The complete product range for industrial coating applications

Successful serial production
Secure application processes for perfect finishes

Industrial coatings have to fulfill various functions and to meet many quite different quality expectations, depending on the field of application. Consequently, a wide array of different industrial coating media are available on the market. SATA offer suitable solutions to apply all of these materials, whether it be manual spray guns or automatic as well as robotic spray guns. With SATA application technology, high process security and reproducibility will be ensured.

The basic requirement for achieving high quality surfaces is the availability of technically clean compressed air. This can be realised with the installation of efficiently working SATA compressed air filters.

Individual health protection and preservation of the physical capacity of employees must enjoy top priority. To this end, SATA breathing protection equipment is the perfect choice.

Complementing the product range, SATA also offer a complete programme of material supply systems, gun cleaning systems, workshop equipment as well as additional accessories.

This brochure provides an overview on the extensive SATA product programme.

For more information:
- Spray guns for top coat application (page 4-5)
- Allround spray guns (page 6-7)
- Compact spray guns (page 8)
- Special solutions (page 9)
- Breathing protection and air filtration technology (pages 10-11)
- Material supply systems (pages 12-13)
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- Accessories (page 15)
Spray Guns

The most important equipment for automotive painters. SATA spray guns not only meet the demand for high quality finishes, they are also first choice in terms of reliability, durability and ergonomics. As a matter of fact, they also exceed the transfer efficiency rates of 65 % required by VOC legislation. Most spray guns are available in two versions:

**HVLP:** Due to their low pressure technology, these SATA spray guns achieve extremely high transfer rates.

**RP:** The optimised high pressure technology allows maximum work speed at VOC-compliant transfer rates and flexible handling.

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### Spray Guns for Industrial Coating Applications

<table>
<thead>
<tr>
<th>Type of material and application</th>
<th>SATAjet® 5000 B</th>
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<th>SATA spray master RP</th>
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<tbody>
<tr>
<td>HVLP</td>
<td>Nozzle size</td>
<td>Atomisation pressure</td>
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<td>2K top coats</td>
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<td>Dispersion adhesives</td>
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Note: Paint manufacturers’ recommendations are to be observed.
Top coat spray guns for perfect finishes

SATA high performance spray guns are employed to achieve perfect finishes in industrial coating processes, whether it be hand-held gravity cup spray guns, material fed spray guns or automatic spray guns. Their nozzle systems are perfectly adapted to the modern paint systems of all leading paint manufacturers. This ensures finishes which meet highest demands in regard to colour match precision, effects, material distribution, gloss level and brilliance.

Hand-held SATA high performance spray guns are made of forged aluminium and finished with a high-quality chrome plating. With their fluid tips and paint needles being made of stainless steel, they can be used for the application of both solvent-based and water-borne paints. Round/flat fan control and air micrometer are standard features. The gun handle as well as all control elements are ergonomically formed for perfect gun control.

SATAjet® 5000 B – As versatile as you
A real “must have” for every bodyshop accomplishing car and utility vehicle repair or full paintings.
- Optimised nozzle concept for highest possible versatility
- Ergonomically formed gun handle
- Pearlodized™ surface – a technical enhancement of the pearchrome™ surface to improve corrosion resistance as well as ease of cleaning and maintenance
- Easy to operate control elements
- Safely positioned trigger sleeve – for easy, safe and quick insertion of the paint needle
- Swivel joint with new high performance seal
- Identical compact-size gun handle for non-digital and digital spray guns
- Optimised half-turn fan spray control

Numerous useful features:
SATAjet® 3000 A™ + SATAjet® 3000 ROB™ – automatic spray guns
Pressure-fed spray guns for the use on painting and robotic machines.
- A uniform and perfectly shaped spray fan ensures brilliant finishes at rapid application speed.
- Due to its ergonomically formed gun handle, this extremely lightweight spray gun fits like a glove.
- Ergonomically shaped adjustment elements and the useful round/flat fan control allow safe and comfortable work.
- Optional: SATAjet 4000 B DIGITAL with integrated electronic inlet pressure adjustment

SATAjet 3000 K – material fed spray gun
Hand-held spray gun for serial paintings and large surfaces.
- High surface efficiency due to material supply from pressure tanks, via double diaphragm pumps or colour change systems, such as e.g. pig trap stations
- Wide, smooth and homogeneous spray fan for perfect finishes at high application speed
- Extremely robust gun model with axial round/flat spray control
- Optional: fluid tip and paint needle with lifetime prolonging surface

Air consumption: RP: 430 Nl/min at 2.5 bar; HVLP: 560 Nl/min at 2.5 bar

To choose the correct nozzle size, please contact your local SATA dealer or pay us a visit on our website www.sata.com

SATAjet® 4000 B – the Experience in Form and Function
A real “must have” for every bodyshop accomplishing car and utility vehicle repair or full paintings.
- A uniform and perfectly shaped spray fan ensures brilliant finishes at rapid application speed.
- Due to its ergonomically formed gun handle, this extremely lightweight spray gun fits like a glove.
- Ergonomically shaped adjustment elements and the useful round/flat fan control allow safe and comfortable work.
- Optional: SATAjet 4000 B DIGITAL with integrated electronic inlet pressure adjustment

Numerous useful features:
The SATAjet 1000 B is the multi application choice amongst gravity flow cup spray guns for craft and industry. Due to the wide range of nozzle sizes and accessories available, such as pressurised and agitator cups, various materials can be perfectly applied: low-viscosity stains, clear coats, texture finishes and glazes as well as spray-on glues and other thixotropic products. Even areas of difficult access can be easily coated due to extensions available in various configurations. We will find the suitable application solution for your special purposes upon request.

**SATAjet®1000 B – universal spray gun with gravity flow cup**
- Universally adjustable spray pattern with fine atomisation for a high work speed
- Special air passages on the air cap horns prevent material accumulations caused by overspray
- Wide and smooth material passages improve the material flow – reduces cleaning time and ensures perfect paint jobs
- Comfortable, ergonomically well balanced control elements, such as material flow control, the thumb adjustable round/flat spray control and integrated air micrometer
- Sturdy, easy clean surface

**SATAjet®1000 K**
- High surface efficiency due to material supply from pressure tanks, via double diaphragm pumps or colour change systems, such as e.g. pig trap stations
- Smooth and homogeneous spray fan for perfect finishes
- Optional: fluid tip and paint needle with lifetime prolonging surface

**Air consumption:**
RP: 275 Nl/min at 2.0 bar; HVLP: 350 Nl/min at 2.0 bar

**Air consumption:**
RP: 410 Nl/min at 2.5 bar; HVLP: 530 Nl/min at 2.5 bar
Meaning of the Symbols:
- **VOC-compliant atomisation technology** - optionally available as HVLP low pressure or RP optimised high pressure technology
- **Optional: SATAjet 4000 B DIGITAL with integrated electronic inlet pressure adjustment**
- **Innovative and versatile digital retrofit air micrometer**
- **Switching back and forth from round to flat spray fan with a quarter turn only**
- **Perfectly suitable for the use of RPS disposable cups**
- **Cup connection for quick and clean cup changes as well as easy cleaning**
- **Quick air cap change with one turn only**
- **For the convenient identification of your spray gun**
- **Top quality is not enough - we guarantee it: for three years**

**SATAjet® 1000 H RP**
Spray guns with 1.0 l suction cup
High work speed and surface efficiency due to optimised high pressure technology.
Air consumption: 275 Nl/min at 2.0 bar

**SATAjet® 1000 A™ RP**
Pressure fed spray guns for the use on painting robots
- Nozzle technology of SATAjet 1000 K
- Lifetime prolonging surface treatment of material passages for abrasive materials available
- Stainless steel and material recirculation versions as well as quick change adapters available
- Various possibilities to allow the exact adjustment to your individual painting process
- Adjustment to common systems engineering of leading manufacturers
- Low-wear, safe results and easy to maintain
- Manual adjustment of round and flat fan as well as material quantity
Air consumption:
RP: 440 Nl/min at 2.5 bar

**Adhesive application**
- **SATAjet 1000 B/K D RP 1.6** (*“Spiral” round fan nozzle*)
  for the application of adhesives
- **SATAjet 1000 K RP 1.5 OS especially for dispersion adhesive**

**Extensions**
Extensions for SATAjet 1000 B RP and K RP as well as for A RP are available allowing special applications, such as hollow body coatings, areas of difficult access or narrow or deep-seated areas:
- **Diagonal spray nozzle set**
- **Round/flat spray nozzle set**
- **Angular head and flat spray nozzle set**
- **Plate-shaped internal mixing nozzle set**
- **Modular extensibility with various extensions also for SATA automatic spray guns**
SATAMinijet® 4400/1000
small size – big performance

SATAMinijet® 4400 B – the name says it all
Compact lightweight gravity flow cup spray gun to paint small surfaces or areas of difficult access, for nano coatings and design paintings.
- Both HVLP and RP versions are available
- Special "SR" nozzle sets for smart repairs
- Large QCC cup connection for all cup sizes
Air consumption:
RP: 200 Nl/min at 2.5 bar; HVLP: 120 Nl/min at 2.0 bar

SATAMinijet® 1000 K – the compact industrial gun
Small, lightweight material-fed spray gun, ideal for painting small components in serial production, for release agent applications and nano coatings.
- Material-fed special spray gun for industrial paintings of areas of difficult access and small components in serial production conditions
- Sturdy, easy-to-clean anodised surface
Air consumption:
RP: 200 Nl/min at 2.5 bar; HVLP: 120 Nl/min at 2.0 bar

SATAMinijet® 1000 A + ROB, A S HVLP
Pressure-fed spray guns for the use on painting and robotic machines.
- Nozzle technology of the SATAMinijet 1000 series
- Finest atomisation on small surfaces and with coatings of complex component parts
- Nozzle sizes as of 0.3
- Various possibilities to allow the exact adjustment to your individual painting process
- Adjustment to common systems engineering of leading manufacturers
- Low-wear, safe results and easy to maintain
- Manual adjustment of round and flat fan as well as material flow with A version, external fan adjustment with ROB version
- Version A S for high frequencies of markings
Air consumption at 2.5 bar:
A RP: 195 Nl/min; A HVLP: 170 Nl/min
ROB RP: 220 Nl/min; ROB HVLP: 150 Nl/min
A S HVLP: 200 Nl/min
Special solutions

SATAjet® 3000 K spray mix™
- High application efficiency at high finish quality and low overspray, environmentally friendly application
- Sturdy hand-held spray gun for air-assisted airless application for highest requirements and long lifetimes
- Perfectly suitable for waterborne paints
- Wide range of nozzles including inverse nozzle for a perfect adjustment to material and object

SATA® spray master RP®
It combines future-proof, low overspray high pressure technology with the advantageous features of a pressure-assisted spray gun. This unique combination allows the application of almost all paint systems with various viscosities up to thick-film glaze – with perfect finish results.
In most of the cases, the nozzle set SM is sufficient for the application of different materials. Little masking efforts and its little air consumption makes this “all-rounder” a popular spray gun.
Air consumption: 230 Nl/min at 2.0 bar

SATA® spray master RP®
- Nozzle technology of the SATAjet 3000 K spray mix
- Adjustment to common systems engineering of leading manufacturers
- Low-wear, safe results and easy to maintain
- Manual adjustment of round and flat fan

SATA®GVD™ pressurised cup
To retrofit existing spray guns. To apply materials of high viscosity; max. material pressure: 1.7 bar; volume: 0.7 l.
Art. No. 25775

SATA®Agitator cup
Compressed air operated, adjustable agitation of materials that tend to settle, such as emulsions or paints with metallic or mineral components; capacity: 0.7 l.
Art. No. 29926

SATAjet® 3000 A spray mix™
Air-assisted airless spray gun for the use on painting machines
- Nozzle technology of the SATAjet 3000 K spray mix
- Wide range of nozzles
- Adjustment to common systems engineering of leading manufacturers
- Low-wear, safe results and easy to maintain
- Manual adjustment of round and flat fan

SATA®BVD™ pressurised cup
- Manual adjustment of round and flat fan

SATAjet® 20 B design set
Airbrush gun with round fan nozzle with extraordinary gun shape: ergonomically balanced for fatigue-free work, sturdy and low maintenance.
The SATA design set contains the SATA 20 B 0.5 gun as well as all necessary accessories
Art. No. 90381

SATA®BVD™ pressurised cup
- Air consumption: 230 Nl/min at 2.0 bar
Breathing Protection and Filter Regulators – for Perfect Finishes and Optimum Health Protection

SATA respirator systems, no matter if you use respirator hoods or half masks, convince by maximum protection, long lifetime and comfortable wearing features – to be for sure on the safe side.

Additional useful accessories for breathing protection and compressed air filters are described in the respective product brochures.

SATA® air star™ – the supplied-air half mask
Skin-friendly mask made of TPE* with anatomically shaped sealing frame, solvent-resistant.
- Safe seat, free field of vision (protective goggles Art. No. 97485 required, not included in delivery)
- No accumulation of heat and humidity inside the mask
Art.No. upon request

SATA® air star F™ – the useful filter mask
This filter masks provides the double filter system A2/P3 R D (highest possible protection level) and protects from dust, dirt organic vapours – with short paint jobs up to thirty times the TRK-value.
- Mobile use, easy handling
- Small investment
- Good wearing comfort, free field of vision (protective goggles Art. No. 97485 required, not included in delivery)
- Pre-filter extends filter lifetime
Art.No. upon request

*S Thermoplastic elastomer
SATA® filter 400™ – for highest requirements
The SATA filter 400 series fulfills highest requirements for quality, performance and available air volume. Their modular construction allows to adapt them to the exact needs of each practical application. The combi units SATA filter 484 and 444 are standard equipment in spray booths, as they reliably prevent expensive rework.
- Air flow: 3,600 Nl/min at 6 bar
- Max. ambient temperature: 120°C or 60°C, resp., when using activated charcoal
- Large adjustment screw for precise adjustment of operating pressure
- Differential pressure display due to double gauge to check the fine filter saturation level
- Two air outlet taps
- Single modules for pipeline installation

SATA® filter 484™
Triple-stage combi filter (with activated charcoal) – to apply VOC-compliant paints, such as waterborne or high-solid paints.
Art. No. 92320

SATA® filter 444™ (without illustration)
Double-stage combination filter (without activated charcoal) – suitable for the application of solvent-based paints.
Art. No. 92296

Every bodyshop requires compressed air for many different applications, such as sanding, cleaning, painting and drying. According to the field of application, there are different requirements concerning air purification: In any case, SATA offer the appropriate filter solution.

Filter stage 1:
Low maintenance cyclone separator to remove condensate and oil droplets.
Sintered filter to separate particles > 5 micron; Exchange interval: 6 months.

Second filter stage:
Fine filter cartridge to separate particles > 0.01 micron; separation efficiency of 99.998%; exchange interval: 6 months.

Third filter stage:
Activated charcoal cartridge separates oil vapours with the use of compressed air supplied respirators and the application of VOC-paints; exchange interval: 3 months.

SATA® AB1
Breathing air humidifier and warmer for continuous use for the supply of up to 5 painters.
- Humidification of the breathing air to approx. 22 – 25% relative air humidity
- Warming of the breathing air (when heating is switched on) to approx. 20 – 25°C
- Allows the supply of up to 5 respirator hoods at the same time
- Increased user acceptance of breathing protection, significantly improved health protection
Art. No. 46250

For more information:
www.sata.com/filter
Material Supply Systems for an Optimised Painting Process

For the application of larger amounts of paint, the SATA material supply systems in combination with pressure fed SATA spray guns are the perfect equipment. The universally applicable systems feature easy handling, sturdy construction, long lifetime and little maintenance.

SATA® mini set 2™
Small paint pressure tank with 2 l filling capacity.
- Container and lid made of aluminium
- Can be used almost everywhere
- Also available as complete spray unit in combination with the high performance spray gun SATAjet 3000 K

Optional: Shoulder strap

SATA Paint Pressure Tanks – Your benefits
- Self contained systems
- Pulsation free, even material supply
- Also suitable for high viscosity, paste-like or thixotropic materials
- Perfect solutions available due to versatile equipment versions, special versions and substantial range of accessories
-Almost no wear-and-tear, little maintenance
- Easy to clean
Cleaning systems for spray guns

Spray gun cleaning is a less popular task amongst painters. SATA cleaning devices reliably help achieve correct gun cleaning which is of vital importance not only in order to maintain proper function of the spray gun, but also to increase the process security in the bodyshop.

**SATA® vario top spray™**
Efficient double diaphragm pump with the ratio 1:1 as an alternative to paint pressure tanks.
- Open application directly from the material container, easy to refill, no ventilation required like it is with pressure pots
- As aluminium and stainless steel version
- Sturdy, low wear and low maintenance
- Several versions for mobile and stationary use are available

**SATA® double diaphragm pumps**
Individually available for the integration in painting systems and material supply systems

**SATA® clean RCS™ – the turbo cleaner**
For bodyshops with high output and many colour changes.
- Rapid and safe colour change when using disposable cups, such as SATA RPS
- Thorough cleaning of the material passages
- Eliminates the need for trips in and out of the booth, as it can be mounted inside the spray booth
- Increases the bodyshop's productivity
Art. No. 145581

**SATA® clean RCS™ compact**
- To connect large cleaning agent containers
- Recommended for wall-mounting inside the mixing room, as there is no need for spray air supply
- Optional: Hose for extracting solvent vapours
Art. No. 192518

**SATA® clean RCS™ micro**
The compact version is also available as space-saving option with a one-chamber-system.
Art. No. 202564

**SATA® multi clean™ 2**
Gun washer with integrated suction unit.
- Thorough and gentle cleaning of spray gun, cup and lid
- Little cleaning agent consumption
- Closed, environmentally friendly system
- Cleaning agent-supplied brush for manual pre-cleaning
Art. No. 38257
Everything for the Modern Bodyshop and Workshop

Every bodyshop should be equipped with robust grit blasting guns, spray guns for underbody protection and cavity preservation materials as well as complementing innovative accessories to improve daily work processes.

- **SATA® blow gun**
  Blow gun with multi nozzle for high efficiency at little air consumption.
  Art. No. 15214

- **SATA® UBE™**
  Efficient suction cup gun to apply underbody and stoneguard underbody compound out of disposable cans.
  Art. No. 12740

- **SATA® dry jet 2™**
  Special blow gun to reduce drying time of waterborne paints.
  Art. No. 217489
  Two blow guns mounted on a stand via quick couplings.
  Art. No. 223008

- **SATA® anti-dust jet™ X**
  Ion blow gun with rotating nozzle, high voltage electrode, cable 10 m and power supply.
  Art. No. 185280

- **SATA® HRS™**
  Pressurised cup spray gun for cavity preservation with three quick change wands for various fields of application.
  Art. No. 9795

- **SATA® HRS™ E**
  Pressurised cup spray gun with 1.5 l cup, for cavity preservation and underbody protection applied out of disposable containers, with material flow control, hook and nylon wand and round fan nozzle.
  Art. No. 172882

- **SATA® grit blasting gun**
  Quick and easy removal of small corrosion spots.
  Art. No. 17335
High quality air and material hoses
To connect spray guns and material fed systems. Antistatic, conductive, free of substances causing coating flaws, 20 bar pressure-resistant, high breaking safety. Available on rolls, cut into lengths and/or mounted as hose pairs.

SATA® dock
with G 1/8" male thread to retrofit analogue pressure gauges, e.g. in pneumatically operated systems
Art. No. 195925

SATA adam 2™ / adam 2 mini™
Converts a non-digital spray gun to a "DIGITAL" – to retrofit SATA spray guns without integrated pressure measuring device. Precise setting and display of the inlet pressure for best possible colour matching.

SATA® material fine pressure regulator
for the pulsation absorption of paint supply via pump systems. Continuous material output depending on the operation of the pump. Pressure between 0 and 6 bar.

SATA® ball valves
Various ball valves for compressed air and material supply.

SATA® material coupling with plug-in nipple G 3/8
for quick spray gun connection and disconnection.
Art. No. 91140
Art. No. 91157 (with 60 msh sieve)

SATA® PHR
Hand agitator for stirring paints and other sprayable media.
Art. No. 16477

SATA adam 2 U
Air micrometer G 1/4" female thread and 1/4" male thread with SATA adam 2 display for SATA dry jet and competitor spray guns
Art. No. 195214

SATA® adam 2
Für SATAjet-Lackierpistolen außer SATAjet 5000 B:
Art. Nr. 160846
Art. Nr. 160879

SATA® adam 2 mini
Für SATAmijnjet® 4400 B/3000 B und 1000 H/K:
Art. Nr. 211540

SATA® adam 2
Nur für SATAjet 5000 B:
Art. Nr. 160846

SATA® adam 2 mini
Für SATAmijnjet® 4400 B/3000 B und 1000 H/K:
Art. Nr. 160879

Spray gun holder
For wall or table mounting. Useful tool for refilling SATA RPS disposable cups.
Art. No. 40188

SATA® universal spray gun and hose holder
for wall mounting
Art. No. 192195

SATA® spray gun holder
For wall mounting.
Art. No. 9886
German Engineering – more than you expect

SATA spray guns are exclusively developed and manufactured in Germany. State-of-the-art, highly efficient production facilities incorporating latest technology trends ensure highest precision during the manufacturing process of SATA spray guns. The continuous further improvement of products as well as manufacturing processes are essential elements of the company philosophy.

Quality Assurance: SATA spray guns are developed and manufactured in Germany exclusively. Every single production step is subject to strict quality controls.

Hand adjustment: Each nozzle set is separately manually “tuned” to optimise the spray fan.

Final assembly: The high precision components are assembled with ultimate care.

100% spray pattern check: This results in a perfect spray pattern meeting highest quality expectations.