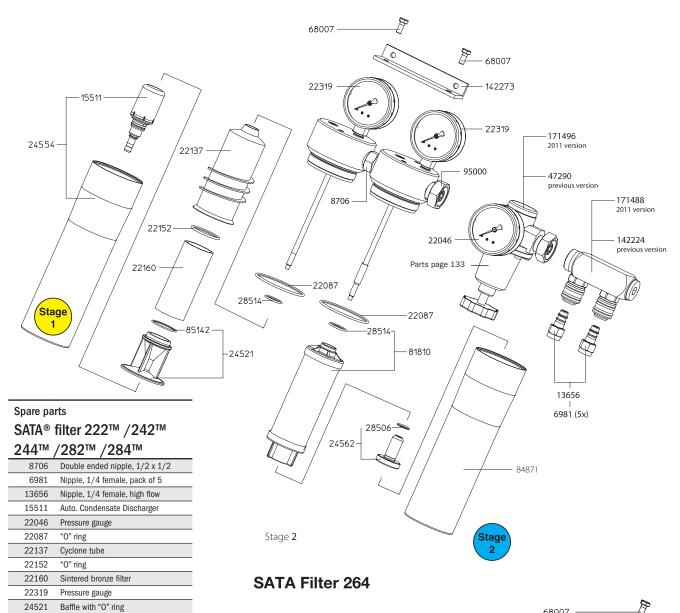
Triple-stage sinter filter/fine filter/activated charcoal with pressure regulator and outlet module

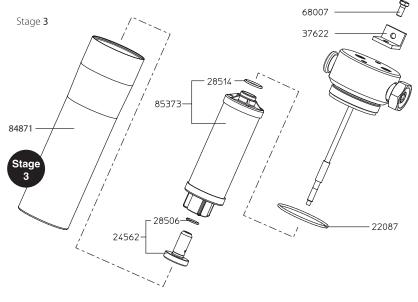
Used in conjunction with the SATA supplied air respirator industrial belt valve or ensuring removal of oil residue for spraying water borne paint











24554

Housing tube with auto. cond. dis.

Adapter with "O" ring

Fixing angle, single filter

previous to 2011

Hex screw, M6x14

"0" ring 30 x 1.5

Union fitting

Aluminum plug washer

nipples, previous version

Fixing angle, double filter

Outlet manifold w/QC couplings and

nipples, 2011 version

Pressure regulator with gauge

Housing tube, 2nd and 3rd stage

Housing spanner wrench (not illus.)

Outlet manifold w/QC couplings and

Pressure reg. with gauge, 2011 ver

Activated charcoal filter w/O-ring

"0" ring,

"0" ring

Fine filter

# Accessories for SATA® filter series

#### Filter cartridges

22160

Sintered filter for all SATA filter series



#### 1097999

Fine filter cartridge for SATA filter series 500



#### 81810

Fine filter cartridge for SATA series 200, 400



85365 SATA ultra fine filter

#### 1098004

Activated charcoal cartridge for SATA filter series 500



#### 85373

Activated charcoal cartridge for SATA filter series 200 and 400



#### 1098054

Service kit for SATA filter series 500: with fine filter and activated charcoal cartridge



#### 138933

Service kit for filter series 400: with fine filter cartridge and activated charcoal cartridge



#### 214270

SATA six pack with #81810 (packing unit 2 pieces) and #85373 (packing unit 4 pieces) for SATA filter 484



206151 SATA filter timer only, sinter filter

206284 SATA filter timer starter set, sinter206292 SATA filter timer starter set, fine

206318 SATA filter timer starter set, charcoal

206359 SATA filter timer starter set, charcoa

171496 Pressure regulator, 200 series, 1/2" connection. Max. inlet pressure 140 psi After 2011 version



47290 SATA Pressure Regulator, 1/2" connection. Max. inlet pressure 140 psi

Pre 2011 version



## 86892

SATA's Auto discharger is a fully automatic drain valve to eliminate condensation from your down pipes and airline drops. It is 1/2" NPT to easily connect to your drops. This requires no electricity, so can be place inside explosion proof areas.



#### 195925

SATA adam 2U dock only, convert analog gauge to digital G1/8", can also be used on a SATA filter with adapter  $677023\ 1/4G - 1/8\ G$  Digital display sold separate, pg 64



#### Filter accessories

1114305

Adapter to retrofit SATA filter 484 to filter 584



675614

Low profile wall bracket, 400 series



Standard wall bracket 400 series



SATA HVLP female nipple G 1/4 female thread (use 6981 for 5 pk)



53942

SATA HVLP male nipple G 1/4 male thread



13623

SATA quick coupling G 1/4" (male thread)



13599

SATA quick coupling G 1/4" (female thread)



1107269

SATA high-flow coupling, red, packaging unit 2 pieces for SATA filter series 500



1101146

Manifold SATA filter 500



#### 1124940

Accessory manifold for 500 Line filter, threaded top and bottom 1/4" for mounting gauge or CO monitor. 1/2" inlet/outlet



158824

Manifold for extension with 2 ball valves for SATA filter series 400



400 series manifold, pre '11 version

59295 Manifold, 2 drop59295-4 Manifold, 4 drop



400 series manifold, after '11 version

158808 Manifold, 2 drop 158808-4 Manifold, 4 drop



200 series manifold,w/cplr & nipple

171488 Manifold, 2 drop 171488-4 Manifold, 4 drop



200 series manifold,w/couplings, nipple, 1/2" connection <'11

142224 Manifold, 2 drop 142224-4 Manifold, 4 drop



9878

SATA mini filter 1/4" (male thread) Dust, oil and condensation are filtered directly at the gun. 10 micron performance through sintered bronze. Max 45 psi 4.4 oz.



# Accessories for SATA® filter series

#### Filter accessories

10934

Ball tap (Teflon) 1/2" male thread for air inlet SATA filters and cleaning devices



1124958 Distance adapters for the air inlets 500 filter

#### Air quality control

156299

SATA air tester, atomization air quick tester



7096

SATA air check set compressed air quality control device for optimum spray air



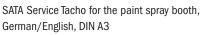
7666-10 Test paper (10 pk) for SATA air check set

74625	Replacement gauge for air check set
84681	0-Ring
7419	Mag glass

1107350

Service tachometer for the spray booth, A3, German / English for SATA filter series 500







215053

SATA filter cover (packing unit 4 pieces) for all SATA filter series



#### Dan-Am Point of use Regulator

Dan-Am Airbrush Regulator
Precise control of air flow and
pressure with a 60 psi gauge, w/
bracket. 1/4"



675635 Dan-Am In-Line Regulator Precise control of air flow and pressure with a 160 psi gauge. 1/2"



675634 Dan-Am In-Line Regulator w/bracket

Precise control of air flow and pressure with a 160 psi gauge. 1/2"



675652 Dan-Am point of use regulator
2 drop with 2 or 4 drop manifold,
mounting bracket, 1/2"
675654 Max inlet pressure: 216 psi
4 drop Max. CFM: 140 160 psi
gauge



675658 Dan-Am vertical line reg. w/45 deg 2 drop manifold



675660 Dan-Am regulator w/ adjustable 2 drop manifold and bracket



675677 Regulator with 6 drops and brackets, heavy duty



677506 Replacement gauge 0-160 psi

# **Pressure Regulator Spare Parts**

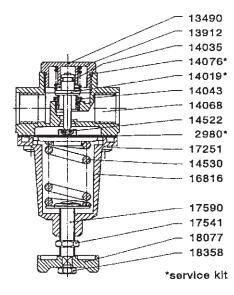
#### 2980 Diaphragm 13490 End screw cover 13912 Compression spring 14019 Valve Pin 14035 O Ring 14043 Valve seat 14068 Head piece 14076 O Ring (End Cap) 14522 O Ring 25 x 15 14530 Compression spring 16816 Bell housing 17251 Cylinder screw 17541 Counter nut M10 x 1 17590 Spindle 18077 Adjusting knob Nut, Adjusting knob

Diaphragm Repair Kit

SATA® pressure regulator

Spare parts #47290

90951\*



Repair kit		
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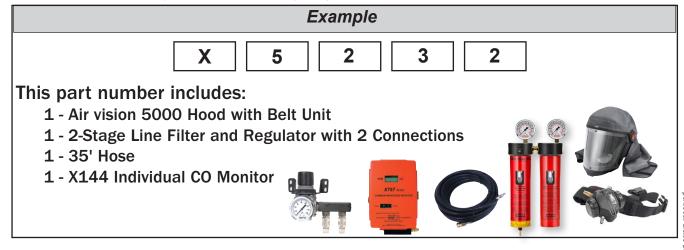
# S.A.M.S.

(Supplied Air Monitoring System)

A COMPLETE SUPPLIED AIR RESPIRATOR SYSTEM INCLUDING COMPRESSED AIR WALL FILTER, REGULATOR, CO MONITOR, HOSE, AND FITTINGS

	X
Res	pirator System -
2	Vision 2000
5	Air vision 5000
Filte	r System 🔸
2	242 2-Stage 70 CFM Filter w/Point of Use Regulator
3	282 3-Stage 70 CFM Filter w/Point of Use Regulator
4	442 2-Stage 130 CFM Filter w/Point of Use Regulator
5	482 3-Stage 130 CFM Filter w/Point of Use Regulator
6	544L 2-Stage 135 CFM Filter w/Point of Use Regulator
7	584L 3-Stage 135 CFM Filter w/Point of Use Regulator
Hose	e Length 🚤
3	35' Hose
5	50' Hose
CO	/lonitor System ◀
2	X767 Guardian

Systems include necessary fittings and Loctite for complete installation



Tips: Choose the 2 stage filter for solvent based coatings Choose the 3 stage filter for water based coatings



# **Accessories**

Type of device		Fields of application/function
	SATA trueSun 137	<ul> <li>High performance diaphragm pump technology with enhanced pump capacity for high speed application</li> <li>Individual versions for pumping, feeding or painting</li> <li>Ultra-fine atomization of primer materials and topcoats in conjunction with the reliable, top quality SATA spray guns (e.g. SATAjet 3000 K and 1000 K)</li> </ul>
Mill delay (KE) on hard schame	SATA clean RCS SATA clean RCS SATA clean RCS micro 138 - 139	compact
SATE COMMENT	purpose cups, e.g. SATA	for intermediate cleaning of spray guns for quick color changes when using multi- A RPS and solvent-based paint systems
O COMPANY		
No.	SATA dry jet 2 140 – 141	<ul> <li>Accelerated drying of surfaces painted with waterborne materials</li> <li>Ideally suited for smaller paint jobs, as expensive booth heating times are being avoided</li> <li>Integrated air regulation to set the inlet pressure</li> </ul>
	SATA Blow Guns	<ul> <li>To blow-off dust and particles - low air consumption, high efficiency</li> <li>Robust and very durable</li> <li>Different versions with special nozzle set-ups available</li> </ul>
	Grit blasting equipment 142 – 143	<ul> <li>Grit blasting guns with hard metal insert - to remove rust efficiently and quickly</li> <li>Ideal for areas of difficult access</li> <li>Injector suction principle optionally with hand-held gun or large containers</li> </ul>
	Rustproofing Equipment 144 – 147	<ul> <li>Pressurized cup spray gun for cavity preservation and under body protection of all vehicle types. Different cavity wand systems are available.</li> <li>Fine atomization even with the application of high-viscosity materials by pressurization with up to 10 bar</li> </ul>
	SATA vario top spray 148– 151	<ul> <li>High performance diaphragm pump technology with enhanced pump capacity for high speed application</li> <li>Individual versions for pumping, feeding or painting</li> <li>Ultra-fine atomization of primer materials and topcoats in conjunction with the reliable, top quality SATA spray guns (e.g. SATAjet 3000 K and 1000 K)</li> </ul>



# SATA® trueSun™

#### Technical data:

Battery operating time:	70 min.
Weight:	approx. 1 lb.
Charging time:	50 Min





## **Available versions**

1012129

SATA trueSun, incl. battery charger and battery



1013094

Storage Case SATA trueSun, incl. foam inlay



1013151

Foam inlay with pinched inlay for storage case SATA trueSun

# Spare parts -1012096 SATA® trueSun™ 1012096 Shock protection 1010082 Battery 1012137 Protective glass If protective foil is on the glass, please remove before using! 1006445 Battery charger Errors, technical modifications and printing errors reserved. -1012137 1010082 1006445

Available versions

Part No.

# **SATA Cleaning Systems**

	Intermediate Cleaning	
SATA cleam, RCS . the furth cleamer.	SATA Chan RS''	CO O O O O O O O O O O O O O O O O O O
SATA clean RCS	SATA clean RCS compact	SATA clean RCS micro
146944	192518	202564

	Technical Data			
Dimensions (W x H x D)	12" x 28" x 9"	12" x 18.3" x 9"	7.3" x 18.3" x 8"	
Net weight	22 lbs	15.5 lbs	9 lbs	
Inlet pressure	87 psi - 116 psi	58 psi	58 psi	
Air consumption		4.5 CFM per cleaning includes drying process		
Air connection	1/2" male or G 1/4" female thread	1/4" ma	le thread	
Container for cleaning agent	2x RPS cups; alternatively: retrofit kit for external pick-up and recirculation of cleaning agent from two bulk containers (Part No. 189472)	2 containers (not included in delivery)		
Required time per cleaning process	approx. 25 sec			
Rinsing agent volume per cleaning process	approx. 5 oz.			
Type of cleaning agent	Water, solvent-based or combination cleaner			
External pick-up and recirculation of cleaning agent for bulk containers		•		
Manual cleaning		•	•	
Automatic cleaning with time control	-	-	-	
Integrated drying	•	•	•	
Blow-off device	•	•	•	
Number of cleaning/drying chambers	2	2	1	
Installation location	Spray booth	also in the mixing room/area outside the spray booth		
The spray gun can remain connected to the air line during the cleaning process		-	-	
Connection for exhaust air	•	•	•	











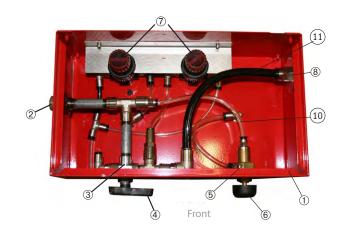
SATA clean RCS	SATA clean R
compact	micro

Recommended connection accessories (depending on the installation method)				
10934 Ball tap (Teflon) 1/2" male thread for air inlet	Х			en in
146514 SATA air hose, red, 13 mm, 0.5 m, G 1/2" (female thread), one connection included	X			N(
13870 SATA air hose, blue, 9mm, 1.2 m with quick coupling, red and nipple	X	Х	X	
53090 SATA air hose, blue, 9mm, 10 m with quick coupling, red and nipple	X	Х	X	
13581 SATA quick coupling G 3/8" (female thread)	X			OH H
13623 SATA quick coupling 1/4" (male thread)	X			OF HI
192633 Add-on kit: Suction hose for solvent vapors	X	X	X	
Other accessories/spare parts				
9886 SATA gravity gun holder for gravity cup spray guns	Х	Х		
192195 SATA universal spray gun and hose holder	X	Х		
6981 SATA quick coupling nipple G 1/4" (female thread) (packing unit 5 pieces)		Х	X	
53942 Nipple G 1/4 f. GS respirator, UBE + blow-off gun, size 14	X			And the
189472 Conversion kit external cleaning agent - suction and recirculation	X	X	X	The Mark M
146985 Repair kit	Х	X	X	
146993 Splash guard with fixing rivet (each 5 pieces)	X	Х	X	
640122 Grounding cable, 3 m, 4 mm²	Х	Х	Х	
153965 Hose, transparent, 8 x 1, 95 mm, for spray guns with adapter (2 pieces)	Х	Х	Х	
147025 Replacement tubes, 2 pk	Х	Х	Х	

# **SATA Clean RCS Turbo Air Flow parts**

Pos	Part No.	Description
1	158709	Complete top assembly, SATA RCS
2	*	Inlet fitting
3	146308	3 way selector valve w/knob
4	146720	Knob only, for #146308 valve
5	147140	Air valve for drying w/o knob, RCS
6	147108	Button knob only for #147140 valve
7	*	Regulator
8	*	Outlet fitting
9	145755	Black connection box (not shown)
10	675560	6mm OD Tubing
11	*	12mm OD Tubing







#### Technical data:

Air consumption:	9.5 CFM
Inlet pressure:	36 psi
Max. inlet pressure:	145 psi



#### **Available versions**

217489

SATA dry jet 2 blow gun

lightweight blow gun makes quick work of drying waterborne material. A special nozzle design multiplies air volume from ambient air using the Venturi injection principle. An air intake filter prevents contamination of the paint. Air consumption is only 9.5 cfm at 35 psi. The CFM is magnified x10 to give a 92.35 CFM output.



## SATA dry jet stand (adjustable height: 11 - 74.8 inches)

SATA dry jet 2 stand with height-adjustable bracket, 2 blow guns



84145	Height extension approx. 120 cm, stainless steel for SATA dry jet stand
86140	Extension for SATA dry jet 97 stand with third blow gun

# SATA® dry jet

144105 The SATA dry-jet "S" is specifically designed for mounting on one of our blow gun stands. Air consumption 10 CFM, Operating pressure 29-36 psi, Max inlet pressure 174 psi



	<u>'</u>
1003459	SATA dry-jet filter holder
81836	SATA dry-jet ball valve
82248	SATA dry-jet filter, pack of 3

# Spare parts

## SATA® dry jet 2™

Connection, dry-jet S without fittings

Connection, dry-jet S, includes fittings & knob (80200, 81604, 13623, 677002 assembled)

81380

Hose only. Sata dry-iet adjustment mount

Stand for SATA dry jet without blow guns

83832 83840

Stand, complete, for Vario Top Spray and dry-jet, can

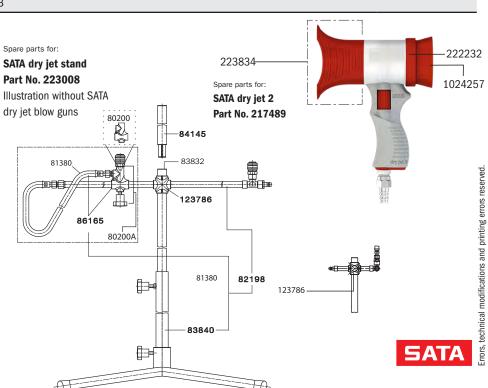
Height extension approx. 120 cm, stainless steel

Conversion kit for SATA dry jet, adjustable version 123786 Cross piece, cpl. for dry-jet 2

1024257

Spare flat sieve 200 µm, pastel green (10 pieces)

222232 223834 Flat fan nozzle



# Dan-Am blow gun stands and parts

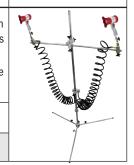
## **Econo-jet Blow Gun Stand**

This economical mobile stand holds up to two SATA blow guns, adjustable gun height, with 360° swivel or tilt. Supplied with high flow connections and tubing for maximum performance of the blow gun. It is easily set up and compact for storage. It is fully compatible with SATA's dry-jet or dry-jet 2 blow gun. The stand will be offered as a package with two guns.

This is a must have tool for drying waterborne paint, as waterborne dries substantially faster with air flow, saving time for more added production.

720580 Econo-Jet stand only

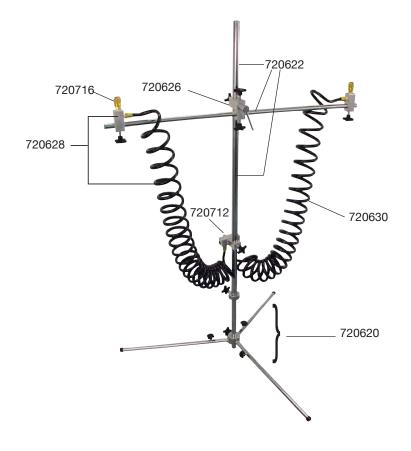
720640 Econo-Jet stand w/ 2 SATA dry-jet 2 blow guns (217489)



# Spare parts

#### Dan-Am Econo jet stand

2011 7 1111	=oono jot otana
720620	Base Assembly
720622	3 pc. Pipe Set
720624	Knob, set of 4
720626	Swivel Cross Assembly
720628	Air Delivery Component Set
720630	Coil Air Hose
720712	Hi Flow Nipple
720716	Hi Flow Coupler



# **Grit Blasting Equipment / Blow Guns**

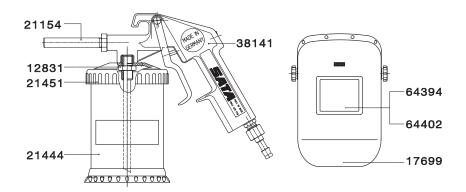
uni bia	sting equipment	
17335	SATA grit blasting gun super version spraying pipe w/ carbide insert	SATA .
39172	SATA sandblasting set: sand blast gun with carbide pipe, mask, gloves, blast material special order item only	
17699	SATA sandblasting hood	
Blow gu	ns	<u> </u>
15156	SATA blow gun with standard nozzle	
26070	Standard nozzle for SATA blow gun 15156 (blow gun)	4
15180	SATA blow gun with low noise metal nozzle	
77586	Special low noise nozzle for SATA blow gun 15180 (blow gun)	
15214	SATA blow gun with multi nozzle	
26047	Metal multi-nozzle M14 x 1	
133306	SATA turbo blow with quick coupling nipple	
59675	Dosenboy, heavy-duty accessory provides easy removal of paint and solvent container tins lids. For ease of flattening of the container	
	Adjustable to 14" height, replaceable blade	



# Spare parts

# SATA® Grit Blasting gun

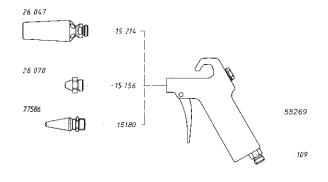
12831	Hexagon nut SPO ascending pipe
17699	SATA HMO head protection hood
21154	Blast pipe w/carbide insert
21451	Lid for 0.6 I PVC suction cup
25411	Blast pipe w/ carbide insert
38141	SATA SGE gun with carbide spray pipe
64394	Screen, pack of 5
64402	Glass visor screens, pack of 5



# Spare parts

# SATA® Blow Gun

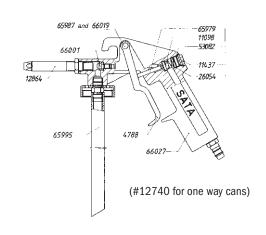
tting
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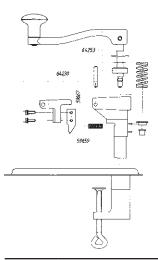


# Spare parts

# **UBE Undercoating Gun**

4788	Trigger
11098	Packing, air piston
11437	End screw
12864	Spray tube
26054	Pressure spring
53082	O ring, air piston
65979	Air piston
65987	Trigger pin
65995	Pickup tube
66001	Nozzle
66019	Circlip





# **Under body protection**

12740 SATA UBE suction gun for under body protection from disposable containers
Type 1, European containers (9.5" pick-up tube)

H823W Dan-Am undercoating gun for efficient means of rust prevention.
U.S. throw away containers



# Spare parts SATA® Dosenboy

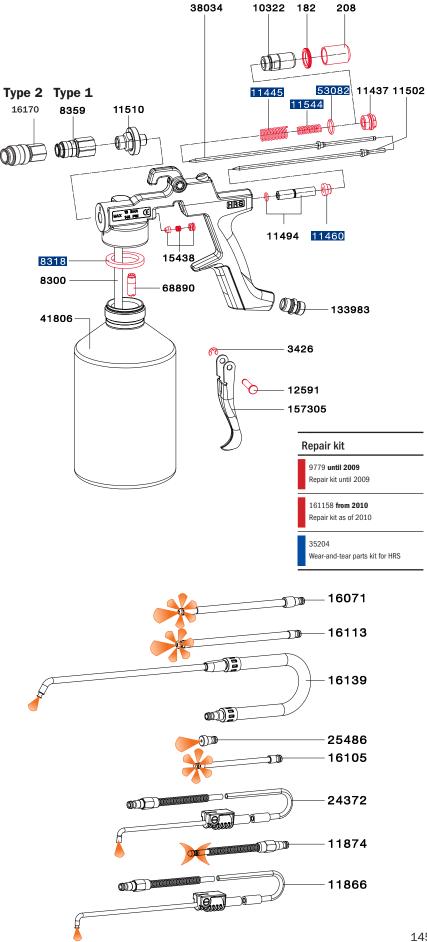
59659	Transport gear
59667	Blade
64238	Blade assembly
64253	Handle assembly

# **Rustproofing Equipment**

9795	SATA HRS pressurized cup spray gun, Type 1, with 1.0 I cup with wands, flexible nylon, door and hook wand	
	Special equipment for hollow cavity corrosion protection. Refillable 1 liter pressurized cup to 150 psi. May be used free	
	spraying or connected to wands. Fine atomization from mixing cap and pressurized cup. The standard model uses Type 1	
	connection (small wand coupling). Complete with cup, quick coupling, steel door wand #16071, flexible nylon wand #16113 and hook wand #16139	3
11072	SATA HRS pressurized cup spray gun with 1.0 l cup, material coupling, without material flow control, without wands, Type 1	
12658	SATA HRS pressurized cup spray gun with 1.0 l cup, material flow control, without wands, Type 1	
77347	SATA HRS pressurized cup spray gun with 1.5 l cup, material flow control, without wands	
16071	Fixed door wand (steel), Type I, $1.1$ m long, $8$ mm, with radial nozzle $360$ ° radial fan	
16105	Flexible nylon wand, 1.5 m long, Type I, 6 mm, with rotary nozzle 360 $^{\circ}$	
16113	Flexible nylon wand, 1.3 m long, Type I, 8 mm, with radial nozzle 360 ° radial fan	
1058826	Flexible nylon wand, 3 m long, Type I, 8 mm, with radial nozzle 360 ° spraying forward	
11866	Venturi hook wand, 4 mm, with flexible guideway hose, Venturi spraying tube, for cavity and surface application	
206904	Venturi hook wand 4 mm, hook nozzle cpl. in 3 m length, flexible guide hose, Venturi spray tube, for cavity & surface application	
11874	Flexible nylon wand 1.5 m long, 6 mm, with radial nozzle 360 $^{\circ}$ radial fan and diagonal spray	
51185	Nylon wand, semi rigid 1.5 m long, 6 mm, with rotary spray nozzle 360° and spraying diagonal forward and backward	
16139	Venturi hook wand, .7mm with flexible rubber hose	-1.42
24372	Flat hook nozzle for HRS	
8359	Material coupling for clear passage for wand systems, Type 1	
25486	Round spray nozzle for surface application and under body protection	
16048	Quick coupling nipple for wands 80-4133 G 1/4	
196832	Door wand, nickel-plated steel, 6" effective length, 0.8 mm, with radial nozzle 360° for radial fan and forward spraying,	
	39" flexible guide hose	
198762	Round spray nozzle for surface application with flexible guide hose for under body protection	
Cavity p	reservation, Type 2 (1997)	
27565	SATA HRS Rust Protection, Type 2 Economy version with 1 liter pressurized cup to 150 psi., with one nylon wand (#77941) and one hooked nylon wand (#54460)	
77941	Flexible Nylon wand, 1500mm, Type 2, w #16170 coupling	
16154	Rigid nylon wand, 1100, Type 2, 1.100 mm Ø 8 mm, with radial nozzle 360 ° radial fan and diagonal	
54460	Hook wand, 750mm, Type 2	
16170	Coupling, Type 2	
16055	Hook wand nipple, Type 2	
		-



Spare Part	
SATA® I	HRS™
182	Counter nut
208	Material flow control nut
3426	Safety washer 4 mm DIN 6799 stainless steel for trigger
8300	Suction pipe, drilled"
8318	Sealing ring
8359	Material coupling for clean passage for want systems, Type I
10322	Guide sleeve complete, for HRS with material flow control
11437	End screw
11445	Compression spring
11460	Air piston
11494	Cam rod, complete with O-ring
11502	Paint needle 1.5, complete with needle sleeve
11510	Mixing cap, completely machined
11544	Compression spring for paint needle
12591	Bracket bolt for SATA paint spray guns except SATAminijet
15438	Paint needle packing
16071	Fixed door wand (steel) 1.300 mm Ø 8 mm, with radial nozzle 360 $^{\rm o}$ radial fan, Type 1
16113	Flexible nylon wand 1.300 mm Ø 8 mm, with radial nozzle 360 $^{\rm o}$ radial fan, Type 1
16139	Venturi hook wand, .7mm with flexible rubber hose, w/ radial nozzle 360° radial fan + spraying diagonally backwards + forwards, Type 1
16170	Wand coupling, large, Type 2
24372	Flat hook nozzle for HRS
25486	Round spray nozzle for surface application and underbody protection
41806	1.0 I aluminum pressure pot max pressure 150 psi complete with threaded ring
53082	O-ring 12 x 1.5 mm made of Perbunan
68890	Inflow Valve
133983	Air connection piece G 1/4a
157305	Trigger
193060	Bushing seal for cup



# **Rustproofing Equipment**

# Barrel pump unit for cavity preservation

SATA HKU barrel pump unit, 60 liter, consisting of pump 3:1, with pair of hoses 10 m, jet 1000 KK spray gun, 3 wand set, type 1 connection

34389 SATA HKU barrel pump unit, 200 l, consisting of pump 3:1, hose pair 10 m long, jet 1000 KK spray gun, 3 wands with type 1 connection

HKU Technical Details	
Pump volume with nozzles:	app. 0.036 cfm
Air consumption spray gun:	7.1 cfm
Air consumption pump at 72.5 psi inlet pressure:	8.2 cfm
Air connection thread:	G 1/4 outs. thread
Total weight:	24.2 lb / 11 kg
Max. air pressure:	150 psi
Min. air pressure:	37.5 psi
Max. material pressure:	450 psi

		PI-FF
Bursting pressure:	2250 psi	14
Free material flow:	approx. 22 l/m	
Air Connection:	G 1/4 int.	
Material outlet:	G 3/4 int.	
Material outlet:	suction pipe G 3/4	-
Noise emission at 0.MPa (105 psi):	79 dB (A)2	
Barrel connection with 2" thread is supplied with the pump.		

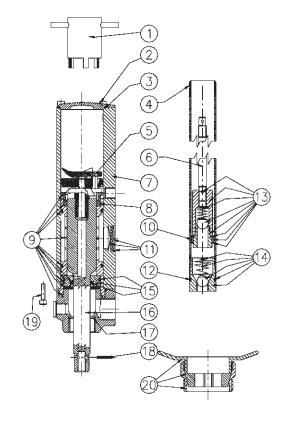
153700 SATAjet 1000 K 1.5 paint tube G 1/4a, special connection with coupling (8359)



17251WS Wand set, Type 1, set of 3

- 1) nylon wand #16113 8 x 1300mm, 1) door wand #16071- 8 x 1100mm,
- 1) hook wand #11866- venturi 750mm





SATA®	HKU™ pump unit	position
51961	Packing kit	8, 10, 12, 15, 17, 18
51979	Air motor repair kit	2, 3, 9, 16, 18, 19
57406	Pump tube repair kit	13, 17, 18
16063	Guiding hose	
23291	Reduction nipple	
30437	Pressure compensation containers, cpl.	
34819	SATA material-feed pump only	
	complete 1:3 60 I with control unit	
38679	Suction pipe for 60 ltr. Barrel	
39594	Sieve insert	
39727	Barrel-screwing	20
49494	SATA material feed pump only complete 1:3 for 200 I, with control unit	
55517	Valve mechanism cpl.	5
57471	Bottom valve cpl.	14
57521	Piston rod	6, 18
70086	Suction tube for 200 ltr. barrel	
80622	Pump fittings	
	·	



49494

51961

51979

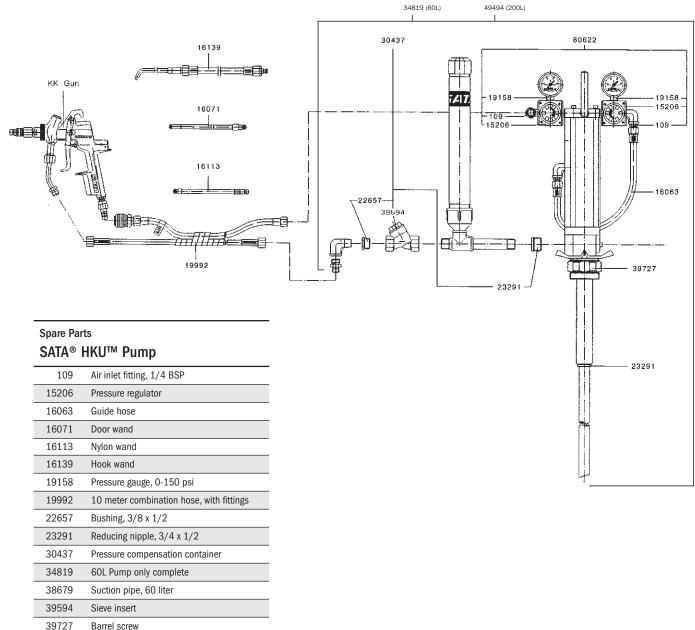
55517

57406

57471

57521

80622



See page 144 for additional Type 1 wands

200L Pump only complete

Bottom valve, cpl. (#14)

Pump regulator and fittings

Packing kit (#8, 10, 12, 15, 17, 18)

Pump tube repair kit (#13, 17, 18)

Piston rod (#6, 18) (N/A separately)

Air motor repair kit (#2, 3, 9, 16, 18, 19)

Valve mechanism, cpl. (#5) (N/A separately)

# SATA® vario top spray™

### Technical data:

Pump ratio:	1:1	
Material pressure:	116 psi	
Material flow volume (at 220 double strokes):	1.1 CFM	
Air inlet pressure min.:	14 psi	
Air inlet pressure max.:	116 psi	
Version and weight without add-on components:	Aluminum: 13 lb	Stainless steel: 26 lb



# **SATA** vario top spray - Pumps

Double diaphragm pump 1:1, industrial version, material connection G 3/8" (female thread), air inlet G 1/4" (female thread), without grounding cable



Double diaphragm pump 1:1, stainless steel, industrial version, material connection G 3/8" (female thread), air inlet G 1/4" (female thread), without grounding cable



# **Aluminum versions**

SATA vario top spray S, double diaphragm pump 1:1, with stand, material fine pressure regulator, without spray gun and hoses



SATA vario top spray W, double diaphragm pump 1:1, for wall mounting, with material fine pressure regulator, suction tube and 1 spray gun connection, without spray gun and hoses



SATA vario top spray F, on trolley, double diaphragm pump 1:1, with material fine pressure regulator, with suction tube



138941	SATA vario top spray FFB, double diaphragm pump 1:1, on trolley, with gravity flow container, material fine pressure regulator, without suction tube, 1 spray gun connection, without spray gun and hoses
62745	SATA vario top spray FFB, double diaphragm pump 1:1, on trolley, with gravity flow container, material fine pressure regulator, suction

SATA vario top spray FFB, double diaphragm pump 1:1, on trolley, with gravity flow container, material fine pressure regulator, suction tube, 1 spray gun connection, without spray gun and hoses

|--|

81400	SAIA vario top spray S, for waterborne paints, w/ stand and material line pressure regulator, suction tube and one spray gun conn.
72678	SATA vario top spray W, for waterborne paints, wall mounted version, with suction tube, w/o gun or hoses
72694	SATA vario top spray F, for waterborne paints, on trolley, with suction tube, w/o gun or hoses
138958	SATA vario top spray FFB, double diaphragm pump 1:1, stainless steel version, on trolley, with gravity flow container, fine material pressure regulator, without suction tube and 1 spray gun connection, without spray gun and hoses.
95109	SATA vario top spray FFB, double diaphragm pump 1:1, stainless steel version, on trolley, with gravity flow container, material fine pressure regulator, suction tube and 1 spray gun connection, without spray gun and hoses

Additional pumps and pressure pots on pages 170|183



# Spare parts

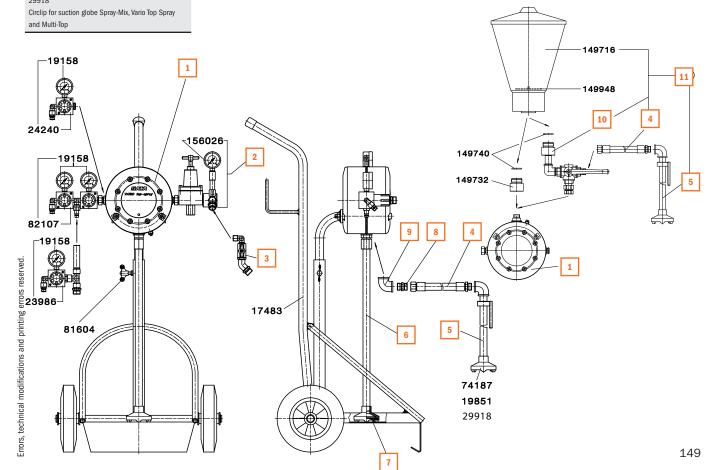
# SATA® vario top spray

SAIA®	vario top spray		
83840	Floor Stand		
11007	Wall Mount		
12534	Gasket for suction tube		
17483	Trolley, cpl.		
19158	Pressure gauge 0 - 145 psi 50 mm		
19851	Sieve hose (packing unit 10 pieces)		
23986 Air connecti	on for second spray gun, cpl.		
24240 Single press 0 - 145 psi	sure regulator, cpl. with pressure gauge		
74187 Suction glob	pe, cpl. version for waterborne materials		
81604 Wing-shaped handle for stand, SATA pumps and dry-jet			
82107 Double pres 0 - 145 psi	ssure reducer, cpl. with pressure gauge		
149716 Gravity flow	cup 6 I with lid		
149732 Container st	tud		
149740 Gasket for gravity container			
149948 Flat sieve 20	D mesh (packing unit 2 pieces)		
156026 Pressure ga	uge 0 – 87 psi 50 mm, G 1/4		
29918			

# Spare parts

# SATA® vario top spray

OAIA	vario top spray	
Part	Standard version	Stainless steel version
1	61192 Double diaphragm pump 1:1, coated version, material connection M $25 \times 1.5$ , male thread, air inlet $1/4$ " (male thread), grounding cable	$88641$ Double diaphragm pump 1:1, stainless steel, material connection M 25 x 1.5 male thread, air inlet $1/4^{\ast}$ (male thread), without grounding cable
2	24422 Material fine pressure regulator, cpl.	25338 Material fine pressure regulator, cpl., stainless steel
3	72918 Material connection for second spray gun, cpl. for material fine pressure regulator	57570 Material connection for second spray gun, stainless steel, cpl. for material fine pressure regulator
4	62232 Suction hose, cpl.	45047 Suction hose, cpl., connections stainless steel
5	73866 Suction pipe, cpl. with suction globe and sieve insert	74203 Suction pipe, cpl. stainless steel
6	79921 Suction pipe, cpl. with suction globe and sieve insert	80879 Suction pipe, cpl. stainless steel
7	74245 Sieve unit, mesh size 1.0, f. SATA VARIO top-spray, f. wa 74237	ter borne paints
	Sieve unit, mesh size 0.5, f. SATA VARIO top-spray, f. wa	ter borne paints
8	41384 Threaded nipple 1/2" (male thread), galvanized	82941  Double nipple 1/2" male thread, stainless steel
9	41368 Angle G 1/2" (female thread), galvanized	56564 Angle 90°, stainless steel
10	82909 Conversion set for gravity container SATA Top-Spray	74211 Conversion kit for gravity flow container SATA VARIO top-spray, f. water borne paints
11	37986 Add-on kit gravity container PVC 6 I, cpl. with 3-way ball valve and holder	37226 Add-on kit gravity container PVC 6 I version for water- borne paint, cpl. with 3-way ball valve and holder

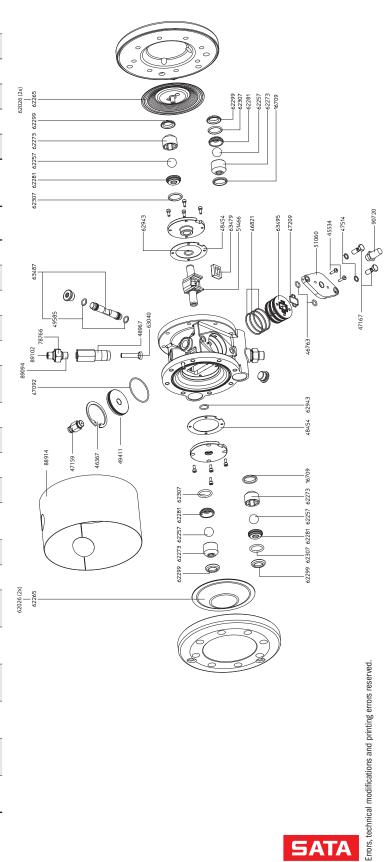


Spare parts	
SATA® vario top spray pumps	Kit
45195	
Set of sealings, complete, for top spray double diaphragm	1
pump	
60012	9
Diaphragm repair kit for SATA vario top spray	2
60038	9
Control repair kit for SATA vario top spray	9
60228	4
Valve repair kit for SATA vario top spray	•
60301	6
Carrier rod repair kit for SATA vario top spray	9
60657	6
Carrier repair kit SATA vario top spray	0

We generally recommend using aforementioned seal and repair kits as well as exchanging all essential seals and components

Single	e co	mpone	ents	of the
seal a	and	repair	kits	

seal and repair kits	
16709	4
Sealing for vario top spray industrial version	
46763	1 3 5
O-ring 9 x 2 B for double diaphragm pump top spray	01010
46821	1 3 5
0-ring 42 x 2 for double diaphragm pump top spray	
47092	1
0-ring 48 x 2 for double diaphragm pump top spray	
47209	1 3
Shape seal for double diaphragm pump top spray	
47514	1 3 5
Sealing ring 8.2 x 11.4 x 1 for double diaphragm pump top spray	BIBIB
48454	
Flat seal D 72 xT 1 for double diaphragm pump top spray	116
49585	
0-ring 10 x 2 mm, made from Perbunan 10 shore	<b>1</b>
51466	
Driving pin double diaphragm pump top spray	6
62257	•
Ball 18 mm for double diaphragm pump top spray	4
62265	
Diaphragm complete D123 for SATA double diaphragm pump	2
top spray	
62273	4
Ball-bearing for double diaphragm pump top spray	•
62281	4
Valve seat D12 short for double diaphragm pump top spray	<u> </u>
62299	
Profile packing 17.2 x 28.2 x 5.4 for double diaphragm	1 2 3 4 5 6
pump top spray	
62307	0.0
0-ring 22 x 3 mm, FP 7010, for double diaphragm pump	14
top spray	
62943	0.0
O-ring 14 x 2 mm, Perbunan, for double diaphragm pump	16
top spray	
63479 Flat valve 24 x 19 mm, for SATA double diaphragm pump	3
top spray	•
63487	
Carrier rod D 13, 9L for SATA vario top spray, complete w/	6
0-ring 10.82 x 1.78	
63495	
Valve seal D 48 mm for SATA vario top spray double dia-	3
phragm pump	•





# Spare parts

# **Material Fine Pressure Regulator**

7989

Ball tap (Teflon) G 3/8" (female thread)

19158

Pressure gauge 0-87 psi, 50 mm, g 1/4, scale line each at 1.45 psi

21998

Pressure plate

22376

Compression screw

37499

0-Ring

78766

Sleeve nut for ball valve

78774

Insert part for material fine pressure regulator SATA vario top spray

78824

Pressure spring for material fine pressure regulator SATA vario top spray

78832

Tappet for material fine pressure reducer Vario-Top-Spray

78915

Packing

80283

Diaphragm 80291

Plunger kit, cpl.,

156026 Pressure gauge 0 - 87 psi, 50 mm, G 1/4

11000010

Gasket for gravity container

149948

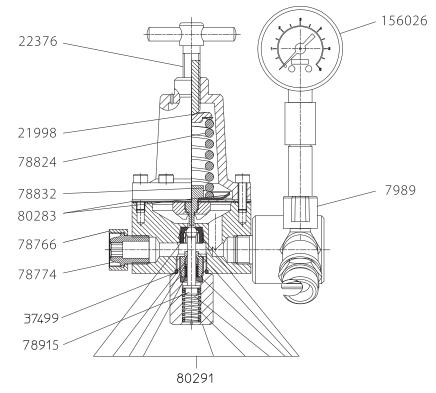
Flat sieve 20 mesh (packing unit 2 pieces)

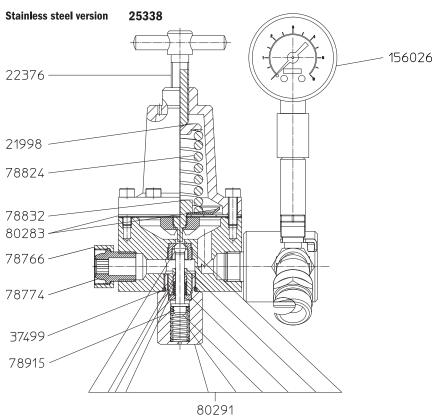
156026

Pressure gauge 0 - 87 psi, 50 mm, G 1/4



# Standard version 24422





# SATA® Quick Couplings

	ial components for the quick coupling system	
6981	SATA HVLP female nipple - 5-pk Quick coupling nipple G 1/4 female thread	
13656	SATA HVLP female nipple - Quick coupling nipple G 1/4 female thread	
53942	SATA HVLP male nipple - Quick coupling nipple G 1/4 male thread	
13599	SATA HVLP female QC - SATA quick coupling 100.14 G 1/4 female thread	<b>GILLI</b>
13623	SATA HVLP male QC - Quick coupling 100.14 G 1/4 male thread	THE PARTY NAMED IN
7237	Pack of 2 quick couplings, socket 9 mm, 2 quick coupling nipples G 1/4 female thread, 60 degrees cone.	
13508	Nipple for SATA quick coupling 104/38 G 3/8 male thread	
13557	Hose olive, 9 mm for air quick coupling	
13581	SATA quick coupling 101.38 G 3/8 female thread	OF THE
99895	SATA hose connection swivel	



# **Dan-Am Company Products**

Type of device		Fields of application/function
3	Dan-Am Kneeler Stadium Seat Hosemate 155	<ul> <li>Handy padded Kneeler will work great for any job requiring you to kneel on hard surfaces</li> <li>Great for collision repair, mechanical jobs, washing or detailing vehicles, gardening, carpentry, construction</li> <li>Stadium seat works great for sitting, kneeling, and also floats with built in cup holders</li> <li>Hosemate keeps hoses and electrical cords from catching on tires, or use it to hang hoses and extension cords</li> </ul>
WW TO I had been a second a se	Carbon Monoxide Monitors 156 – 157	<ul> <li>Carbon monoxide is an odorless, colorless, highly poisonous gas, keep your breathing air safe with our many monitor options</li> <li>Operating a monitor in the booth ensures grade D air quality for personal protection</li> <li>Many alarm options to choose from</li> </ul>
2,2	Cabinets & Accessories	<ul> <li>Dan-Am offers a single and a double cabinet to store your valuable spray guns</li> <li>Additional gun holders available</li> </ul>
	<b>Hoses</b> 159 – 160	<ul> <li>For use with supplied air respirators and spray guns</li> <li>Silicone-free</li> <li>Flexible</li> <li>NIOSH approved</li> </ul>
	Demo Support and Cases 162–163	Safe place to store your SATA guns and accessories when you're on the go     Durable, easy to transport
DAA Vac	Dan-Am Air Vac	<ul> <li>Removes foreign objects from wet paint/clearcoat</li> <li>Eliminate dirt nibs, bugs, lint right after it lands</li> <li>Simply connects to your existing airline in the booth</li> </ul>
DAN-AM AIR  DAN-AM AIR  SAN-AM AIR	DanAmAir 165	<ul> <li>Advanced Aluminum Air Piping System for compressed dry and clean air</li> <li>Easy to install yourself</li> <li>Measure and cut, push to connect</li> </ul>
	Paint Stands 166–169	<ul> <li>Flexibility and versatility when painting</li> <li>Adjustable during use</li> <li>Saves time and money</li> </ul>

# **Dan-Am Company Products**

ype of device		Fields of application/function
	Dan-Am Pressure Pots 170 – 171	<ul> <li>For the application of larger amounts of paint</li> <li>High working speed and surface coverage</li> <li>Enhanced profit due to time saving efficiency</li> </ul>
	Dan-Am Pressure Tanks 172 - 175	<ul> <li>Quality line of pressure tanks available in 10, 20 and 40 liter</li> <li>For the application of larger amounts of paint</li> <li>High working speed and surface coverage</li> <li>Enhanced profit due to time saving efficiency</li> </ul>
	<b>Dan-Am Pumps</b> 178 – 184	<ul> <li>Quality line of pressure tanks available in 10, 20 and 40 liter</li> <li>For the application of larger amounts of paint</li> <li>High working speed and surface coverage</li> <li>Enhanced profit due to time saving efficiency</li> </ul>
	Dan-Am 5 Gal Agitator Lid 185	<ul> <li>Suitable for waterborne coatings</li> <li>Durable GAST air motor</li> <li>Complete range of speed variability</li> </ul>
Gran Experience	SATA Apparel 186	<ul> <li>Apparel for men, women and youth</li> <li>Comfortable and stylish SATA branded apparel</li> <li>visit www.satausagear.com</li> </ul>
	Dan-Am Pro Paint Suits 187	<ul> <li>Dan-Am Pro Series paint suits for men and women</li> <li>Expertly designed for fit and movement, with many quality features not seen in other paint suits</li> <li>High quality reusable paint suits</li> </ul>
	Dan-Am Pro Stencils 188– 189	<ul> <li>Flexibility and versatility when painting on curved or flat surfaces</li> <li>Easily cleaned with solvent or water, very durable</li> <li>Designed by artist Mickey Harris</li> </ul>
Airbrush Hove To worth Missiony Harry Larry Larr	How-To DVDs and Books 190	<ul> <li>Inspirational books and DVDs with step-by-step pictures and how-to directions</li> <li>Great for learning how to custom paint</li> <li>Learn from the Pros</li> </ul>



# **Dan-Am Accessories**

### Dan-Am Kneeler

KNF0002

This handy padded Dan-Am Kneeler will work great for any job requiring you to kneel down on hard surfaces.

Extremely comfortable when working on.....

- Grated paint booth or concrete floors for masking in and painting vehicles
- Collision repair or mechanical jobs low on a vehicle
- Washing or detailing vehicles
- Gardening projects
- Carpentry projects including carpet laying, installing wooden floors, or installing trim
- Plumbing projects when working under cabinets

Very light weight, durable, comfortable, easy to clean with soap and water.

Does not break down in thinner or acetone when wiping off paint overspray.









# **Dan-Am Stadium Seat**

SSBR1 single

The most comfortable stadium seat built.

- Comfort and softness
- SSBR2 2 pk.
- Waterproof and floats
- · Reverse side offers cup holders
- Light weight, just over 1 lb
- Easy cleaning, solvent resistant
- Built in handle, easy to carry



# **Dan-Am Hosemate**

10102 pair

Designed to guide twisted hoses and electrical cords effortlessly around wheels, the Hosemate slips quickly and easily on any standard size tire. When painting or washing a vehicle the hose glides easily over the surface of the Hosemate. This means the painter can maneuver quickly and freely while applying costly timesensitive coatings. It also reduces wear and tear on expensive hoses and saves prep and work time.

10101 single

The Hosemate has a multitude of uses. Use it for storing compressed air hoses, garden hoses, ropes, chains, or extension cords. It's not only a great accessory for the body shop, but it can be used around the home and on the farm. Using the Hosemate as a hanger prevents condensation in compressed air hoses. It also reduces the chance of accidents and keeps the work area neat and organized.





# **Carbon Monoxide Monitors**

Ensures grade D air quality for personal protection

### **Technical data X767 CO Monitor:**

Gas detected	CO in compressed air
Detection Principle	3 electrode electrochemical
Alarm	Preset to 10 ppm
Continuous lifetime operation 1 year warranty	
Operating Temp	30 - 120 °F
Dimensions	4" x 6" x 3.5"
Weight	4.2 lbs



# **Carbon Monoxide Monitor Versions**

X767-PLUS 110 volt AC Carbon Monoxide Monitor.

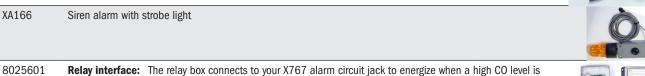
Alarm set at 10 ppm with an LCD display. Meets 29 CFR 1910.134 requirements for CO monitoring of compressed breathing air. Audible and visual alarms for high CO or sensor failure. RFI filtered from interference of cell phones, two-way radios, etc. LCD digital readout in 1 ppm increments with response time of 10 seconds to 95%. Proven reliable performance electrochemical sensor. Calibration recommended every 6 months. Remote alarm options available



### **Carbon Monoxide Monitor Accessories**

X81-1231K Calibration kit for Carb	on Monoxide Monitor
------------------------------------	---------------------

COCAL3	In Field Calibration Service	•
XA176	Standard 85 db remote alarm for Carbon Monoxide Monitor	
XA176A	Extra loud 100 db remote alarm for Carbon Monoxide Monitor	
XA176B	Extra loud 120 db air horn w/ regulator for Carbon Monoxide Monitor	e e
	Call for availability (this alarm only)	
XA166	Siren alarm with strobe light	



present. The dry contacts provide a simple two-wire interface that can be easily adapted to third-party devices.

1124940 CO monitor/gauge manifold for 500 Line filter, threaded top and bottom 1/4" for mounting gauge and monitor

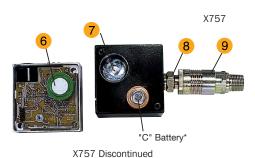


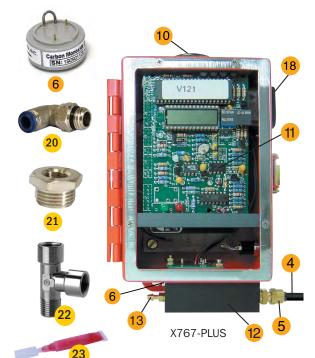


# Spare parts

# **Carbon Monoxide Monitors**

Part Number	Description	Key#	X747	X757	X758	X767
13623	Male coupling, 1/4"			Х		
13656	Female nipple, 1/4"			Х		
1816-MC	Male coupling, 1/2" Milton			Х		
1817-MN	Male nipple, 1/2" Milton			Х		
84798	Plug, brass hollow hex 1/2"			Х		
X06-1105	Air Tubing (per foot)	4	Χ		Χ	Х
X07-6122	O Ring, sensor		Х	Х		Х
X10-0279	Case screw, X758	1			Χ	
X14-A259	Screwdriver guide bushing			Х		
X16-0285K	Bushing, 1/2" x 1/8", brass					Х
X17-0001	Air inlet fitting, 1/8" MPT x 1/4" tube	5				Х
X17-0282K	Calibration gas inlet	13		Χ	Х	Х
X17-0285	Flow restrictor, porous metal	7		Х		Х
X17-6251K	Inlet fitting, straight w/porous plug	19			Χ	
X20-0110K	Case, calibration kit	14				Х
X31-0003	Flow meter, replacement	3	Х			
X35-6015K	Flow block	12				Х
X43-0940	Switch, battery on/off					Х
X45-2401K	Plug, repeater buzzer					Х
X45-8012K	Battery housing, w/holder					Х
X45-8013K	Battery holder					Х
X47-1012K	Power cord (X767-PLUS only)	18				Х
X47-4012K	Sensor wiring harness, X747		Х			
X47-4120K	Sensor cable w/circuit board				Χ	Х
X47-4156	Cord, 50' Buzzer extension					
X52-1020	Alarm buzzer	2	Χ			
X52-1051K	Alarm buzzer w/18' cable for remote breathing unit					Х
X52-A279		10				X
X57-A279	Alarm Buzzer w/cable and plug Circuit board, main	11				X
X65-2400K		6	Х	Х	Х	X
X81-0062K	Cell, replacement CO sensor	0	^	X	X	^
X81-0065K	Carbon Monoxide test gas cylinder, 100ppm	17	Х	_	^	Х
X81-0005K	Carbon Monoxide test gas cylinder, 100ppm  Nitrogen test gas cylinder 100%	15	X			X
X81-1001K		16	^	Х	Х	X
X81-1001K	Regulator Valve  Calibration tube, w/monitor connection	10	Х	Λ.	٨	
X81-1051K	Calibration tube, w/flow meter connection		^	Х	Х	Х
X81-1032K	Calibration kit, X747 Carbon Monoxide monitor		Х	Λ.	٨	- /
X81-1231K	Calibration kit, X747 Carbon Monoxide monitor		^			Х
X81-1231K	Calibration kit, X757 & X758 CO monitor			Х	Х	
X82-0005K	Calibration screwdriver, jewelers			X	X	
X82-0005K	Calibration screwdriver, del. ended		Х	Λ.	٨	X
677027	Bushing, 1/2" x 1/4"	21	^			X
677077	1/2" Tee Fitting	22				X
13102	Thread locking compound	23				X
13102	Push-Loc fitting, 1/4" tube x 1/4" male thread	23				
0443076	swivel elbow	20				Х







Calibration Kit

X747



X747 Discontinued and Replaced with X767



\*PURCHASE BATTERIES LOCALLY

# **Dan-Am Accessories**

# **Gun Cabinets**

95 The Dan-Am wall mounted cabinet is the answer for storing your valuable investment in spray guns and other important accessories. Large double

door lockable gun cabinet, 20 gauge steel Storage: 1 shelf, locker, 24 spray gun holders

Measurements: 46 in w x 35 in h x 12 in d / 116 cm x 89 cm x 30.5 cm

Must be shipped by truck, please call for a freight quote.

### FREIGHT CHARGES NOT INCLUDED

96 Small single lockable gun cabinet

Material: 20 gauge steel

Storage: 1 shelf and built-in riveted holders for 16 spray guns

Measurements: 25 in w x 35 in h x 12 in d

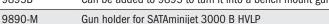
Store your valuable spray guns and other important accessories



### **Gun Holders**

9895	Dan-Am 8 gun holder, suitable for wall mounting or to bench with optional accessories 9895B. Can retrofit to
	SATA single door and dbl door cabinets. Compact, holds 8 guns, easy to identify nozzle size, gun model.
9895A	Dan-Am 8 gun holder can be secured to a bench or table top Compact, holds 8 guns, easy to identify nozzle size/gun model
9895B	Can be added to 9895 to turn it into a bench mount gun holder.





Suitable for wall mounting, mounting in cabinet or mounting on a 9898 gun holder

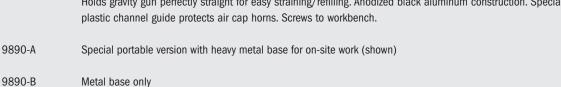


9898-3 Wall mounted 3 gun holder

9898-4	Wall mounted 4 gun holder

9898-6 2 x wall mounted 3 gun holder, holds 6 guns total

9890 Dan-Am Company Bench Mounted Gravity Gun Holder With Built-in Strainer Holder
Holds gravity gun perfectly straight for easy straining/refilling. Anodized black aluminum construction. Special





Gun holders to add on to Dan-Am cabinets manufactured prior to 2021.

9898-3A Cabinet three (3) gun holder shelf 9898-4 Cabinet four (4) gun holder shelf

### SATA gun holders

40188 SATA Wall or Bench Mount Heavy Duty Gravity Gun Holder. Red solvent resistant coating. Also works great for the SATA minijet. Gravity cup is held in the vertical position for easy refilling. Complete with mounting screws.



9886 SATA universal wall mount gravity gun holder.

This type may be screwed to the wall at various locations for convenient storage.



### Dan-Am Electric Drain Valve

640525 (1/4")	The EDV has been designed for general purpose applications. The unit is suited for all compressed air system components
640533 (3/8")	(after-coolers, dryers, filters, pressure vessels and piping), regardless of their size or capacity-simply adjust the interval and
640550 (1/2")	discharge times to suit the particular compressed air system. FPM seals for systems where synthetic lubricants are used are
040000 (1/2 )	standard. 115 volt. 1 year warranty



chnical modifications and printing errors rese

# Hoses

# SATA Black Breathing Hose - SATA air vision 5000 silicone free breathing air hose

For use with supplied air respirators and spray guns 3/8", 145 psi working pressure available with QC connection. Special, silicone-free hose core, flexible, intermediate layer in "canvas" style synthetic cord for increased pressure resistance. NIOSH approved.

679010	10 ft	
679015	15 ft	
679020	20 ft	
679025	25 ft	
679035	35 ft	
679050	50 ft	
679075	75 ft	
679100	100 ft	



# **Premo Flex Red Breathing Hose**

Silicone Free Air Hoses - for use with supplied air respirators and spray guns, 3/8" Premo Flex non-gassing 250 psi working pressure avail. w/QC connection or w/brass 1/4" male thread	Air Vision 5000 Coupler & Nipple NIOSH approved	Vision 2000 & air star C 1/4" male thread and coupler NIOSH approved	Hose Only with 1/4" BSP Male Thread	while supplies last
10 ft / 3 m Premo Flex breathing hose - 3/8 in ID	676010	_	678010	
15 ft / 4.5 m Premo Flex breathing hose - 3/8 in ID	676015	_	678015	
20 ft / 6 m Premo Flex breathing hose - 3/8 in ID	676020	_	678020	
25 ft / 7.6 m Premo Flex breathing hose - 3/8 in ID	676025	3366	678025	
35 ft / 10.7 m Premo Flex breathing hose - 3/8 in ID	676035	4635	678035	
50 ft / 15.2 m Premo Flex breathing hose - 3/8 in ID	676050	6633	678050	
75 ft / 22.8 m Premo Flex breathing hose - 3/8 in ID	676075	_	678075	3
100 ft / 30.5 m Premo Flex breathing hose - 3/8 in ID	676100	_	678100	
52 inch / 1.3m whip hose			678004	

# SATA air hoses, mounted

13870

SATA air hose, blue, 9mm, 1.2 m with quick coupling, red and nipple  $\,$ 



653090

SATA air hose, blue, 9mm, 10 m with quick coupling, red and nipple



See more Black hose product details on page 111

# **Dan-Am Hoses**

High Qua	lity Combination Hoses for 2 - 40 I Pressure Tanks and 1:1 Pumps	
675206	6 ft dual hose - 3/8" air hose, 1/4" material hose, female fittings	
675215	15 ft dual hose - $3/8$ " air hose, $1/4$ " material hose, female fittings	
675225	25 ft dual hose - 3/8" air hose, 1/4" material hose, female fittings	
675250	50 ft dual hose - 3/8" air hose, 1/4" material hose, female fittings	
675406	6 ft dual hose - 3/8" air hose, 3/8" material hose, female fittings	
675415	15 ft dual hose - 3/8" air hose, 3/8" material hose, female fittings	
675425	25 ft dual hose - 3/8" air hose, 3/8" material hose, female fittings	To be a second
675450	50 ft dual hose - 3/8" air hose, 3/8" material hose, female fittings	
675475	75 ft dual hose - 3/8" air hose, 3/8" material hose, female fittings	<u> </u>
675510	10 ft combination hose for SATAminijet 3000 PT, 1/4" air hose, 6mm material tubing, female fittings	ALL STATES
	(SATAminijet 3000 PT only)	
675706	6 ft combination hose for SATAminijet 1000 K (only), 1/4" air hose, 6mm material tubing, female fittings	
675710	10 ft combination hose for SATAminijet 1000 K (only), 1/4" air hose, 6mm material tubing, female fittings	
675715	15 ft combination hose for SATAminijet 1000 K (only), 1/4" air hose, 6mm material tubing, female fittings	
675725	25 ft combination hose for SATAminijet 1000 K (only), 1/4" air hose, 6mm material tubing, female fittings	<del></del>
High Qua	lity Combination Hoses for High Pressure Pumps	
640225	25 ft / 7.6 m dual hose - 1/4" air hose, 3/16" material hose, female fittings	
640250	50 ft / 15.2 m dual hose - 1/4" air hose, 3/16" material hose, female fittings	
Air and Co	ombination Hoses for SATAminijet 3000 B, SATAgraph 1, 2, 3 & 4, SATAjet 20 B	
32987	9.8 ft / 3 m x 4 mm SATA PVC compressed air hose for SATAgraph and SATAjet 20 B	
S040	6 ft braided hose, 1/8" X 1/4"	
S041	10 foot braided air hose 1/8" X 1/4",	
S042	6 ft braided hose w/moisture trap	
S045	8 ft braided hose w/quick disconnect (shown)	gave
54353	$6.5~\mathrm{ft}$ / $2~\mathrm{m}$ clear SATA PVC compressed air hose for SATAminijet and SATA $20~\mathrm{B}$ . $6~\mathrm{ID}$ x $1/4~\mathrm{female}$ fittings	
	For fittings and couplers please see page 150 * Custom hose lengths available - Please call for quote*	



# Dan-Am Mini Muscle

# Air compressor

### **Technical Details:**

Air Flow:	1.48 CFM
Max pressure:	78 psi
Storage tank:	.92 gal
Power rating:	120 V, 125 W, 1/6 HP
Weight:	17 1/2 lbs
Measurements: L x W x H	17" x 6" x 12.5"





### 677600 Dan-Am Mini Muscle

The Dan-Am mini compressor is a rugged and compact portable unit that is ideal for the airbrush artist.

The super quiet 1/6 HP motor powers the twin piston oil-less pump which delivers 1.5 CFM at a maximum pressure of 78 PSI. A regulator with gauge and moisture trap is attached for precise adjustment and clean compressed air. 120 volt with an auto shutoff feature and a nearly 1 gallon storage tank which lessens heat-related moisture build-up, reduces running time, and minimizes motor wear.

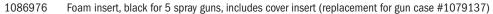




# SATA Storage/Carrying Case

1079137 SATAjet X 5500 Case with foam insert

SATA case, Umbra. (18.5" x 14.5" x 7.25") High impact injection molded plastic case to carry SATAjet X 5500 for jobber salesman, sales rep., or the painter. Compartments for 5 SATA spray guns with SATA adam 2 docks attached. Other compartments for SATA accessories, nozzle sets. Press and pull latches keep the lid closed. Can be secured with a padlock (not included). The case is sold EMPTY. Specify how to equip it. (Comes with foam insert 1086976)



1080142 SATAjet X 5500 Case with foam insert

SATA case, Umbra. (11.75" x 9" x 5.125") High impact injection molded plastic case to carry SATAjet X 5500 for jobber salesman, sales rep., or the painter. Compartments for 2 SATA spray guns with SATA adam 2 docks attached. Other compartments for SATA accessories, nozzle sets. Press and pull latches keep the lid closed. Can be secured with a padlock (not included). The case is sold EMPTY. Specify how to equip it. (Comes with foam insert 1056268)





# Sales and Demo Support

# Salesman Ultimate Demo Carrying Case

High-impact Hardigg Storm Case, with retractable pop-up handle and wheels that make it easy to transport. It is watertight, has three comfort grip carrying handles and features press and pull latches. For automotive spray guns and accessories. This attractive case is black and weighs 19 lbs empty. Measures  $19.7"~\mathrm{W}~\mathrm{x}~24.6"~\mathrm{L}~\mathrm{x}~11.7"~\mathrm{H}.$ 

The SATA Hardigg demo case is sold EMPTY, you specify how to equip it.

IM2720 Auto Insert





# Salesman Ultimate Supreme Demo Carrying Case

IM2750 Demo case comes with pick and pluck cubed foam insert

High-impact Hardigg Storm Case, with retractable pop-up handle and wheels that make it easy to transport. It is watertight, has three comfort grip carrying handles and features press and pull latches. This attractive case is black and weighs 22 lbs with foam. Measures 19.7" W x 24.6" L x 14.25" H.

Equipment not included, the SATA Hardigg demo case is sold EMPTY, you specify how to equip it. Call for special order insert options and pricing.



### Aluminum Storage/Carrying Case

174128 Aluminum case with foam insert

Compact aluminum case for jobber salesman, sales rep., or the painter. Compartments for up to 5 SATA spray guns with Sata Adam 2 docks attached, and gravity paint cups. Other compartments for SATA accessories. Locking latch type case with black handle.

Overall size measures 18 W x  $13\frac{1}{2}$  D x 6 H. The aluminum case is sold EMPTY. Specify how to equip it.



630100 Case with foam insert

High impact injection molded plastic case for jobber salesman, sales rep., or the painter. Compartments for up to 5 SATA spray guns with SATA Adam 2 docks attached, and gravity paint cups. Other compartments for SATA accessories. Press and pull latches keep the lid closed. Can be secured with a padlock (not included). Overall size measures  $18.5 \text{ W} \times 13\frac{1}{2} \text{ D} \times 7 \text{ H}$ . The case is sold EMPTY. Specify how to equip it.



120527 SATA single gun carrying case

Molded plastic. Compartments for 1 spray gun, SATA adam, paint cups, tools, accessories. 10.75" x 13.5" x 4.75"



1056565 SATA gun carrying case, black

Black gun case with SATA logo, inserts for two spray guns. 13.75" x 9" x 3.5"



# Dan-Am Air Vac

Kit Includes:	quantity
DanAm Air Vac w/ball valve	1
4' suction hose w/tip	1
Tips, clear vacuum	12
Dropper	1



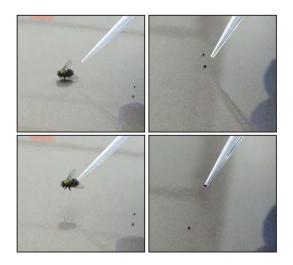
# DanAm Air Vac

DAA1001K

DanAm Air Vac removes foreign objects from wet paint/clearcoat. Eliminate dirt nibs, bugs, lint, hair or other airborne debris right after it lands.

The DAA Vac simply connects to your existing airline in the booth. Open the valve and the air creates a vacuum through the tool. Use the fine clear disposable tips to remove the debris from the wet paint/clearcoat, and use the disposable dropper to put a drop of paint/clearcoat back into the void. The paint/clearcoat will melt into the wet surface and you may have very light sanding and polish for perfection, if any at all.

#### Parts for DanAm Air Vac Position Part No. Description 1 DAA1001K DanAm Air Vac complete 2 DAA1002T Clear tips, disposable, 20 pk 3 DAA1003H Black suction hose, 4' 4 DAA1004D Dropper, disposable, 5 pk 5 DAA1005V Ball valve 6 DAA1006BT Tip, black hose, ea





# THIS IS COST **EFFICIENT**



DanAmAir compressed air aluminum piping system

Installs six times faster Quick connections - no threading or soldering No special tooling required

# DanAm Air's benefits;

- Energy efficient
- Lower installation costs
- Push-to-connect technology
- Immediate pressurization
- Removable and reusable
- Modular design
- No corrosion
- Leak-free guarantee
- Full bore design
- 1/2" 6" pipe sizes

# For the professional, home, agriculture shops, or anywhere you need a clean, efficient air supply

DanAmAir is a fast, flexible and easy to modify aluminum pipe system for compressed air in any shop or garage.

DanAmAir components are reusable and interchangeable, which enables immediate and easy layout modifications. Unlike the performance of steel or copper, which degrades over time due to corrosion, DAA provides clean air quality with optimum flow rate performance.

DAA also offers significant savings on installation, maintenance and operating costs when compared to traditional pipe. The quick connections eliminate the need to thread, solder or glue pipe. DanAmAir's aluminum pipe system also significantly reduces plant energy costs by increasing efficiency, reducing pressure drops and eliminating leaks.



DanAmAir is Advanced Air Piping System for compressed dry and clean air.

For a FREE quote call: 800-533-8016 • www.DanAmAir.com



# Easy-Flex Panel / Paint Stand

Save Time, Money, and Work with Easy Flex

The FLEXIBLE stand was introduced over 20 years ago with quality, stability and flexibility in mind with nothing left to chance. Approved and used by several car manufacturers, the FLEXIBLE paint stand saves time, money and makes the painters life easier. Virtually any panel may be painted inside and out in one operation.

Four flexible hook holders ensure a positive grip on the panel. The panel may be rotated to any angle up to nearly 360 degrees. No need to mask and unmask the car making the stand even more economical. Both sides of the panel may be primed or painted. When finished, the stand with the mounted panel can be baked - not the entire car. The FLEXIBLE stand is adjustable from 35 to 55 inches in height. Large, heavy-duty wheels make the stand easy to move about.



Several accessories are available including the Trim and Spoiler kit that allows threaded items to be mounted. Or with the Snap grip accessory, the painter can hang anything - and rotate it. The FLEXIBLE stand with wheels includes horizontal bar, two vertical bars, two vertical extensions, clamps and four mounting hooks. The stand is made of Electro-Galvanized steel and weighs slightly more than 26 lbs and holds up to 220 lbs.

### MultiFlex I

EF190

Flexibility/Versatility

Pivoting Multi-Directional Bumper Positioning. Adjustable to nearly 360 degrees No pin locking Adjusts Vertically/Horizontally to fit any bumper of any size/shape etc

5 Securing Options: Vice Grip & Support Plate · Vice Grip · Steel Wire · Strip/Tie Wrap · Nut & Bolt

Sets up in a few seconds - Maximizing efficiency and workflow

Adjustable during use, Entire Repair Process can be done with Bumper on Stand

Can be used for smaller parts as well as Bumpers - using our small parts attachments

Like nothing else available! The Most Flexible, Versatile and Efficient Bumper Stand Anywhere!



### MultiFlex II

EF150 Flexibility/Versatility

Any Bumper Position to nearly 360 degrees

Moves one handed · No pin locking · Stops and holds anywhere you need!

Adjusts Vertically/Horizontally to fit any Bumper of any size/shape etc

Quick Securing using Vice Grips - increasing efficiency and maximizing workflow

Set up in a few seconds

Can be used for smaller parts as well as Bumpers - using our small parts attachments

Adjustable during use, entire repair process can be done using stand

More Flexible, Versatile and Efficient than any competing bumper stand in the US Market!



# **Easy Flex Paint Stand**

EF110 Flexibility/Versatility

Any panel position nearly 360 degrees: Moves one handed · No pin locking

Stops and holds anywhere you need!

Adjusts Vertically/Horizontally to fit any panel of any size/shape etc

Any Panel and most bumpers - Really Universal!

No need for additional stands for doors, hoods, or fenders, this takes them all!

Unless a shop does a serious amount of bumpers this is the only stand they will need

Can be used for smaller parts as well as panels - using our small parts attachments

Adjustable during use, entire repair process can be done using stand only The Most Flexible, Versatile and Efficient Universal Panel Stand Anywhere!





# **EASY-FLEX Panel / Paint Stand**

# **Accesories for Easy Flex Paint Stand**

# EF200 Trim and Spoiler Kit

Includes 4 threaded rods for holding threaded accessories such as spoilers, mirrors, door handles etc, thread adapters and two mounting clamps.





# EF215 Squeeze-out Tension Clamp Kit

Spring loaded pressure clamp spreads open to hold parts from the inside. Includes mounting clamp.

Excellent for helmets!



EF230 Hook, extra long, 7"



### EF250 Motorcycle Tank Kit

U-shaped hanger with outside lip, grips tank through the filler opening. A threaded eyebolt with counter nut locks gas tank hanger securely for easy painting. Kit includes a 16 ½" extension bar



### EF260 Wheel Rim Holder

Cone shaped design accommodates most any size wheel.

The wheel holder mounts on the horizontal bar and locked down. Swivels  $180^{\circ}$ 





EF270 Locking pliers kit for securely fastening bumpers or other objects



### EF275 Snapgrip Kit

Snapgrip mounted on rod firmly holds smaller items in place. Includes mounting clamp.



# EF2300 Xmas tree paint stand only (5 rod holder)

Used to mount 5 different mounting brackets that hold small parts for painting at one time

### EF2400 Xmas tree paint stand with 5 holders

3) EF215 Squeeze-out Tension Clamps

2) EF275 Snapgrips



### EF2303 Xmas tree paint stand only, (3 rod holder)

Used to mount 3 different mounting brackets that hold small parts for painting at one time

EF2403

# Xmas tree paint stand with 3 holders

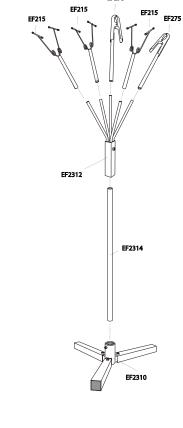
1) EF215 Squeeze-out Tension Clamp

2) EF275 Snapgrips

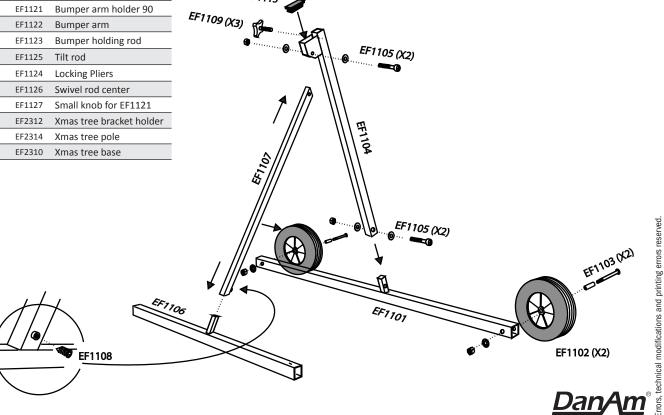


# Spare parts EF110 / EF150 / EF190 EASY-FLEX panel / paint stand

EF150A	Bumper arm kit (x2) Convert 110 to 150		
EF230	7" extra long hook		
EF270	Snap grip kit		
EF215	Squeeze out clamp		
EF240	Hook (single part)		
EF275	Snapgrip kit		
EF1101	Wheel Leg		
EF1102	Wheels (2)		
EF1103	Wheel Bolts (2)		
EF1104	Leg Brace		
EF1105	Frame Bolts (2)		
EF1106	Leg		
EF1107	Wheel Leg Brace		
EF1108	Set Screws (2)		
EF1109	Knob (3)		
EF1110	Height Bar		
EF1111	Cross Bar		
EF1112	Counter Nut		
EF1113	Brass Plug		
EF1114	Locking Knob		
EF1115	Cross Bar seals (2),		
	End plug (1)		
EF1116	Tool Holder (2)		
EF1117	Hooks (4) of EF240		
EF1118	Extensions (2) optional for EF150 or EF190		
EF1119	Bumper pad (x2)		
EF1120	Tilt clamp		
EF1121	Bumper arm holder 90		
EF1122	Bumper arm		
EF1123	Bumper holding rod		
EF1125	Tilt rod		
EF1124	Locking Pliers		
EF1126	Swivel rod center		
EF1127	Small knob for EF1121		
EF2312	Xmas tree bracket holder		
EF2314	Xmas tree pole		



# Base Unit for EF110/EF150/EF190



# **Dan-Am Pressure Pots**

Technical data:	Std Version	SS Version
Max Cup Pressure	50 psi	50 psi
Max Operating Pressure	35 psi	35 psi
Overall Height	17 3/4"	19"
Base Diameter	5 1/8"	5 1/8"
Air Inlet	1/4 NPS male	1/4 NPS male
Air Outlet	1/4 NPS male	1/4 NPS male
Material Outlet	3/8 NPS male	3/8 NPS male
Fluid Capacity	2.1 qt/2 Liter	2.1 qt/2 Liter
Weight	3 lbs 14 oz	5 lbs 8 oz



# 2.0L pressure pot - Aluminum

670200 Dan-Am 2 liter aluminum pressure pot, complete with deck, regulator and tank

# 2.0L pressure pot - Stainless Steel

Dan-Am 2 liter stainless steel pot, complete with deck, regulator and tank

# **Accessories**

5868 2-Liter Shoulder Harness

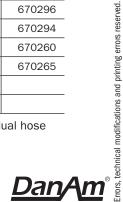
Special shoulder harness and waist belt holds and stabilizes the 2-liter pressure tank. It allows hands free work by the painter



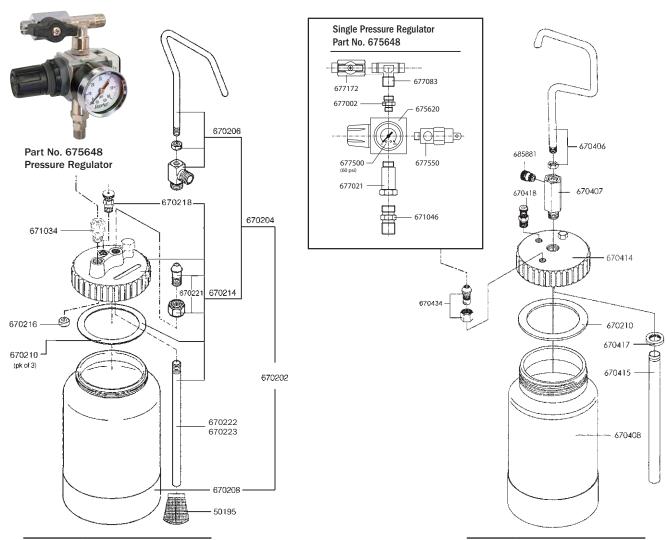
▶ 675206 6 ft hose for 1000 K and 3000 K on page 160

2.0L Aluminum Pressure tank w/SATA Spray gun and 6 ft dual hose							
Spray gun/Nozzle size	.05	0.8	1.0	1.1	1.2	1.3	Specify different nozzle
SATAjet 3000 K HVLP	_	670297	670296	_	670298	_	670296
SATAjet 3000 K RP	_	670293	_	670294	_	670295	670294
SATAjet 1000 K HVLP	_	670260	670261	_	670262	_	670260
SATAjet 1000 K RP	_	670265	_	670266	_	670267	670265
SATAminijet 1000 K HVLP	670270	670271	670272	_	670273	_	
SATAminijet 1000 K RP	670275	670276	670277	_	670278	_	

Includes: 1) Spray gun, 1) 670200, 2.0L aluminum pressure pot, 1) Stainless steel paint pipe, 1) 6ft dual hose



# **Spare Parts Dan-Am Pressure Pots**



Spare parts

# 2.0L Pot Aluminum 670200

50195	Sieve, pk of 2 (optional)
670202	Pot complete w/o regulator
670204	Deck complete w/o regulator
670206	Material outlet/handle assem.
670208	Pressure cup, 2 liter
670210	Deck gasket, pk of 3
670214	Deck Assembly
670216	Check valve insert (optional)
670218	Pressure release valve
670219	Viton O-ring for 670218
670221	Material outlet fitting
670222	Brass 11mm outside diameter
670223	Stainless 13mm outside diameter
671046	Check valve
675620	Regulator body, 1/4"
677002	Male hex nipple, 1/4"
677021	Extension, 1/4"
677062	Street elbow, 1/8"
677063	Street elbow, 1/4"
677083	Tee fitting, 1/4"
677172	Mini ball valve, 1/4"
677500	Gauge, 1-1/2", 60 psi
677550	Over pressure valve, 35 psi
675648	Regulator assembly, complete
*!!	b

\*Use for pots with serial number above 2-00001

# Spare parts

# 2.0L Pot SS 670400

670400	Pressure pot cpl., w/regulator
670406	Handle w/nut
670407	Material outlet
670408	Tank only
670414	Deck only
670415	Fluid pick-up tube
670417	Nut, fluid pick-up tube
670418	Pressure release valve
670430	Regulator assembly, complete
670434	Air inlet fitting
671046	Check valve
671046	Check valve, 1/4"
671050	Regulator repair kit
675620	Regulator body, 1/4"
675648	Regulator assembly, complete
677002	Male hex nipple, 1/4"
677021	Extension, 1/4"
677083	Tee fitting, 1/4"
677172	Mini ball valve, 1/4"
677500	Gauge, 1-1/2", 60 psi
675648	Regulator assembly, complete
685881	Material outlet fitting

# Dan-Am 10 - 40 Pressure Tanks

Dan-Am Company offers a quality line of pressure tanks from 10 to 40 liter. These cost-effective tanks are supplied complete with a quality regulator, over-pressure valve, back-check valve and fluid shut-off valve. Dan-Am models include 10 liter pressure tanks with single or double pressure regulator either plain, with manual stirrer or with pneumatic stirrer. Other 20 and 40 liter variations are also offered with single or double pressure regulator. Tanks are mounted on wheels for ease of handling and mobility.



# 10 Liter pressure tank

671100	10 l pressure pot w/single regulator, over-pressure valve, back check valve, fluid shut off valve w/o stirrer
681100	10 l pressure pot w/double regulator, over-pressure valve, back check valve, fluid shut off valve w/o stirrer
671200	10 l pressure pot w/single regulator, over-pressure valve, back check valve, fluid shut off valve and manual agitator
681200	10 l pressure pot w/double regulator, over-pressure valve, back check valve, fluid shut off valve and manual agitator
671300	10 l pressure pot w/single regulator, over-pressure valve, back check valve, fluid shut off valve, pneumatic agitator
681300	10 l pressure pot w/double regulator, over-pressure valve, back check valve, fluid shut off valve, pneumatic agitator

# 20 Liter pressure tank

672100	20L pressure pot w/single regulator, over-pressure valve, back check valve, fluid shut off valve w/o stirrer
682100	20L pressure pot w/double regulator, over-pressure valve, back check valve, fluid shut off valve w/o stirrer
672200	20L pressure pot w/single regulator, over-pressure valve, back check valve, fluid shut off valve, manual agitator
682200	20L pressure pot w/double regulator, over-pressure valve, back check valve, fluid shut off valve, manual agitator
672300	20L pressure pot w/single regulator, over-pressure valve, back check valve, fluid shut off valve, pneumatic agitator
682300	20L pressure pot w/double regulator, over-pressure valve, back check valve, fluid shut off valve, pneumatic agitator



# 40 Liter pressure tank

674300 40L pressure pot w/single regulator, over-pressure valve, back check valve, fluid shut off valve, pneumatic agitator

684300 40L pressure pot w/double regulator, over-pressure valve, back check valve, fluid shut off valve, pneumatic agitator

# Accessories for pressure tanks

671012	10L Pressure tank disposable liner, 12 pack, 10.5" diameter, 8.5" deep
671060	10L Pressure tank disposable liner, 60 pack, 10.5" diameter, 8.5" deep



See hoses on pages 159|160



# Spare parts

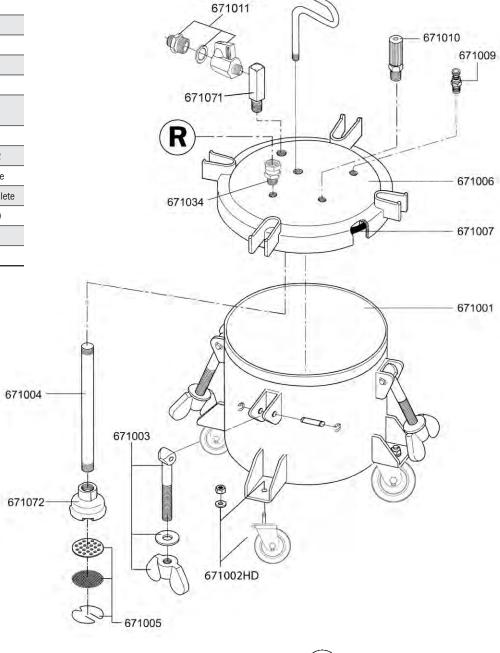
# Dan-Am 10 L Pressure Tank

671001	Pressure tank, 10 L
671002HD	Wheel assembly
671003	Swing bolt assembly
671004	Fluid tube
671005	Fluid sieve kit
671006	Tank lid
671007	Lid gasket
671008	Handle
671009	Pressure relief valve
671010	Secondary over pressure release valve
671011	Fluid Valve Assembly, single
671012	Disposable liner, 10L, Pk of 12
671034	Swivel Connector, Male/Female
671045C	10L deck, w/o regulator, complete
671060	Disposable liner, 10L, Pk of 60
671071	Fluid outlet
671072	Fluid sieve housing

**671045C** 10 Liter deck, W/O regulator, (includes everything shown below)

Single connection

671008



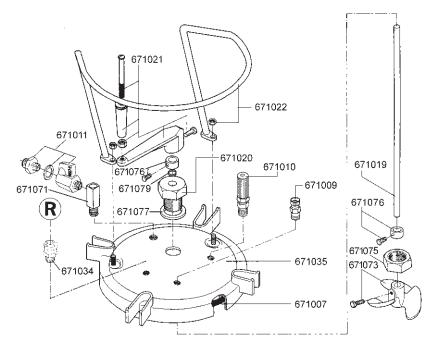
Regulator
See pages 176|177

# Spare Parts Dan-Am 10 Liter Pressure Tank Lid

671007	Lid gasket
671009	Pressure relief valve
671010	Secondary over pressure release valve
671011	Fluid valve assembly
671019	Manual agitator shaft
671020	Manual crank base
671021	Manual crank handle assembly
671022	Parts guard assembly
671023	Pneumatic agitator shaft, w/coupling #671078
671024	Motor base assembly
671025	Connecting bushing assembly
671026	Air motor
671033	Agitator air line assembly
671034	Swivel connector, male/female
671035	Tank lid
671042	Additional reg for 2nd gun connection
671045	10L deck w/crank w/o reg, complete lid
671045A	10L deck w/air agitator, w/o reg, complete lid
671071	Fluid outlet
671073	Manual agitator propeller w/bolt
671074	Pneumatic agitator propeller w/bolt
671075	Agitator base nut
671076	Manual agitator shaft lock collar w/bolt
671077	Agitator base gaskets
671078	Pneumatic agitator shaft lock collar assembly
671079	O-ring, Manual agitator base, pack of 2
671080	O-ring, Pneumatic agitator base, pack of 2

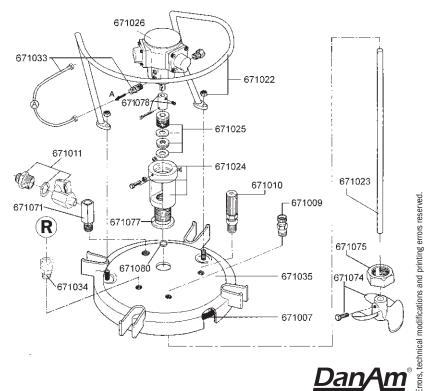
# **Manual Crank Agitator Version**

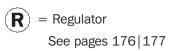
671045 10 Liter deck, W/crank, W/O regulator, (includes everything shown below)



# **Pneumatic Air Agitator Version**

**671045A** 10 Liter deck, W/air agitator, W/O regulator, (includes everything shown below)

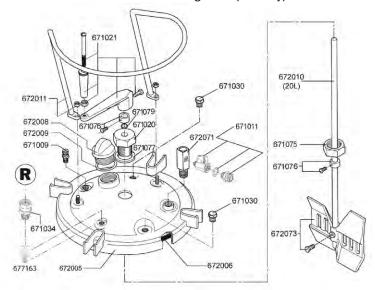




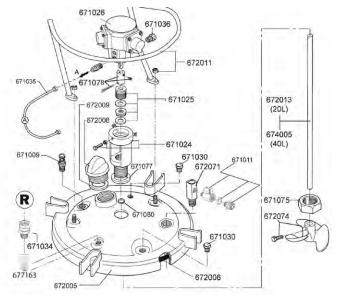
# Spare Parts Dan-Am 20 & 40 Liter Pressure Tank Lid

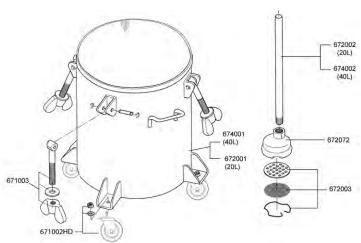
671002HD	Wheel assembly
671003	Swing bolt assembly
671008	Handle
671009	Pressure relief valve
671010	Secondary over-pressure release valve
671011	Fluid valve assembly
671020	Manual crank base
671021	Manual crank handle
671024	Motor base assembly
671025	Bushing Set for Air Agitator
671026	Air motor
671030	Plug, male
671033	Agitator air line assembly
671034	Swivel connector, male/female
671036	Muffler
671075	Agitator base nut
671076	Manual agitator shaft lock
671077	Agitator base gasket
671078	Pneumatic agitator shaft
671079	O ring, Manual agitator base, (pk of 2)
671080	0 ring, Air agitator base, (pk of 2)
672001	Pressure tank, 20-Liter
672002	Fluid tube, 20L
672003	Fluid sieve kit, 20L
672005	Tank lid w/agitator hole
672006	Lid gasket
672008	Cap screw
672009	O Ring
672010	Manual agitator shaft, 20-Liter
672011	Parts guard assembly
672013	Pneumatic agitator shaft w/coupling #671078
672071	Fluid outlet
672072	Fluid sieve housing
672073	Hand agitator paddle, w/bolt
672074	Pneumatic agitator propeller
674001	Pressure tank, 40-Liter
674002	Fluid tube, 40L
674005	Pneumatic agitator shaft, 40L, w/coupling #671078
677163	Extension Fitting

20 Liter Manual Crank Agitators (20L only)



Pneumatic Air Agitator 20L or 40L





(**R**) =

Errors, technical modifications and printing errors reserved.

= Regulator, see page 176 | 177

# Parts Pressure tank regulators 675640 & 675642

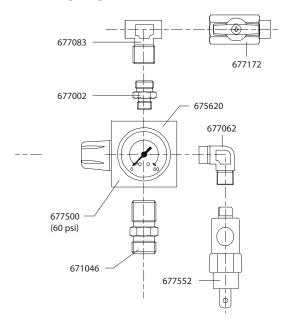


New body style - April 2013

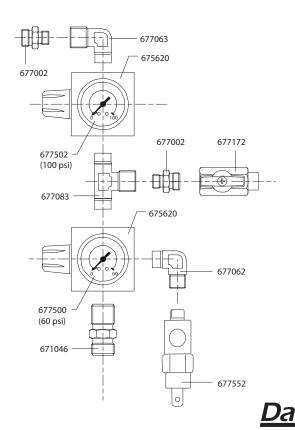
671046	Check valve	
675620	Regulator body, 1/4"	
677002	Male hex nipple, 1/4""	
677062	Street elbow, 1/8"	
677063	Street elbow, 1/4"	
677083	Tee fitting, 1/4"	
677172	Mini ball valve, 1/4"	
677500	Gauge, 1-1/2", 60 PSI	
677502	Gauge, 1-1/2", 100 PSI	
677552	Over pressure valve, 60psi	



675640 Single regulator for Std and manual stir tanks, 10, 20, & 40L



# 675642 Dual regulator for std and manual stir tank



# Parts Pressure tank regulators 675644 & 675646

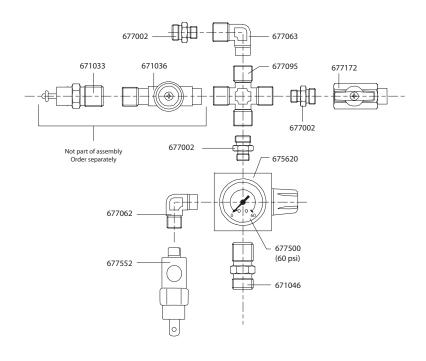
# 675644 Single regulator for Air Agitated tanks, 10, 20, & 40L



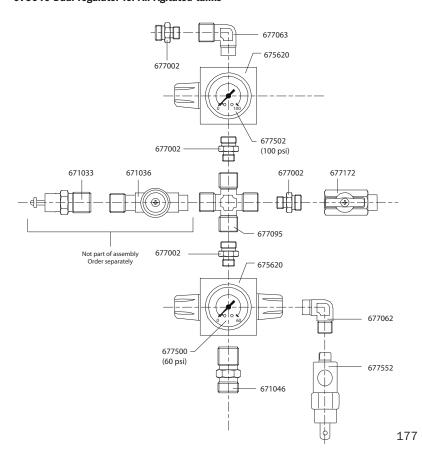
New body style - April 2013

671033	Agitator airline assembly (includes hose and fasteners)
671036	Agitator shut off valve
671046	Check valve
675620	Regulator body, 1/4"
677002	Hex nipple, 1/4"
677062	Street elbow, 1/8"
677063	Street elbow, 1/4"
677095	Female cross
677172	Mini ball valve, 1/4"
677500	Gauge, 60 PSI, 1-1/2"
677502	Gauge, 100 PSI, 1-1/2"
677552	Over pressure valve, 60psi





# 675646 Dual regulator for Air Agitated tanks



# Parts Dan-Am 7232 High Pressure Air Motor

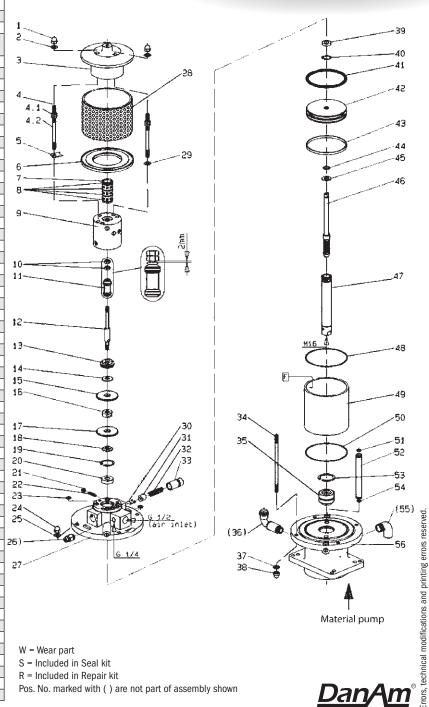
### Technical data:

Part Number	0641371
Max. free-flow output in liters/min (gal./min)	11 (2.9)
Pressure ratio	32:1
Output per cycle in ccm (fl.oz.)	72 (2.5)
Max. inlet air pressure in bar (psi)	8 (116)
Max. material outlet pressure in bar (psi)	256 (3731)
Approx. air consumption in liter/min. (cu.ft./min)*	311 (11)

<sup>\*40</sup> cycles per minute at 6 bar (87 psi) inlet pressure

	oloo por milit	ito at	0 001 (0	77 poi) illiot procedio
		07/		
POS	PART NO.		CODE	DESCRIPTION
1.	0475297	3		dome nut
2.	0460214	3		washer
3.	0641317	1		cover
4.	0641550	3		threaded bolt assembly
1.4	0400400		-	consisting of pos. 4.1-4.2
4.1	0460192	6		nut
4.2	0641320	3		threaded bolt
5.	0641314	1		safety plate
6.	0474932	1		disc
7.	0641318	1	W 0 D	control cylinder
8.	0310182	4	W, S, R	o-ring
9.	0641151	1	D.	control housing assembly
10.	0460192	2	R	nut
11.	0641327	1	W, R	control piston assembly
12.	0641319	1		control axle
13.	0475076	1	W D	alignment, insert
14.	0475041	1	W, R	dampening spacer
15.	0494054	1	W D	disc
16.	0480258	1	W, R	carrier assembly
17.	0494054	1	W D	disc
18. 19.	0475041 0493961	1	W, R	dampening spacer
20.	0493953	1		retaining ring disc
21.	0493933	2		nut
22.	0460362	2		
23.	0460362	6	W, S, R	threaded pin o-ring
24.	0475297	4	W, S, K	dome nut
25.	04/329/	4	-	washer
(26.)	0400214	1		safety valve
27.	0641325	1		upper part cpl.
28.	0641323	1		air muffler assembly
29.	0460214	2		washer
30.	0470325	2	W	toggle
31.	0473081	2	W	toggle bearing
32.	0411876	2	W	spring
33.	0475122	2		bearing bush
34.	0641486	4		threaded bolt
35.	0482471	1	W, S, R	bush assembly
(36.)	0489026	1	, .,	filler neck assembly
37.	0460214	4		washer
38.	0475297	4		dome nut
39.	0475114	1	W, S, R	seal
40.	0461334	1	R	retaining ring
41.	0311391	1	W, S, R	o-ring
42.	0475149	1		piston plate
43.	0475157	1	W, S, R	guide ring
44.	0477281	1	W, S, R	o-ring
45.	0475165	1	W, R	disc
46.	0641485	1	W, R	guide axle assembly
47.	0641487	1	W	motor axle
48.	0311405	1	W, S, R	o-ring
49.	0641488	1	W	cylinder
50.	0311405	1	W S, R	o-ring
51.	0631431	2	W, S, R	o-ring
52.	0639014	2		air inlet pipe
53.	0473367	1	R	retaining ring
54.	0631431	2	W, S, R	o-ring
(55.)	0644436	1		elbow
56.	0641326	1		bottom assembly
	0641491		R	Seal kit

Repair kit





S = Included in Seal kit

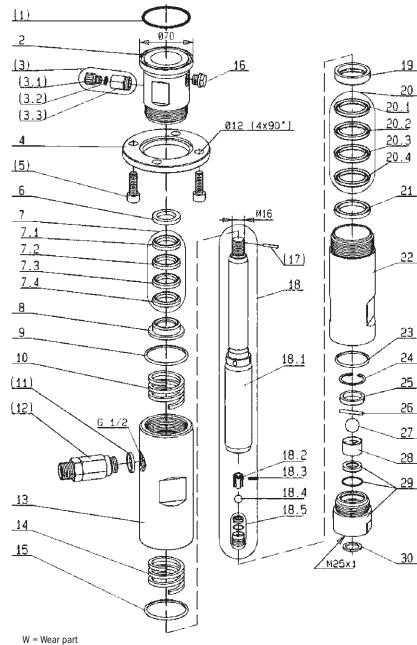
Pos. No. marked with ( ) are not part of assembly shown



R = Included in Repair kit

# Parts Dan-Am 7232 high pressure material pump

POS	PART NO.	QTY	CODE	DESCRIPTION
(1.)	0641493	1	S,R	o-ring
2.	0646931	1	0,11	high pressure head
۷.	0040931	'		drain valve assembly
(3.)	0163686	1		consisting of
(3.)	0103000	'		pos. (3.1)-(3.3)
(3.1)	0210714	1		draining screw
	0310239	1	C D	
(3.2)			S, R	o-ring
(3.3)	0221759	1		valve housing
4.	0641430	1 4		connecting ring
(5.)	0477184			screw
6.	0641443	1	\4/ D	saddle ring
7.	0641449	1	W,R	packing ring set mixed
				consisting of
				pos. (7.1) - (7.4
7.1	0630062	1	W,R	packing ring teflon
7.2	0631811	1	W,R	packing ring leather
7.3	0630062	1	W,R	packing ring teflon
7.4	0630062	1	W,R	packing ring teflon
8.	0641446	1		counter ring
9.	0465852	1	S, R	gasket
10.	0641445	1		spring
(11.)	0603619	1		gasket
(12.)	0063835	1	w	non-return valve
			VV	assembly
13.	0646934	1		spring housing
14.	0641445	1		spring
15.	0465852	1	S, R	gasket
16.	0640052	1		sight glass
(17.)	460745	1	R	tension
18.	0647458	1	W	dual piston cpl.
				consisting of pos.
				18.1-18.5
18.1	0647456	1	W	dual piston
18.2	0648573	1		ball guide
18.3	0647394	1	W	cylindrical pin
18.4	0410195	1	W,R	ball
18.5	0618586	1	W	valve screw cpl.
19.	0630103	1		counter ring
20.	0641450	1	W,R	packing ring set mixed
			,	consisting of pos.
				20.1-20.4
20.1	0627978	1	W,R	packing ring teflon
20.2	0627978	1	W,R	packing ring teflon
20.3	0310425	1	W,R	packing ring leather
20.4	0627978	1	W,R	packing ring teflon
21.	0641444	1	,	saddle ring
22.	0641452	1		pressure cylinder
23.	0218162	1	S, R	gasket
24.	0641146	1	٥, ١٠	retaining ring
25.	0641069	1		sleeve
26.	0641129	1	W,	cylindrical pin
		A	R	,
27.	0410225	1	W,R	ball
28.	0605743	1	141	ball guide
29.	0646635	1	W	valve housing cpl.
30.	0218057	1	S, R	gasket
	0646928		R	seal kit
	0646973			repair kit



S = Included in Seal kit

R = Included in Repair kit

Pos. No. marked with ( ) are not part of assembly shown

The Dan-Am air-assisted airless piston pump allows the applicator to coat large surfaces rapidly regardless of materials used. That makes the Dan-Am air-assisted airless piston pump suitable for the marine, aviation and miscellaneous motor manufacturing industry. The Dan-Am air-assisted airless pump system provides low overspray and features stainless steel construction making it suitable for waterborne material.

Trouble free handling, long service and cleaning simplicity is what characterizes the Dan-Am Air Assisted Airless system.

# Dan-Am 2710 medium & 2733 high pressure pump

#### Technical:

Model	2710	2733
Max. free-flow output in liters/min (gal./min)	4.2 (1.10)	4.2 (1.10)
Pressure ratio	10:01	33:01:00
Output per cycle in ccm (fl.oz.)	27 (0.9)	27 (0.9)
Max. inlet air pressure in bar (psi)	8 (116)	8 (116)
Max. material outlet pressure in bar (psi)	80 (1160)	264 (3830)
Approx. air consumption in liter/min. (cu.ft./min)*	81.6 (2.88)	235 (8.3)
*40 cycles per minute at 6 bar (87 psi) inlet pressure		



# Dan-Am 2710 and 2733 Pressure Pumps

- 2 Pressure ratios choices: Medium 10:1 or High 33:1
- 27 ccm Material delivery per double stroke
- Perfect finishing system for high quality, even finishes
- Ideal for trade and industry:
   Cabinet shops, Furniture industry, Paint & Finish shops, Machine construction
- Highly portable for flexible use in almost any location.
- Dual filter system prevents downtime.
- Spring loaded, self-adjusting packings reduce wear and tear.
- Heavy duty housing and a new seal system further improve safety.
- Quick and simple maintenance
- Air Assist Pump Systems order form page 184



# SATAjet 3000 K spray mix

#### Technical:

Max. operating pressure atomization air: 145 psi	145 psi
Max operating pressure material:	3.625 psi
Weight incl. material filter:	23 oz.



120006 SATAjet 3000 K spray with paint tube, strainer 100 mesh, and nozzle set (specify material nozzle size)

# Spray mix gun w/ Reversing switch

120014	SATAjet 3000 K spray with paint tube, strainer 100 mesh, and reversing nozzle (specify reversing nozzle size)		
207530	Reversing switch kit for SATAjet 3000 K spray mix w/out reversing nozzle		
Note: Using a reversing nozzle requires a "one time" purchase of the reversing switch. Part Number 207530			

See page 26 for nozzle sizes

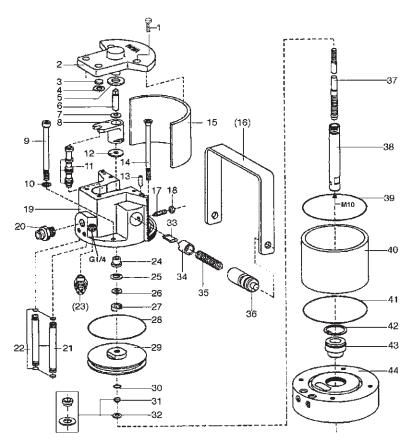


# Dan-Am 2710 & 2733 accessories

10:1 Piston	Pump Accessories
0644299	2710, 10:1 pump assembly with filter and fittings
0661796	2733, 33:1 pump assembly with filter and fittings
0644207	2710, 10:1 pump only
0644211	2733, 33:1 pump only
11007	Wall mount unit for high performance pumps
17483	Cart unit for high performance pumps
0634509	High pressure filter for high performance pumps
0163023	M50 (std), orange, HP filter replacement insert
0160059	M100, black, HP filter replacement insert
0160628	M150, red, HP filter replacement insert
0160636	M200, white, HP filter replacement insert
0163333	Rinsing fluid (Oil), for high performance pumps, throat seal tube
83840	Stand unit for high performance pumps
97279	Spray mix dual regulator, single gun connection
97287	Spray mix triple regulator, dual gun connection
0498173	5.0 gal / 18.9 l flex tube, standard
0627401	5.0 gal / 18.9   flex tube, stainless steel
Inquire	55.0 gal / 208.1 l flex tube
640225	25 ft dual high pressure hose
640250	50 ft dual high pressure hose
0639123	2 gun material connection
0643913	Std. inlet suction tube
0479101	Std. inlet tube sieve

- Additional options and set ups are available.Please inquire for customized spray systems to accommodate your needs.

# Parts Dan-Am 2710 & 2733 air motor



Part No. in Red 33:1 only Part No. in Green: 10:1 only Part No. in Black: common

POS	PART NO.	QTY	CODE	DESCRIPTION
1	0460508	4		screw
	0473820	1		cover cpl., pos. 2-4
2	0470309	1		cover
	0470236	1		bush (not illustrated)
3	0470252	1	W, R	dampening spacer
4	0473162	1	R	jagged ring
5	0470279	1	W, R	dampening spacer
6	0470201	1		bolt
7	0470147	1		disc
8	0473111	1	W	carrier cpl.
9	0638922	2		screw
10	0460591	2		washer
11	0473170	1	W, R	control piston cpl.
12	0470287	1	W, R	dampening spacer
13	0473189	2		cylindrical pin
14	0638920	2		screw
15	0470368	1		dampening plate
16	0473200	1		handle
17	0473812	2		threaded pin
18	0460184	2		nut
19	0621498	1		upper part cpl.
20	671034	1		male adaptor
21	0638916	2		air inlet pipe
22	0470392	4	S, R	o-ring
23	0611891	1		safety valve
24	0470155	1		flange sleeve
25	0470384	1	R	retaining ring
26.	0476137	1		disc
27	0310204	1	W. S. R	lip seal

POS	PART NO.	OTY	CODE	DESCRIPTION
28	0482609	1		
28		1	W, S, R	o-ring
	0478652		W, S, R	o-ring
29	0610666	1		piston plate
29	0611271	1		piston plate
30	0310174	1	W, S, R	o-ring
31	0610631	1	R	guide ring
32	0610658	1	R	disc
33	0470325	2	W	toggle
34	0473081	2	W	toggle bearing
35	0617709	2	W	spring
35	0652343	2	W	spring
36	0470171	2		bearing bush
37	0638918	1	W, R	guide axle cpl.
38	0644228	1	W	motor axle
39	0482617	1	S, R	o-ring
39	0310514	1	S, R	o-ring
40	0638919	1	W	cylinder
40	0644230	1	W	cylinder
41	0482617	1	S, R	o-ring
41	0310514	1	R	o-ring
42	0473251	1	R	retaining ring
43	0482625	1	W, S, R	guide bush cpl.
44	0622079	1		bottom cpl.
	0641232		R	Seal kit, 33:1
	0641230		R	Seal kit, 10:1
	0641237			Repair kit, 33:1
	0649499			Repair kit, 10:1

W = Wear part

S = Included in Seal kit

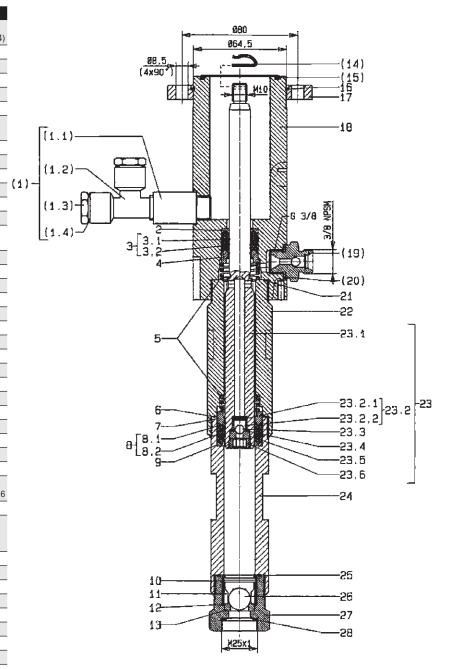
R = Included in Repair kit

Pos. No. marked with ( ) are not part of assembly shown



# Parts Dan-Am 2710 & 2733 material pump

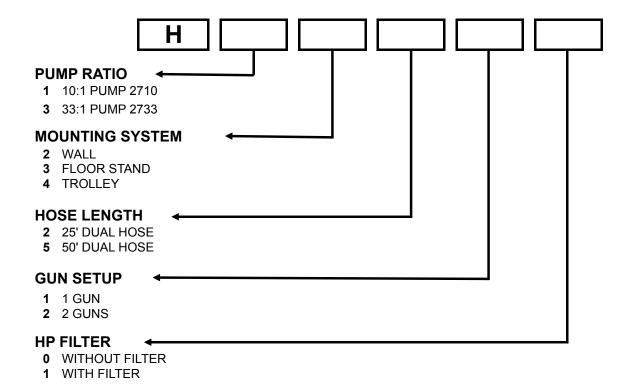
POS	DADT NO	OTV	CODE	DESCRIPTION
	PART NO. 0642643	1	CODE	
(1.)	0042043	1		filler neck assembly consisting of pos.(1.1)-(1.4)
(1.1)	0498351	1		extension
(1.2)	0642586	1		T-piece
(1.3)	0642587	2		plug (includes pos.(1.4))
(1.4)	0632184	2	S, R	o-ring
2.	0644213	1	0, 10	saddle ring
3.	0644380	1	W, R	packing ring set mixed
5.	0044300	1	**, 1	consisting of pos. 3.1-3.2
3.1	0644189	3	W, R	packing ring teflon
3.2	0644182	1	W, R	packing ring leather
4.	0644212	1	,	counter ring
5.	0644181	2		spring
6.	0644184	1	S, R	o-ring
7.	0644216	1	-,	counter ring
8.	0644381	1	W, R	packing ring set mixed
-		_	,	consisting of pos. 8.1-8.2
8.1	0644214	3	W, R	packing ring teflon
8.2	0644183	1	W, R	packing ring leather
9.	0644215	1		saddle ring
10.	0481394	1	W, R	cylindrical pin
11.	0604615	1		ball guide
12.	0631634	1	S, R	o-ring
13.	0411361	1	W	valve seat
(14.)	0644233	1	R	retainer
(15.)	0311928	1	S, R	o-ring
16.	0473537	1		retaining ring
17.	0471658	1		connecting ring
18.	0644238	1		pump head
(19.)	0060585	1	W	non return valve
(20.)	0611778	1	S,R	seal
21.	0644184	1	S, R	o-ring
22.	0644239	1		spring housing
23.	0650183	1		dual piston cpl.
				consisting of pos. 23.1-23.6
23.1	0644221	1	W	dual piston
23.2	0483664	1	W	ball stop assembly
				consisting of pos. 23.2.1- 23.2.2
23.2.1	0460338	1	W	tension pin
23.2.2	0400338	1	VV	spacer sleeve
23.3	0410187	1	W, R	ball
23.4	0644241	1	S, R	o-ring
23.5	0410527	1	W	valve seat
23.6	0219002	1	**	threaded plug
24.	0644240	1		pressure cylinder
25.	0641336	1	S, R	o-ring
26.	0410217	1	W, R	ball
27.	0644237	1	**, 1	valve housing
28.	0218057	1	S, R	seal
۷۵.	0644382	1	R	seal kit (standard)
	0644383		11	repair kit (standard)
	0647019			repair kit (standard)
	20-1013			Topan Kit (Heavy unty)



# Dan-Am Pump Part Number Order System

# DAN-AM AIR ASSIST PUMP SYSTEMS PART NUMBERING SYSTEM

Enter numbers in boxes to calculate our cost.



ALL SYSTEMS BEGIN WITH THE LETTER H
ALL SYSTEMS INCLUDE INLET AIR REGULATORS & STANDARD SUCTION TUBE
SYSTEMS WITH GUNS COME WITH THE SATAJET 3000K SPRAY MIX WITH A 3350 NOZZLE
PLEASE SPECIFY IF YOU WOULD LIKE A DIFFERENT NOZZLE SIZE.

# Dan-Am 5 gallon agitator lid

- Complete Stainless Steel Construction Suitable for Waterborne Coatings
- Durable GAST Air Motor construction
- Complete range of speed variability



640100

Dan-Am 5 gallon agitator lid, pail mount



# Spare parts

# Dan-Am 5 Gallon Agitator Lid

POS	Part No.	Description
1	640100	Agitator Lid complete
2	640110	Air motor 1UP-NCC-1A w/muffler
3	640111	Impeller, ss, w/shaft
4	640112	Coupler, air motor to impeller (not visible)
5	640113	7/8 inch lock collar
6	640114	1 1/4 inch lock collar
7	640115	Air regulator
8	640117	Thumb screw 1/4 x 1 1/4 inch (ea.)
9	640120	14 ga x 5 ft ground wire



# **SATAwear & Accessories**

# FREE SHIPPING with purchase of \$75 or more!!

Free shipping only applies to orders in the USA (AK and HI included)

- · SATA Gear for Men, Women and Youth
- · Socks · Banners
- · Key Chains
- Drinkware
- Headwear
- · Promotional Items
- · Gift Certificates & More

# satausagear.com

Check Out Our New Products





# **Dan-Am Paint Suits**

High quality reusable paint suits for the professional painter More cost effective than disposable paint suits



### **Pro Series Dan-Am Paint Suits**

510050PS	X-Small
510052PS	Small
510054PS	Medium
510056PS	Large
510058PS	XLarge
510060PS	XXLarge (2XL)
510062PS	XXXLarge (3XL)

Please Note: Order the Pro-Series paint suit as you would your normal size, these run a little larger to fit over your clothing.

The Dan-Am Pro-Series paint suit is expertly designed for fit and movement, with sewn in Carbon Fibre Thread to dissipate electrostatic charges which cannot wash out. Made with the finest quality fabric and specially treated to keep it lint free. The suit has a covered heavy duty zipper, exterior utility velcro pocket, adjustable sleeve and leg velcro closures, wide leg, adjustable elastic waste band for fit and comfort, fully breathable back fabric, 2 utility back pockets, underarm zipper opening for ventilation when needed, lengthened side zipper, bi-swing shoulders for easier movements. Lighter weight protective fabric in the hood, Machine washable.



## Pro Series Ladies Dan-Am - GBG Paint Suit

540050GBG	X-Small
540052GBG	Small
540054GBG	Medium
540056GBG	Large
540058GBG	XLarge
540060GBG	XXLarge (2XL)
540062GBG	XXXLarge (3XL)

First paint suit tailor-made to fit ladies in the paint industry! It has all the features of the Pro Series suit, including being anti-static. Plus it has the added features: pocket knee pads, colored ankle and wrist closures, detailed piping, the Girls Behind the Gun and Goddess Behind the Gun logos.





Please Note: The GBG Pro-Series paint suit sizing is based on jacket size. It is a fitted paint suit for ladies, but it's not the same as when ordering tight fitted clothing

# **Dan-Am Paint Suits**

Dan-Am Company offers this high quality paint suit with SATA logo on the front and back. They are made of 100% breathable polyester that offers superior protection over clothing. These paint suits are treated to be anti-static, open at the wrist, ankle and face, available in white or gray. The Dan-Am paint suits are machine washable and available in sizes X-Small to 4XL.

White Dan-An	n Paint Suit
530050W	X-Small
530052W	Small
530054W	Medium
530056W	Large
530058W	XLarge (XL)
530060W	XLarge (2XL)
530062W	XXXLarge (3XL)
530064W	XXXXLarge (4XL)

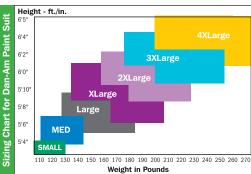


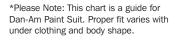
### **Gray Dan-Am Paint Suits**

	520052G	Small paint suit
ĺ	520054G	Medium paint suit
	520056G	Large paint suit
Ī	520058G	X-Large paint suit (XL)
	520060G	XX-Large paint suit (2XL)
ĺ	520062G	XXX-Large paint suit (3XL)
	520064G	XXXX-Large paint suit (4XL)

Coveralls which are damaged, torn or have broken zippers, etc should be discarded and replaced.

Height - ft./in.







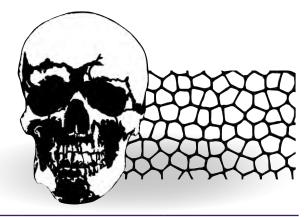
# **Dan-Am Pro Stencils**

These stencils are designed by world-famous artist Mickey Harris. Dan-Am Pro Stencils give the painter or artist the distinct and unique ability to do 3 dimensional appearing work on flat and curved surfaces. They are made from 7 mil Mylar, so are very flexible for curved surfaces. They can easily be cleaned with solvent or water, and are very durable to create many great designs with each stencil.

### **Dan-Am Pro Texture Stencils**

The Pro Texture Stencils by Dan-Am contain 9 great designs to help you build texture and depth into your backgrounds, and in combination with the Pro Series Skull Pack stencils to help artists create backgrounds with depth, and the stencils can be maneuvered to give a great random appearance . We

Т9	Cracked earth 2 Stencils Approx. size 1) 4" x 5" 1) 8" x 10"	
T10	Holly Molly 2 Stencils Approx. size 1) 4" x 5" 1) 8" x 10"	
T11	Paint Splatter 2 Stencils Approx. size 1) 4" x 5" 1) 8" x 10"	
T12	Pits & Chips 2 Stencils Approx. size 1) 4" x 5" 1) 8" x 10"	
T13	Reptile 2 Stencils Approx. size 1) 4" x 5" 1) 8" x 10"	
T14	Reptile 2 2 Stencils Approx. size 1) 4" x 5" 1) 8" x 10"	
T15	Roughy 2 Stencils Approx. size 1) 4" x 5" 1) 8" x 10"	
T16	Stone Cold 2 Stencils Approx. size 1) 4" x 5" 1) 8" x 10"	
T17	Stucco 2 Stencils Approx. size 1) 4" x 5" 1) 8" x 10"	
T18	Mega Texture Kit 18 Stencils One SET of each; T9,T10,T11,T12,T13,	



# **Dan-Am Pro Skull Stencils**

Super Skull pack

T4, T5, T6, T7

This contains 35 stencils. Five different sizes of each,, T1, T2, T3, **SERIES 1** 

The Skull stencils are designed to be painted on dark backgrounds, with lighter contrasting colors. Each of the 7 different designs, include 5 sizes in each pack. Plus we offer a Super Skull Pack which includes 5 sizes of each of the 7 designs.

Plus we offer a Super Skull Pack which includes 5 sizes of each of the 7 35 usable stencils in one pack.		ludes 5 sizes of each of the 7 designs.
T1	Skull pack 1 Five different sizes	
T2	Skull pack 2 Five different sizes	
Т3	Skull pack 3 Five different sizes	
T4	Skull pack 4 Five different sizes	
T5	Skull pack 5 Five different sizes	
T6	Skull pack 6 Five different sizes	
Т7	Skull pack 7 Five different sizes	



T14, T15, T16, T17

# **Dan-Am Pro Stencils**

#### Freehand stencils

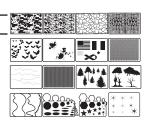
T19

Necessary Nine, handheld stencil kit



TM1

Hard Hittin' Mini Stencils contains 16 great designs 3.5" x 5.5" each



# **Dan-Am Pro Skull Stencils**

# **SERIES 2**

Fined detail for use on dark colors using high lights for colors. These stencils are 7 mil mylar and each pack includes 3 sizes. The Skull Collection 2 Mega pack has 3 different sizes in each pack.

T20	Coconut Three different sizes	

T21 Ed The Head Three different sizes



T22 Gaping Gourd
Three different sizes



T23 Mr. Melon
Three different sizes



T24 Open Dome
Three different sizes



T25 Pumpkin
Three different sizes



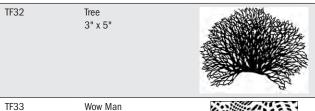
T26 Skull 2 Mega Pack
This contains 18 stencils.
Three different sizes of
each, T20, T21, T22, T23,
T24, T25



# **Dan-Am Pro Stencils - Fine Texture Series**

Today's demanding artists require a selection of texture stencils capable of creating the most intricate details. Dan-Am has developed a series of the finest super detail organic stencils ever. Designed by Mickey Harris a professional artist for 38 years. There are no better stencils or better priced ones available. made of 7 mil Mylar. Flexible for curves and great for flat areas as well. Easily cleaned with solvent or water.

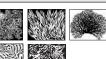
do Well. Easily distance with solvent of water.		
TF30	Acid Drips 3" x 5"	
TF31	Sea Weed 3" x 5"	MUKE STANK



3" x 5"

TF34 Overgrown 3" x 5"

TF35 Fine Texture Mega Pack Complete set of T30-T34



# **Paintable Mini Hoods**

**HOOD** Ready to paint, miniature aluminum hood. Approx. size: 24"w x 30"h

HOODM Mini-Mini hood, DanAm aluminum miniature hood ready for painting,

little smaller than the miniature hood above  $\,$  Approx. size: 14.75" w x 13.10" h



# Dan-Am How-To Books and DVDs

### How-To DVD's and Books

#### 43012 How To Airbrush, Pinstripe, Goldleaf by Timothy Remus

10 start-to-finish sequences from nationally known artists, pinstripes as an outline or a design, stencil use with an airbrush, skull and flame combo designs, goldleaf - layout, apply and outline



#### dam.wp350mh Airbrush How To with Mickey Harris:

is an inside look at what it takes to be a successful airbrush artist - both in terms of the art and the business. The book is broken down by the type of airbrushing being discussed: Automotive, Fine Art & Illustration, Murals, Signs and T-shirts. Within each category the discussion includes not just how to airbrush a custom chopper or a T-shirt, but how to Make a Living airbrushing motorcycles, murals or T-Shirts.



### **CDMH1** Beginning Airbrush Techniques for the Automotive Painter:

Gun control is essential to achieve professional results; this DVD will get you started right away. This DVD will show you what to practice to gain gun control. Learn the proper way to disassemble, clean and re-assemble your airbrush. Mickey will take you through a project rendering of a granite panel to demonstrate dimension. Approx. \*\*\* minutes



### CDMH2 Woodgrain Techniques

Mickey's fun loving and engaging teaching style will show you all the latest tricks for automotive woodgraining. Learn the fastest techniques to airbrush knots and knot holes, heavy woodgrain, barn wood, carvings in wood, and tongue and groove. Also cabinet doors and a boss hoss dash demo. Approx. \*\*\* minutes All the latest tricks and techniques for automotive WOODGRAINING!



### CDMH3 Prepare to Become a Master of Metal:

Mickey will show you techniques, tips, and tricks that will have you painting rivets and metal like a master. Topics covered in this DVD include a demo of the "Resident Evil" car and a Craftsman Series race truck. Mickey will also show you how to do rivets, dents, rips, grinder marks, and distressing. Approx. \*\*\* minutes



#### 430151 Kustom Painting Secrets by Jon Kosmoski

Jon Kosmoski has once again teamed up with Tim Remus at Wolfgang Publications, Inc to produce a great new How-To book. He starts with the basics of how to set up a shop, pick a compressor and plumb in new airlines. He covers modern paint technology, and the right equipment to use.

Full of great colored pictures of many of his own latest projects, and those of others. It is 144 pages containing a lifetime of Jon's Experience. This is a great book for any painter, and will be a great addition to any vocational schools must-read list.



#### MW140 How to Paint Your Motorcycle by JoAnn Bortles,

Author JoAnn Bortles covers the latest painting techniques; painting flames, skulls, and murals; candy and pearl paints; and also explains the latest paints and finishes. Even if you don't paint your own bike, this book will provide the information you need to have a professional painter do exactly what you want.



#### MW167 How to Custom Paint Your Motorcycle by JoAnn Bortles

Author JoAnn Bortles teaches the art of motorcycle painting from top to bottom, from matte black to candy coats, metallic, marbleizing, granites, and more. Bortles explains bodywork and molding techniques, setting up your paint area, buying and maintaining your equipment, and choosing the correct paints and finishes



#### MW222 How to Custom Paint Your Car by JoAnn Bortles

Whether you're flaming a hot rod, putting skulls on a classic lowrider, or simply coating your automobile in a shiny pearl or candy, this book will walk you through every step of the process. Step-by-step, learn how to set up your workshop, choose your tools, and prep your car. Then, from simple to the extraordinary, start working with custom colors, flames, metallic, marbles, custom graphics, and pinstriping



#### MW237 How to Master Airbrush Painting Techniques by JoAnn Bortles

Expert custom painter and author JoAnn Bortles takes the beginner through the first steps of becoming an airbrush artist. She starts by explaining how to choose and buy equipment, how to master strokes and air pressure, and the materials and accessories a painter will need. And when you're ready to move on to portraits, metal effects, complex stencils, landscapes and more, Bortles gives you the tools to tackle difficult projects.



#### MW237 How To Custom Paint Cars, Trucks and Motorcycles by JoAnn Bortles

If you're planning a custom build or a new paint job for your favorite ride, this is the place to start. Awardwinning painter and author JoAnn Bortles has compiled over 750 photos of dazzling custom paint jobs and drawing on first-hand experience, JoAnn explains the nature of color, graphic patterns, what's pleasing to the eye and what isn't, and how to make the right choice in custom paint.



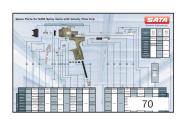


# **Dan-Am Brochures and Leaflets**

1	Binder/Catalog/Price List
2	SATA/Dan-Am Catalog
2A	Numerical Catalog Price Guide
3	Maintenance Kits 4000B & 5000B
4	SATA USA Gear
6	SATA News
7	UV Spray Guns
12	Complete Car Refinish Brochure
15	Wood Finishing
16	SATAjet 1500 SoLV
17	SATAjet 1000 B
19A	SATAjet 100 B Brochure
20	SATAminijet 4400 B Brochure
21	SATAminijet 3000 B Brochure
22	Design Guns Brochure
23	Pressure Fed Guns Brochure
24	Rustproofing Brochure
25	400 Filter System Brochure
26	200 Filter System Brochure
27	SATAminijet 1000 K Brochure
29	SATAjet 5000 B & 5000 B PHASER Brochure
30	SATAjet 4000 B Brochure
31	Air-Star Half Mask Brochure
32	Automatic/ROB Gun Brochure
33	Piston Pump Brochure
34	Industrial Brochure
35	500 Filter System Brochure

VTV 3	Donale	and	Doctore

6239	SATA Spray Gun Booklet
192534	SATA logo decal 2 3/4" x 1 1/4"
99671	SATA logo decal 4 x 1.5
99689	SATA logo decal 12 x 4
99697	SATA logo decal 24 x 8
121046	SATA Authorized Dealer 6.5 x 3
61	Respirator Health Protection
01	(Deadman poster)
68	SATA air vision 5000 poster
70	X5500 Break down poster - SATA Guns, 34 x 24
158162P	Spray Gun Washer & Manual
	Cleaning Poster - 2 sided, 18 x 24
234666	SATAjet X 5500 cutaway, 24 x 34
181412	SATA filter 400 cutaway, 24 x 34
215293	SATAjet 5000 B cutaway, 24 x 34
205831	5000B Break down poster -SATA Guns, 34 x 24



36	Dan-Am Pressure Tank Brochure
37	SATA air vision 5000 Brochure
38	Vario-Top Pump Brochure
39	air vision 5000 & 2000 Cleaning procedure
40	Commercial *S*A*M*S Brochure
42	Complete Clean Compressed Air
43	RPS Dispenser Brochure
44B	SATA RCS Cleaning
45	Dry-Jet 2 System Brochure
46	RPS Cup Brochure
46A	RPS Cup Loyalty Brochure
47	Adam 2 Digital Micrometer Brochure
47A	Adam 2 Black Digital Micrometer
48A	DanAm Kneeler
50	SATA trueSun Brochure
51	Dan-Am Lockable Cabinets Brochure
52	SATAjet X 5500 Brochure
53	Dan-Am Pro Stencils Brochure
54	DanAm Air Vac
55	EZ Flex Paint Stand
56	SATAgraph 4
57	DanAm Air Catalog
57A	DanAm Air Price list
58	DanAm Air Kit Brochure
59	DAA filtration and layout pads, 1 ea.
60	DanAm Air Ag Brochure
158162	Cleaning and Maintenance of Paint Spray Guns
180829	SATAjet X 5500 Testimonial Brochure





















# Terms and Conditions of Sale

Important Notice: Sales only to bonafide creditworthy warehouses and jobbers selling paint, spray equipment and service to the automotive, industrial or wood finishing trades. Dan-Am Company reserves the right to refuse sales to companies that do not provide full service before and after the sale. Customers should read and understand the TERMS AND CONDITIONS OF SALE policies of Dan-Am Company below. These TERMS AND CONDITIONS OF SALE are not necessarily the same as Dan-Am Company customers.

#### We Accept:









# **Terms for Merchandise Orders:**

- To ensure correct billing and shipping, have your account number (customer code number) ready when placing an order. Pricing and ther account inquiries will require your account number. Orders may be e-mailed to: <u>order@satausa.com</u>; faxed to: 800-633-7282; or phoned in: 800-533-8016.
- Minimum order \$50.00 net. Orders less than \$50.00 net will be assessed a \$5.00 handling charge, plus freight.
- · Prices are subject to change without notice.
- All orders placed on or before the 24th of the month will be invoiced that same month unless other arrangements are made.
- Special order items from the factory may require full or partial payment in advance, and are not returnable.
- · We do not drop ship to the end user.

# **Terms for Merchandise Returns:**

- Returns must be authorized with a valid RGA number and sent
  with a copy of the original invoice to ensure proper credit. Returned
  equipment must be complete and consist of the original carton,
  instructions and accessories in unused condition. RGA number must
  be clearly written on outside of shipping box. Non-production or
  outdated items may or may not be granted credit, it's at the discretion
  of Dan-Am Co.
- · Used or abused equipment is non-returnable.
- · Returned items will be credited to past due accounts when funds are

- owed to Dan-Am Company.
- All returns are at customer expense unless it is an error in shipping.
   In that case a call tag will be issued.
- Accounts will be assessed a 15% restocking fee. A 2 for 1 reorder accompanying the return may offset the assessment, provided the item(s) are in resalable condition and not used or obsolete.
- Warranty claims must be returned to the distributor:
   Dan-Am Company, One Sata Drive, Spring Valley, MN 55975

# **Shipping Terms:**

- Warehouses: All merchandise shipped F.O.B. Ground delivery freight prepaid to a <u>single</u> destination on a <u>single</u> \$2500.00 net invoice within the continental U.S. This policy does not include add-on items after invoicing, multiple purchase orders, airfreight, airfreight upgrades or freight that must be sent by truck.
- Jobbers: All merchandise shipped F.O.B. Ground delivery freight
  prepaid to a single destination on a single \$750.00 net invoice
  within the continental U.S. This policy does not include add-on items
  after invoicing, multiple purchase orders, airfreight, airfreight upgrades
  or freight that must be sent by truck.
- Minimum order \$50.00 net. Orders less than \$50.00 net will be assessed a \$5.00 handling charge, plus freight.
- Shipments of \$750.00 net to Alaska, Hawaii (zone 7) and Puerto Rico (zone 6) will be prepaid to the furthest ground zone. The difference between Air and Ground delivery will be borne by the customer.
- Freight claims must be filed within three (3) days from receipt of merchandise.
- Please Note! An additional \$5.00 handing fee will be applied after the 5th drop shipment per customer per month. In addition, the actual shipping costs will be added to the drop ship invoice.
- Please Note! Customer will be billed for additional freight carrier charges for residential addresses or wrong addresses.

# **Payment Terms:**

- · Our month closes on the 24th. Our new month begins on the 25th.
- · To insure proper credit to your account, include account number and invoice number(s) with your payment.
- Any purchases during the current month are past due after the 24th of the following month. YOU ARE ALLOWED A 2% DISCOUNT ONLY IF THE
  ENVELOPE IS POST MARKED NO LATER THAN THE 10TH, FOLLOWING THE MONTH OF PURCHASE. <u>Do not</u> deduct 2% if you are not entitled. Equipment
  returned for credit is not eligible for a 2% discount. YOU WILL BE REBILLED NO EXCEPTIONS. A 1 1/2% finance charge (18% per annum) will be
  charged to all accounts over 30 days. Minimum monthly finance charge will be \$1.00.
- · Do not deduct finance charges for past due invoices.
- · Your account will be assessed a \$30.00 fee for any check returned and marked "non-sufficient funds". The same fee applies to stop payment checks tendered for merchandise delivered or services rendered.
- PROTECT YOUR CREDIT! Accounts past due 30 days from date of statement and/or accounts continuously
  past due are subject to loss of open account privileges and being placed on C.O.D. status.
- · Any costs incurred to collect monies due Dan-Am Company by a collection agency will be added to the balance due.

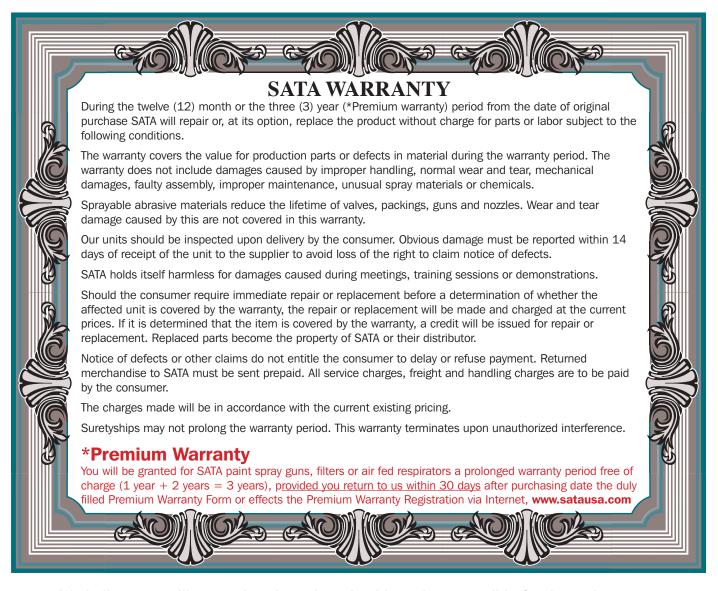
# California Proposition 65

For Brass Valves Sold in California: MARNING: Brass valves can expose you to chemicals including lead which are known to the state of California to cause cancer and birth defects or other reproductive harms. For a complete list of Prop65 items please inquire.

\*\*\* THE ABOVE TERMS AND CONDITIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE \*\*\*



# Warranty



We believe you will agree that the painter is ultimately responsible for the maintenance and mechanical condition of their spray gun.

# Warranty work <u>does not</u> include the following:

- 1. Internal or external cleaning of the spray gun or any part thereof. On warranty claims, your spray gun must be received in clean condition, ready for testing when received in our repair department. Otherwise a \$30.00 minimum charge will be incurred.
- 2. Damage to any nozzle component caused by vise-grips, pliers, nails, wire or any other foreign object.
- 3. Damage caused by dropping the spray gun or any nozzle component.
- 4. Damage caused by the use of abrasive materials.
- 5. The warranty does not cover damages caused by <u>improper handling</u>, <u>normal wear</u> and tear, <u>mechanical damage</u>, faulty assembly, and <u>improper maintenance</u>.

# Warranty <u>does</u> include the following:

1. Defects in production parts or material during the 12 month warranty period.

ALL WARRANTY CLAIMS MUST BE RETURNED TO DAN-AM COMPANY HEADQUARTERS



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# Contact us:

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**Business Phone: 507-346-7776** 

Fax: 800-633-SATA (7282)

Int'l Fax: 507-346-7481

e-mail: satajet@satausa.com

**Address: One SATA Drive** 

**Spring Valley, MN 55975** 





Exclusive independent importer and distributor of SATA products in the U.S. and Puerto Rico

# We Accept:













